

# INSTALLATION INSTRUCTIONS

## ICEMAKER AND ADAPTER HOLD-DOWN KIT P/N 629096853 FOR FLAVOR FUSION / IDC UNITS ONLY

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### Parts Included in the Kit are Shown in Table 1:

Table 1

Part No.	Description	Qty.
22127	Icemaker Rear Mounting Plate	2
50904	Silicone sealant	1 tube
620053922	Left Side Adapter Hold-Down Bracket	1
620053923	Right Side Adapter Hold-Down Bracket	1
620518916	Adaptor/Icemaker Side Hold-Down Plate (Flat)	2
620701601	#10-16 S.S. Sheetmetal Screws	12

### Tools Needed:

- Power Drill
- 9/64 in. (.140 in.) Drill Bit
- #2 Phillips Head Screwdriver

### INSTRUCTIONS FOR NON-30 INCH WIDE ICEMAKER – FLAVOR FUSION UNITS



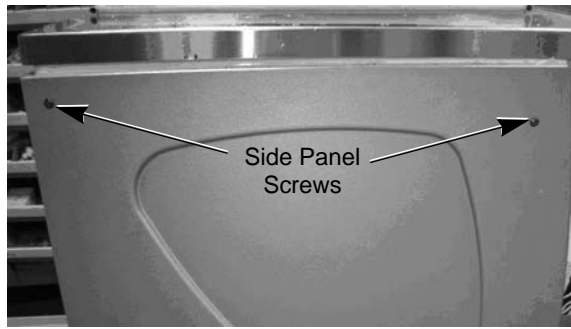
**WARNING:** Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

### The Parts shown in Table 2 are NOT Used for this Installation:

Table 2

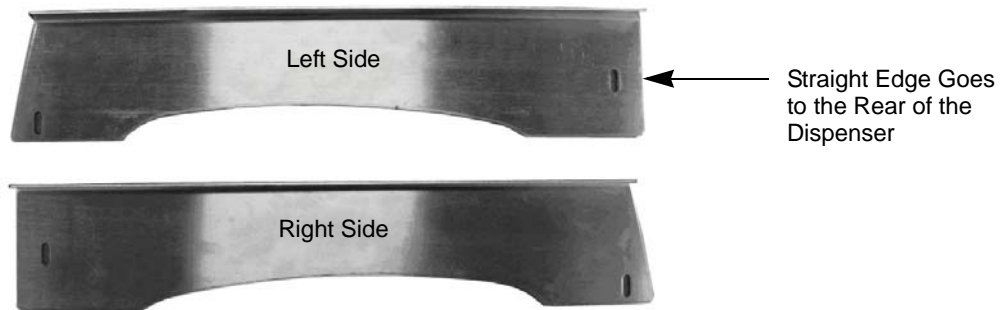
Part No.	Description	Qty.
620518916	Adaptor/Icemaker Side Hold-Down Plate (Flat)	2

1. Remove the two top black side panel screws from both sides of the Flavor Fusion unit (See Figure 1) and save the screws.



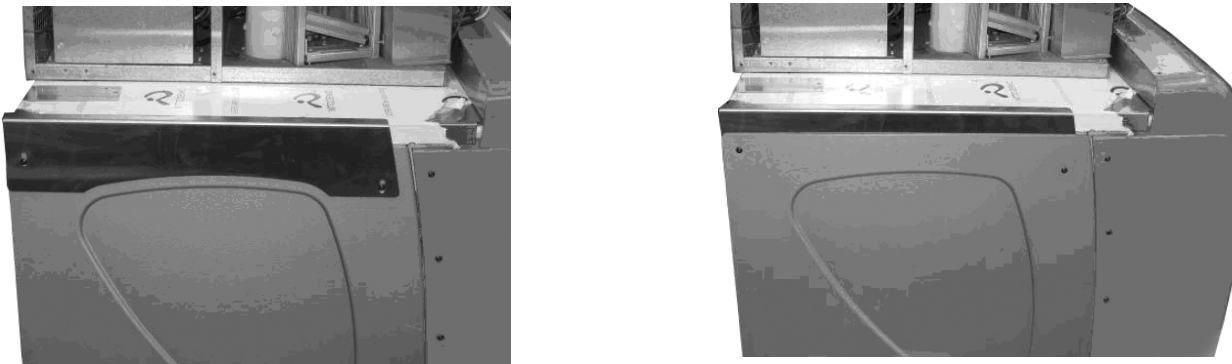
**Figure 1**

2. Locate the two right and left side hold down brackets, shown in Figure 2. These are the brackets with the bent flange on them.



**Figure 2**

3. There are two options for installing the brackets, outside of the side panels or behind the side panels, as shown in Figure 3. Left side of unit is shown in Figure 3.



**Figure 3**

4. Place the bracket over the adapter lid then re-install the black screws that were removed in Step 1.



Flange on bracket  
MUST Go Over the  
Top of the Adapter  
Lid as Shown.

**Figure 4**

5. Repeat Steps 1 through 4 for the opposite side of the dispenser.
6. Using the supplied silicone tube, seal icemaker all around to the adapter top, as shown in Figure 5.



Run a Continuous  
Bead of Caulking  
Around the Adapter  
Top

**Figure 5**

7. Locate the icemaker mounting plates at the rear of the icemaker and position as shown in Figure 6, if plates are not already installed.

**NOTE: Kit contains two plates, both mounting plates must be installed.**

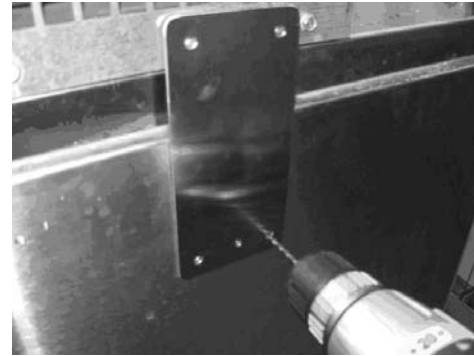
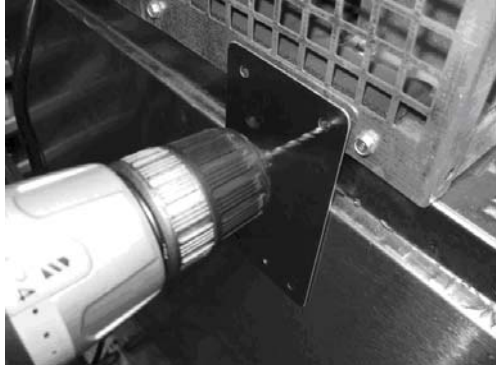


**Figure 6**

8. Using the plate as a template, drill 9/64 in. (0.140 in.) holes into the icemaker base and the dispenser, as shown in Figure 7.



**CAUTION:** Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.



**Figure 7**

9. Install the second mounting plate on the other side of the icemaker base. Using supplied sheetmetal screws, screw four (4) screws per plate into the icemaker base and dispenser wrapper.

## INSTRUCTIONS FOR 30 INCH WIDE ICEMAKERS – FLAVOR FUSION UNITS



**CAUTION:** Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

**The Parts shown in Table 3 are NOT Used for this Installation:**

**Table 3**

Part No.	Description	Qty.
22127	Icemaker Rear Mounting Plate	2
620053922	Left Side Adapter Hold-Down Bracket	1
620053923	Right Side Adapter Hold-Down Bracket	1

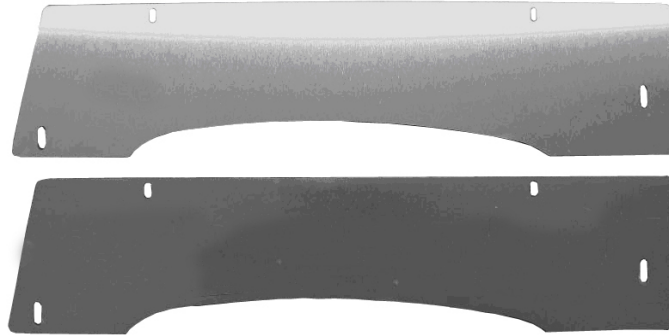
1. Using the supplied silicone tube, seal icemaker all around to the adapter top, as shown in Figure 8.



**Figure 8**

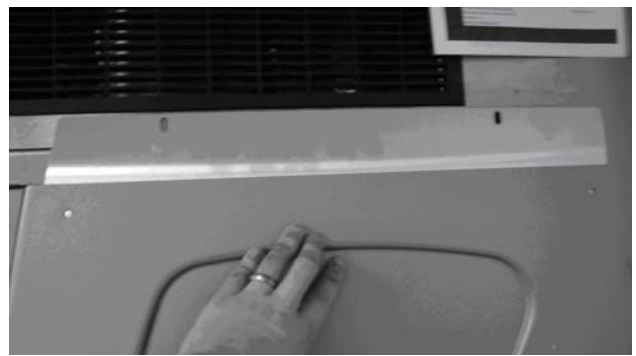
2. Remove the two top black side panel screws from both sides of the Flavor Fusion unit (See Figure 1) and save the screws.

3. Locate the two flat, hold down brackets, shown in Figure 9.



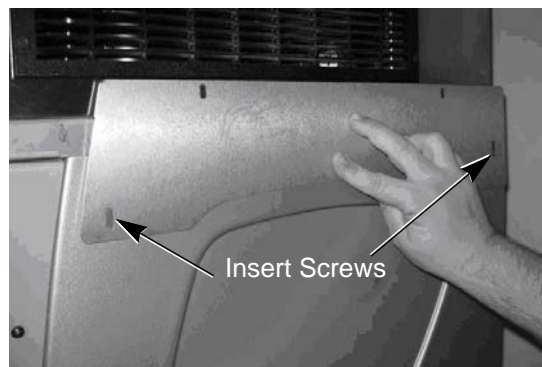
**Figure 9**

4. There are two options for installing the brackets, outside of the side panels or behind the side panels, as shown in Figure 10. Right side of unit is shown in Figure 10.



**Figure 10**

5. Place bracket as shown then re-install the black screws as shown in Figure 11, that were removed in Step 1.



**Figure 11**

6. Using the plate as a template, drill 9/64in. (0.140 in.) holes in the icemaker base, as shown in Figure 12.  
**CAUTION:** Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.



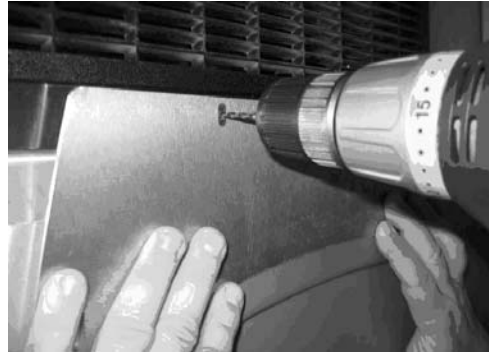


Figure 12

7. Using the supplied sheetmetal screws, screw four (4) screws per plate into the dispenser wrapper and icemaker base.
8. Repeat Steps 2 through 7 on the other side of the dispenser.

## INSTRUCTIONS FOR NON-30 INCH WIDE ICEMAKER – IDC SERIES UNITS



**WARNING:** Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

### The Parts shown in Table 4 are NOT Used for this Installation:

Table 4

Part No.	Description	Qty.
620518916	Adaptor/Icemaker Side Hold-Down Plate (Flat)	2

1. Locate the two right and left side hold down brackets, shown in Figure 2. These are the brackets with the bent flange on them.
2. Position bracket with the straight edge towards the rear of the unit, as shown in Figure 13. Also, the flange of the bracket must be over the adapter lid, as shown in Figure 4.

Straight Edge of  
Bracket Goes to  
the Rear of the  
Dispenser

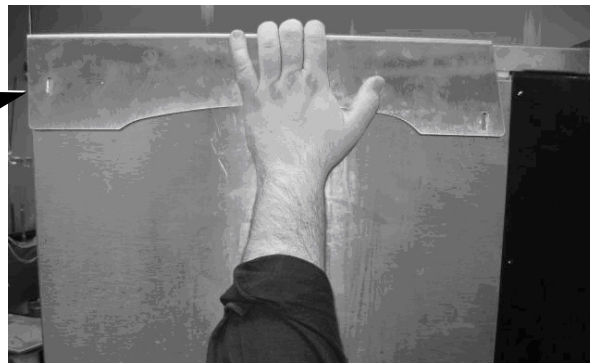


Figure 13

3. Using the bracket as a template, drill two 9/64 in. (0.140 in.) holes in the dispenser wrapper.

**CAUTION:** Be careful not to drill too deep and/or too fast into the dispenser wrapper as damage may occur to unseen parts.



- Using supplied sheetmetal screws, screw two (2) screws per bracket into the dispenser wrapper, as shown in Figure 14.



**Figure 14**

- Repeat Steps 1 through 4 for the opposite side of the dispenser.
- Using the supplied silicone tube, seal icemaker all around to the adapter top, as shown in Figure 5.
- Locate the icemaker mounting plates at the rear of the icemaker and position as shown in Figure 6, if plates are not already installed.

**NOTE: Kit contains two plates, both mounting plates must be installed.**

- Using the plate as a template, drill 9/64 in. (0.140 in.) holes into the icemaker base and the dispenser, as shown in Figure 7.



**CAUTION:** Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.

- Using the supplied sheetmetal screws, screw four (4) screws per plate into the dispenser wrapper and icemaker base.
- Repeat Steps 7 through 9 on the other side of the dispenser.

## INSTRUCTIONS FOR 30 INCH WIDE ICEMAKER – IDC SERIES UNITS



**WARNING:** Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

**The Parts shown in Table 5 are NOT Used for this Installation:**

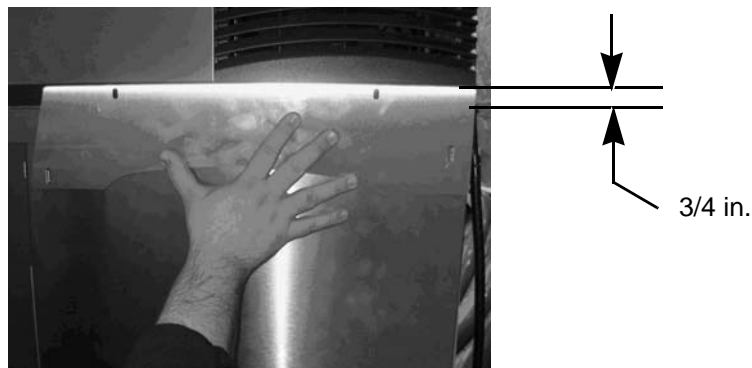
**Table 5**

Part No.	Description	Qty.
22127	Icemaker Rear Mounting Plate	2
620053922	Left Side Adapter Hold-Down Bracket	1
620053923	Right Side Adapter Hold-Down Bracket	1

- Using the supplied silicone tube, seal icemaker all around to the adapter top, as shown in Figure 15.

**Figure 15**

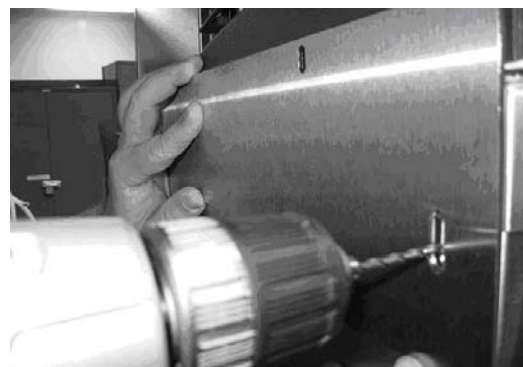
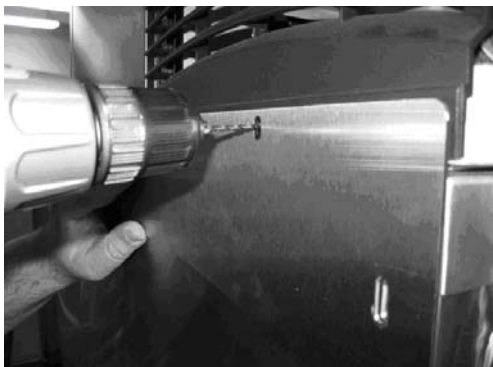
2. Locate the two flat hold down brackets, shown in Figure 9.
3. Position the plate as shown in Figure 16, with the straight edge towards the rear of the unit and the top of the plate is about  $\frac{3}{4}$  in. above the adaptor lid.

**Figure 16**

4. Using the plate as a template, drill  $\frac{9}{64}$  in. (0.140 in.) holes into the icemaker base and the dispenser, as shown in Figure 17.



**CAUTION:** Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.

**Figure 17**





5. Using the supplied sheetmetal screws, screw four (4) screws per plate into the dispenser wrapper and icemaker base.
6. Repeat Steps 1 through 5 on the other side of the dispenser.

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