## Electronic Air Cleaner 120-60-1 Power Supply Kit

Cancels: IIK 901K-12-5

IIK 901K-12-7 7-95

### Installation Instructions Part No. 322044-701

**NOTE:** Read the entire instruction manual before starting the installation.

 $\rightarrow$  This symbol indicates a change since the last issue.

#### SAFETY CONSIDERATIONS

Recognize safety information. This is the safety-alert symbol  $\underline{\wedge}$ . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, and CAU-TION. These words are used with the safety-alert symbol. DAN-GER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies a hazard which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **would** result in minor personal injury or product and property damage.

#### INTRODUCTION

→ This instruction covers the installation of power supply kit Part No. 322044-701 in an electronic air cleaner with a 120v-60Hz-1 phase power supply.

#### DESCRIPTION AND USAGE

→ The kit is designed to replace both current and previous design power supplies for duct-mounted models only. See Step 2 for models 31MB and 907A; see Step 3 for models 31MM, 31MP, 901A and B also 907B and C; see Step 4 for models 31SX, 120v 31KAX, 901E and G, 120v 901KAX; see Step 5 for 240v models 31SX, 31KAX, 901E, 901KAX, and 901G.

The kit contains the following items:

Power supply	1
Busbar assembly (2-3/16 in., 4-13/16 in., and 8-1/2 in.)	1 each
Wirenut	4
Phillips-head sheet-metal screw	4
6-32 machine screw	2
Hex nut	1
Wire clip	1
Angle bracket	1
Installation Instructions	1

#### INSTALLATION

#### Step 1—Remove Power Supply

- 1. Turn off main electrical supply to air cleaner and air handler.
- $\rightarrow$  2. Remove power door from air cleaner. Remove inside of door to expose the power supply.
  - 3. Disconnect existing wires from existing power supply.
  - 4. Remove existing power supply from power door.

#### **A** CAUTION

Use care when attaching wires or bus bar to the new power supply to avoid damaging terminals and/or printed-circuit board.

### Step 2—Install New Power Supply in Model 31MB or 907A

- 1. Cut terminal ends off wires disconnected from failed power supply and strip 1/2 in. insulation from wires.
- 2. Using 4 sheet-metal screws provided in kit, install new power supply.
- 3. Choose proper length bus bar (2-3/16 in.) and assemble angle bracket to bus bar. (See Fig. 1.)
- 4. Using machine screw and nut, attach existing surge resistor to angle bracket. (See Fig. 1.)
- 5. Attach bus bar to high-voltage terminal of power supply.
- 6. Using wire nuts provided in kit, splice wires. Violet wire can attach to either red wire. (See Fig. 1.)
- 7. Route wires so they will not contact high-voltage circuit and install wire clip.
- 8. Reinstall power door in air cleaner.
- 9. Turn on main electrical supply to the air cleaner and air handler.
- 10. Check air cleaner for proper operation before leaving job.

### $\rightarrow$ Step 3—Install New Power Supply in Models 31MM, 31MP, 901A and B, also 907B and C

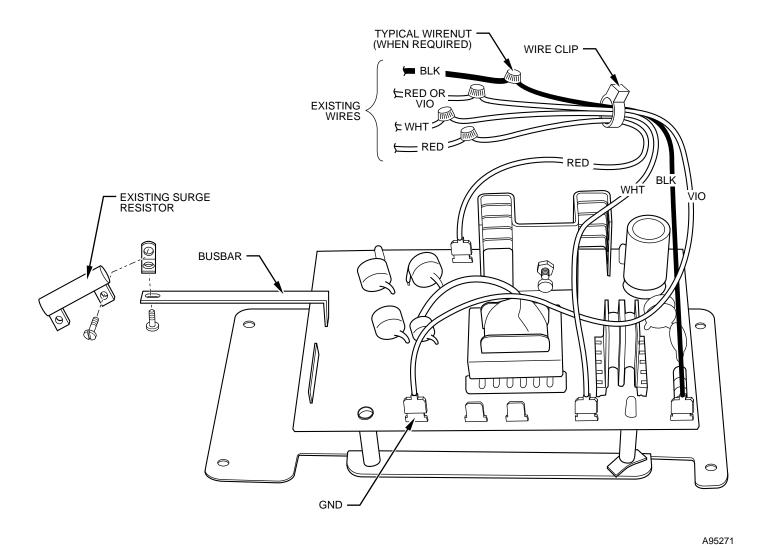
- 1. Using 4 sheet-metal screws provided in kit, install new power supply.
- 2. Cut terminal ends off wires disconnected from failed power supply and strip 1/2 in. of insulation from wire. Splice wires to new power supply wires with wire nuts provided in kit. (See Fig. 1.)
- 3. Remove existing surge resistor, if applicable, and discard. Surge resistor is an integral part of the new power supply.
- 4. Install proper length bus bar.
- 5. Route wires so they will not contact high-voltage circuit and install wire clip.
- 6. Reinstall power door in air cleaner.
- 7. Turn on main electrical supply to the air cleaner and air handler.
- 8. Check air cleaner for proper operation before leaving the job.
- $\rightarrow$  Step 4—Install of New Power Supply in 120v Models 31KAX, 31SX, 901E and G, and 901KAX
  - 1. Using 4 sheet-metal screws provided in kit, install new power supply.

 Manufacturer reserves the right to discontinue, or change at any time, specifications or designs without notice and without incurring obligations.

 Book
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 PC 101
 Catalog No. 533-104
 Printed in U.S.A.
 Form 31KAX-11SI
 Pg 1
 7-95
 Replaces: 31KAX-6SI

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#### Fig. 1—Models 31MB, 31MM, 31MP, 31SX, 907A, 901A/B, 901E/G, 907B/C with 120-60-1 Electrical Supply

- 2. Remove wires from power supply and discard.
- 3. Connect existing wires and busbar for models 31SX and 901E also G. (See Fig. 1.) Do the same for models 31KAX and 901KAX. (See Fig. 3.)
- 4. Reinstall power door in air cleaner.
- 5. Turn on main electrical supply to air cleaner and air handler.
- 6. Check air cleaner for proper operation before leaving job.

# Step 5—Install New Power Supply in 240v Models 31KAX, 31SX, 901E also G, and 901KAX

- 1. Using 4 sheet-metal screws provided in kit, install new power supply.
- 2. Remove and discard wires from power supply.

- 3. Connect existing wires and bus bar for models 31SX and 901E also G. (See Fig. 2.) Do the same for models 31KAX and 901KAX. (See Fig. 4.)
- 4. Reinstall power door in air cleaner.
- 5. Turn on main electrical supply to air cleaner and air handler.
- 6. Check air cleaner for proper operation before leaving job. If the unit fails to operate, check for faulty transformer.

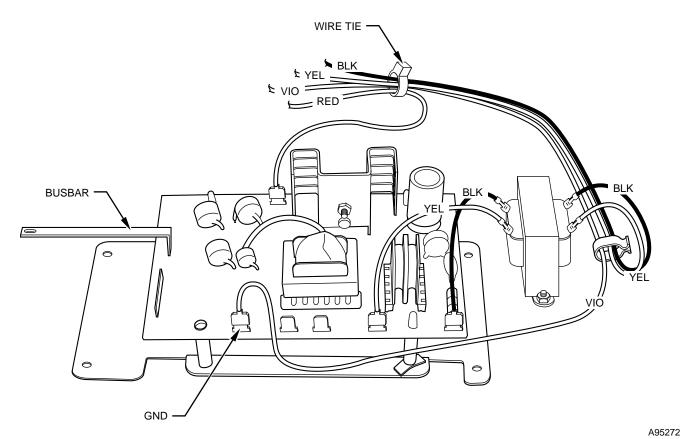


Fig. 2—Models 31SX, 901E, and 901G with 240-60-1 Electrical Supply

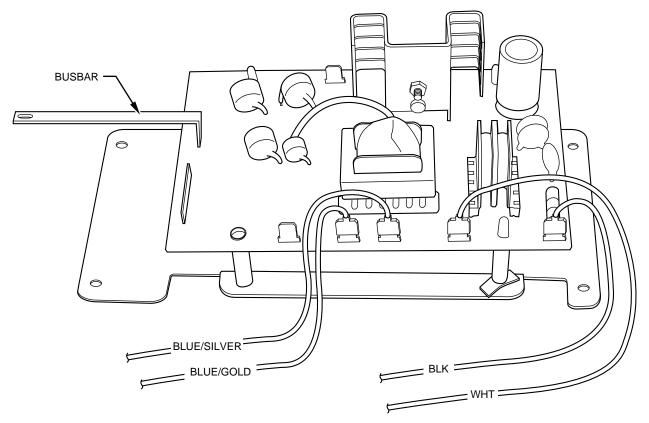


Fig. 3—Models 31KAX/901KAX with 120-60-1 Electrical Supply

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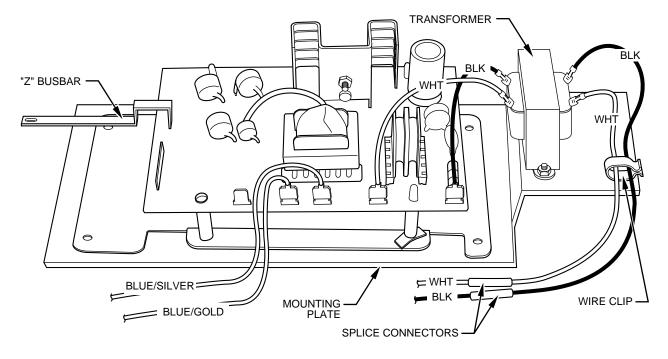


Fig. 4—Models 31KAX/901KAX with 240-60-1 Electrical Supply

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