

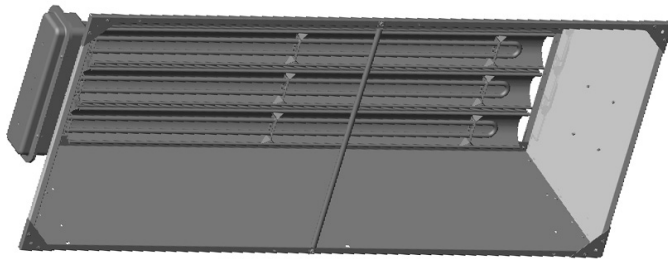
# Chromalox®

## *Installation, Operation* and **RENEWAL PARTS IDENTIFICATION**

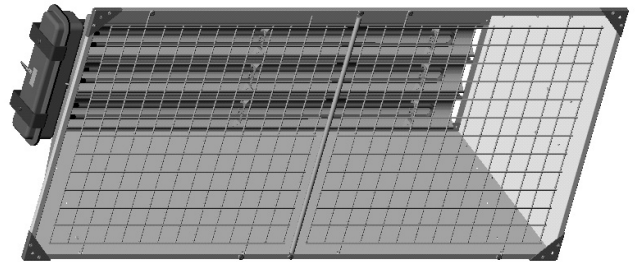
### SERVICE REFERENCE

DIVISION 4	SECTION
SALES REFERENCE (Supersedes PG437)	PG437-1
161-304901-005	
DATE	MAY, 2003

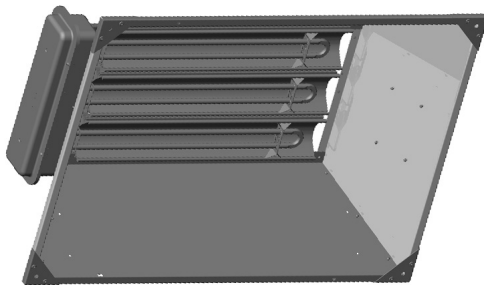
## **GR-2, GR-4, GR-6TW and GR-14TW Grill Kits** **For Adding Optional Grill to STAR Fixed Radiant Heaters**



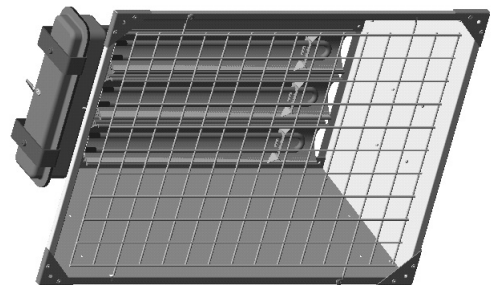
STAR-14 Fixed Heater  
Before Grills are Added  
See Page 2 – Fig. 1



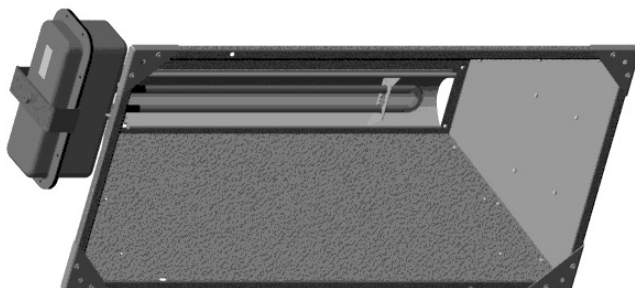
STAR-14 Fixed Heater  
After Grills have been Added  
See Page 2 – Fig. 2



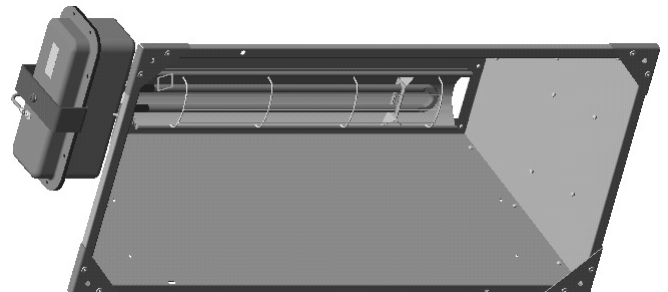
STAR-06 Fixed Heater  
Before Grill is Added  
See Page 3 – Fig. 1



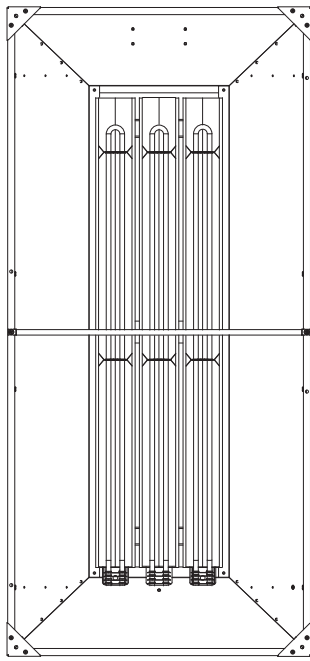
STAR-06 Fixed Heater  
After Grill has been Added  
See Page 3 – Fig. 2



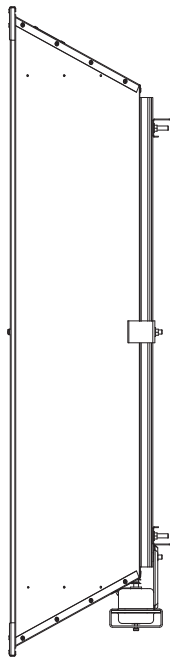
STAR-02 to 05  
Fixed Heater  
Before Grill is Added



STAR-02 to 05 Fixed Heater  
After Grill has been Added  
See Page 4



FRONT VIEW



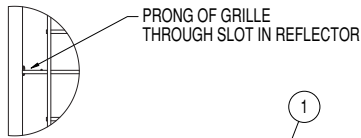
SIDE VIEW

**13.5 KW FIXED STYLE HEATER**

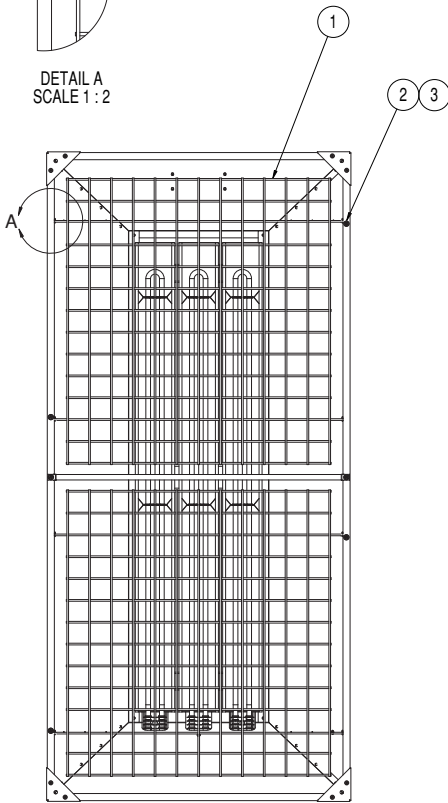
**Figure 1**

**INSTRUCTIONS FOR ADDING A GRILLE TO A FIXED 13.5 KW RADIANT HEATER**

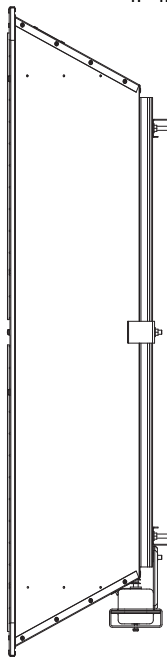
1. The kit (168-053169-066) that adds a grille to a fixed 13.5 kW heater includes the following parts:  
 (1) Grille (2 Req'd)  
 (2) 1/4-20 x 1/2" Long Bolt (4 Req'd)  
 (3) 1/4-20 Square Nut (4 Req'd)
2. Lay back of heater on floor.
3. Place grille prongs into slots of reflector using a counterclockwise rotation — see Detail A. Insert 1/4-20 screws (2) through looped ends of grille with 1/4-20 square nut (3) on opposite side. Tighten screws securely in place with screw driver.
4. Install remaining grille in same manner as step 3.



DETAIL A  
SCALE 1 : 2



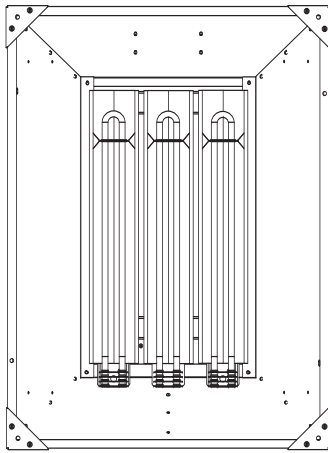
FRONT VIEW



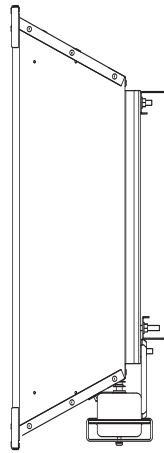
SIDE VIEW

**13.5 KW FIXED STYLE HEATER WITH GRILLE**

**Figure 2**



FRONT VIEW



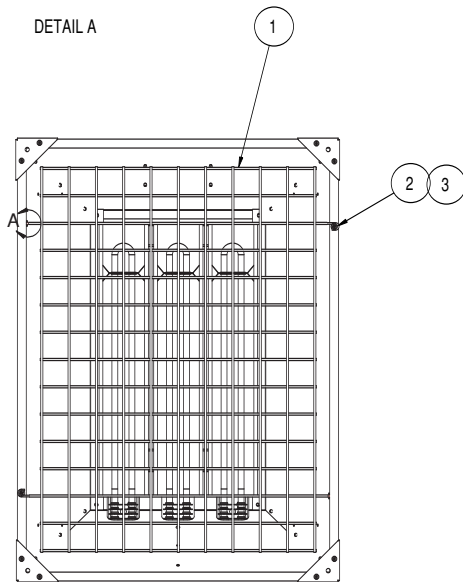
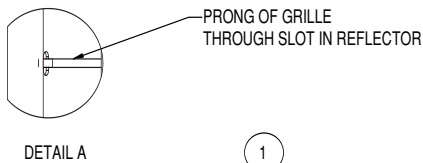
SIDE VIEW

### 6.0 KW FIXED STYLE HEATER

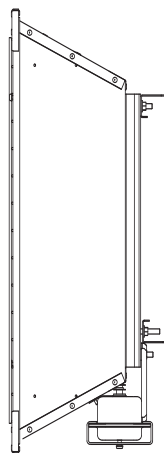
Figure 1

#### INSTRUCTIONS FOR ADDING A GRILLE TO A FIXED 6 KW RADIANT HEATER

1. The kit (168-053169-060) that adds a grille to a fixed 6 kW heater includes the following parts:
  - (1) Grille
  - (2) 1/4-20 x 1/2" Long Bolt (2 Req'd)
  - (3) 1/4-20 Square Nut (2 Req'd)
2. Lay back of heater on floor.
3. Place grille prongs into slots of reflector using a counterclockwise rotation — see Detail A. Insert 1/4-20 screws (2) through looped ends of grille with 1/4-20 square nut (3) on opposite side. Tighten screws securely in place with screw driver.



FRONT VIEW



SIDE VIEW

### 6.0 KW FIXED STYLE HEATER WITH GRILLE

Figure 2

## INSTALLATION OF GRILL IN STAR-02 AND -05 RADIANT HEATER

Snap grill prongs into lip of aluminum extrusion.

### RENEWAL PARTS IDENTIFICATION

Grill for STAR-02..... PCN 111878  
Grill for STAR-05..... PCN 111894  
Grill for STAR-06..... 134-304892-001  
Grill for STAR-14 (2)..... 143-304892-003

**Hardware for Mounting Grills GR-6KW and GR-14KW**  
Screw ..... 248-075512-123  
Square Nut ..... 200-048688-007

#### Limited Warranty:

Please refer to the Chromalox limited warranty applicable to this product at  
<http://www.chromalox.com/customer-service/policies/termsofsale.aspx>.

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