





How to use this manual

After first reading the "Start Guide," assemble the machine and give the Model EC-C400 Ergometor type Cat eye Fitness a try.

Once you've become accustomed to the machine, read the "Operation Guide" and experiment with the EC-C400's wealth of functions.

Make use of the "Reference Guide" as needed.

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Check that you have all the parts.

	Control unitLegs (2 pcs)		Saddle	
Main body	Handlebar & Handlebar post	Pedal	ls (L,R)	AC adapter
		Â	2000	
Pulse sensor	Data card (10) Start card (1)	Sensor clip	Tools	Operating Instructions Warranty card

INTRODUCTION

Thank you very much for your purchase of the Model EC-C400 Cateye Ergometer. The model EC-C400 is a new hightech exerciser with a built-in computerized training system designed specifically to promote cardiovascular fitness and overall endurance, the keystone of good health. With its endurance test program and four training programs, the EC-C400 will help you to maintain or improve your physical strength in a fun and pleasant way. We hope you will make good use of your Cateye Ergometer for years to come.

Before using your new exerciser, please read this manual carefully. Then store it in a safe place along with the warranty card.

Symbol marks used for safety precautions in this manual

The descriptions accompanying the following symbol marks in this manual refer to very important matters in terms of your safety and handling of the unit.

You are strongly urged to observe these precautions.

Warning Failure to observe this warning could result in serious injury or death.

Caution Failure to observe this warning could result in physical injury or damage to the EC-C400.

This symbol mark denotes helpful information or associated items.

ImportantOperations which require caution, items which should be observed in particular as well as certain
additional information are presented in this manual.

Reference

FOR SAFE OPERATION

For safe use, always observe the following rules.

▲ WARNING

- Before using the EC-C400, it is important to consult a medical specialist if you are suffering from any of the following: heart disease (angina pectoris, myocardial infarction), hypertension, diabetes, respiratory disease (asthma, chronic bronchitis, pulmonary emphysema, etc.), articular metamorphosis, rheumatism, gout, or other diseases and physical complaints. Pregnant women should also consult their doctor before commencing a training program.
- If you are not used to regular physical activity, it may be dangerous to suddenly engage in strenuous activity. Increase your exercise level gradually.
- If you feel sick or sense something is wrong with your body during exercise, stop immediately.
- Close supervision is necessary when this exerciser is used by, or near children, persons in poor health, or disabled persons.

▲ CAUTION



Always unplug from the electrical outlet immediately after using and before cleaning. Do not leave plugged in.



Turn all controls to the off position before removing the plug from the outlet. Remove the plug without pulling the cord.



Do not operate where aerosol (spray) products are being used or where oxygen is being administered.



Keep the cord away from heated surfaces.



Do not use the unit if the cord or plug is damaged, when the unit does not operate normally, when it has been dropped or damaged, or when it is wet. If such events have occurred, contact our authorized dealer in your location.



Never operate the exerciser with the air vents blocked. Keep the air vents free of lint, hair, and the like.



Never drop or insert any object into an opening.



Avoid using the unit in manners other than those described in this manual. When repairing the unit, be sure to use genuine parts for Cateye EC-C400 only.



Avoid using or storing the unit outdoors or in areas where it is exposed to direct sunlight.



Do not use the unit in areas where temperature or humidity are high.



Do not touch the main unit or plug if your hands are wet.



Close supervision is necessary when this exerciser is used by, or near children, persons in poor health, or disabled persons.

This equipment has been certified to comply with the limits for a Class B computing device, pursuant to Subpart J of Part 15 of FCC Rules. Only peripherals (computer input/output devices, terminals, printers, etc.) certified to comply with the Class B limits may be attached to this computer. Operation with non-certified peripherals is likely to result in interference to radio and TV reception.

PART NAMES



1 Liquid crystal display (LCD)

2 Pattern display

When Hill training or Interval training have been selected, the pattern (hill shape or training interval) which is set is indicated by a lamp.

3 Target pulse

Lights and displays the target pulse when the HR control training has been selected.

4 Training select buttons

FITNESS TEST .. Fitness test is selected. HR CONTROL ... HR control training is selected. CONSTANT WATTAGE Constant wattage control training is selected. HILL Hill training is selected. INTERVAL Interval training is selected. QUICK Quick start training is selected.

STOP button

Skips the cool-down phase, or ends the program.

6 Number -/+ buttons

When entering data:

Used to increase or decrease the numeric value or to select an item.

During exercise:

Used to increase or decrease the pedal torque (resistance) or wattage.

When the training program finishes:

Used to scroll an exercise graph to assess the training history.

MODE button

When entering data:

Used to go to the next item in the condition settings. Pressing this button when the check display is in view reverts to the initial display.

During exercise, or when an exercise program finishes: Used to switch the numeric value display at the righthand side of the display.

8 START button

Sends the program to the next stage.

Oracle States (Safety key slot)

Insert a data card.

Insert the safety key when the safety key function is activated.



1 Pulse Scale (pulse/minute)

🙋 Load Scale (Pedal Resistance) (kg·m)

Opper Pulse Limit

The upper pulse limit determined by your age is displayed.

4 Pulse Graph

5 Load Graph (Pedal Resistance)

6 Exercise Ťime

Pressing the MODE we button switches to the loading level (pedal resistance) display.

Pulse (bpm: pulse/minute)

Pressing the MODE was button switches to the wattage display.

- 8 Pedal Cadence (rpm) Pressing the MODE web button switches to the consumed calories display.
- Image: Time Scale (minute)

1 Button navigation

Pressing a particular button brings up the corresponding information.

START GUIDE

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Follow the steps starting from the next page and assemble the unit as shown in the figure below.



Attach the front leg.

Attach the rear leg.

- Remove the two screws from the respective leg pipes. The one with casters should be used as front leg.
- Place the front leg under the front end of the main body with casters facing forward, and adjust the position so that the screw holes meet the fastening points.

• Place the rear leg pipe under the rear end of the main body, and

adjust the position so that the screw holes meet the fastening points.

• Fasten the leg with the two screws securely.

• Fasten the leg with the two screws securely.



Screw



- Remove the handlebar post knob.
- Insert the handlebar post into the main body, with the post holes facing forward.
- Adjust the handlebar height so that one of the post holes meets the post knob screw hole, and fasten the post knob securely. It will be easier to screw in if you slightly lift the handlebar post.





Mount the saddle.

- Loosen the bolt of the seat pillar using the wrench provided.
- Tighten the two rods under the saddle with the clamp.
- Tighten the bolt of the seat pillar and secure the saddle.

Attach the pedals.

- Use the No.15 end of the spanner to attach the pedals firmly to the cranks.
- The right and left pedals are different, so be sure to check for R and L marks.
- Tighten the right pedal by turning clockwise, and the left pedal by turning counterclockwise.

Caution: If the pedals are not attached firmly enough to the crank, they can cause an irritating noise. Be sure to attach them firmly.



Install the control unit.

Reference: Units of weight, and units of pedaling resistance can be changed using the select switches at the back of the control unit. The settings before shipping are as follows; units of weight: lbs, and units of pedaling resistance unit: kg·m.

For information on the various settings which can be carried out with these switches, refer to the Reference section on page 48.

- Insert the cable connector into the cable inlet on the back of the control unit, and cover up the connector with the connector cover.
 - Caution: Insert the cable connector fully. If the connector is not pushed fully home, a connection failure may occur.
- Using the four screws provided, mount the control unit on the handlebar post.





• Insert the cable holder tip into the upper smaller hole on the handlebar post, to hold the cable in place.



How to adjust each part



Adjust the saddle height.

- Pulling on the spring lock pin will enable you to move the seat post up or down. When the saddle is at the correct level for you, release the knob and move the seat post slightly.
- A spring inside the spring lock pin will drive a pin into the nearest hole in the seat post, locking it in that position.
- The pitch of the seat post holes is 1" (approx. 25mm).
 Caution: Do not attempt to adjust the saddle height while you



Adjust the handlebar height.

- Decide the approximate height by one of the 3 holes on the handlebar post, then fix the final position by adjusting the handlebar angle.
- Remove the handlebar post knob.
- Hold the handlebar post where one of the post holes meets the post knob screw hole, and fasten the post knob securely. It will be easier to screw in if you slightly lift the handlebar post.
- The pitch of the handlebar post hole is 3" (approx. 76mm).
 - Caution: Make sure to grasp the handlebar post firmly when you loosen the handlebar post knob, otherwise it could drop suddenly and damage the unit.

Adjust the handlebar angle.

- When you turn the handlebar lever clockwise (when mounted), the handlebar is loosened. The lever turns idle when pulled downward.
- Rotate the handlebar and hold it at the desired angle.
- Turn the handlebar lever counterclockwise to fix the handlebar angle.
- Caution: Loosen the handle and then carry out angle adjustment. If the handle is turned when the lever has not been loosened fully, the handle may become loose.







Adjust the saddle angle.

- Loosen the bolt of the seat pillar using the wrench provided.
- Adjust the saddle to the desired angle.
- Tighten the bolt of the seat pillar, fixing the angle of the saddle as desired.



Adjust the pedal belt.

• The pedal belt length of the EC-C400 can be adjusted according to your shoes size.

The level knobs

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- Ideally, you should only use your exerciser on a hard, level floor.
- If the exerciser tilts or wobbles during use, turn one or more levelling knobs until a stable position is maintained.



Adjusting all parts to fit

- Make various height and angle adjustments so that your posture when seated on the exerciser is like that shown in the diagram below.
- For proper saddle height, your knees should be slightly bent when the pedal is at its lowermost position.
- For proper handlebar height and angle, you should be leaning slightly forward when holding the handlebar.
- When you move the exerciser, face the handlebars, pull handlebar forward, lifting the rear or exerciser, roll the exerciser on its direction.

Caution: Firstly, check that the handle is tightened.

Caution: Do not lift the bike by the seat to move it. Tilt the bike by using handlebars as shown in diagram to more the bike. Lifting the seat can cause damage to the seat.





ADAPTING THE PULSE SENSOR

This model detects and displays your pulse rate during exercise by the earlobe sensor from your earlobe. Being a sensitive electronic part, the earlobe sensor must be handled with sufficient care.

Important: When the chest-belt sensor is used, remove the earlobe sensor plug from the control unit. Signals from the chestbelt sensor cannot be received if the earlobe sensor is connected.

Connect the pulse sensor.

Handling of sensor cable.

• Insert the pulse sensor plug into the sensor jack on the back of control unit.





tween, and adjust the length of the sensor cable.

-

Use pulse (earlobe) sensor during exercise.

• Clip the earlobe sensor at the center of your right or left earlobe.

• Attach the sensor clip on the handlebar with the sensor cable in be-

• When not in use, keep the earlobe sensor attached on the clip.

- When it is cold, massage your earlobe before use to improve blood circulation.
- Attach the cable clip to your clothes to prevent excessive swinging of the sensor cable.
- Ear rings or other ornaments must be removed before attaching the sensor and during exercise.
- Try not to change the position of the earlobe sensor during the exercise.
- When removing the earlobe sensor after exercise, be sure to remove also the cable clip.



TRYING OUT THE EC-C400 FOR THE FIRST TIME

Turn on power and attach earlobe sensor

- Insert the AC adaptor into the AC adapter inlet at the rear of the exerciser.
- Insert the plug of the AC adaptor into any household AC outlet (120V).

Warning Because of the danger of electric shock, do not insert the AC plug into an outlet if your hands are wet.

- Caution:
- Do not use any AC adaptor other than the one sup supplied with the Model EC-C400.
- Connect the power plug directly to a power socket, for example one on the wall. If two or more ma chines are connected using an extension cord, etc, a power voltage failure may occur and the machine may not operate properly.
- Turn on the power switch.
- The initial display appears and prompts you to insert the card or to select a training mode.
- Attach the earlobe sensor to your earlobe. When it is cold, rub your earlobe to facilitate blood circulation before attaching the earlobe sensor.

Insert the start card (the red card provided).

• Find the red card (start card) in the packaging of the exerciser. Insert this card into the slot of the control unit (card slot). If the card is inserted in the wrong direction, a card read error occurs and operation does not start. Make sure to insert the card in the direction shown in the diagram.

Caution: Use only the red card at this stage. It is a sample card with exercise data already stored in it. The unit will not work with the black cards since they do not contain any data yet.

• For information on how to make a data card, refer to page 42.

Check the screen display.

• The display on which the training conditions can be checked appears, as described below. The function of each button is shown at the bottom of the display.

Important: If this display does not appear or if a card error appears in the display, pull the card out and insert it again slowly.

- **Reference:** Settings which have already been specified can be changed on the display. For now, however, the goal is get you acquainted with Model EC-C400. Please proceed, therefore, to the following instructions. For information on how to change various settings, refer to "Using the EC-C400 without a data card" on page 18.
- The numeric values in the display represent various training condition settings.
- "Hill" shows the type of training program and is short for "Hill training" where the pedal load (i.e. resistance) changes automatically to simulate the effect of cycling in mountainous terrain.
- Pattern 1" indicates the shape of the mountain to be climbed. "1" is the gentlest slope.
- 3 "Age 50" is your age. For now, leave this setting as it is.
- "Exercise Time 16:00" is the exercise time of this training session.For now, leave this setting as it is.









Press the START button to start

- Press the star button.
- A buzzer sounds and the hill training display appears.
- "START" as well as a mountain-like shape appear in the display, signifying that the hill training session has started.
 Start pedaling slowly.

Starting exercise





• This display shows various conditions as they apply to you during training.

LCD



- 1 Elapsed time since start of training session
- 2 Pulse rate, per a minute
- 3 Revolutions, per minute, of the pedal cranks
- Changes in pulse rate and pedal resistance are shown on the graph. As time elapses, the blinking point in the graph moves. When 10 minutes elapses, 5-minutes' worth of graphical data scrolls to the left. This accumulated data can be analyzed, via scrolling, after the training session has been completed.
- Pressing the web button toggles between displays A and B. (A: exercise time, heart rate, pedal cadence, B: pedal loading level, wattage, consumed calories)

Bring up the calories display by pressing me button

- Pressing the word button changes from the display with the exercise time, heart rate, and pedal cadence to that with the pedal loading level, wattage, and consumed calories. Pressing the MODE button again reverts to the first display.
- You are now on the exerciser for your first ride. As you train, the pedal resistance will change and accordingly your pulse rate will change. The EC-C400 Ergometer thus allows you to monitor all such information while you train.









Finish your training

- After 16 minutes, a buzzer sounds, and the screen enters the cooldown phase.
 - Reference: If you do not wish to complete the full 16-minute training session, you may stop the session at any time by pressing the session button. The cool-down phase starts when the starts when the sessed.
- The cool-down phase lasts for five minutes. This can be skipped by pressing the (srop) button at any time during the cool-down phase.
- Pressing the (stop) button again ends the program and the initial display then reappears.





So far we have covered only the beginning of the Model EC-C400 Catego Ergometer functions. Let us move on to an explanation of other functions.

Fitness Test (physical fitness test)

- Over a period of 10 minutes, you will encounter three different levels of pedal resistance. Your pulse will change in response to the different levels of resistance, and this change in pulse will be used to calculate your overall fitness level, also expressed is MOU (VO2 max). MOU stands for maximum oxygen uptake. The higher your overall fitness level, the greater your endurance.
- Your MOU value is compared with the MOU values of other people who are the same age and sex as you. You are given a physical strength number from 1 to 5 depending on how you rank.
- These results should give you a good idea of your own fitness level and help you to determine what sort of training program will be the most effective for you. For information on how to choose a training program, refer to "Your strength level and training index" on page 26~27 in the Operation section on this booklet.

HR control training (training at a constant pulse rate)

- You set the pulse rate at which you want to exercise and the Ergometer automatically adjusts pedal resistance to maintain that pulse rate. This is an ideal basic form of aerobic training.
- As you repeat the exercise at a certain pulse rate and make progress in your fitness level, you will be able to create a greater work intensity under the same pulse rate. Further, you will be able to try exercising at a higher target pulse rate.

Constant Wattage Control Training (training at a constant energy expenditure)

- The wattage (work intensity) shown on the screen of the Ergometer is calculated from pedal resistance (kg·m) and cadence (rpm).
- In constant wattage control training, you set the desired work intensity in wattage. The Ergometer automatically adjusts the pedal resistance (kg·m) depending on your pedal cadence (rpm), so as to keep a constant wattage (work intensity).
- This type of training is also called constant load, and is often used in cardio-vascular rehabilitation.

Control range:

cadence: 40~100 rpm

wattage: 25~200 watts

Caution: If you set your target wattage as under 50 watts, control limit of cadence (rpm) becomes under 100 rpm.

Hill training (training by cycling up mountains)

- Pedal resistance changes over time to simulate the effect of cycling in the mountains. All changes in pedal resistance are shown on the screen.
- The following three types of mountain profiles plus one customized pattern are programmed.

Pattern-1: the Rockies (U.S.A.)

Pattern-2: the Cascades (U.S.A.)

Pattern-3: the Pyrenees (France, Spain)

- The mountain profiles from 1 to 3 are arranged in order of ascending difficulty. Do not strain yourself, but rather enjoy the form of each mountain.
- The cycle time for a given pattern is 15 minutes. The same pattern is repeated in accordance with the exercise time.









Interval training (exercise + relief periods)

- By switching back and forth between exercise and relief periods of varying length, interval training gives you the kind of program that professionals use to build their stamina and energy.
- On the Model EC-C400, 3 patterns of interval training programs are preset for developing dashing power, speed, or your stamina respectively.

Pattern-1:	dash strength training (sprint power) 15 seconds exercise followed by a 45 sec- ond relief.
Pattern-2:	speed training (anaerobic power) 30 seconds of exercise followed by a 60 sec- ond re lief.
Pattern-3:	stamina training (aerobic power) 60 seconds of exercise followed by a 30 sec-

• Choose one of the above patterns, and adjust the level of intensity by specifying pedal resistance (torque:kg·m)

ond relief.

- During the exercise period (increased load portion of interval), you should pedal with your greatest effort, then you should pedal slower and lighter during relief period (lower load portion of interval).
- In the TLD-3 stamina training program, it is advisable to pedal fast enough in the exercise period to keep your pulse rate at 60~80% of the maximum pulse rate for your age. (Refer to page 24~25)

Quick start (training at any desired pedal resistance)

• You choose the pedal resistance (torque: kg·m), and it stays constant regardless of your pulse rate or pedal cadence. This is the most traditional way in which stationary bicycles have been used.

Torque setting range:0.5~4.0 kg·mMinimum graduation:0.1 kg·m

When the upper pulse limit alarm occurs

Caution: If your heart rate reaches the upper limit, an alarm sounds and "STOP EXERCISE" blinks in the display. Accordingly, the pedal resistance reaches the minimum and the program terminates forcibly.

Checking the progress of the training session

After training, you can check the progress of the training session just completed. If the exercise time is longer than 10 minutes, all graphical information can be displayed by scrolling the data using the \bigtriangledown and \bigstar buttons.

▲ button: Used to scroll the display rightward for 5-minutes' worth of data.

button: Used to scroll the display leftward for 5-minutes' worth of data.

Pressing the stop button to end the program deletes data for the training session from the memory of the exerciser.





Using the EC-C400 without a data card

The red card you used for your first session serves to input the type and conditions of training. But it is also possible to do the same thing without the card, by using the buttons on the control unit.

Turn on the power supply.

- Plug in the exerciser and turn on the power switch at the back of the main unit.
- The initial display appears and prompts you to insert the card or to select a training mode.



Select a training program.

- Attach the earlobe sensor, and then select a training program using one of the six training selection buttons.
- The six training selection buttons are aligned in the following order from the left:
 - 1 Fitness test
 - 2 HR control training
 - 3 Constant wattage control training
 - 4 Hill training
 - Interval training
 - 6 Quick start training
- This time we will choose "HR control" as an example.
- Choose the program by pressing the *control* on the training select button.

Training mode



Selecting training mode



Input training conditions.

- The screen prompts you to set the training conditions.
- The screen changes as shown here, and the initial value for age (40) is shown.
- Your age can be increased or decreased as desired using the

 → and

 → buttons. The value changes rapidly if one or other button is
 pressed and held for longer than one second.
- For example, press the 🕭 button to change the value for age from 40 to 52.
- After inputting your age, go on to the next screen by pressing the word button.
 - Caution: Do not press the provide button before completely inputting the data. If you press the provide button before completing data input except the age, the skip function is activated, and exercise begins.
 - Input contents vary depending on the program.
- Try changing the displayed target pulse rate from 117 to 109.
- In accordance with the target pulse rate, the arrow moves from aerobics to weight loss.
- After finish inputting your target pulse rate, go to the next screen by pressing the word button.
- Input the exercise time.
- Press the word button to bring up the display in which the various training conditions can be checked. Check that the training conditions are correct.
- To change the settings, display and highlight the desired item using the value and state buttons and then press the value button. The input display for the selected item appears, allowing the particular settings to be changed, as desired.

Reference: The card is a tool to instantly set a program and training conditions. Usually you have to set such conditions by pressing buttons before each session, but the data card saves you the trouble. The age, upper pulse limit setting, and target pulse rate will be automatically entered. See "How to make a data card" on page 42.









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Start your exercise.

- When you have finished setting training conditions, press the button and start exercise. The message "Start warming-up" is displayed to announce that the HR control training program has started. Start pedaling slowly.
 - Reference: To skip the warm-up period and start a HR control training session immediately, press the Exercise button.
- The pedal resistance can be changed arbitrarily during or after warm-up. To change the pedal resistance, press the ♥ or ♠ button.
- Within a few moments, the pedal resistance (torque) is automatically adjusted ± 0.1 kg·m every 15 or 30 seconds so that the difference between the measurement value and the target value becomes within ± 3 bpm.
- Pressing the word button during exercise toggles between the display with the exercise time, heart rate, and pedal cadence and that with the pedal loading level, wattage, and consumed calories. The pulse change is shown in the upper part of the graph and the pedal resistance change is shown in the lower part of the graph.

Reference: After 10 minutes of the session have elapsed, 5-minutes' worth of session data scrolls off the display, to the left.

Starting exercising



Changing the display





Finish your exercise.

- A buzzer will sound when the exercise time previously set has elapsed.
 - Reference: You can stop training at any time, even before the buzzer sounds.
- The pedal resistance (torque) drops to the minimum of 0.5 kg·m, and the 5-minutes cool-down phase then starts.
- To complete the cool-down phase, remain in cool-down mode. Measurement still continues during the cool-down phase and the exercise time switches to the remaining cool-down time.
- If the 5-minute cool-down time is not necessary, press the sop button to skip this phase.

Check your exercise record by scrolling the screen.

6

- After checking the session data, press the stop button to complete the program. The initial display reappears.

Scrolling screen



Ending program



For further details about this product, proceed to the "Operation Guide" section once you are accustomed to using this unit.



OPERATION GUIDE

1	Training goals
2	Your strength level and training index
3	Fitness test
4	Fitness test (2)
5	HR control training
6	Constant wattage control trainig
7	Hill training
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Training goals

- Have you ever been out of breath after climbing a flight of stairs or after a brisk walk? When we are walking, running and even sleeping, our body is taking in oxygen and generating energy. Oxygen taken in by the lungs is sent to the entire body via the circulatory system. If the function of the circulatory system , i.e. aerobic power, is insufficient, we may experience being "out of breath" or experience yet other physical problems.
- We therefore perform "sports for the heart" (aerobic exercise), which causes the heart to work a little more a few times a week, thus increasing the oxygen supply to the body via the circulatory system. The purpose of exercise with the EC-C400 Ergometer is to improve both your physical strength and the functioning of the circulatory system: to improve our aerobic power.

Training plan

- To effectively perform "sports for the heart" and to improve your aerobic power, it is necessary to exercise according to your age and physical fitness. If exercise exceeds your physical fitness level you only injure your body. On the other hand, if the exercise is insufficient, a positive effect cannot be expected.
- The EC-C400 Ergometer has 6 types of computer-controlled programs. One program is the "Fitness Test program". This test program evaluates your physical fitness level, while the other 5 programs are for actual exercise.
- The "Fitness Test" evaluates your physical fitness level so that you can determine the training index and begin exercise based on the measured result. After exercising for a while (about 3 months), you become aware of the effect on your body. Test your physical fitness level again and gradually set a higher training index, thus maintaining and improving your physical fitness level. A special feature of the EC-C400 Ergometer is that it combines testing with exercise.



Exercise Frequency and Time

- At least 15 minutes are required for one exercise period, however if possible a 20 ~ 30 minute period is even better.
- To maintain your present condition, exercise at lease twice a week, 3 times a week would improve your condition even more. The ideal however is to exercise every day or 5 ~ 6 times a week.





Target Pulse Rate Chart



Terminology

Maximum Heart Rate

The heart rate increases according to the intensity of exercise, there is however a limit. The maximum heart rate that a person can sustain is called the "maximum heart rate". Generally the heart rate declines as we get older, this differs however between individuals, and is largely due to how much one exercises.

The difference between heart rate and pulse rate

The heart rate is the rate of the heart beat per minute measured by an electrocardiograph. On the other hand, the pulse rate is measured as follows.

- By palpating an artery near the skin surface, such as the carotid artery, measure the pulse count of a blood vessel.
- Transmit a sensor light to an earlobe or finger tip, and measure the pulse count via the subtle changes of the sensor light transmission caused by the heart beat.

Although the measurement principle and method are different, both the heart and pulse rates have the same value per minute, and are therefore regarded as synonymous.

Since earlobes move very little during exercise and are not influenced very much by physical movement, it is appropriate to use an earlobe to measure the pulse rate during exercise. The EC-C400 Ergometer therefore measures the pulse rate by detecting changes in the circulation of the earlobe.

Pulse Limit

For the relation between the maximum heart rate and age, "220 - Age", "204 - 0.69 x Age", and other formulas are used as standard. In this model, the 95% of the "204 - 0.69 x Age" is referred to as the "Pulse Limit", which is considered to be maximum pulse rate at which a person can carry out exercise safely.

Target Pulse Rate

The pulse rate to maintain during exercise as a target is called the "target pulse rate". In the "HR control training" program, this pulse rate is automatically maintained. However, even with other programs, always be conscious of your target pulse rate during exercise. Refer to the illustration on the left.

Exercise Level Based on the Pulse Rate

Pulse rate increases according to the intensity of the exercise. In other words, the pulse rate during exercise is a measure for the exercise level. The exercise level can be expressed in percentages by using the following formula.

Exercise level(%) = $\frac{\text{Pulse rate during exercise - Pulse rate at rest}}{\text{Maximum heart rate - Pulse rate at rest}} \times 100$

Therefore, if you want to determine the target exercise level (target pulse rate) from the pulse rate, you can calculate as follows.

Target pulse rate = (maximum heart rate - pulse rate at rest)

x $\frac{\text{Exercise level}(\%)}{100}$ + pulse rate at rest

If you are a beginner, you can start the exercise with a target pulse rate of "160 - your age". If you can continue your exercise at the target pulse rate of "180 - your age", your exercise can be considered effective enough. Up-grade your exercise gradually so that you can reach the suggested final target of "190 - your age".

YOUR STRENGTH LEVEL AND TRAINING INDEX

HR control training

- In this program, the exercise intensity is set by the target pulse rate (beats per minute: bpm). Select your target pulse rate from the following table, based on your age and physical fitness level (PFL) from 1 to 5.
- If the target you select is difficult, reduce the target pulse rate by 10 bpm. You need not work hard from the beginning, continuing is most important.
- This table is arranged so that even people who have not exercised so much can benefit. The targets in this table may be too easy for people who exercise often. If you have confidence, increase your target in 10 bpm units, referring to the target zone in the illustration on page 24 ~ 25.
- Exercise for at least a 15 minute period. If possible a 20 ~ 30 minute period is even better.
- If overweight control (calorie combustion) is the purpose of the exercise, set the target pulse rate lower so that you can easily exercise even while watching TV, but extend your exercise time longer, exceeding 30 minutes.

Constant wattage control training

- In this program the exercise intensity is set by the work rate: wattage. Select the target wattage from the table shown below, according to your PWCmax. value provided by the Aerobic Power Measurement.
- If the selected wattage proves too hard for you, try again at the level 10 watts lower. When it becomes easy enough, raise the target by 10 watts.
- Exercise for at least a 15 minute period. If possible a 20 ~ 30 minute period is even better. Since warm up takes 3 minutes, set your actual exercise time to "actual exercise time + 3 minutes".



PFL	20 ~ 30s	40 ~ 50s	over 60s
1	110bpm	100bpm	95bpm
2 ~ 3	120bpm	110bpm	105bpm
4 ~ 5	130bpm	120bpm	115bpm



PWC max	Target Wattage	PWC max	Target Wattage
100 watt	40 watt	220 watt	90 watt
120 watt	50 watt	240 watt	95 watt
140 watt	55 watt	260 watt	105 watt
160 watt	65 watt	300 watt	120 watt
180 watt	70 watt	350 watt	140 watt
200 watt	80 watt	400 watt	160 watt

Hill training

- Merely select one of the 3 hill profile training patterns in this program. Try different hill profiles (shape of the mountain) in a range where you don't feel too much difficulty. The exercise intensity can also be adjusted by pedaling slower or faster depending on the changes of pedal resistance.
- First, choose the most suitable preference (PRF) according to your PWCmax value, from the table shown right.
- The cycle time for a given pattern is 15 minutes. The same pattern is repeated in accordance with the exercise time.
- The calorie consumption provided right is based on the cadence of 60 rpm and the exercise time of 20 minutes. The calorie expenditure will vary in proportion with the pedal cadence and the exercise time.



PWC max	140 watt	195 watt	240 watt
Exercise Pattern	1	3	2
Caloric Consumption	88 kcal	107 kcal	116 kcal

Interval training

- This program is for people with a long history of exercise.
- The following is a reference. Settings should match your physical fitness level and purpose.
- Exercise for at least a 15 minute period. If possible a 20 ~ 30 minute period is even better. Since warm up takes 3 minutes, set your exercise time to "actual exercise time + 3 minutes".
- Depending on the physical fitness level and purpose, some people may exercise at a higher pulse limit than the value calculated by age. In such instances, set the pulse limit slightly higher, being conscious of your own physical condition.
- If you select the stamina training (aerobic power) pattern (Pattern 3), maintain your pulse rate in the 60 ~ 80% range of the illustration on page 24~25.



Patt	tern 1	Pattern 2		Pattern 3	
PWC max	Pedal Torque	PWC max	Pedal Torque	PWC max	Pedal Torque
220 watt	1.5 kg∙m	220 watt	1.4 kg∙m	220 watt	1.3 kg∙m
240 watt	2.0 kg∙m	240 watt	2.8 kg∙m	240 watt	1.7 kg∙m
260 watt	2.5 kg∙m	260 watt	2.3 kg·m	260 watt	2.1 kg∙m
300 watt	3.0 kg∙m	300 watt	2.8 kg∙m	300 watt	2.6 kg∙m
350 watt	3.5 kg·m	350 watt	3.2 kg·m	350 watt	3.0 kg∙m
400 watt	4.0 kg·m	400 watt	3.7 kg⋅m	400 watt	3.5 kg∙m

• The numeric values show the case in which the pedal cadence during exercise is 80 rpm.

Quick start training

- This program is the Ergometer's basic training program in which an exercise is started simply by pressing the (autor) training selection button.
- This program does not automatically change, and is therefore different to other programs. A workout can be undertaken while adjusting the desired pedal resistance (torque: kg·m).
- The exercise time for a given training session is 15 minutes. A 20 ~ 30minute exercise is preferable.
- Since the exercise time has not yet been set, training can be finished at whatever time is preferable. One dot indicates three seconds in the display. When the exercise time exceeds 10 minutes, 5-minutes' worth of data scrolls to the left on the display.
- In the quick start program, the upper pulse limit is fixed to 160 bpm.



DUVG	Pedal Torque (kg·m)		DUVC	Pedal Torque (kg·m)			
PWC max	50 rpm	50 rpm	50 rpm	PWC max	50 rpm	50 rpm	50 rpm
120 watt	0.9	0.7	0.9	220 watt	1.9	1.3	1.1
140 watt	1.1	1.8	1.1	240 watt	2.0	1.5	1.1
160 watt	1.2	1.9	1.2	260 watt	2.1	1.6	1.2
180 watt	1.4	1.0	1.4	300 watt	2.3	1.7	1.3
200 watt	1.6	1.1	1.6	350 watt	2.7	1.9	1.5
220 watt	1.7	1.2	1.7	400 watt	3.1	2.2	1.7

Fitness test

Select the Fitness test program.

• Attach the earlobe sensor, and press the **FTHESS** training selection button to select the program.

Input the conditions.

• Enter your age, weight, and sex in that order. The initial display, prior to data input, is as shown in the table below:

	Initial value	Setting range	
Age	40 years	10 - 99 years	
Weight	160 lb	66 -286 lb	
Sex	Male		

Reference: The upper pulse limit is automatically determined and is displayed in the upper part of the graph after your age has been entered.

- Pressing the word button switches the display to the weight and then to sex.
- Again, in the case of weight, the value can be increased or decreased by pressing the \bigtriangledown or \bigtriangleup button; for sex, the \bigtriangleup and \bigtriangledown buttons alternate between male and female.
- When the sex has been specified and the **more** button is pressed, the data check display with the specified conditions appears.

Reference: To change the conditions, display and highlight the desired item using the 🖓 and 🛆 buttons, and then press the 🚾 button. The input display then appears.

Start the program.

- After specifying the conditions, press the button to start the fitness test.
- The pulse measurement starts, and "READY" appears in the display. Wait for one minute without pedaling.
- When one minute has elapsed, "START" appears in the display, and a buzzer sounds; start pedaling now. Keep pedaling so that the 60 rpm of the pedal cadence can be maintained.
- The pedal resistance (torque) is indicated in the lower part of the graph on the display. One dot along the horizontal axis represents three seconds while two dots along the vertical axis represent 0.1 kg·m.
- The blinking numeric value in the upper part of the graph indicates the pulse at that point. One dot along the vertical axis represents 2 bpm.
- Every three seconds, a row of dots blinks toward the right of the graph. Thus, the training status can be monitored.
- At the fourth and seventh minutes, the pedal resistance changes according to your pulse rate and it is indicated in the lower part of the graph. For information related to the changes in pedal resistance, refer to "EC-C400 test protocol" on page 31.

Selecting training program













Changing item for









- Pressing the word button changes the numeric value displayed. Thus, the pedal loading level (resistance), wattage, and consumed calories can be checked.
- **Caution:**

• If the pedal cadence is not detected for five seconds, a fitness test measurement cannot be carried out. "ERROR" blinks in the display and the test finishes.

• If your pulse rate exceeds the upper pulse limit, "STOP EXERCISE" blinks in the display and the fitness test finishes forcibly.

Reference: A maximum of 10-minutes' worth of data can be displayed. After 10 minutes, 5-minutes' worth of exercise graph scrolls to the left.



- A buzzer sounds after ten minutes and the test result is displayed on the screen. The program then enters the 5-minute cool-down phase.
- To complete the cool-down phase, remain in cool-down mode. The remaining cool-down time (Count Down) as well as your test result are displayed.

Finish the Fitness test.

- When the five minute phase has elapsed or when the **solution** has been pressed, the cool-down phase ends and the fitness test finishes. The exercise progression at the end of the fitness test appears in the display.
- Pressing the word button toggles between displays A and B. A: "Time", "PFL", and "MOU" from the top
 - B: "Time", "Calories", and "PWC max." from the top
- Check the information displayed in the test result, such as "PFL", "Calories", and others.
- You can monitor the exercise progression graph by scrolling the screen using the ♥ and ▲ buttons.

End the program.

- Press the (stop) button to bring up the initial display again.
- To finish the entire program, turn off the power switch at the back of the main unit.





Physical Fitness Level (PFL)

 There are five physical fitness levels: 1 ~ 5. These levels are relative evaluations that compare your maximum oxygen uptake (MOU), estimated by the Fitness test program, with the values of other people of the same age and sex (Physical Fitness Level Test Table).



Maximum Oxygen Uptake (MOU)

• MOU is widely used as an index for total physical endurance. MOU indicates the amount of oxygen one can intake at the limit of their physical work capacity. In the EC-C400 Ergometer, MOU is calculated based on the maximum physical work capacity (PWC max.) explained below, assuming that

1 litre of oxygen corresponds to 5.0 Kcal, and the human body efficiency rate for a bicycle exercise is 23%

Maximum Physical Work Capacity (PWC max.)

- In the EC-C400 Ergometer "Fitness test" program the weight of the pedals are changed at 3 levels, and the pulse rate at the end point of each level is measured. Based on the result, the relationship between the work rate (wattage) and the pulse rate is analyzed by linear regression. Extend the regression line until reaching the maximum heart rate (=204 0.69 x age) which is estimated by age. The work rate (wattage) of this point becomes the maximum physical work capacity.
- PWC max. safely estimates how much exercise is possible at the limit of physical work capacity, that is, at maximum heart rate without performing actual exercise.



Test Protocol

- In the "Fitness test" program of the EC-C400 Ergometer, the workload (pedal resistance: torque) for the subsequent stage is determined depending on your pulse rate at the previous stage. The workload (pedal resistance: torque) will be increased along one of the routes illustrated below, depending on your pulse rate TMduring the program.
- The pulse rates specified below represent the protocol for a person of 20 years. For the people over 20, the borderline of pulse rate will be adjusted by the age adjustment coefficient (K), which is obtained by the following formula:

$$K = \frac{204 - 0.69 \text{ x Age}}{204 - 0.69 \text{ x 20}}$$

• For people over 60 years, the coefficient (K) is calculated as 60.



Reference: The load change for males over 50 years of age is the same as for females. When the age is less than 20, the load changes as if the age were 20. 2.5 kg

Pulse<123

Select the HR control training program.

• Attach the earlobe sensor, and press the training selection **COMPROL** button to select the program.

Input the conditions.

• Enter your age, target pulse, and desired exercise time, in that order. The initial display, prior to data input, is as shown in the table below:

	Initial value	Setting range
Age	40 years	10 - 99 years
Target Pulse	123 bpm	75 - 168 bpm
Exercise Time	20 minutes	1 - 95 minutes

- Reference: The upper pulse limit is automatically determined and is displayed in the upper part of the graph after your age has been entered.
- Pressing the word button switches the display to the target pulse and then to the exercise time.
- Reference: The initial value of the target pulse is determined according to the age entered. When the numeric value is increased/decreased using the ♥ or ▲ button, an arrow indication of the level moves accordingly.
- When the exercise time has been entered and the work button is pressed, the data check display appears with the specified conditions.
- Reference: When only the age is entered and the button is pressed, training can start immediately.

Start the program.

After carrying out settings of the desired conditions, press the button to start the training program.

A buzzer sounds, and the various measurements start.

Start the warm-up.

- "START WARM-UP" appears in the display. Start pedaling slowly.
- During the 3-minute warm-up, the pedal resistance automatically changes so that your pulse rate approaches the target pulse. If your pulse rate exceeds the target pulse even though the three minutes has not yet elapsed yet, the warm-up ends.

Reference: During warm-up, the pedal resistance can be adjusted by pressing the ∇ or \wedge button.

- The pedal resistance (torque) is indicated in the lower part of the graph on the display. One dot along the horizontal axis represents three seconds while two dots along the vertical axis represent 0.1 kg·m.
- The blinking numeric value in the upper part of the graph indicates the pulse at that point. One dot along the vertical axis represents 2 bpm.
- Every three seconds, a row of dots blinks. Thus, the training status can be monitored.
- When the button is pressed during warm-up, the warm-up function is skipped.

Selecting training program













Changing item for





Starting program





Continue the training, maintaining the target pulse.

- When finishing the warm-up phase, the pedal resistance is automatically adjusted (0.1 kg·m every 15 seconds so that the difference between the measurement value and the target value becomes (3 bpm. Thus, training can continue while the target pulse is being maintained.
- You can adjust the pedal resistance using the $\overline{\bigtriangledown}$ and $\underline{\land}$ buttons.
- Pressing the word button switches the numeric value displayed.
 Caution: If your pulse rate exceeds the upper limit, "STOP EX-ERCISE" blinks in the display, training finishes forc-

ibly, and the pedal resistance drops to the minimum. Reference: • If the pedal cadence is not detected for five seconds,

the pause display appears. At this time, the specified training duration is interrupted and "PAUSE" blinks in the display. When pedaling starts again, the specified training duration recommences.

• A maximum of 10-minutes' worth of data can be displayed. After 10 minutes, 5-minutes' worth of exercise graph scrolls to the left.



Changing the display







• When the specified duration elapses or when the **solution** is pressed, a buzzer sounds and the 5-minute cool-down phase begins. Pulse detection stops, and the pedal resistance drops to the minimum of 0.5 kg·m.

Reference: If the button is pushed during cool-down, the machine is restated to continue with training. At this time, the pedal resistance starts from that at the cool-down phase. At restart, the cool-down phase starts only when the row button is pressed.

- To complete the cool-down phase, remain in cool-down mode. Data such as the remaining cool-down time (Count Down), your pulse rate, and other information are displayed. The total calories are accumulated.
- When a period of five minutes elapses or when the *wow* button is pressed, the cool-down phase ends and the training program finishes. The exercise progression at the end of the training program appears in the display.

Caution: You cannot return to the cool-down display or the exercise display from the end display.

End the program.

- Press the *sop* button to bring up the initial display again.
- To finish the entire program, turn off the power switch at the back of the main unit.



Continuing the training session



Ending program



CONSTANT WATTAGE CONTROL TRAINING

Select the Constant wattage control training program.

• Attach the earlobe sensor, and press the training selection (CONSTANT) button to select the program.

Input the conditions.

• Enter the wattage, your age, and exercise time in that order. The initial display, prior to data input, is as shown in the table below:

	Initial value	Setting range	
Wattage	50 watt	25 - 200 watt	
Age	40 years	10 - 99 years	
Exercise Time	20 minutes	1 - 95 minutes	

Reference: • When the started immediately under the initial conditions.

- The upper pulse limit is automatically determined and is displayed in the upper part of the graph after your age has been entered.
- Pressing the week button switches the display to the age input display and then to the exercise time input display.
- When the exercise time has been entered and the weight button is pressed, the data check display appears with the specified conditions.

Reference:

- To change the conditions, display and highlight the desired item using the range and subtrons, and then press the result button. The input display then appears.
- When the button is pressed at any of the input displays, training can start immediately under the conditions which have been specified up to that point.

Start the program.

After carrying out settings of the desired conditions, press the button to start the training program.

A buzzer sounds, and the various measurements start.

Start the warm-up.

- "START WARM-UP" appears in the display. Start pedaling slowly.
- The pedal resistance automatically changes so that the specified wattage is reached within three minutes of the start of warm-up.
- The pedal resistance (torque) is indicated in the lower part of the graph on the display. One dot along the horizontal axis represents three seconds while two dots along the vertical axis represent 0.1 kg·m.
- The blinking numeric value in the upper part of the graph indicates the pulse at that point. One dot along the vertical axis represents 2 bpm.
- Every three seconds, a row of dots blinks. Thus, the training status can be monitored.
- When the button is pressed during warm-up, the warm-up function is skipped.





















Continue the training, maintaining the wattage.

• When warm-up finishes, the pedal resistance is automatically adjusted according to the pedal cadence so that the specified wattage is reached. Thus, training can continue while maintaining the wattage.

- The wattage can be adjusted using the \bigtriangledown and \bigstar buttons.
- Pressing the word button switches the numeric value displayed.
- Caution: If your pulse rate exceeds the upper limit, "STOP EX-ERCISE" blinks in the display, training finishes forcibly, and the pedal resistance drops to the minimum.

Reference:

- If the pedal cadence is not detected for five seconds, the pause display appears. At this time, the specified training duration is interrupted and "PAUSE" blinks in the display. When pedaling starts again, the specified training duration recommences.
 - A maximum of 10-minutes' worth of data can be displayed. After 10 minutes, 5-minutes' worth of exercise graph scrolls to the left.



Changing the display







- When the specified duration elapses or when the **solution** is pressed, a buzzer sounds and the 5-minute cool-down phase begins. Automatic adjustment of the wattage stops, and the pedal resistance drops to the minimum of 0.5 kg·m.
 - Reference: If the button is pushed during cool-down, the machine is restated to continue with training. At this time, the pedal resistance starts from that at the cool-down phase. At restart, the cool-down phase starts only when the row button is pressed.
- To complete the cool-down phase, remain in cool-down mode. Data such as the remaining cool-down time (Count Down), your pulse rate, and other information are displayed. The total calories are accumulated.
- When a period of five minutes elapses or when the *solution* button is pressed, the cool-down phase ends and the training program finishes. The exercise progression at the end of the training program appears in the display.

Caution: You cannot return to the cool-down display or the exercise display from the end display.

End the program.

- Press the stop button to bring up the initial display again.
- To finish the entire program, turn off the power switch at the back of the main unit.



Continuing the training session



Ending program



HILL TRAINING

Select the Hill training program.

• Attach the earlobe sensor, and press the training selection button to select the program.

Selecting training program



Input training conditions.

• Enter your Exercise pattern, Age, and desired exercise time, in that order. The initial display, prior to data input, is as shown in the table below:

	Initial Value	Setting Range	
Exercise pattern	1	1 - 3	
Age	40 years	10 - 99 years	
Exercise time	20 minutes	1 - 95 minutes	
	_		

- Reference: When the *button* is pressed, training can be started immediately under the initial conditions.
 - The upper pulse limit is automatically determined and is displayed in the upper part of the graph after your age has been entered.
- Select an exercise pattern. The pattern of the pedal resistance is displayed. A pattern can be selected by pressing the ∇ and \triangle buttons.
- Pressing the *more* button switches the display to the age input display and then to the exercise time input display.
- You can increase or decrease the numeric value by pressing the ∇ or A button in the age input display and the exercise time setting display. The value changes rapidly if one or other button is pressed and held for longer than one second.
- When the exercise time has been entered and the word button is pressed, the data check display appears with the specified conditions.
- Reference: To change the conditions, display and highlight the desired item using the \bigtriangledown and \bigtriangleup buttons, and then press the word button. The input display then appears.
 - When the *stars* button is pressed at any of the input displays, training can start immediately under the conditions which have been specified up to that point.





Exercise patterns

Pattern1: Rockies



Check data

Exercise time

40

20:00

Increase or decrease of numbers



Changing item for



Start the program.

After carrying out settings of the desired conditions, press the button to start the training program.

A buzzer sounds, and the various measurements start.

Start the training.

- The hill pattern appears in the display. Start pedaling slowly. There is no warm-up function in the Hill training pro-Reference:
- gram. • The mountain-like shape appears in the lower part of the graph of the display. One dot along the horizontal axis represents three sec-
- onds while two dots along the vertical axis represent 0.1 kg·m. The blinking numeric value in the upper part of the graph indicates
- the pulse at that point. One dot along the vertical axis represents 2 bpm.
- Every three seconds, a row of dots blinks toward the right of the graph. Thus, the training status can be monitored.
- Pressing the *more* button switches the display.



Continue the training.

- The pedal resistance automatically changes according to the pattern.
- A mountain-like shape represents a 15-minute interval. Every 15 minutes, the same mountain-like shape appears repeatedly.
- You can change the pedal resistance using the value and buttons. The pedal resistance can be changed in the range between the highest point of the convex shape (4.0 kg·m) and the lowest point of the concave shape (0.5 kg·m); it increases/decreases while the exercise pattern is maintained.

Reference: When the pedal resistance is changed, the entire pattern changes. However, the data for the exercises already completed does not change.

Caution: If your pulse rate exceeds the upper limit, "STOP EX-ERCISE" blinks in the display, training finishes forcibly, and the pedal resistance drops to the minimum.

Reference: If the pedal cadence is not detected for five seconds, the pause display appears. At this time, the specified training duration is interrupted and "PAUSE" blinks in the display. When pedaling starts again, the specified training duration recommences.

• A maximum of 10-minutes' worth of data can be dis played. After 10 minutes, 5-minutes' worth of exercise graph scrolls to the left.



Changing the display





Finish your exercise.

6

- When the specified duration elapses or when the respective button is pressed, a buzzer sounds and the 5-minute cool-down phase begins. Pulse detection stops, and the pedal resistance drops to the minimum of 0.5 kg·m.
- To complete the cool-down phase, remain in cool-down mode. Data such as the remaining cool-down time (Count Down), your pulse rate, and other information are displayed. The total calories are accumulated.
- When a period of five minutes elapses or when the *button* is pressed, the cool-down phase ends and the training program finishes. The exercise progression at the end of the training program appears in the display.

Caution: You cannot return to the exercise display from the cool-down display or the end display.

• You can monitor the exercise progression graph by scrolling the screen using the ♥ and ▲ buttons.

End the program.

- Press the *stop* button to bring up the initial display again.
- To finish the entire program, turn off the power switch at the back of the main unit.



37

Select the Interval training program.

• Attach the earlobe sensor, and press the training selection (MTERVAL) button to select the program.

Selecting training program







081

Select display

180

140

100

60

ka∍n

4.0

3.0

2.0

1.0

0

:Adjust level

Input training conditions.

• Enter your Exercise pattern, Age, and desired exercise time, in that order. The initial display, prior to data input, is as shown in the table below:

	Initial Value	Setting Range
Exercise pattern	1	1 - 3
Age	40 years	10 - 99 years
Exercise time	20 minutes	1-95 minutes
Reference: • When the <i>button</i> is pressed, training can be		

started immediately under the initial conditions. • The upper pulse limit is automatically determined and

- is displayed in the upper part of the graph after your age has been entered.
- Select an exercise pattern. The pattern of the pedal resistance is displayed. A pattern can be selected by pressing the ∇ and \triangle buttons.
- Pressing the *more* button switches the display to the age input display and then to the exercise time input display.
- You can increase or decrease the numeric value by pressing the \bigtriangledown or \triangle button in the age input display and the exercise time setting display. The value changes rapidly if one or other button is pressed and held for longer than one second.

• When the exercise time has been entered and the *wore* button is pressed, the data check display appears with the specified conditions.

Reference: • To change the conditions, display and highlight the desired item using the \bigtriangledown and \bigtriangleup buttons, and then press

the *wow* button. The input display then appears. • When the stars button is pressed at any of the input displays, training can start immediately under the conditions which have been specified up to that point.

Start the program.

After carrying out settings of the desired conditions, press the starb button to start the training program.

A buzzer sounds, and the various measurements start.

Start the warm-up.

- "START WARM-UP" appears in the display. Start pedaling slowly. • The pedal resistance is automatically changed so that the resistance
- reaches half of its peak within three minutes of the start of warm-up.
- The pedal resistance (torque) is indicated in the lower part of the graph on the display. One dot along the horizontal axis represents three seconds while two dots along the vertical axis represent 0.1 kg·m.
- The blinking numeric value in the upper part of the graph indicates the pulse at that point. One dot along the vertical axis represents 2 bpm.
- Every three seconds, a row of dots blinks. Thus, the training status can be monitored.
- When the starb button is pressed during warm-up, the warm-up function is skipped.

Continue the training by repeating "exercise" and "rest."

- The pedal resistance changes periodically according to the exercise pattern.
- During the exercise period, you should pedal faster, then slower and lighter during the relief period.
- You can change the pedal resistance using the
 → and
 → buttons. The pedal resistance can be changed in the range between the maximum of "exercise period" (4.0 kg·m) and the minimum of "relief period" (0.5kg·m); it increases/decreases while the exercise pattern shape is maintained.
 - Reference: When the pedal resistance is changed, the entire pattern changes. However, the data for the exercises already completed does not change.
- Pressing the word button switches the numeric value displayed.
- Caution: If your pulse rate exceeds the upper limit, "STOP EX-ERCISE" blinks in the display, training finishes forcibly, and the pedal resistance drops to the minimum.
- Reference: If the pedal cadence is not detected for five seconds, the pause display appears. At this time, the specified training duration is interrupted and "PAUSE" blinks in the display. When pedaling starts again, the specified training duration recommences.
 - A maximum of 10-minutes' worth of data can be displayed. After 10 minutes, 5-minutes' worth of exercise graph scrolls to the left.







Finish your exercise.

- When the specified duration elapses or when the **specified** button is pressed, a buzzer sounds and the 5-minute cool-down phase begins. Pulse detection stops, and the pedal resistance drops to the minimum of 0.5 kg·m.
- To complete the cool-down phase, remain in cool-down mode. Data such as the remaining cool-down time (Count Down), your pulse rate, and other information are displayed. The total calories are accumulated.
- When a period of five minutes elapses or when the *button* is pressed, the cool-down phase ends and the training program finishes. The exercise progression at the end of the training program appears in the display.

Caution: You cannot return to the exercise display from the cool-down display or the end display.

• You can monitor the exercise progression graph by scrolling the screen using the \bigtriangledown and \bigtriangleup buttons.





Ending program



End the program.

- Press the (button to bring up the initial display again.
- To finish the entire program, turn off the power switch at the back of the main unit.

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Select the Quick start program.

- Attach the earlobe sensor, and press the <u>wink</u> training selection button to start the Quick start training program.
- A buzzer sounds, and start the training.
- Reference: In the Quick start training program, no conditions are specified. The upper pulse limit is fixed to 160 bpm.





- "START WARM-UP" appears in the display. Start pedaling slowly.
- The pedal resistance automatically changes so that it becomes 1.0 kg·m within three minutes of the start of warm-up.
- Reference: When the pedal resistance is changed to 1.0 kg⋅m or when the pedal resistance is changed to 1.0 kg⋅m or more using the ♥ or ♠ button, the warm-up is skipped.
- The pedal resistance (torque) is indicated in the lower part of the graph on the display. One dot along the horizontal axis represents three seconds while two dots along the vertical axis represent 0.1 kg·m.
- The blinking numeric value in the upper part of the graph indicates the pulse at that point. One dot along the vertical axis represents 2 bpm.
- Every three seconds, a row of dots blinks. Thus, the training status can be monitored.





Changing the display





Continue the training.

- When the warm-up period finishes, change the pedal resistance as desired using the 🖓 and \Lambda buttons and then proceed with the training program.
- Pressing the *more* button switches the numeric value displayed.
- Caution: If your pulse rate exceeds the upper limit, "STOP EX-ERCISE" blinks in the display, training finishes forcibly, and the pedal resistance drops to the minimum.

Reference:

- If the pedal cadence is not detected for five seconds, the pause display appears. At this time, the specified training duration is interrupted and "PAUSE" blinks in the display. When pedaling starts again, the specified training duration recommences.
 - A maximum of 10-minutes' worth of data can be dis played. After 10 minutes, 5-minutes' worth of exercise graph scrolls to the left.

Finish your exercise.

- To stop the program, press the **stop** button; the training program ends and the 5-minute cool-down period begins. The pedal resistance drops to the minimum of 0.5 kg·m.
- To complete the cool-down phase, remain in cool-down mode. Data such as the remaining cool-down time (Count Down), your pulse rate, and other information are displayed. The total calories are accumulated.
- When a period of five minutes elapses or when the *sop* button is pressed, the cool-down phase ends and the training program finishes. The exercise progression at the end of the training program appears in the display.

Caution: You cannot return to the exercise display from the cool-down display or the end display.

• You can monitor the exercise progression graph by scrolling the screen using the \bigtriangledown and buttons.

Finishing training





Ending program



End the program.

- Press the (button to bring up the initial display again.
- To finish the entire program, turn off the power switch at the back of the main unit.

How to make a data card

If you record your training conditions to this "Data Card", you can set the conditions merely by inserting the card into the card inlet of the control unit. You can start a program just by inserting the card and pressing the stars button, saving all the button operation process.

To record your conditions to the data card, scratch off the appropriate silver part on the back of the card with a coin etc. This removal allows the photo scanner in the control unit to detect the position of the exposed part. Now let's make your "Data Card."

Caution: One Data Card is necessary for each of the desired conditions. You cannot specify two or more conditions on one card.

AUTO

CONST

INTVL

HILL







Training program







(minutes - two digits)



Specify program. • Specify the program in "A". • HR control training:

• Hill training:

Caution:

Specify age.

second.

• Interval training:

• Constant wattage control training:

• Specify your age in "B" and "C".

Enter "3" in "B" column

Enter "5" in "C" column

• Specify your exercise time in "D" and "E".

Example: Age 35 years

Specify exercise time.

EC-C400 Ergometer.

• "B" indicates the first digit of your age, "C" indicates the second.

• Specify the exercise pattern in "F" when the "Interval training" or "Hill training" is selected.

• "D" indicates the first digit of the exercise time, "E" indicates the

- What you specify in "F" is invalid for other exercise programs.
- For Interval training, choose one of 1 ~ 3.
- For Hill training, choose one of 1 ~ 3.



Though MANU (= Quick start) is shown on the Data Card, this program cannot be specified on the model

Specify training target.

• Specify the training target in "G", "H" and "I".

1) HR control training

Specify the target pulse rate. "G" indicates the first digit of the value, "H" indicates the second and "I" indicates the third digit.

- 2) Constant Wattage Control Training Specify the set wattage. "G" indicates the first digit of the wattage, "H" indicates the second, and "I" indicates the third digit.
- 3) Hill training
 - What you specify in "G", "H", "I" is invalid.
- 4) Interval training

What you specify in "G", "H", "I" is invalid.

Reference: When making a Fitness test data card Specify your weight in "D", "E", and "F". "D" is for the third digit, "E", the second digit, and "F", the first

digit. Your sex is specified in "G". "0" indicates female, and "1" indicates male.

Sample data cards



HR control training Age: 28 years Exercise time: 35 minutes Target pulse rate: 130 bpm







Interval training

Age: Exercise time: Pattern:

32 years 16 minutes



Constant Wattage training

Age:57 yearsExercise time:20 minutesTarget wattage:65 watts



Hill training

Age:45 yearsExercise time:32 minutesPattern:3 (The Pyrenees)

MANU HILL HILL CONS CONS AUTO A B C D E F G H I

Fitness test

Age: Weight: Sex:

35 years 132 lb Female

Cautions on Handling the Data Card

- Treat the card with care. Do not bend or allow the card to become wet.
- Scratch only the necessary part of the silver ink. Otherwise the sensor will not read out the data.
- Wipe the residue of the scratched silver ink off the card before inserting the card into the control unit.
- The blank space on the card can be utilized as memo space to enter the programmed data, user's name etc.
- If you have scratched incorrect data, use "white out" to cover the hole. If the light doesn't go through the hole that you have covered up, the card can be used normally.

Caution: If "CARD ERROR" appears on the LCD when you insert the card, check whether any incorrect or unnecessary point has been scratched out.

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CHEST-BELT HEART RATE SENSOR

Use the wireless chest-belt heart rate sensor.

In the EC-C400, the heart rate can be measured using the optional wireless chest-belt heart rate sensor instead of the earlobe sensor.

Therefore, in cases where it is difficult to detect the heart rate using the earlobe sensor, the heart rate measurement can still be carried out accurately.

The heart rate sensor receiver is embedded in the control unit. Thus, a wireless measurement can be carried out by simply adding the chest-belt heart rate sensor.

Important: When the chest-belt sensor is used, remove the earlobe sensor plug from the control unit. Signals from the chest-belt sensor cannot be received if the earlobe sensor is connected.

Function of the chest-belt heart rate sensor

The wireless chest-belt heart rate sensor uses a miniaturized and simplified version of the of electrocardiography concept used in hospitals. For an electrocardiogram, multiple electrodes are attached to the body, and the electric potential difference between them is used to calculate the heart rate. The chest-belt heart rate sensor's two internal electrodes are applied to the body and detect the electric potential difference, providing a simpler way of detecting heartbeats. This information is sent to the control unit by radio waves, so even hard training is possible. The chest-belt heart rate sensor uses the chest-belt (transmitter) and the signal-receiving circuit board (receiver) contained in the control unit to read your heart rate and calculate and display your per-minute pulse.

Before putting on the chest-belt heart rate sensor

/!\Warning Pace maker users should never use this device.

Caution:

- Put on the chest-belt heart rate sensor at the center of your chest and in contact with your skin.
- To increase measurement effectiveness, dampen the electrode area with water or electrocardiograph electrolyte cream.
- People with sensitive skin can put on the chest-belt over a thin shirt with electrode area damped with water.
- Hair on the chest may interfere with accurate measurements.

Put on the chest-belt heart rate sensor.

Put it on following the procedure below.

- Adjust the length of the attachment belt to fit your chest.
 Caution: May be painful if tightened too much.
- 2. Hook the attachment belt to the electrode belt. Place the electrode area at the center of your chest. Be sure that the electrode area is held firmly against your skin.
 - Reference: When wearing the chest-belt heart rate sensor over a shirt it is necessary to moisten the electrode area for the better results. In the winter season when skin can be dried, errors may occur even when the electrodes are in direct contact with your skin. This can be improved by moistening the electrodes.
- 3. Adjust the belt so that the transmitter is at the center (just above your diaphragm) of your chest.
 - Reference: When wearing the chest-belt heart rate sensor over a shirt it is necessary to moisten the electrode area for the better results.

The chest-belt heart rate sensor uses a lithium battery. The lithium battery has a limited lifetime; when changing the battery, refer to the Reference Guide, page 47, "Maintenance of the chest-belt heart rate sensor."



Maintenance of the chest-belt heart rate sensor

Warning After removing the battery from the sensor, dispose of it properly. Be sure to keep it out of the reach of small children. If through some accident it is swallowed, contact a physician immediately.

Replace the battery.

Battery life: approx. 2 years (if used for 1 hour per day)

- * The battery life shown in this manual is not definitive and it varies depending on the use environment.
- Caution: The chest-belt heart rate sensor continues to consume battery while being attached to your body. When you are not measuring heart rate, remove it from your chest to save the battery life.
 - The battery cover seal is critical for maintaining its watertight capacity. Check the battery cover for proper fit and positioning closing.

When the factory loaded battery has worn out, replace it with a new one according to the following instruction:

- 1. Remove the battery cover on the back of the transmitter with a coin.
- 2. Remove the battery and insert a new lithium battery (CR2032). Insert as shown in the picture, so that the + side is visible.
- 3. Close the battery cover tightly.

Replace the electrode belt.

The electrode belt will deteriorate after a long time of use. If there are cracks in the outer surface, or if measurement errors occur, follow the procedure below to change the electrode belt.

- 1. Loosen the 4 screws at the back of the transmitter.
- 2. Remove the spacers. Separate the transmitter from the electrode belt.
- 3. Wipe any dirt off of the two conducting parts of the transmitter, then insert it into a new electrode belt.

Caution: If there is dirt on the conducting parts, the heart rate sensor fail to detect the heart rate.

4. Fit the spacers on the right and left sides of the transmitter, and securely tighten the 4 screws.

Reference: When replacing the electrode belt, also check the transmitter's battery life.

Maintenance of the chest-belt heart rate sensor

For daily maintenance of the sensor:

- If the chest-belt heart rate sensor is dirty, wash with water, or wipe with a diluted neutral detergent and a soft cloth. Then wipe it dry. Do not use organic solvents such as benzene and alcohol, which will damage the surface.
- The attachment belt will become particularly soaked with sweat. This can be unhygienic if left as is. Clean the belt with a neutral detergent.









Change the units of weight.

No. 1	Units of weight
ON	lb
OFF	kg

- The units of weight can be changed using select switch No. 1 at the back of the control unit.
- When the switch is "ON", units are in lbs "pounds". When the switch is "OFF", units are in kg ("kilograms").
- Reference: When the select switch settings have been changed and the power switch is then turned on, the new settings become activated.



Change the units of resistance of pedaling.

No. 2	Units of resistance of pedaling
ON	N·m
OFF	kg·m

- The units of resistance of pedaling can be changed using select switch No. 2 at the back of the control unit.
- When the switch is "ON", units are in is N·m. When the switch is "OFF", units are in kg·m.
- **Reference:** When the select switch settings have been changed and the power switch is then turned on, the new settings become activated.





Troubleshooting

In the following cases, the machine is not broken. Be sure to check the following before asking for the machine to be serviced.

Problem	Item to check	Countermeasure	
Display does not appear.	Is the power supply connected?	Connect the AC adaptor correctly. (see page 13)	
	Is the power switch on?	Turn the power on. (see page 13)	
	Isn't the cable of the AC Adapter dam- aged?	Replace the AC Adapter if its interior circuit or the cable is damaged. Use only CATEYE AC Adapter.	
ERROR or irregular display appears when you insert the data card.	Isn't the data card reversed?	Hold the card yellow arrow side up, and insert to the direction of arrow.	
	Didn't you insert the card too quickly?	Insert the card slowly.	
	Didn't you specify two or more pro- grams, or open unnecessary holes?	Refer to P.42~43 and specify the pro- gram and conditions correctly.	
When the pulse (earlobe) sensor is used, the pulse rate displayed on the	Is the earlobe sensor attached correctly to your earlobe?	Attach the sensor correctly to your ear- lobe and take care not to swing the sen- sor or sensor cable during the exercise. If the sensor cable proves to be dam-	
control unit remains at "0". The pulse rate increases abnormally.	Is the sensor plug completely inserted into the sensor jack?		
	Isn't the sensor cable damaged?	aged, replace the whole pulse sensor with a new one.	
When the chest-belt sensor is used, the pulse rate displayed on the control unit remains at "0".	Is the earlobe sensor plug connected to the control unit?	When the earlobe sensor is connected, signals from the chest-belt sensor are not received. Remove the earlobe sen- sor plug from the control unit.	
	Is the chest belt attached correctly?	Attach the chest belt correctly accord- ing to the procedure.	
	Is the chest belt loose?	Attach the chest belt with the electrode area making contact with your body.	
	Is the air dry? (especially in winter)	Slightly dampen the electrode area of the chest belt.	
	Has the electrode belt deteriorated or has it become worn or damaged due to long-term use?	Replace it with a new electrode belt.	
	Is the battery low?	Replace it with a new battery.	
When the chest-belt sensor is used, the pulse rate displayed on the control unit	Is the chest belt attached correctly?	Attach the chest belt correctly accord- ing to the procedure.	
indicates "0" or measurement starts.	Does the pulse rate indicate "0" at a distance from the control unit and does measurement start when closer to the unit?	The battery is low. Replace it with a new battery. If the problem persists, check the receiving board in the con- trol unit.	
The evaluation of fitness level seems incorrect.	Is the weight unit correct?	Set the weight unit correctly. (see page 48)	
The exercise program indicates "STOP EXERCISE" and ends prematurely.	Does a buzzer sound because your pulse rate exceeds the upper pulse limit speci- fied in the program?	Set your age properly so that the alarm does not sound.	
Clattering noise is heard with the pedal rotation.	Are the pedals firmly attached to the crank? If not, noise may be produced.	Attach the pedals firmly.	

Daily maintenance // /repair service warranty/additional parts

Please observe the following to ensure that you will have many years of good use from your EC-C400 Ergometer.



- When the EC-C400 is not in use, shut the power switch OFF and disconnect the power cord from the outlet.
 - Do not wipe the main unit with organic solvents such as thinner, kerosine, gasoline and alcohol. When dirty, wipe the unit with a cloth soaked in a neutral detergent, than wipe well with a dry cloth.
 - In case of problems contact your dealer where the unit was purchased.

About the repair service warranty

- If trouble with this EC-C400 Ergometer due to material of manufacturing defect should occur, under normal usage conditions, within three (3) years from the date of purchase, Cat Eye Co., Ltd. will repair or replace the product/part, subject to the contents of the included warranty card.
- If service is necessary, please contact your dealer where the unit was purchased.
- The warranty covers the main unit and control unit only. Accessories such as the pulse sensor are not covered.

Accessories/Consumable Parts

Data cards (10 cards) (Part no. 7816120)



Pulse sensor (Part no. 780-1100)



Additional Parts

Chest-belt heart rate sensor (Part no. 1699806)



Mounting belt (Part no. 1699816)







Lithium battery CR2032 (For chest-belt heart rate sensor) (Part no. 1665150)





PRODUCT SPECIFICATIONS

Item	Specifications			
Power source	Domestic power (AC1	20V)		
Power consumption	Max. approx. 20W	,		
Loading system	Eddy current system	Eddy current system		
Speed increasing mechanism	2-step speed increase v	ia timing belt		
Control system	8-bit microcomputer co	ontrol system		
Display system	Back-lit liquid crystal d	lisplay (full dot: 320x24	40)	
Display functions	Function		Display range	
	Pulse rate	Line chart display	40 to 200 bpm	
		Numeric display	0 (50) to 200 bpm	
	Pedal cadence	Numeric display	20 to 199 rpm	
	Exercise Time	Numeric display	0'00'' to 99'59''	
	Calories consumption	Numeric display	0 to 999 Kcal (Estimated value)	
	Load level			
	(Pedal resistance)	Histogram display		
		(blinking at the		
		current point)	0 to 4.0 kg·m (0 to 40 N·m)	
		Numeric display	0.5 to 4.0 kg·m (5 to 40 N·m)	
	Wattage	Numeric display	0 to 400 watt	
Date input system	Optical card (Use specified cards only) and buttons			
Pulse sensor	Photoelectric pulse wave detection type earlobe pulse sensor (with special external light			
	reduction system)			
	[Receiver board for the wireless heart rate sensor embedded: Can be received using the			
	optional "Chest belt" (Polar compatible)]		
Exercise program	Program	Specifications		
	Fitness test	Fitness test by measuring the MOU value		
		Measurement range:	Age 20 to 69	
	HR control	Training program wi	th a fixed pulse rate	
		Setting range: 75 to 1	68 bpm	
	Constant wattage cont	itrol		
		Training with a fixed	wattage	
		Setting range: 25 to 200 watt		
	Interval	Interval training selected from three types of exercise pattern		
	Hill profile	Hill profile training v	which is selected from three types of moun-	
		tain-like exercise pat	tern	
	Quick	Training with a fixed	l pedal resistance (changed using buttons)	
		Setting range: 0.5 to	4.0 kg⋅m (5 to 40 N⋅m)	
Alarm function	Upper pulse limit alarm, Setting time end alarm			
Buzzer sound	Buzzer when a button is pressed, Buzzer when training starts			
User's weight limit	286 lb (130kg)			
Dimension/weight	Length	42-1/8" (1070 mm)		
	Width	21-9/32" (540 mm)		
	Handle height	35-1/16 to 48-13/16"	(890 to 1240 mm)	
	Saddle height	32-11/16 to 48-7/16"	(830 to 1230 mm)	
	Weight	approx. 63.8 lb (appr	rox. 29 kg)	

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