DT-X11 Series

Hardware Manual

(Version 1.01)

CASIO Computer Co., Ltd.

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Editorial Record

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Preface

This reference manual describes about the CASIO DT-X11 series handheld terminals with C-MOS imager or Laser Scanner integrated.

A new generation of handheld terminal has been developed. CASIO introduces the revolutionary DT-X11 series of handheld terminal with built-in Intel® PXA255 Application Processor, C-MOS imager or 1D bar code scan engine and diverse wireless LAN communications via Bluetooth, IEEE802.11b WLAN and WAN card.

Running under Microsoft® Windows® CE 5.0 operating system, the rugged DT-X11 is designed specifically with the transportation/delivery and logistics in mind.

In this reference manual, the DT-X11 series is described as "DT-X11" or "the terminal" or "handheld terminal".

1. Overview of the Products

1.1 Features

Incorporates .NET technology

- Uses WindowsCE 5.0 operating system.
- Makes effective use of .NET resources developed by other corporations.
- Employment of eMbedded OS makes it possible to build a flexible WindowsCE system.

Enhanced communicating functions

- Covers GPRS/WLAN, etc. by using various communication cards.
- Built with Bluetooth[®] Ver1.2 module.
- The transfer rate of the WLAN is 5 Mbps, which is the maximum rate of communication for peer-to-peer connection with PC via IEEE802.11b.
- The following protocol stacks are available for Bluetooth[®] interface: GAP (Generic Access), SDP (Service Discovery), SPS (Serial Port), Dialup Network, File Transfer.
- Security function (PEAP EAP-MS-CHAP V2, EAP-TLS, MD5+WEP128)

Superb scanning capability (DT-X11M10E/DT-X11M10RC)

- With the installed bar code scan engine it is possible to read industrial standard bar code symbologies.
- Scanning performance is comparable to the CASIO IT-500 series handheld terminal.
- Multi-step bar code read function.

Superb scanning capability (DT-X11M30E/DT-X11M30U/DT-X11M30RC)

- With the installed C-MOS imager it is possible to read 2D symbologies/1D symbologies/OCR fonts and to capture images.
- Image capturing function (2 to 256 monochromatic tones).
- Scanning performance on 1D bar code symbology is comparable to the CASIO DT-800 series handheld terminal.
- Multi-step bar code read function.

Support of outstanding development environment

Ample Microsoft development tools provided for easy application development and an advanced debug environment.

- Visual Studio 2005
- Visual Studio.NET 2003 (WindowsCE .NET Utilities v 1.1 for Visual Studio .NET 2003)
- eMbedded Visual C++ 4.0

High expandability

The standard PCMCIA slot makes it possible to use various standard peripheral cards.

Aiming to a full compliance with the "Restriction of the use of certain Hazardous Substances in electronic equipment (RoHS)" set mandatory on July 1 2006

The following products have been assembled with devices, components and parts manufactured using Lead (Pb) free solder.

- DT-X11M10E
- DT-X11M10RC
- DT-X11M30E
- DT-X11M30U
- DT-X11M30RC

1.2 Available Models

Table 1.1	List of models
1 4010 1.1	List of mouths

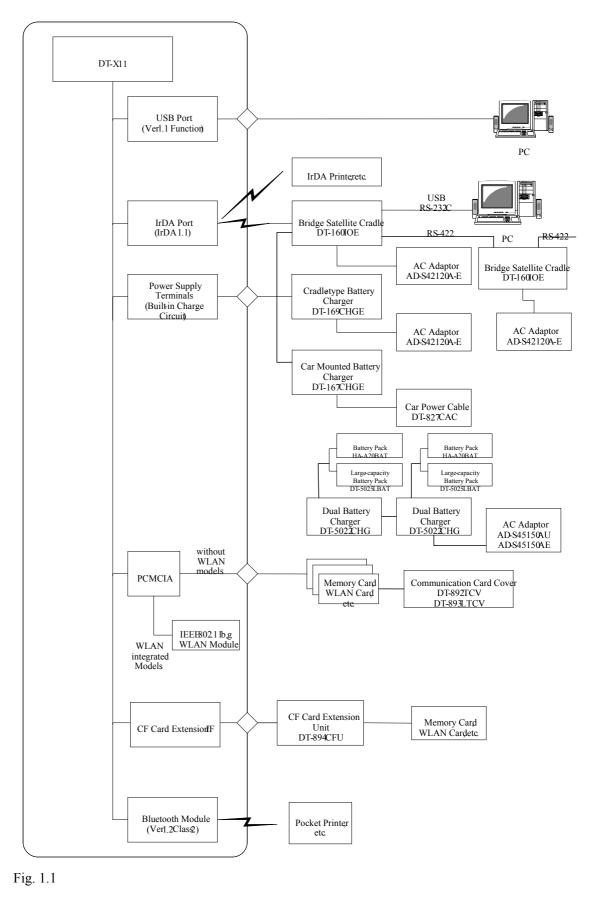
Model	Scan Engine	Wireless Communication		PC Card	Memory	
Widdei		Bluetooth	IEE802.11b	slot	RAM	FROM
DT-X11M10E	Laser Scanner	Yes	Yes	Yes	64MB	128MB
DT-X11M10RC	Laser Scanner	Yes	No	No	64MB	128MB
DT-X11M30E	C-MOS Imager	Yes	Yes	Yes	64MB	128MB
DT-X11M30U	C-MOS Imager	Yes	Yes	Yes	64MB	128MB
DT-X11M30RC	C-MOS Imager	Yes	No	No	64MB	128MB

Table 1.2 Options

Model	Product	Remark
DT-160IOE	Bridge Satellite Cradle	
DT-169CHGE	Cradle-type battery charger	
DT-891WH	Wall-mount Unit	
DT-167CHGE	Car Mounted Battery Charger	
DT-827CAC	Car Power Cable	Not marketable in the USA/Canada
DT-5022CHG	Dual battery charger	
AD-S45150AU	AC adaptor	AC input 100 to 230VAC. With US power cord. For
		DT-5022CHG
AD-S45150AE		AC input 100 to 230VAC. With European power
		cord. For DT-5022CHG
AD-S42120AE		AC input 100 to 230VAC. For
		DT-160IOE/DT-169CHGE
HA-A20BAT	Battery pack (Standard)	Lithium-ion rechargeable battery 1,700 mAh
DT-5025LBAT	Large-capacity battery pack	Lithium-ion rechargeable battery 3,400 mAh
DT-894CFU	CF Card Extension Unit	CF Type I/ Type II. The large-size card cover
		comes as standard
DT-892TCV	Communication Card Cover	For standard-size card
DT-893LTCV		For large-size card
DT-882RSC	RS-232C Cable	25-pin male
DT-883RSC		25-pin female
DT-887AXA		Length; 1.5 m, 9-pin female
DT-888RSC	RS-422 Cable	Length; 1.0 m
DT-380USB	USB Cable	Length; 2.0 m

Table 1.3 Accessories

Name	Q'ty	Remark
User's guide	1	In English and Chinese (in simplified Chinese
		characters)
Stylus	1	
Large-capacity battery pack cover	1	Required when DT-5025LBAT is installed.
Wrist strap	1	
PC Card Remover	2	



1.2.1 Options and Interfaces

1.3 General Guide

1.3.1 DT-X11

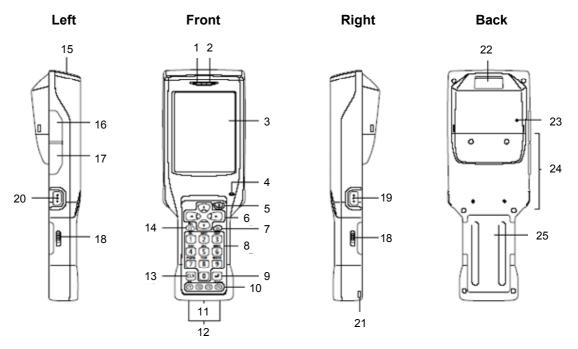


Fig. 1.2

Table 1.4 Names of parts

No.	Name	Description	
1	Indicator 1	Indicates the result of a bar code reading or other read operation.	
		Red : Read error	
		Green : Read successful	
2	Indicator 2	This lamp indicates the charge status of the battery pack.	
		Red : Charging	
		Green : Charging complete	
3	LCD Panel/Touch Screen	Shows text, operation indicators, etc. Also, operations can be performed	
		and text can be input using the supplied stylus.	
4	Buzzer	Sounds a buzzer.	
5	Power Key	Hold down for about one second to turn the power on or off.	
6	Cursor Keys	These keys operate much like a computer's cursor keys. They can be	
		used to select items, scroll screen contents, etc.	
7	Programmable Key	This key can be assigned with any function available.	
8	Numeric Keys	Use these keys to input numbers and letters.	
9	Execute Key	Press to register an input value and advance to the next step.	

10	Function Keys	These keys can be assigned any function other than barcode reading.
	5	The following are the initial default settings.
		F1 : Deletes one character to the left.
		F2 : Inputs a hyphen (-).
		F3 : Inputs a period (.).
		F4 : Toggles to switch between numbers and alphabets.
11	IR Port	This port is used for IR communication with another Handheld
		Terminal or Bridge Satellite Cradle.
12	Power Contacts	Contact point for supplying power from Bridge Satellite Cradle and
		Cradle-type Battery Charger.
13	CLR Key	Press to clear all key inputs.
14	Fn Key	Press this key and then a function key or number key to configure
		settings or to run previously registered applications.
15	PC Card Slot	For insertion of a separately available PC card.
16	USB Port	For connection to a computer or other device using a USB cable.
17	Headset Jack	For connection of a commercially available headset (2.5mm).
18	Battery Pack Cover Lock	Slide these switches to lock and release the battery pack cover.
	Switches	
19	R Trigger Key	Press to perform a code read operation. This is also pressed to perform a
		full reset.
20	L Trigger Key	Press to perform a code read operation. This is also pressed to cancel a
		full reset.
21	Wrist Strap Hole	Connect the wrist strap here.
22	C-MOS Imager (C-MOS	Reads 1D bar codes and 2D codes.
	Imager models only)	
	Reader Port (Laser Scanner	Reads 1D bar codes.
	models only)	
23	Reset Switch	Press to reset the Handheld Terminal.
24	CF Card Slot Unit Terminal	For connection of a separately available CF Card Extension Unit.
25	Battery Pack Cover	Covers the compartment that holds the battery pack.

1.3.2 DT-167CHGE Car Mounted Battery Charger

Views

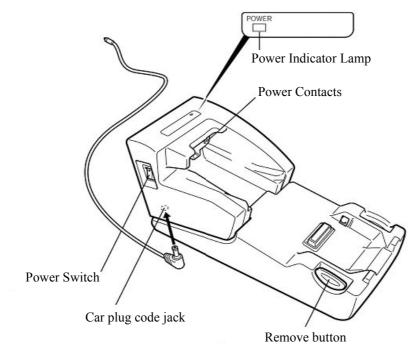


Fig. 1.3

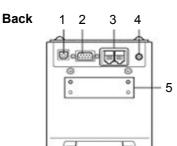
1.3.3 DT-160IOE Bridge Satellite Cradle

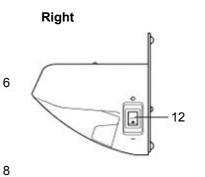
The following external views show the DT-160IOE Bridge Satellite Cradle. Refer to Table 1.5 for each referenced part on the DT-160IOE.

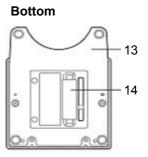


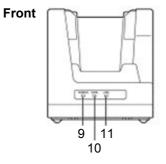
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No.	Name	Description
1	USB Port	This port accepts connection of a USB cable for connection to a computer for
		transfer of system data and file data. Use of the USB port requires installation of a
		special driver on the PC.
2	RS-232C Port	This port accepts connection of an RS-232C cable for connection to a computer
		for transfer of system data and file data. Use of the RS-232C port requires
		installation of a special driver on the PC.
3	RS-422C Port	This port is used when connecting to another Bridge Satellite Cradle.
4	AC Adaptor	Connect the AC adaptor here.
	Jack	

No.	Name	Description
5	Wall Mount	The holes in this plate accept screws that secure the wall mount unit in place.
	Unit Fastening	
	Plate	
6	Terminal Detect	This switch detects when the Handheld Terminal is not seated correctly on the
	Switch	Bridge Satellite Cradle.
7	IR Port	This port transfers data to the Handheld Terminal via IR port.
8	Power Contacts	Power is supplied to the Handheld Terminal via these contacts.
9	Power Indicator	This lamp indicates the power status and the mounting status of the Handheld
	Lamp	Terminal.
		Off : Power off
		Green : Power on, Handheld Terminal mounted correctly
		Red : Power on, Handheld Terminal not mounted
10	Communication	This lamp shows when the Handheld Terminal is performing data
	Indicator Lamp	communication.
		Off : No data communication being performed.
		Green flashing : Data communication in progress.
		Red : Problem with a connection between two Bridge Satellite
		Cradles.
11	System Status	This lamp indicates whether the system is operating normally. Regardless of
	Indicator Lamp	whether or not a Handheld Terminal is mounted this lamp indicates the system
		status and whether or not a communication operation with the system can be
		performed.
		Off : System is not operating.
		Green : System is operating.
12	Power Switch	Turns the power on and off.
13	Desktop Unit	This is the base when using the Bridge Satellite Cradle in a desktop configuration.
		Remove the desktop unit in the case of a wall-mount configuration.
14	DIP Switches	Use these switches to configure the Bridge Satellite Cradle as required.

1.3.4 DT-169CHGE Cradle-type Battery Charger

The following external views show the DT-169CHGE (Cradle-type Battery Charger). Refer to Table 1.6 for each referenced part on the DT-169CHGE.

Views

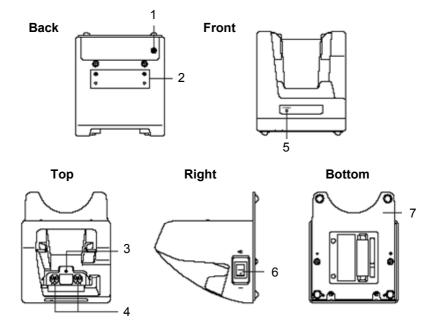


Fig 1.2

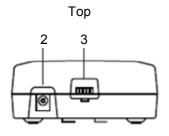
Table 1.6Names of parts

No.	Name	Description		
1	AC Adaptor Jack	Connects the AC adaptor here.		
2	Wall Mount Unit	The holes in this plate accept screws that secure the wall mount unit in place.		
	Fastening Plate			
3	Terminal Detect	This switch detects when the Handled Terminal is not seated correctly on the		
	Switch	Cradle.		
4	Power Contact	Power is supplied to the Handheld Terminal via these contacts.		
5	Power Indicator	This lamp indicates the power status and the mounting status of the Handheld		
	Lamp	Terminal.		
		Off : Power off		
		Red : Power on, Handheld Terminal not mounted		
		Green : Power on, Handheld Terminal mounted correctly		
6	Power Switch	Turns the power on and off.		
7	Desktop Unit	This is the base when using the Cradle in a desktop configuration. Remove the		
		desktop unit in the case of a wall mount configuration.		

1.3.5 DT-5022CHG Dual Battery Charger

The following external views show the DT-5022CHG (Dual Battery Charger). Refer to Table 1.7 for each referenced part on the DT-5022CHG.

Views



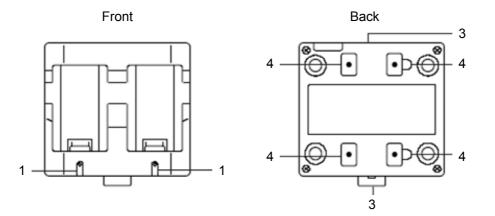


Fig 1.3

No.	Name	Description		
1	Charge Indicator	This lamp indicates the charge status of the battery pack(s).		
	Lamp	Off : Not charging		
		Red : Charging		
		Red Flashing : Battery pack problem		
		Green : Charging complete		
2	AC Adaptor Jack	Connects the AC adaptor here.		
3	Dual Battery Charger	Use this port to connect multiple Dual Battery Chargers to each other.		
	Connection Port			
4	Connection Bracket	The connection bracket attaches here when you connect multiple Dual		
	Attachment Holes	Battery Chargers to each other.		

Notes:

Each Dual Battery Charger comes with one connection bracket. Since only one connection bracket is required when you connect two Dual Battery Chargers, you will always have one left over. Simply keep the other connection bracket on hand as an extra, in case you ever need it.

2. Hardware Specifications

2.1 DT-X11

Item	Specification	Remark
CPU, Memory		
CPU	Intel [®] PXA255 Application Processor	Operating clock; max 400 MHz
RAM	64 MB	
FROM	128 MB (user area; approx. 115 MB)	FlashFX built in.
OS	Microsoft [®] Windows [®] CE 5.0 operating system	n
C-MOS Imager (DT-X11N	130E, DT-X11M30U, and DT-X11M30RC)	
Method	C-MOS Imager, 752 x 480 (Wide VGA),	
	monochrome	
Emitting angle	Redirected downward at 45 degree	
Resolution	1D : 0.15mm	
	2D Stacked : 0.169mm	
	2D Matrix : 0.33mm	
	Composite : 0.33mm	
PCS	1D : 0.45 (minimum)	Print contrast signal
	2D : 0.45 (minimum)	
Readable distance	1D : Approx. 40 to 410 mm	
(Resolution = 1.0 mm)	2D Stacked : Approx. 50 to 250 mm	
	2D Matrix : Approx. 60 to 130 mm	
Readable width	Max. 29 mm	When the distance is at 40 mm.
	Max. 265 mm	When the distance is at 365 mm
Focal distance	4.5inch	
Readable 1D	EAN8/JAN8, EAN13/JAN12, UPC-A,	
symbologies	UPC-E, Code39, Codabar (NW7),	
	Interleaved 2of5(ITF), Code93,	
	Code128(EAN128), MSI(Plessey), IATA,	
	Code11, RSS-14, RSS Limited, RSS	
	Expanded, ISBT	
Readable 2D stacked	Code49, PDF417, Micro PDF, Codablock F,	
code symbologies	EAN8/13 Composite, TLC39,UCC/EAN128	
	Composite, RSS-14(Stacked type), RSS	
	Expanded(Stacked type), RSS Composite	
Readable 2D Matrix	Aztec, DataMatrix, Maxicode, QR Code	
code symbologies		

Laser Scanner (DT-X11M1	0E and DT-X11M10RC)	
Method	Semi-conductor laser light	
Laser emitting angle	Straight	
Wave length	650±10 nm	
Optical output	<1 mW	
No. of scannings	100±20 times per second	
Resolution	0.127 mm (minimum)	
PCS	0.45 (minimum)	Print contrast signal
Readable distance	Approximately 40 to 300 mm	
Readable width	Max. 40 mm	When the distance is at 40 mm.
	Max. 238 mm	When the distance is at 300 mm.
Daylight for scanning	50,000 Lux or less	
Readable 1D bar code	EAN8/JAN8, EAN13/JAN13, UPCA,	
symbologies	UPCE, Code39, Codabar(NW7), Interleaved	
	2of5(ITF), Code93, Code128(EAN128),	
	MSI(Plessey), IATA, Industrial 2of5(IDF),	
	RSS-14, RSS Limited,	
	RSS Expanded	
Display		
Display device	3.5-inch 2-Way TFT color LCD	
No. of dots	240 (h) x 320 (w)	
Dot pitch	0.22 (h) x 0.22 (w) mm	
Display font	Scalable font	See note 1
Backlight	LED	
Indicator		
Confirmation /Status	LED x 2 pcs in red/green	Left: Programmable
		Right: Battery charge status
Input		
Keyboard	Numeric (Alphabet) keys, CLR key, Execute	
	key, Fn key, Text key, Cursor key	
Control keys	Power ON/OFF key, Reset switch	
Trigger keys	2 keys (on the left and right sides)	
Touch panel	Plastic panel (Resolution 240 x 320)	
	Possible to display character input pad	
IrDA interface		
Standard	IrDA ver.1.1 compatible	
Communication	Half duplex	
process		
Synchronization	Start/Stop bits	
Baud rate (in bps)	9,600/115,200/4M	
Communication range	0 (contact) to 1m	Max. 0.25m at 4Mbps

Bluetooth [®]				
Standard Bluetooth [®] Specification Ver.1.2				
Comm. range	Approx. 3 m	Depending on the surrounding conditions		
Output power	Maximum. 3dBm (PowerClass 2)			
Serial interface				
Standard	USB Slave	Mini B 5 Pin.		
Baud rate	Full speed (12 Mbps)			
Audio	Earphone jack φ2.5mm 3-pole	Supports headset.		
PC Card (applicable to D	T-X11M10E, DT-X11M30E, and DT-X11M	I30U)		
Standard	PC Card Type I / Type II	3.3V/5.5V		
Supply current	450mA(5V), 500mA(3.3V)	Constant supply current values		
WLAN (applicable to DT	-X11M10RC and DT-X11M30RC)			
Frequency category	ISM			
Standard	IEEE802.11b	See note 2		
Modulation	Direct Sequence Spread Spectrum			
Frequency band	2.400 to 2.4835 GHz			
Baud rate	11 Mbps (maximum)			
Comm. range	50 m (indoor) to 150 m (outdoor)	The range may vary depending on the environment.		
Number of channels	13	Three channels are available at the same time.		
Other feature	Roaming between Access-Points			
WLAN card (applicable t	o DT-X11M10E, DT-X11M30E and DT-X1	1M30U)		
Card type	CF card Types I/II (3.3V)	CF Card Extension Unit (option)		
Supply current	300 mA (3.3V) maximum			
Power		· ·		
Operation	Lithium-ion battery pack	HA-A20BAT or DT-5025LBAT		
Memory backup	Lithium battery (rechargeable) on board	Built-in, not replaceable 50mAH		
Operating period	DT-X11M10E/M30E/M30U	DT-X11M10RC/30RC		
(hours)	Approx. 8 (with HA-A20BAT) ^{*3}	Approx. 4 (with HA-A20BAT) ^{*4}		
	Approx. 18 (with DT-5025LBAT) ^{*3}	Approx. 10 (with DT-5025LBAT) ^{*4}		
Memory back up	RAM : Approx. 10 minutes	- Lithium battery pack is fully		
period	Clock : Approx. 2 weeks	charged.		
		- At room temperature.		
Memory backup battery charge period	Approximately 4 days	- Time period until when the battery is fully charged.		
, т		 Battery pack is being installed. 		
		 At room temperature. 		
Buzzer	Sound pressure 70dB (minimum)	1		

Notes:

1. A font that can be used to print characters in any size.

2. Concurrent use of WLAN communication with Bluetooth communication is not recommended.

3. Based on the operating cyclic ratio of "standby:calculation:scan" at 20:1:1

4. Based on the operating cyclic ratio of "standby:scan:wireless" at 6.5:1.5:2.

2.2 DT-160IOE Bridge Satellite Cradle

Table 2.2

	Iten	n	Specification	Remark
Interface	IrDA	Standard	IrDA Ver. 1.1 compatible	
		Comm. method	Half duplex	
		Synchronization	Start/stop method	
		Comm. speed	4 Mbps (maximum)	
	USB	Standard	USB Ver.1.1 compatible	
		Baud rate	12 Mbps (maximum)	
		Connector		1 VBus
				2 – Data (D -)
				3 + Data(D+)
			4 3	4 GND
			USB connector B type	
	RS-232C	Comm. method	Full duplex	
		Synchronization	Start/stop method	
		Comm. speed	115.2 Kbps	
		Connector	SG ER SD RD CD	1 VBus
				2 – Data (D -)
				3 + Data(D+)
			CI CS RS D	4 GND
			D-Sub 9-pin(Male)	
	RS-422	Comm. method	Full duplex	
		Synchronization	Start/stop method	
		Comm. speed	115.2 Kbps	
		Connector		
			OUT	IN
			RDO- RSO- RSO- RSO- RSO- RSO- RSO-	KUO4 SDI- SDI+ RSI- RSI+
			RJ-45 compatible (6 pins)
Display	Status LED	No. of LEDs	3	
		No. of display	2	Red, green
		colors		
		Display content	System operation status	Refer to Chapter
			("LINE")	2.6 "Status
			Communication status	Indication with
			("DATA")	LEDs".
			Power status	
			("POWER")	
Input	Dip switch		8 switches	See page 24.
-	Detection switch for DT-X11		Push switch	
	terminal			

Power	Input from	Input voltage	DC 12V ±5%	
	AC adaptor	Consumption	Approx. 1,600 mA	When supplying
		current		power or
				transmitting
				data.
		Plug	EIAJ RC-5320A type 4	Center; Plus
		AC adaptor	AD-S42120AE	
	Charge/	Output voltage	DC 5V ±10%	
	supply power	Output current	2,500mA(maximum)	
		Charge method	Constant voltage	With curb
				function on
				current
		Charge time	Approx. 2.5 hours	For
				HA-A20BAT
			Approx. 5.0 hours	For
				DT-5025LBAT
		Power supply		The illustration
		terminals		of the power
			00 00	supply terminals
			Power supply GND	on the left is
			terminals	viewed at the
				front of the
				cradle.

		Specification	Remark
Weight	In desktop configuration	Approx. 490 g	
	In wall-mount configuration	Approx. 650 g	
Dimensions	In desktop configuration	Approx. 110 (W) x 139 (D) x 129 (H) mm	
	In wall-mount configuration	Approx. 110 (W) x 148 (D) x 153 (H) mm	

2.3 DT-167CHGE Car Mounted Battery Charger

Table 2.4

	Ι	tem	Specification	Remark
Display	Status LED	No. of LEDs	1	
		No. of display colors	2	In red and green
		Display content	Power status ("POWER")	
		Indicates the status of term	inal being mounted on the char	ger.
		OFF : Pow	ver is OFF.	
		Flashing in green : Pow	ver is ON and the terminal is m	ounted on the
		Flashing in red ch	arger.	
		: Pov	wer is ON but the terminal is no	t mounted on the
			rger.	_
Input	Detection sw	itch for DT-X11 terminal	Push switch	
Power	Input from	Input voltage	DC 12V/24V±5%	
	power	Consumption current	DC 12V: Approx. 1,400 mA	While supplying
	adaptor		DC 24V: Approx. 700 mA	power.
		Plug	EIAJ RC-5320A Class 4	Center: plus
		Power cord	DT-827CAC	
	Charge/suppl	Output voltage	DC 5V±10%	
	y power	Output current	2,500 mA (maximum)	
		Charge method	Constant voltage	With curb
				function on
				current
		Charge time	Approx. 2.5 hours	For HA-A20BAT
			Approx. 5.0 hours	For
				DT-5025LBAT
		Power supply		The illustration of
		terminals		the power supply
				terminals on the
			Power GND	left is viewed at
			supply	the front of the
			terminals	charger.

Table 2.5 Weight/Dimensions

	Specification	Remark
Weight	Approx. 755 g	
Dimensions	Approx. 119 (W) x 267 (D) x 123 (H) mm	

2.4 DT-169CHGE Cradle-type Battery Charger

Table 2.6

	Item	1	Specific	ation	Remark
Display	Status LED	No. of LEDs	No. of LEDs 1		
		No. of display colors	2		In red and green
		Display content	Power status ("Po	OWER")	
Input	Detection switc	h for DT-X11 terminal	Push switch		
Power	Input from	Input voltage	DC 12V±5%		
	AC adaptor	Consumption current	Approx. 1,400 m	A	While supplying
					power or
					transmitting data.
		Plug	EIAJ RC-5320A	Class 4	Center: plus
	AC adaptor		AD-S42120AE		
	Charge/Power	Output voltage	DC5V±10%		
	supply	Output current	2,500 mA (maxir	num)	
		Charge method	Constant voltage		With current curb
					function
		Charge time	Approx. 2.5 hour	S	For HA-A20BAT
			Approx. 5.0 hour	S	For
					DT-5025LBAT
		Power supply terminal		$\bigcirc \bigcirc$	The illustration of
					the power supply
				$\bigcirc \bigcirc$	terminals on the
			Power supply	GND	left is viewed at
			terminals		the front of the
					charger.

Table 2.7 Weight/Dimensions

		Specification	Remark
Weight	In desktop configuration	Approx. 470 g	
	In wall-mount configuration	Approx. 630 g	
Dimensions	In desktop configuration	Approx. 110 (W) x 139 (D) x 129 (H) mm	
	In wall-mount configuration	Approx. 110 (W) x 148 (D) x 153 (H) mm	

2.5 DIP Switch Setting for DT-160IOE

The DIP switch is located on the rear side of Bridge Satellite Cradle. Change the ON/OFF settings according to your required system configuration. The new settings do not go into effect until the power switch is turned off and then back on.

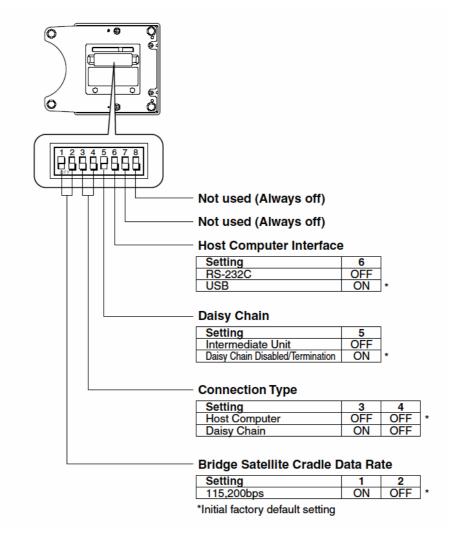


Fig. 2.1

Note:

Other DIP switch settings are used for testing and inspection purposes Because of this, you must not use any DIP settings other than those described above.

2.6 Status Indication with LEDs

Various operational statuses on the DT-160IOE can be displayed using the LEDs. The following table describes LED modes and their meanings.

	Item Specification Remark				
LED					
	Power status indicator	DT-X11 terminal is not mounted	LED ON in red	2-color LED	
	("POWER")	DT-X11 terminal is mounted	LED ON in green		
		Power OFF	LED OFF		
	Comm. status	Break of communication	LED OFF	2-color LED	
	indicator	Communication is in progress	LED flash in green		
	("DATA")	Connection between cradle and PC is	LED ON in red		
		not valid.			
	Line status indicator	No communication with DT-X11 or	LED OFF	2-color LED	
	("LINE")	abnormality of the system			
		Communication with DT-X11 is in	LED ON in green		
		progress.			

Table 2.8

2.7 DT-5022CHG Dual Battery Charger

Basic Block

Table 2.9

Item		Specification	Remark
Basi	c function		
	Rechargeable battery pack		
	HA-A20BAT	Battery pack	Dedicated batteries only.
	DT-5025LBAT	Large-capacity battery pack	
	AC adaptor		
	AD-S45150AU	Input 100 to 230VAC (W/US power cord)	Dedicated AC adaptors
	AD-S45150AE	Input 100 to 230VAC (W/European power	for the charger
		cord)	

Interface Block

Table 2.10

	Item	Specification	Remark
Inp	out terminals for joint b	lock	
	1: VIN2	Rated DC16V Input voltage 8 to 20	
	2: VIN3	Rated DC16V Input voltage 8 to 20	
	3: NC	NC	
	4: GND	GND	
Οι	tput terminals for joint	block	
	1: VOUT1	DC16V	Output terminal from 1 st unit when
			AC adaptor is used.
	2: VOUT2	DC16V	Output terminal from 2 nd unit
	3: NC	NC	
	4: GND	GND	
No	o. of joint-able units	3 units (x DT-5022CHG)	

Power Supply Block

Item		Specification	Remark	
Input				
	Rated voltage	DC 16V		
	Input voltage	DC 8.0 to 20V		
Rated outp	ut			
	Rated output voltage	DC 4.22V		
	Rated output current	DC 1,600 mA		
Input consumption current				
	Input consumption current	0.65 A	When input voltage is at 16V.	

Charge out	Charge output terminal CH1				
	PIN1:+	4.22V±30mV			
	PIN2: -	GND			
Charge our	Charge output terminal CH2				
	PIN1:+	4.22V±30mV			
	PIN2: -	GND			
Input terminal					
	DC jack Rated DC16V, input voltage DC 8.0 to 20.0V				

Battery Charge Block Table 2.12

Item			Specification	Remark
Charge cont	Charge control			
Output voltage			DC 4.22V±30mV	
Charge c	urrent (standard	mode)	DC 1,600mA±10%	
	urrent (standby		DC 160±40mA	
Full charg	ge detection cur	rent	DC 120±30mA	
Voltage	Full charge de	tection	4.1V	
control	voltage			
	Re-charge dete	ection voltage	4.0V	
Re-charg	e detection volt	age	DC 4.0±0.1V	
Input vol	tage		DC 8.0 to 20V	
Timer			·	
Charg	e timer (standby	/ mode)	90 minutes	
Charg	e timer (standar	d mode)	720 minutes	
Trickl	e charge timer		120 minutes	
Charge h	our			
HA-A	20BAT	Approx. 2.5 h	ours (for 1 pack)	At 0 to 40 °C
		Approx. 5 hou	ars (for 2 packs at same time)	
DT-50	25LBAT	Approx. 5 hou	urs (for 1 pack)	At 0 to 40 °C
		Approx. 10 ho	ours (for 2 packs at same time)	
Temperat	ture control	Not available		
No. of ch	arge output	1		
Operation m	node			
Battery p	ack mount dete	ction		
Batter	y pack not mou	nted	LED OFF, charge output OFF	
Batter	y pack mounted	l	LED ON in red, charge output OFF	
Check or	h battery pack		LED ON in red, charge output OFF	
Battery c	harge (standby	mode)	LED ON in red, charge output ON	
Battery c	Battery charge (standard mode)		LED ON in red, charge output ON	
Wait mod	Wait mode in trickle charge		LED ON in green, charge output OFF	
Charge in	Charge in trickle mode		LED ON in green, charge output ON	
Charge c	ompleted		LED ON in green, charge output OFF	
Charge a	bnormal end		LED flash in red, charge output OFF	
Other				
Priority of	order of battery	charging	Order in mounted order	

T 11 0 10	\mathbf{W} : 1 (\mathbf{D}) :
Table 2.13	Weight/Dimensions
10010	

Item	Specification	Remark
Weight	Approx. 154 g	
Dimensions	100 (L) x 110 (W) x 49 (H) mm	

2.8 HA-A20BAT/DT-5025LBAT

Table 2.14

Item	Specification		Remark	
Itelli	HA-A20BAT DT-5025LBAT		Kelliaik	
Rated capacity	1,700 mAh	3,400 mAh	0.2C discharge	
Rated voltage	3.7 V	3.7 V	0.2C discharge	
Discharge end voltage	2.75V	2.75V		
Standard charge current	1.0 CA (=1.55A) 0 to 40 °C	1.6A 0 to 50 °C		
Charge voltage	4.2±0.05V	4.2±0.05V		
Charge hour	2.5	5.0	Charge with	
(standard mode)			DT-5022CHG	
Weight	Approx. 45 g	Approx. 87 g		
Dimensions	Approx. 37(W) x 57(L) x	Approx. 37 (W) x 57 (L) x		
	13(H) mm	24 (H) mm		

2.9 DT-894CFU CF Card Extension Unit

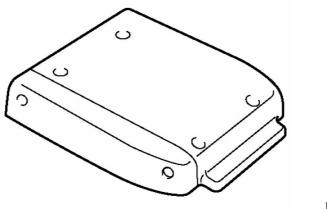


Fig. 2.2

Table 2.15 Differisions/ weight	Table 2.15	Dimensions/Weight
---------------------------------	------------	-------------------

Item	Specification	Remark
Dimensions	Approx. 70 (W) x 87 (D) x 13 (D) mm	With standard size cover
	Approx. 85 (W) x 78 (D) x 13 (D) mm	With large size cover
Weight	Approx. 40 g	With standard size cover
	Approx. 45 g	With large size cover

3. Interfaces

3.1 DT-X11

CF Extension Slot

Table 3.1

	Specification	Remark
Interface	CFA Rev.1.3 compatible	CF Type I/II 3.3V only
Power voltage	3.3V±5%	
Supply current	300 mA (maximum)	

Pin Assignment

Table 3.2

Memory I	Mode	I/O Mo	de	D:	D:	Memory N	Mode	I/O Mo	de
Name	I/O	Name	I/O	Pin no.	Pin no.	Name	I/O	Name	I/O
GND	Р	GND	Р	1	26	-CD1	Ι	-CD1	Ι
D03	I/O	D03	I/O	2	27	D11	I/O	D11	I/O
D04	I/O	D04	I/O	3	28	D12	I/O	D12	I/O
D05	I/O	D05	I/O	4	29	D13	I/O	D13	I/O
D06	I/O	D06	I/O	5	30	D14	I/O	D14	I/O
D07	I/O	D07	I/O	6	31	D15	I/O	D15	I/O
-CE1	0	-CE1	0	7	32	-CE2	0	-CE2	0
A10	0	A10	0	8	33	-VS1	Ι	-VS1	Ι
-OE	0	-OE	0	9	34	-IORD	0	-IORD	0
A09	0	A09	0	10	35	-IOWR	0	-IOWR	0
A08	0	A08	0	11	36	-WE	0	-WE	0
A07	0	A07	0	12	37	RDY/BSY	Ι	IOREQ	Ι
VCC	Р	VCC	Р	13	38	VCC	Р	VCC	Р
A06	0	A06	0	14	39	-CSEL	0	-CSEL	0
A05	0	A05	0	15	40	-VS2	Ι	-VS2	Ι
A04	0	A04	0	16	41	RESET	0	RESET	0
A03	0	A03	0	17	42	-WAIT	Ι	-WAIT	Ι
A02	0	A02	0	18	43	-INPACK	Ι	-INPACK	Ι
A01	0	A01	0	19	44	-REG	Ο	-REG	0
A00	0	A00	0	20	45	BVD2	I/O	-SPKR	I/O
D00	I/O	D00	I/O	21	46	BVD1	I/O	-STSCHG	I/O
D01	I/O	D01	I/O	22	47	D08	I/O	D08	I/O
D02	I/O	D02	I/O	23	48	D09	I/O	D09	I/O
WP	-	-IOIS16	-	24	49	D10	I/O	D10	I/O
-CD	Ι	-CD2	Ι	25	50	GND	Р	GND	Р

Directions of data flow;

Ι	: DT-X11 ←	CF card
0	$:$ DT-X11 \rightarrow	CF card

I/O : DT-X11 \Leftrightarrow CF card

P : Power, GND

Table 3.3 IrDA interface

Item	Specification	Remark
Communication speed, modulat	ion	
Standard	IrDA Ver. 1.1 compatible	
FIR	4 Mbps 4-value PPM modulation	
MIR	1.152 M, 576 Kbps NRZ modulation	
SIR	2.4 K to 115.2 Kbps NRZ modulation	
Emission unit		
Peak wave length	880 to 900 nm	
Emission strength	Type 75 mW/sr	
Emission angle	±15°	
Reception unit		
Reception wave length	850 to 900 nm	
Incident illuminant	SIR: 0.75 mW/cm ² or less	
	FIR: 200 to 0.75, 0.33 to 0.12 mW/cm ²	
Communication range	0 to 1m (Maximum 25 cm at 4 Mbps)	
Connectable devices		
HT-to-HT comm.	Between DT-X11 and DT-X11	
Communication via cradle	Bridge Satellite Cradle (DT-160IOE)	

Table 3.4 Earphone

Item	Specification	Remark
Method	Monaural	
Connectable device	Earphone	

Table 3.5Power supply

Item	Specification	Remark/Condition
HA-A20BAT/DT-5025I	LBAT	
Rated voltage	3.7 V	
Rated capacity	1,700 mAh (HA-A20BAT)	
	3,400 mAh (DT-5025LBAT)	
Operating hours	Approx. 8 (w/HA-A20BAT)	- In case of
	Approx. 18 (w/DT-5025LBAT)	Wait:Calculation:Scanning 20:1:1
	Approx. 4 (w/HA-A20BAT)	- For DT-X11M10RC/M30RC
	Approx. 10 (w/DT-5025LBAT)	- In case of Wait: Scanning:Wireless
		6.5:1.5:2.
Memory backup	10 minutes for data in RAM	- At moderate temperature
period	2 weeks for built-in Real Time	- Memory backup battery is fully
	Clock	charged.
Recharge memory	4 days	- Period required for the sub-battery
backup battery		to be fully charged when the
		battery pack is installed in the
		terminal

Ν	Memory backup battery				
	Battery type Button-shape Lithium				
		rechargeable battery			
		(CR-2032)			
	Rated voltage	3.0 V			
В	Battery low warning				
	Low main battery voltage	VDET1: 3.4 V	Warning display, but still operable.		
	Forcible OFF	VDET2: 3.0 V	Forcible OFF.		
	Low sub-battery voltage	VDETS: 2.3 V	Data cannot be retained.		

4. Product Identification and Reference Numbers

On the back of the DT-X11 and its options, there is a bar code and numbers printed on label as shown in Fig 4.1. This bar code is represented by 15 digits of Code128 symbology and by alphanumeric characters beneath the bar code. The numbers from 1 to 9 in the figure represent identification and references of each terminal. The numbers from 10 to 15 represent a manufacturing reference which is reserved by the manufacturer. See the figure below for each meaning.

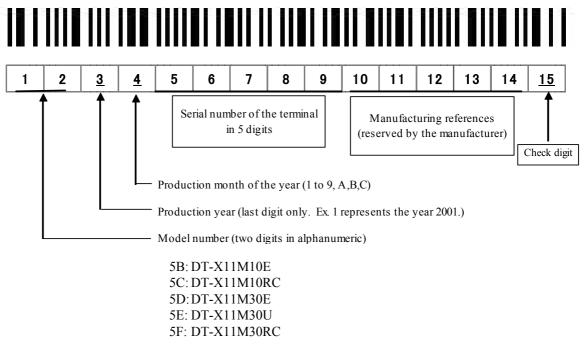


Fig 4.1

5. Quality References

This chapter will describe about references of the DT-X11 and its dedicated options concerned with environmental performance, compliance, mechanical and electric durability, etc.

5.1 Environmental Performances

5.1.1 DT-X11

Ta	ble	5.	1

Item		Specification	Condition
Temperature			
DT-X11M30RC	Operation	-20 °C to 50 °C	0 to 40 °C for charging
DT-X11M30E			battery pack
DT-X11M30U	Non-operation	-20 °C to 70 °C	
DT-X11M10RC	Operation	-10 °C to 50 °C	0 to 40 °C for charging
DT-X11M10E			battery pack
	Non-operation	-20 °C to 60 °C	
Humidity	÷		
	Operation	10 % to 80 %RH	No condensation
	Non-operation	5 % to 90 %RH	
Dust and water-splash p	roof		
		IP54 level, compliant with IE	C60529 standard
Storage in carton box		^m	
	Temperature	-10 °C to 50 °C	
	Humidity	90 %RH (Maximum)	

5.1.2 DT-160IOE/DT-169CHGE

Table 5.2

	Item	Specification	Condition		
Temperature					
	Operation	0 °C to 40 °C			
	Storage	-10 °C to 50 °C			
Humidity					
	Operation	30 % to 80 %RH	No condensation		
	Storage	30 % to 90 %RH			
Storage in carton box					
	Temperature	-10 °C to 50 °C			
	Humidity	30 % to 90 %RH	No condensation		

5.1.3 DT-167CHGE

Table 5.3

	Item	Specification	Condition
Temperatur	re		
	Operation	0 °C to 40 °C	
	Storage	-40 °C to 85 °C	
Humidity			
	Operation	30 % to 80 %RH	No condensation
	Storage	30 % to 95 %RH	
Storage in c	carton box		
	Temperature	-10 °C to 50 °C	
	Humidity	30 % to 90 %RH	No condensation

5.1.4 DT-5022CHG

	Item	Specification	Condition
Temperatu	re		
	Operation	0 °C to 40 °C	
	Non-operation	-10 °C to 50 °C	When battery is not
			charged.
	Storage	-10 °C to 55 °C	
Humidity			
	Operation	20 % to 90 %RH	No condensation
	Storage	20 % to 90 %RH	
Storage in	carton box		
	Temperature	-10 °C to 55 °C	
	Humidity	20 % to 90 %RH	No condensation

5.1.5 HA-A20BAT/DT-5025LBAT

	Item	Specification	Condition
Temperature			
	Operation	0 °C to 40 °C	
	Non-operation	-5 °C to 50 °C	When battery is not
			charged.
	Storage	-10 °C to 55 °C	
Humidity			
	Operation	20 % to 90 %RH	No condensation
	Storage	20 % to 90 %RH	
Storage in carton box			
	Temperature	-10 °C to 55 °C	
	Humidity	90 %RH or less	No condensation

5.1.6 DT-894CFU

Item		Specification	Condition
Temperature			
	Operation	-20 °C to 50 °C	
	Non-operation	-20 °C to 70 °C	
Humidity			
	Operation	10 % to 80 %RH	No condensation
	Storage	5 % to 90 %RH	
Storage in ca	rton box		
	Temperature	-10 °C to 55 °C	
	Humidity	90 %RH or less	No condensation
Dust and wat	Dust and water-splash proof		
		IP64 level (compliant with	All connectors are covered.
		IEC60529)	

5.2 Electrical Performances

5.2.1 DT-X11

Γ	able	5.	7

Item		Specification	Remark
Power consumption		DC2.5A/3.7 to 5.0V	
Anti	Anti-static strength		
Malfunction		±6 KV	150 pF, 330ohm
Destruction		±12 KV	

5.2.2 DT-160IOE/DT-169CHGE

Table 5.8

	Item	Specification	Remark
Current		Approx. 0.1 A	When DT-X11 is not mounted on.
cons	sumption	Approx. 1.6 A	While supplying power or transmitting
			data.
Volt	age	DC12V±5%	
Anti-static strength			
	Malfunction	±6 KV	150 pF, 330 ohm
	Destruction	±12 KV	
Pow	er interruption	10 millisec. or less	
Line	e noise strength	1,000 V	- Pulse frequency: 5KHz
(Malfunction)			- Burst cycle: 300 millisec.
			- Number of pulses: 75
			- Burst interval: 15 millisec.

5.2.3 DT-167CHGE

	Item	Specification	Remark
Current		DC 12V :Approx. 1,400mA	While supplying power.
consumption		DC 24V : Approx. 700 mA	
Voltage		DC12V/24V±5%	
Anti-static strength			
	Malfunction	±6 KV	150 pF, 330 ohm
	Destruction	±12 KV	

5.2.4 DT-5022CHG

Table 5.10

	Item	Specification	Remark
Anti	Anti-static strength		- ESD method: 250 pF, 100 ohm
	Malfunction	±5 KV	- Probe: Finger type
	Destruction	±10 KV	- Polarity: ±

5.2.5 HA-A20BAT/DT-5025LBAT

Table 5.11

	Item	Specification	Remark
Anti	i-static strength		- ESD method: 250 pF, 100 ohm
	Malfunction	±5 KV	- Probe: Finger type
	Destruction	±10 KV	- Polarity: ±

5.2.6 DT-894CFU CF Card Extension Unit

Item		Specification	Remark
Power consumption		DC 0.65A/3.0 to 5.0V	
Anti-static strength			150 pF, 330 ohm
	Malfunction	±5 KV	
Destruction ±10 KV		±10 KV	

5.3 Mechanical Performances

5.3.1 DT-X11

Table 5.13

Item	Specification	Condition
Resistance to drop impact(hei	ght)	
In bare condition	120 cm	Onto concrete, three times on each of
		the 6 sides and 4 corners.
In individual carton box	70 cm or less	Onto concrete, one time on each of
In master carton box	50 cm or less	the 6 sides, 1 corner, 3 edges.
Resistance to vibration	0.15G or less	10 to 55 Hz, In X,Y, and Z directions
		Reciprocally for 30 minutes

5.3.2 DT-160IOE/DT-169CHGE

Tab	le 5.14		
	Item	Specification	Condition
Re	sistance to vibration	0.15 G or less	- 10 to 55 Hz, In X,Y, and Z directions
			- Reciprocally for 30 minutes
Resistance to vibration		1.5 G or less	- 10 to 55 Hz, In X,Y, and Z directions
(in package)			- Reciprocally for 30 minutes
Re	Resistance to impact		
	In bare condition	70 cm	One time for 6 faces onto concrete surface
	In individual carton box	70 cm or less	One time for 6 faces, 1 corner and 3 edges
	In master carton box	50 cm or less	

5.3.3 DT-5022CHG

Tabl	e 5.	.15

	Item	Specification	Condition
Re	sistance to vibration	1 G or less	- 10 to 55 Hz, In X,Y, and Z directions
			- Reciprocally for 30 minutes
Re	sistance to vibration (in	2 G or less	- 10 to 55 Hz, In X,Y, and Z directions
pa	ckage)		- Reciprocally for 30 minutes
Re	sistance to impact		
	In bare condition	75 cm	6 faces, 1 corner and 3 edges
	In individual carton box	75 cm or less	6 faces, 1 corner and 3 edges

5.3.4 HA-A20BAT/DT-5025LBAT

Table 5.16

Item	Specification	Condition
Resistance to vibration	1 G	- 10 to 55 Hz, In X,Y, and Z directions
		- Reciprocally for 15 minutes
		- While the power is being turned off.
Resistance to vibration	2 G	- 10 to 55 Hz, In X,Y, and Z directions
(in carton box)		- Reciprocally for 15 minutes
Resistance to impact		
In bare condition	75 cm	- 6 faces, 1 corner and 3 edges onto P tile.
In individual carton	75 cm or less	

5.3.5 DT-894CFU CF Card Extension Unit

Item	Specification	Condition		
Resistance to vibration	0.15 G or less	 10 to 55 Hz, In X,Y, and Z directions Reciprocally for 30 minutes The unit is installed on DT-X11. 	With the extension unit installed on the terminal	
Resistance to impact				
In bare condition	120 cm	- 3 times of each faces (6faces) and corner (4corners) onto concrete surface	With the standard size card cover installed on the terminal.	
	40 cm	 1 time of each faces (6faces) and corner (4corners) onto lauan wood surface 	With the large-sized card cover installed on the terminal.	
In individual carton	70 cm or less	- 1 time of each face (6 f	aces), corner (1 corner)	
box		and edge (3 edges)		
In master carton	50 cm or less			

5.4 Reliability

5.4.1 DT-X11

Table 5.18

I	tem	Specification	Remark/Condition
Backlight		5,000 hours	At half-life period
Scanner modu	le	10,000 hours	
C-MOS Image	er	300,000 hours	
USB connecto	or	5,000 times	
PC Card slot c	cover	100 times	
Trigger keys		1,000,000 times	Each trigger key
Other keys		500,000 times	
Mounting/rem	oving of	10,000 times	
DT-X11 to/fro	m the Cradle		
Touch panel Key input		800,000 times	With 0.8R polyester stylus with load of 250g applied
	Writing	100,000 with	
		Katakana	
		characters	
MTBF		64,685 hours	Electronic parts only
MTBF (WLA	N module)	27,000 hours	
Charging and	discharging	300 times or more	Applicable to HA-A20BAT / DT-5025LBAT
cycle of batter	y pack		

5.4.2 DT-160IOE/DT-169CHGE

Item		Specification	Remark/Condition
MTBF for electronics parts		50,000 hours	
Mounting/removing DT-X11 to	/from Cradle	20,000 times	
Switch Power switch		5,000 times	
DIP switch		10 times	
No. of ON/OFF times of the	USB	500 times	
connector	RS-232C	500 times	
RS-422		100 times	
No. of ON/OFF times of the po	wer jack	1,500 times	

5.4.3 DT-5022CHG

Item	Specification	Remark
MTBF	210,000 hours or more	MIL-HDBK217F
Protection from short	Internal circuit is protected from a short	
	between the charge terminals	

5.5 Compliance

5.5.1 DT-X11

Table 5.21

Category	Standard	DT-X11M30	DT-X11M10E	DT-X11M10RC	Remarks	
Cutegory		U	DT-X11M30E	DT-X11M30RC	rtemung	
Safety	UL1950 3 rd Edition	Yes	No	No	US	
	EN60950-1	No	Yes	Yes	EU	
	GB4943	No	Yes	Yes	CCC	
WLAN Type	FCC part 15C,	Yes	No	No	US	
Approval	OET-65(SAR)					
Bluetooth	EN300328-2 V1.21	No	Yes	Yes	EU	
Туре	SRRC	No	Yes	Yes	China	
Approval						
Laser Beam	EN60825-1:1996	N/A	Yes	Yes	EU	
	IEC60825	N/A	Yes	Yes	China	
EMI	FCC part 15B	Yes	No	No	US	
	EN301489-17	No	Yes	Yes	EU	
	V1.1.1(09-2000)					
	GB9245	No	Yes	Yes	CCC	
	GB17625.1					
	C-Tick	No	Yes	Yes	Australia	
					New	
					Zealand	
EMS	EN55024:1998	No	Yes	Yes	EU	
	+A1:2001 +A2:2003					
Bluetooth		Yes	Yes	Yes		
Logo						

5.5.2 DT-160IOE/DT-169CHGE

	Standard					
	Europe USA					
EMC	EN55022:1998+A1:2000 Class B	FCC Part 15B Class B				
	EN55024:1998+A1:2001 Class B					
Safety	EN60950	UL1950 3rd Edition				

6. Cable Specifications

For Chain Connection and Short Length 6.1

Length; 1 meter or less

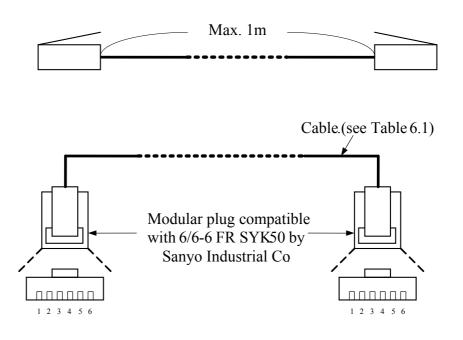


Fig. 6.1

Table 6.1 Specifications of the cable

Cable				
Core wire	Conductor	20/0.1A		
	Insulator	Semi-hard material P.V.C.		
	Finish of external shape	20/0.1A		
Sheath	Insulator	P.V.C.		
	Finish of external shape	φ4.3±0.1mm		
Characteristics	Conductance resistance	$0.12\Omega/m$ or less		
	Insulation resistance	$50M\Omega$ or more		

Pin layout diagram of cable for chain connection and short distance (pin-to-pin straight connection)

Wiring

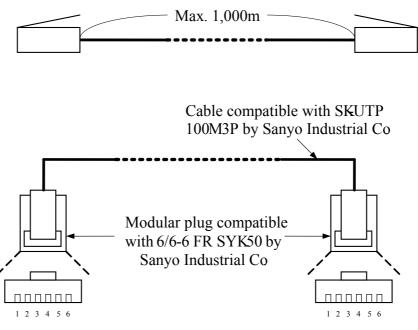
	Pin no.	Signal	Pin no.	Signal	
Cradle at lower	1	IRS+ –	- 1	ORS+	Cradle at h
position under the	2	IRS	_ 2	ORS-	position un
chain connection	3	ISD+ _	_ 3	OSD+	chain conn
	4	ISD	_ 4	OSD-	
	5	ORD+ _	_ 5	IRD+	
	6	ORD	6	IRD	

higher nder the nection

Fig. 6.2

6.2 For Chain Connection and Long Length

Length; 1 meter or longer





Pin layout diagram of cable for chain connection and long distance (pin-to-pin straight/twist-pair connection)

Wiring

	Pin no.	Signal		Pin no.	Signal	
Cradle at lower	1	IRS+		1	ORS+	Cradle at
position under the	2	IRS-	XXXXXXX	2	ORS-	position u
chain connection	3	ISD+		3	OSD+	chain con
	4	ISD-	XXXXXXX	4	OSD-	
	5	ORD+		5	IRD+	
	6	ORD-	XXXXXXX	6	IRD	

Cradle at higher position under the chain connection

Fig. 6.4

7. Precautions

7.1 Handling

Precautions for short-term storage (1 to 2 days period)

- If the DT-X11 is to be stored over holidays (including Saturday and Sunday), replace the HA-A20BAT (or DT-5025LBAT) battery pack with fully charged one before it is stored. This will conserve the memory backup battery and ensure retention of data on the DT-X11.
- If there is a possibility of the above or operator error (e.g., a fully charged battery pack has not been installed), practice system operation so that a backup to avoid loss of data due to low battery voltage is carried out periodically.

Precautions for long-term storage (over one week period)

- Prior to long-term storage (over one week period), always back-up data. In addition, remove the battery pack and memory backup battery before storage. This can minimize overly discharging the battery pack and the memory backup battery.
- Do not store the removed battery pack and memory backup battery at high temperature. Otherwise, they will discharge at an accelerated rate. Note that the capacity of the battery if it is not used for 10 days and is kept at 60°C will be 65%, and that for 20 days and is kept at 60°C will be 55%.

7.2 Safety

7.2.1 Battery Pack/Memory Backup Battery

Battery Pack

- Never disassemble or retrofit the battery pack. The battery pack has safety mechanism and protection means incorporated to avoid hazards. Should they be damaged, the battery pack could become hot, generate smoke, explode, or ignite.
- Never contact the "+" and "-" terminals with a metal object such as wire. Also, do not carry or store the battery with a metal case. Otherwise, the battery pack may be short-circuited resulting in an excessive current and causing the battery pack to become hot, smoke, explode, or catch fire.
- Neither dispose of the battery pack into a fire nor heat it. The insulation may be burnt, the gas exhaust valve or safety mechanism may be damaged, or the internal electrolyte may ignite, causing the battery pack to become hot, smoke, explode, or ignite.
- Neither leave nor use the battery pack in a place with a high temperature (over 80°C) or close to a fire or hot stove. Should the resin separator be damaged due to excessive heat, the battery pack may be short-circuited causing it to become heated, smoke, explode, or ignite.
- Do not soak the battery pack in fresh water or sea water. If the protection means incorporated in the battery pack are damaged, the battery pack may become hot, smoke, explode, or ignite.
- Do not attempt to charge the battery pack close to a fire, in direct sunlight, or in a car parked in the sun. A heated battery pack will trigger the internal hazard protection means to stop the charging function. Or, the protection means may be damaged and the battery may be charged with an excessive current or voltage, or have abnormal chemical reactions induced to cause it to become hot, smoke, explode, or ignite.
- Do not stick a pin or nail in the battery pack. Neither hit it with a hammer nor stamp on it. If this is done, the battery pack may be broken or deformed resulting in a short circuit and causing it to become hot, smoke, explode, or ignite.
- Do not hit or throw the battery pack. If the protection means incorporated in the battery pack are damaged, the battery pack may be charged with an excessive current or voltage, or have abnormal chemical reactions induced to cause it to become hot, smoke, explode, or ignite.
- Never use a battery pack that is significantly damaged or deformed. It may become hot, smoke, explosion, or ignite.
- Do not attempt to solder anything directly on the battery pack surface. The insulation may be damaged or the gas exhaust valve or safety mechanism may be damaged, causing the battery pack to become hot, smoke, explode, or ignite.
- Do not use the battery pack in other devices than the specified products by CASIO. The performance or service life of it may be reduced or abnormal current may flow to cause it to become hot, smoke, explode, or ignite.
- When charging the battery pack with battery charger or cradle use only the dedicated AC adaptor supplied from CASIO, at a temperature between 0°C and 40°C. If the battery pack is charged with chargers or cradles other than those specified by CASIO, it may be over-charged, or charged with an excessive current, or have abnormal chemical reactions induced, causing it to become hot, smoke, explode, or ignite.

- The battery pack has a specific polarity. Do not force it into the DT-X11 when installing. Check the polarity. If the battery pack is connected backwards, it can be incorrectly charged and have an abnormal chemical reaction induced, causing it to become hot, smoke, explode, or ignite.
- If the internal electrolyte of the battery pack leaks and gets in your eye, do not rub the eye. Rinse the eye with a sufficient amount of clean water, such as tap water, then immediately consult with a medical doctor. The electrolyte can cause eye damage.

Memory Backup Battery

- Do not attempt to disassemble or solder the memory backup battery. Also, do not heat or throw it into a fire.
- When the button-type battery used in this terminal is removed, exercise care so as not to accidentally swallow it. Remain aware of the danger to infants. Store it in an infant-safe location. Should it be swallowed, immediately consult a medical doctor.
- If the battery is improperly used, the electrolyte may leak and soil other objects, resulting in fire and personal injury.

Be sure to observe the following precautions:

- Make sure of the polarity (+, or -) of the battery when installing it.
- Do not leave the terminal unused for an extended period of time with the battery installed.
- Only use the battery specified for the DT-X11.

7.2.2 General

- Avoid exposing it to water and foreign matter. Should foreign matter (metal chips, water, liquid chemicals) enter inside the DT-X11, immediately turn off it, remove the batteries, unplug the AC adaptor, then contact a CASIO distributor.
- Be aware of abnormal conditions. If the DT-X11 is continuously used in an abnormal condition, a fire or electric shock may occur. If there is an abnormality on the terminal, immediately turn off the Power switch, and be sure to remove the batteries and unplug the AC adaptor from the wall outlet, then contact a CASIO distributor for repair.
- Do not use the AC adaptor with a line voltage other than that indicated on its rating plate. Also, avoid drawing power from an outlet used by multiple devices. This may cause fire or an electric shock.
- AC adaptor
 - Always use the dedicated AC adaptors only. If an AC adaptor that is not specified is used, the battery pack may explode, causing a fire or personal injury.
 - Do not touch the AC adaptor with wet hands. This may result in an electric shock. Also, place the AC adaptor in a place where it is not subject to dust, moisture and water. Dust and dirt may cause fire and smoke, and moisture and water may cause an electric shock.
 - When this terminal is not used for an extended period of time, e.g. during absences, unplug the AC adaptor from the wall outlet.
- Power cable of AC adaptor
 - Do not damage, break, retrofit, bend, twist, or stretch the power cable. Also, do not place a heavy object on it or heat it. If this is done, the power cable may be broken and cause a fire or electric shock.
 - Do not bring the power cable close to heating equipment such as stove. The cable coating may burn or melt, resulting in fire or electric shock.
 - Do not bring the power cable close to a container filled with liquid. If the cable becomes wet or should the container be tipped over, a fire or electric shock may result.
 - Do not unplug the AC adaptor by pulling its cable by hand. The cable may be damaged causing a fire or electric shock. Always hold the AC adaptor itself.
- Memory protection
 - Contents of the DT-X11 should always be backed up in personal computer to make a separate record from that in the terminal. The contents of the memory may accidentally be lost due to battery power consumption, etc. This also occurs when the terminal malfunctions or is repaired.
 - When replacing the battery, always consult the operation manual. Improper battery replacement may lead to unexpected loss or alteration of data.
- Places for installing DT-X11
 - Do not place the DT-X11 in an environment with a significant amount of moisture or dust. Otherwise, a fire or electric shock may occur.
 - Do not use the DT-X11 in the vicinity of a cooking table, humidifier, etc., where it will be subjected to oily smoke or vapor. Otherwise, a fire or electric shock may occur.
 - Do not place the DT-X11 in an unstable situation, such as on a wobbling platform or shelf. It may fall and cause personal injury.
 - Do not throw the DT-X11 into a fire. This may cause a fire or personal injury due to explosion of the terminal.

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