

BUILT FOR

BUYING AN ICE MACHINE IS A DECISION YOU WILL LIVE WITH FOR A LONG TIME. FOR THE MONEY, YOU WANT AN ICE MACHINE THAT DELIVERS MORE PERFORMANCE FOR LESS COST, OVER A LONGER PERIOD OF TIME. YOU WANT CORNELIUS.

EFFICIENT WATER/ELECTRICAL

Compressors and condensers are matched precisely to provide the perfect balance between water and electrical use. All solid-state circuitry maximizes reliability.

IMPROVED SERVICEABILITY

A self-insulating ABS evaporator housing offers worry-free durability.

FLEXIBLE CAPACITIES

22", 27", 30", 44" and 48" cabinet sizes with capacities ranging from 200 to 2,500 lbs. per day.

FUTURE PROOFTM REFRIGERANTS

Our ice machines are engineered with Future Proof[™], zero ozone depleting refrigerants.

LIMITED LIFETIME WARRANTY*

Stainless steel panels and frames are guaranteed against corrosion for life.

*See warranty for details.

THE LONG HAUL.

Self-Insulated — ABS Evaporator Housing

Nickel-Plated Copper Evaporator

Insulated, – Double-Wall Bulkhead

In-Line Water Pump

Microban[®] Antimicrobial Product Protection Programmable Water Control

Quick-Change Merchandising Panel

Front-Mounted LED

Future Proof R-404a Refrigerant

Exclusive Ice Harvest System

Front Serviceable

*See warranty for details.

SERIES 50⁺

	DIMENSIONS/CAPACITY							
Model Number	Nominal Capacity	Dimensions	Cabinet Finish					
ACS50 46 lbs. 15"w x 24"d x 34"h E								

	ARI CERTIFIED PERFORMANCE								
Model Number									
ACS50	38	38.5	14.3	n/a	25				

Rated in accordance with ARI Standard 810-91 and 820-88.

PRODUCTION CHART						
	AIR-CO	OLED				
	Wa	ter Temperature (°F)				
Air Temp (°F)	50	70	80			
70	46 lbs.	41 lbs.	40 lbs.			
80	44 lbs. 40 lbs. 40 lbs.					
90	42 lbs.	38 lbs.	35 lbs.			

SPECIFICATIONS OPERATING LIMITS											
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight		Water Temperature	Water Pressure	Voltage Range
ACS50SL	Air-Cooled	R-134a	115/60/1	15	15	110 lbs.	100 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-120 psi	110-126

[†]Limited lifetime warranty not applicable to this model.

SERIES 200

DIMENSIONS/CAPACITY						
Model Nominal Number Capacity Dimensions Finish						
IACS224/IWCS224	251 lbs	24"w x 24"d x 39"h	Polyethylene			
IACS227/IWCS227	326 lbs	27"w x 28"d x 39"h	SS			

ARI CERTIFIED PERFORMANCE								
Model Number								
IACS224	150	25.0	10.6	n/a	77			
IWCS224	145	22.0	10.5	195	77			
IACS227	240	27.0	9.8	n/a	75			
IWCS227	240	27.0	7.6	160	75			

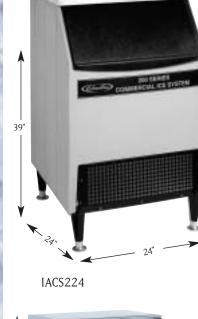
Rated in accordance with ARI Standard 810-91 and 820-88.

IACS-224 PRODUCTION CHART							
	AIR-COOI	LED		W	ATER-COC	DLED	
	Water	Temperatu	ıre (°F)		Water	Temperatu	tre (°F)
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80
50	251 lbs.	226 lbs.	214 lbs.	50	221 lbs.	179 lbs.	171 lbs.
70	226 lbs.	198 lbs.	177 lbs.	70	218 lbs.	165 lbs.	155 lbs.
90	167 lbs.	150 lbs.	137 lbs.	90	164 lbs.	145 lbs.	130 lbs.

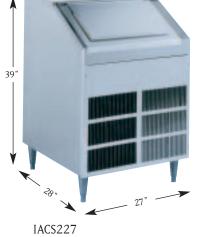
IACS-227 PRODUCTION CHART							
	AIR-COOI	ED		W.	ATER-COC	DLED	
	Water	Temperatu	ıre (°F)		Water	Temperatu	ire (°F)
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80
50	326 lbs.	295 lbs.	271 lbs.	50	330 lbs.	300 lbs.	270 lbs.
70 312 lbs. 290 lbs. 267 lbs.				70	310 lbs.	280 lbs.	260 lbs.
90	263 lbs.	240 lbs.	220 lbs.	90	280 lbs.	240 lbs.	230 lbs.

SPECIFICATIONS OPERATING LIMITS											
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
IACS224	Air-Cooled	R-404a	115/60/1	15	15	182 lbs.	146 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-120 psi	110-126
IWCS224	Water-Cooled	R-404a	115/60/1	15	15	182 lbs.	146 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-120 psi	110-126
IACS227	Air-Cooled	R-404a	115/60/1	20	20	230 lbs.	198 lbs.	50°F-100°F	45°F-90°F	20-120 psi	110-126
IWCS227	Water-Cooled	R-404a	115/60/1	20	20	230 lbs.	198 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-120 psi	110-126

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15



C U B E R S

ACS50

SERIES 322

DIM	ENSIONS/	CAPACITY		PLUMBIN	IG	
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening
AC322	359 lbs.	22"w x 23½" d x 16¾" h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	%" diameter hole
WC322	341 lbs.	22"w x 23½" d x 16¾" h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole

	16 ³¹ 8"	
		Mo Nui A(
*3	23'12"	Rated Air T

AC322/B122AP

397

ARI CERTIFIED PERFORMANCE							
Ice Harvest Potable Water KWH Condenser Model Rate Use Consumption Water Use Number lbs. per 24 hrs. per 100 lbs. per 100 lbs. per 100 lbs.							
AC322	270	23.9	8.7	n/a			
WC322 270 23.9 8.7 170							
ated in accore	dance with ARI Sta	undard 810-91.					

PRODUCTION CHART												
AI	R-COOLEI)		W	ATER-COC	DLED						
	Water	Temperatu	tre (°F)		Water	Temperatu	ire (°F)					
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80					
50	359 lbs.	321 lbs.	312 lbs.	50	341 lbs.	300 lbs.	281 lbs.					
70	333 lbs.	313 lbs.	277 lbs.	70	326 lbs.	289 lbs.	266 lbs.					
90	305 lbs.	270 lbs.	249 lbs.	90	315 lbs.	270 lbs.	251 lbs.					

	SPECI	FICATION	IS				OPEF	RATING LI	MITS		
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight		Water Temperature	Water Pressure	Voltage Range
AC322	Air-Cooled	R-404a	115/60/1	20	20	138 lbs.	122 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-120 psi	110-126
WC322	Water-Cooled	R-404a	115/60/1	20	20	134 lbs.	118 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-120 psi	110-126
†Limited I	ifetime warra	ntv does not	apply to this	s model.							

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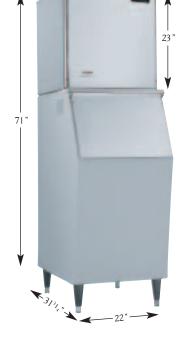
DIMI	ENSIONS/C	CAPACITY	PLUMBING					
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening		
XAC322	342 lbs.	22"w x 24½"d x 23"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅓" diameter hole		
XAC330	342 lbs.	30"w x 24½"d x 23"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
XWC322	334 lbs.	22"w x 24½"d x 23"h	SS	¾" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	%" diameter hole		
XWC330	334 lbs.	30"w x 24½"d x 23"h	SS	¾" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	%" diameter hole		

	ARI CERTI	FIED PERFO	RMANCE	
Model Number	Ice Harvest Rate lbs. per 24 hrs.	Potable Water Use per 100 lbs.	KWH Consumption per 100 lbs.	Condenser Water Use per 100 lbs.
XAC322/XAC330	269	16.7	8.5	n/a
XWC322/XWC330	269	16.7	6.8	149
B . 11 .	LIL LIDE GL L	1 010 01		

Rated in accordance with ARI Standard 810-91.

	PRODUCTION CHART												
	AIR-COO	LED		WATER-COOLED									
	Water	Temperati	ıre (°F)		Water Temperature (°F)								
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80						
50	342	326	312	50	334	302	292						
70	338	310	304	70	315	287	285						
90	285	269	258	90	299	281	268						

	SPECIF	FICATION	S								
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
XAC322	Air-Cooled	R-404a	115/60/1	20	20	148 lbs.	123 lbs.	50°F-100°F	45°F-90°F	20-80 psi	110-126
XWC322	Water-Cooled	R-404a	115/60/1	20	20	144 lbs.	119 lbs.	50° F- 100° F	45°F-90°F	20-80 psi	110-126
XAC330	Air-Cooled	R-404a	115/60/1	20	20	163 lbs.	136 lbs.	50°F-100°F	45°F-90°F	20-80 psi	110-126
XWC330	Water-Cooled	R-404a	115/60/1	20	20	155 lbs.	128 lbs.	50°F-100°F	45°F-90°F	20-80 psi	110-126



XAC322/XWC322

XAC522/XAC530

SERIES 500	"XTREME"
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	DIM	ENSIONS/C	APACITY	PLUMBING					
	Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening		
[XAC522	600 lbs.	22"w x 24½"d x 23"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
[XWC522	600 lbs.	22"w x 24½"d x 23"h	SS	⅔" male flare	$^{9}\!\!\!/_{16}"$ I.D. x $^{3}\!\!\!/_{4}"$ O.D.	%" diameter hole		
-[XRC522	540 lbs.	22"w x 24½"d x 23"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
[XAC530	540 lbs.	30"w x 24½"d x 23"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
[XWC530	600 lbs.	30"w x 24½"d x 23"h	SS	⅔" male flare	$^{9}\!\!\!/_{16}"$ I.D. x $^{3}\!\!\!/_{4}"$ O.D.	%" diameter hole		
[XRC530	600 lbs.	30 "w x $24\frac{1}{2}$ "d x 23 "h	SS	¾" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	‰" diameter hole		

	ARI CERTIFIED PERFORMANCE											
Model Number	Ice Harvest Rate Ibs. per 24 hrs.	Potable Water Use per 100 lbs.	KWH Consumption per 100 lbs.	Condenser Water Use per 100 lbs.								
XAC522/XAC530	475	17.0	6.7	n/a								
XWC522/XWC530	475	17.0	5.8	133								
XRC522/XRC530	475	17.0	6.7	n/a								

Rated in accordance with ARI Standard 810-91.

	PRODUCTION CHART												
	AIR-COOI	LED		W.	REMOTE AIR-COOLED								
	Water	Temperatu	ıre (°F)		Water Temperature			ire (°F)					
Air Temp (°F)	Air Temp (°F) 50 70 80		Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80			
50	600	596	542	50	540	515	489	50	600	596	542		
70 597 549 536		70	540	494	475	70	597	549	536				
90	513	475	454	90	532	475	454	90	513	475	454		

	SPECIF	ICATION	S			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range	
XAC522	Air-Cooled	R-404a	115/60/1	20	20	162 lbs.	135 lbs.	50°F-100°F	45°F-90°F	20-80 psi	110-126	
XWC522	Water-Cooled	R-404a	115/60/1	20	20	145 lbs.	117 lbs.	50°F-100°F	45°F-90°F	20-80 psi	110-126	
XRC522	AC Remote*	R-404a	115/60/1	20	20	165 lbs.	141 lbs.	50°F-100°F	45°F-90°F	20-80 psi	110-126	
XAC530	Air-Cooled	R-404a	115/60/1	20	20	170 lbs.	143 lbs.	50°F-100°F	45°F-90°F	20-80 psi	110-126	
XWC530	Water-Cooled	R-404a	115/60/1	20	20	153 lbs.	125 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$45^{\circ}\text{F}-90^{\circ}\text{F}$	20-80 psi	110-126	
XRC530	AC Remote*	R-404a	115/60/1	20	20	180 lbs.	149 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45° F- 90° F	20-80 psi	110-126	

* Use Remote Condenser CR-500.

SERIES 600"XTREME"

DIM	IENSIONS/C	APACITY		PLUMBING				
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening		
XAC630	722 lbs.	30"w x 24½" d x 25"h	SS	⅔ " male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
XWC630	671 lbs.	30"w x 24½" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
XRC630	722 lbs.	30"w x 24½" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	%" diameter hole		

	ARI CERTIFIED PERFORMANCE											
Model NumberIce Harvest RatePotable Water UseKWH Consumption per 100 lbs.Condenser Water Use per 100 lbs.												
XAC630	547	16.3	6.9	n/a								
XWC630	589	17.4	5.6	116								
XRC630	547	16.3	6.9	n/a								

Rated in accordance with ARI Standard 810-91.

	PRODUCTION CHART												
	AIR-COOI	LED		WATER-COOLED				REMOTE AIR-COOLED					
Water Temperature (°F) Air Temp (°F) 50 70 80				A: 17 (TD)		Femperatu	~ ~	A: 17 (°T)	Water Temperature (°F)				
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80		
50	722 lbs.	648 lbs.	634 lbs.	50	671 lbs.	603 lbs.	556 lbs.	50	722 lbs.	648 lbs.	634 lbs.		
70	672 lbs.	609 lbs.	589 lbs.	70	661 lbs.	594 lbs.	551 lbs.	70	672 lbs.	609 lbs.	589 lbs.		
90	606lbs.	547 lbs.	521 lbs.	90	652 lbs.	589 lbs.	542 lbs.	90	606 lbs.	547 lbs.	521 lbs.		

	SPECIE	ICATION	IS		OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
XAC630	Air-Cooled	R-404a	208/230/60/1	20	20	201 lbs.	172 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-80 psi	198-253
XWC630	Water-Cooled	R-404a	208/230/60/1	20	20	197 lbs.	168 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45° F-90°F	$20-80 \mathrm{psi}$	198-253
XRC630	AC Remote*	R-404a	208/230/60/1	20	20	209 lbs.	180 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-80 psi	198-253

XAC630/B530AP

*Use Remote Condenser CR-800.

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SERIES 800"XTREME"

DIM	IENSIONS/C	CAPACITY		PLUMBING				
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening		
XAC830	771 lbs.	30"w x 24½" d x 25"h	SS	³∕₅" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
XWC830	780 lbs.	30"w x 24½" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
XRC830	771 lbs.	30"w x 24½" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔ " diameter hole		

	ARI CER	TIFIED PERF	ORMANCE								
Model Number	Ice Harvest Rate lbs. per 24 hrs.	Potable Water Use per 100 lbs.	KWH Consumption per 100 lbs.	Condenser Water Use per 100 lbs.							
XAC830	666	16.3	6.9	n/a							
XWC830	700	17.4	5.6	116							
XRC830	666	16.3	6.9	n/a							
Rated in accor	Rated in accordance with ARI Standard 810-91.										

	PRODUCTION CHART											
	AIR-COOI	LED		WATER-COOLED				REMOTE AIR-COOLED				
Water Temperature (°F)				Water Temperature (°F)					Water Temperature (°F)			
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80	
50	771 lbs.	752 lbs.	740 lbs.	50	780 lbs.	742 lbs.	715 lbs.	50	771 lbs.	752 lbs.	740 lbs.	
70	70 747 lbs. 730 lbs. 712 lbs.		712 lbs.	70	761 lbs.	724 lbs.	693 lbs.	70	747 lbs.	730 lbs.	712 lbs.	
90 703 lbs. 666 lbs. 621 lbs				90	736 lbs.	700 lbs.	676 lbs.	90	703 lbs.	666 lbs.	621 lbs.	

XAC830/B842SS

	SPECIE	FICATION	15			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range	
XAC830	Air-Cooled	R-404a	208/230/60/1	20	20	211 lbs.	182 lbs.	50°F-100°F	45°F-90°F	20-80 psi	198-253	
XWC830	Water-Cooled	R-404a	208/230/60/1	20	20	207 lbs.	178 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45° F-90°F	20-80 psi	198-253	
XRC830	AC Remote*	R-404a	208/230/60/1	20	20	223 lbs.	194 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-80 psi	198-253	
*Use Rem	Use Remote Condenser CR-800.											



	DIM	IENSIONS/C	APACITY		PLUMBING				
	Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening		
	XAC1030	950 lbs.	30"w x 25" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
-[XWC1030	959 lbs.	30"w x 25" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
-[XRC1030	950 lbs.	30"w x 25" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		

	ARLCER	TIFIED PERF	OPMANCE	
	Ice Harvest	Potable Water	KWH	Condenser
Model Number	Rate lbs. per 24 hrs.	Use per 100 lbs.	Consumption per 100 lbs.	Water Use per 100 lbs.
XAC1030	830	13.2	7.0	n/a
XWC1030	887	13.2	5.5	112.7
XRC1030	830	13.2	7.0	n/a
Rated in accor	dance with ARI Sta	undard 810-91.		

	PRODUCTION CHART											
	AIR-COOI	ED		WATER-COOLED				REMOTE AIR-COOLED				
	Water	Temperatu	tre (°F)	Water Temperature (°F)				Water Temperature (re (°F)	
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80	
50	950 lbs.	901 lbs.	890 lbs.	50	959 lbs.	916 lbs.	873 lbs.	50	950 lbs.	901 lbs.	890 lbs.	
70	918 lbs.	877 lbs.	860 lbs.	70	939 lbs.	904 lbs.	869 lbs.	70	918 lbs.	877 lbs.	860 lbs.	
90	854 lbs.	830 lbs.	799 lbs.	90	900 lbs.	887 lbs.	861 lbs.	90	854 lbs.	830 lbs.	799 lbs.	

	SPECIF	FICATION	IS			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight		Water Temperature	Water Pressure	Voltage Range	
XAC1030	Air-Cooled	R-404a	208/230/60/1	20	20	226 lbs.	197 lbs.	50°F-100°F	45°F-90°F	20-80 psi	198-253	
XWC1030	Water-Cooled	R-404a	208/230/60/1	20	20	215 lbs.	186 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45° F-90°F	20-80 psi	198-253	
XRC1030	AC Remote*	R-404a	208/230/60/1	20	20	225 lbs.	196 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45° F-90°F	20-80 psi	198-253	

*Use Remote Condenser CR-1200.

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XAC1030/B1048SS

SERIES 1200"XTREME"



CUBERS

	DIM	IENSIONS/C	APACITY		PLUMBING				
	Model Nominal Number Capacity		Dimensions	Dimensions Cabinet Finish		Drainhose	Electrical Service Opening		
	XAC1230	1177 lbs.	30"w x 24½" d x 28"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
	XWC1230	1062 lbs.	30"w x 24½" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		
F	XRC1230	1177 lbs.	30"w x 24½" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole		

	ARI CERTIFIED PERFORMANCE										
Ice Harvest Potable Water KWH Condenss Model Rate Use Consumption Water Us Number lbs. per 24 hrs. per 100 lbs. per 100 lbs. per 100 lbs.											
XAC1230	1019	14.6	6.5	n/a							
XWC1230 1029 14.6 5.2 79.8											
XRC1230 1019 14.6 6.5 n/a											
Rated in accord	dance with ARI Sta	undard 810-91									

PRODUCTION CHART AIR-COOLED WATER-COOLED REMOTE AIR-COOLED Water Temperature (°F) Water Temperature (°F) Water Temperature (°F) Air Temp (°F 507080 Air Temp (°F 507080 Air Temp (°F) 507080 50 1177 lbs. 1137 lbs. 1070 lbs. 50 1062 lbs. 1055 lbs. 1042 lbs. 50 1177 lbs. 1137 lbs. 1070 lbs 70 1143 lbs. 1098 lbs. 1039 lbs 70 1059 lbs. 1046 lbs. 1027 lbs. 70 1143 lbs. 1098 lbs. 1039 lbs 90 1076 lbs. 1019 lbs. 977 lbs 90 1052 lbs. 1029 lbs. 1006 lbs 90 $1076 \, \text{lbs}$ 1019 lbs. 977 lbs

XAC1230/B1048SS

XAC1444/B1048SS

SPECIF	ICATION	S			OPERATING LIMITS					
Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
Air-Cooled	R-404a	208-230/60/1	20	20	258 lbs.	229 lbs.	50°F-100°F	45°F-90°F	20-80 psi	198-253
Water-Cooled	R-404a	208-230/60/1	20	20	234 lbs.	205 lbs.	50°F-100°F	45°F-90°F	20-80 psi	198-253
AC Remote*	R-404a	208-230/60/1	20	20	247 lbs.	218 lbs.	50°F-100°F	45°F-90°F	20-80 psi	198-253
A	Condenser Air-Cooled /ater-Cooled C Remote*	Condenser Refrigerant Type Air-Cooled R-404a /ater-Cooled R-404a	Refrigerant TypeStandard ElectricalAir-CooledR-404a208-230/60/1/aterCooledR-404a208-230/60/1C Remote*R-404a208-230/60/1	Refrigerant TypeStandard ElectricalCircuit CapacityAir-CooledR-404a208-230/60/120/ater-CooledR-404a208-230/60/120C Remote*R-404a208-230/60/120	Refrigerant TypeStandard ElectricalCircuit CapacityMaximum Fuse SizeAir-CooledR-404a208-230/60/12020/aterCooledR-404a208-230/60/12020C Remote*R-404a208-230/60/12020	Refrigerant TypeStandard ElectricalCircuit CapacityMaximum Fuse SizeShipping WeightAir-CooledR-404a208-230/60/12020258 lbs./ater-CooledR-404a208-230/60/12020234 lbs.C Remote*R-404a208-230/60/12020247 lbs.	Refrigerant TypeStandard ElectricalCircuit CapacityMaximum Fuse SizeShipping WeightOperating WeightAir-CooledR-404a208-230/60/12020258 lbs.229 lbs.Ater-CooledR-404a208-230/60/12020234 lbs.205 lbs.C Remote*R-404a208-230/60/12020247 lbs.218 lbs.	Refrigerant TypeStandard ElectricalCircuit capacityMaximum Fuse SizeShipping WeightOperating WeightAmbient TemperatureAir-CooledR-404a208-230/60/12020258 lbs.229 lbs.50°F-100°FAire-CooledR-404a208-230/60/12020234 lbs.205 lbs.50°F-100°FC Remote*R-404a208-230/60/12020247 lbs.218 lbs.50°F-100°F	Refrigerant TypeStandard ElectricalCircuit capacityMaximum Fuse SizeShipping WeightOperating WeightAmbient TemperatureWater TemperatureAir-CooledR-404a208-230/60/12020258 lbs.229 lbs.50°F-100°F45°F-90°FAire-CooledR-404a208-230/60/12020234 lbs.205 lbs.50°F-100°F45°F-90°FC Remote*R-404a208-230/60/12020247 lbs.218 lbs.50°F-100°F45°F-90°F	Refrigerant TypeStandard ElectricalCircuit capacityMaximum Fuse SizeShipping WeightOperating WeightAmbient TemperatureWater TemperatureWater PressureAir-CooledR-404a208-230/60/12020258 lbs.229 lbs.50°F-100°F45°F-90°F20-80 psiAir-CooledR-404a208-230/60/12020234 lbs.205 lbs.50°F-100°F45°F-90°F20-80 psiC Remote*R-404a208-230/60/12020247 lbs.218 lbs.50°F-100°F45°F-90°F20-80 psi

SERIES 1400"XTREME"

DIM	IENSIONS/C	APACITY		PLUMBING			
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening	
XAC1444	1630 lbs.	44"w x 24¾" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole	
XWC1444 1505 lbs.		44"w x 24¾" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole	
XRC1444	1630 lbs.	44"w x 24¾" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	%" diameter hole	

	ARI CERTIFIED PERFORMANCE										
Model Number	Ice Harvest Rate lbs. per 24 hrs.	Potable Water Use per 100 lbs.	KWH Consumption per 100 lbs.	Condenser Water Use per 100 lbs.							
XAC1444	1275	14.3	6.8	n/a							
XWC1444	1374	14.3	5.5	130							
XRC1444	1275	14.3	6.8	n/a							

Rated in accordance with ARI Standard 810-91.

25

	PRODUCTION CHART										
	AIR-COOLED			WATER-COOLED				REMOTE AIR-COOLED			
Water Temperature (°F)			ure (°F)	Water Temperature (°F)				Water Temperature (°F)			
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80
50	1630 lbs.	1505 lbs.	1470 lbs.	50	1505 lbs.	1391 lbs.	1362 lbs.	50	1630 lbs.	1505 lbs.	1470 lbs.
70	1537 lbs.	1416 lbs.	1380 lbs.	70	1473 lbs.	1385 lbs.	1346 lbs.	70	1537 lbs.	1416 lbs.	1380 lbs.
90	1340 lbs.	1275 lbs.	1198 lbs.	90	1409 lbs.	1374 lbs.	1315 lbs.	90	1340 lbs.	1275 lbs.	1198 lbs.

	SPECIE	FICATION	15			OPERATING LIMITS					
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight		Water Temperature	Water Pressure	Voltage Range
XAC1444	Air-Cooled	R-404a	208/230/60/1	30	30	317 lbs.	274 lbs.	50°F-100°F	45°F-90°F	20-80 psi	198-253
XWC1444	Water-Cooled	R-404a	208/230/60/1	30	30	295 lbs.	252 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45° F-90°F	20-80 psi	198-253
XRC1444	AC Remote*	R-404a	208/230/60/1	30	30	308 lbs.	265 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$45^{\circ}\text{F}-90^{\circ}\text{F}$	20-80 psi	198-253

*Use Remote Condenser CR-1400.

73

SERIES 1800"XTREME"



DIM	IENSIONS/C	CAPACITY			PLUMBIN	IG
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening
XAC1844	1947 lbs.	44"w x 24¾" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅔" diameter hole
XWC1844	1700 lbs.	44"w x 24¾" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅓" diameter hole
XRC1844	1947 lbs.	44"w x 24¾" d x 25"h	SS	⅔" male flare	⁹ / ₁₆ " I.D. x ³ / ₄ " O.D.	⅓" diameter hole

ARI CERTIFIED PERFORMANCE										
	Model Number	Ice Harvest Rate lbs. per 24 hrs.	Potable Water Use per 100 lbs.	KWH Consumption per 100 lbs.	Condenser Water Use per 100 lbs.					
	XAC1844	1600	14.5	7.3	n/a					
	XWC1844	1610	14.5	6.0	150					
	XRC1844	1600	14.5	7.3	n/a					
1	Rated in accordance with ARI Standard 810-91.									

	PRODUCTION CHART										
	AIR-COOLED			WATER-COOLED				REMOTE AIR-COOLED			
Water Temperature (°F)			Water Temperature (°F)				Water Temperature (°F		re (°F)		
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80
50	1947 lbs.	1637 lbs.	1328 lbs.	50	1700 lbs.	1650 lbs.	1610 lbs.	50	1947 lbs.	1637 lbs.	1328 lbs
70	1928 lbs.	1619 lbs.	1309 lbs.	70	1660 lbs.	1630lbs.	1580 lbs.	70	1928 lbs.	1619 lbs.	1309 lbs.
90	1909 lbs.	1600 lbs.	1290 lbs.	90	1640 lbs.	1610 lbs.	1550 lbs.	90	1909 lbs.	1600 lbs.	1290 lbs.

	SPECIFICATIONS							OPERATING LIMITS					
ſ	Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range	
2	XAC1844	Air-Cooled	R-404a	208/230/60/1	30	30	367 lbs.	324 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-80 psi	198-253	
2	XWC1844	Water-Cooled	R-404a	208/230/60/1	30	30	345 lbs.	302 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-80 psi	198-253	
	XRC1844	AC Remote*	R-404a	208/230/60/1	30	30	358 lbs.	315 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	45°F-90°F	20-80 psi	198-253	
		AC Remote*		208/230/60/1	30	30	358 lbs.	315 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$45^{\circ}\text{F}-90^{\circ}\text{F}$	20-80 psi	198-2	

ote Condenser CR-2400



DIMENSIONS/CAPACITY									
Model Nominal Number Capacity Dimensions Finish									
IRC2448	2460 lbs.	48w x 23½" d x 28"h	SS						
IRC2448-3PH 2460 lbs. 48w x 23 ¹ / ₂ " d x 28"h SS									
IWC2448 2534 lbs. 48w x 23½" d x 28"h SS									

	ARI CERTI	FIED PERFO	RMANCE						
Model Ice Harvest Rate Potable Water Use KWH Condenser Number lbs. per 24 hrs. per 100 lbs. per 100 lbs. per 100 lbs.									
IRC2448	2024	15.0	8.0	n/a					
IRC2448-3PH	2024	15.0	8.0	n/a					
IWC2448	2200	15.0	6.0	135					

	PRODUCTION CHART											
REM	IOTE AIR-	COOLED		REMOTE WATER-COOLED								
	Water	Temperatu	ure (°F)		Water Temperature (°F)							
Air Temp (°F)	50	70	80	Air Temp (°F)	50	70	80					
50	2460 lbs.	2288 lbs.	2224 lbs.	50	2534 lbs.	2240 lbs.	2138 lbs.					
70	2401 lbs.	2244 lbs.	2186 lbs.	70	2500 lbs.	2221 lbs.	2096 lbs.					
90	2163 lbs.	2024 lbs.	1938 lbs.	90	2283 lbs.	2200 lbs.	2057 lbs.					

	2	SPECIFICA	TIONS				OPERATING LIMITS					
ſ	Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size			Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
	IRC2448	AC Remote*	R-404a	208-230/60/1	30	30	396 lbs.	335 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	198-235
	IRC2448-3PH	AC Remote*	R-404a	208-230/60/3	30	30	396 lbs.	335 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	198-235
	IWC2448	Water-Cooled	R-404a	208-230/60/1	30	30	388 lbs.	327 lbs.	50° F- 100° F	50°F-90°F	20-120 psi	198-235

28" 76" 48" 3₂, 48" *

IRC2448/B1048SS

*Use Remote Condenser CR-2400.

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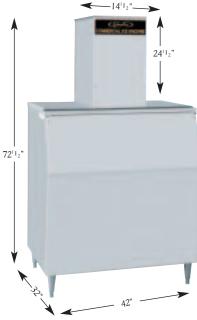
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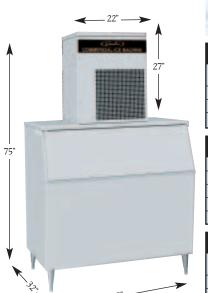
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WCC700/B842SS



WCC1001/B1048SS

SERIES 500

DIM	ENSIONS/C	CAPACITY	PLUMBING					
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Electrical Service Inlets/Outlets Drainhose Opening				
WCC-500A	391 lbs.	14½"w x 25"d x 24½"h	SS	¹ / ₄ " male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole		
WCC-500W	391 lbs.	$14^{1}\!/_{\!\!2}"w \ge 25"d \ge 24^{1}\!/_{\!\!2}"h$	SS	¹ / ₄ " MF / ³ / ₈ " FPT	³ %" I.D. x ⁹ ⁄ ₁₆ " O.D.	‰" diameter hole		

PRODUCTION CHART										
AIR-TEMPERATURE WATER-TEMPERATURE										
50°F 70°F 80°F										
50° F	391 lbs.	351 lbs.	330 lbs.							
$70^{\circ}\mathrm{F}$	369 lbs.	329 lbs.	310 lbs.							
90° F	317 lbs.	285 lbs.	271 lbs.							

	SPECIFIC	ATIONS			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity		Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
WCC-500A	Air-Cooled	R-404a	115/60/1	15	15	154 lbs.	142 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	110-126
WCC-500W	Water-Cooled	R-404a	115/60/1	15	15	154 lbs.	142 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	110-126

SERIES 700

DIMI	ENSIONS/C	CAPACITY	PLUMBING				
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening	
WCC-700A	636 lbs.	14½"w x 25"d x 24½"h	SS	¹ ⁄ ₄ " male flare	³ %" I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole	
WCC-700W	636 lbs.	14½"w x 25"d x 24½"h	SS	¹ / ₄ " MF / ³ / ₈ " FPT	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole	
WCC-700R	636 lbs.	$14\frac{1}{2}$ w x 25"d x 24 $\frac{1}{2}$ "h	SS	¼" male flare	³ ∕ ₈ " I.D. x ⁹ ∕ ₁₆ " O.D.	⅔" diameter hole	

PRC	PRODUCTION CHART										
AIR-TEMPERATURE WATER-TEMPERATURE											
50°F 70°F 80°F											
$50^{\circ}\mathrm{F}$	636 lbs.	570 lbs.	536 lbs.								
$70^{\circ}\mathrm{F}$	616 lbs.	550 lbs.	518 lbs.								
$90^{\circ}F$	570 lbs.	513 lbs.	489 lbs.								

	SPECIFIC	ATIONS			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size	Shipping Weight	Operating Weight		Water Temperature	Water Pressure	Voltage Range
WCC-700A	Air-Cooled	R-404a	115/60/1	20	20	163 lbs.	152 lbs.	50° F- 100° F	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	110-126
WCC-700W	Water-Cooled	R-404a	115/60/1	20	20	163 lbs.	152 lbs.	50°F-100°F	50°F-90°F	20-120 psi	110-126
WCC-700R*	AC Remote	R-404a	115/60/1	20	20	138 lbs.	126 lbs.	50°F-100°F	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	110-126
WCC-701A	Air-Cooled	R-404a	208-230/60/1	20	20	163 lbs.	152 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	198-253
WCC-701W	Water-Cooled	R-404a	208-230/60/1	20	20	163 lbs.	152 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	198-253

*Use Remote Condenser WCU.

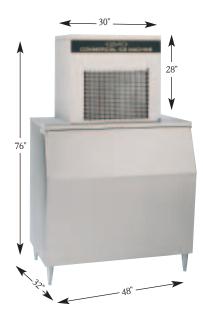
SERIES 1000

DIM	ENSIONS/C	APACITY	PLUMBING				
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening	
WCC-1001A	1015 lbs.	22"w x 24"d x 27"h	SS	¹ / ₄ " male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	⅓" diameter hole	
WCC-1001W	1015 lbs.	22"w x 24"d x 27"h	SS	¹ / ₄ " MF / ³ / ₈ " FPT	³ ⁄ ₈ " I.D. x ⁹ ⁄ ₁₆ " O.D.	%" diameter hole	
WCC-1001R	1015 lbs.	22"w x 24"d x 27"h	SS	¹ / ₄ " male flare	$\%"$ I.D. x $\%_{16}"$ O.D.	%" diameter hole	

PRODUCTION CHART										
AIR-TEMPERATURE WATER-TEMPERATURE										
	50°F 70°F 80°F									
$50^{\circ}\mathrm{F}$	1015 lbs.	909 lbs.	856 lbs.							
$70^{\circ}\mathrm{F}$	940 lbs.	839 lbs.	790 lbs.							
$90^{\circ}\mathrm{F}$	831 lbs.	748 lbs.	711 lbs.							

	SPECIFICA	ATIONS			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size	Shipping Weight		Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
WCC-1001A	Air-Cooled	R-404a	208-230/60/1	15	15	210 lbs.	194 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	198-253
WCC-1001W	Water-Cooled	R-404a	208-230/60/1	15	15	210 lbs.	194 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	198-253
WCC-1001R*	AC Remote	R-404a	208-230/60/1	15	15	210 lbs.	194 lbs.	50° F- 100° F	50°F-90°F	20-120 psi	198-253

*Use Remote Condenser WC1. Download from Www.Somanuals.com. All Manuals Search And Download.



SERIES 2000

DIM	ENSIONS/C	APACITY		PLUMBING					
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Electrical Service Opening				
WCC-2001A	1999 lbs.	30"w x 24"d x 28"h	SS	¹ / ₄ " male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole			
WCC-2001W	1999 lbs.	30"w x 24"d x 28"h	SS	¹ / ₄ " MF / ³ / ₈ " FPT	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole			
WCC-2001R	1999 lbs.	30"w x 24"d x 28"h	SS	¼" male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	‰" diameter hole			

18.40

PRODUCTION CHART										
AIR-TEMPERATURE WATER-TEMPERATURE										
	$50^{\circ}\mathrm{F}$	70° F	$80^{\circ}F$							
$50^{\circ}\mathrm{F}$	1999 lbs.	1790 lbs.	1684 lbs.							
$70^{\circ}\mathrm{F}$	1735 lbs.	1549 lbs.	1458 lbs.							
$90^{\circ}\mathrm{F}$	1403 lbs.	1262 lbs.	1201 lbs.							

	SPECIFIC	ATIONS			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size		Operating Weight		Water Temperature	Water Pressure	Voltage Range
WCC-2001A	Air-Cooled	R-404a	208-230/60/1	15	15	342 lbs.	317 lbs.	50°F-100°F	50°F-90°F	20-120 psi	198-253
WCC-2001W	Water-Cooled	R-404a	208-230/60/1	15	15	342 lbs.	317 lbs.	50°F-100°F	50°F-90°F	20-120 psi	198-253
WCC-2001R*	AC Remote	R-404a	208-230/60/1	15	15	342 lbs.	317 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	198-253
*Use Remote Condenser CR-1200.											

WCC2001/B1048SS



AF200PSCR



AF525PSCR

SERIES 200 & SERIES 525

DIMI	ENSIONS/C	CAPACITY	PLUMBING					
Model Nominal Number Capacity		Dimensions	Cabinet Finish Bin Capacity		Water Inlets/Outlets	Drainhose		
AF200PSCR	219 lbs.	25"w x 26½"d x 40"h	E or SS	75 lbs.	¹ ⁄4" male flare	⁵ %" O.D. x ¹ ⁄2" O.D.		

PRODUCTION CHART										
AIR-TEMPERATURE WATER-TEMPERATURE										
	$50^{\circ}\mathrm{F}$	70° F	80°F							
$50^{\circ}\mathrm{F}$	219 lbs.	188 lbs.	175 lbs.							
$70^{\circ}\mathrm{F}$	208 lbs.	174 lbs.	166 lbs.							
$90^{\circ}\mathrm{F}$	161 lbs.	130 lbs.	117 lbs.							

	SPECIFI	ICATION	S		OPERATING LIMITS						
Model Number Condenser Type Electrical Capacity Fuse Size							Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
AF200PSCR	Air-Cooled	R-404a	115/60/1	15	220 lbs.	190 lbs.	50°F-100°F	50°F-90°F	20-120 psi	110-126	

D	IMENSION	IS/CAPACITY		PLUMBING					
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Bin Capacity	Water Inlets/Outlets	Condensate Drain	Bin Drain		
AF525PSCR	654 lbs.	38¾"w x 26½" d x 40"h	E or SS	175 lbs.	³ ⁄ ₈ " male flare	¹ ⁄ ₂ " O.D. tube	³ ⁄4" FPT		

PRODUCTION CHART										
AIR-TEMPERATURE WATER-TEMPERATURE										
	50° F	70° F	$80^{\circ}F$							
$50^{\circ}F$	654 lbs.	588 lbs.	552 lbs.							
$70^{\circ}F$	639 lbs.	563 lbs.	521 lbs.							
$90^{\circ}\mathrm{F}$	562 lbs.	479 lbs.	448 lbs.							

	SPECIFIC	CATIONS						OPER	ATING LIN	1ITS	
Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size	Shipping Weight		Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
AF525PSCR	Air-Cooled	R-404a	115/60/1	20	20	282 lbs.	240 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	110-126

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FLAKERS



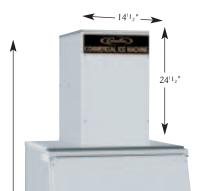
AF725PSCR

72'12"

325

WCF510/B530SS

WCF710/B842SS



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1412

24¹1₂"

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	DI	MENSION	IS/CAPACITY		PLUMBING						
	Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Bin Capacity	Water Inlets/Outlets	Condensate Drain	Bin Drain			
ſ	AF725PSCR	654 lbs.	48"w x 30"d x 40"h	E or SS	300 lbs.	³ ⁄ ₈ " male flare	½" O.D. tube	³ ⁄4" FPT			

PRODUCTION CHART									
AIR-TEMPERATURE WATER-TEMPERATURE									
	$50^{\circ}\mathrm{F}$	70° F	$80^{\circ}F$						
$50^{\circ}\mathrm{F}$	654 lbs.	588 lbs.	552 lbs.						
$70^{\circ}\mathrm{F}$	639 lbs.	563 lbs.	521 lbs.						
$90^{\circ}\mathrm{F}$	562 lbs.	479 lbs.	448 lbs.						

SERIES 725

	SPECIFI	CATIONS			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
AF725PSCR	Air-Cooled	R-404a	115/60/1	20	20	334 lbs.	300 lbs.	50°F-100°F	50°F-90°F	20-120 psi	110-126

SERIES 500

DIMI	ENSIONS/C	CAPACITY	PLUMBING				
Model Number	Nominal Capacity			Water Inlets/Outlets	Drainhose	Electrical Service Opening	
WCF-510A	460 lbs.	14½"w x 25"d x 24½"h	SS	¹ / ₄ " male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole	
WCF-510W	460 lbs.	$14^{1}\!/_{2}$ "w x 25"d x 24 $^{1}\!/_{2}$ "h	SS	¹ / ₄ " MF / ³ / ₈ " FPT	³ ∕ ₈ " I.D. x ⁹ ∕ ₁₆ " O.D.	⅔" diameter hole	

PRODUCTION CHART											
AIR-TEMPERATURE WATER-TEMPERATURE											
	$50^{\circ}\mathrm{F}$	70° F	$80^{\circ}F$								
$50^{\circ}\mathrm{F}$	460 lbs.	412 lbs.	388 lbs.								
$70^{\circ}\mathrm{F}$	442 lbs.	394 lbs.	371 lbs.								
$90^{\circ}\mathrm{F}$	407 lbs.	367 lbs.	349 lbs.								

	SPECIFIC	ATIONS		OPERATING LIMITS							
Model Number	Condenser	Refrigerant Type	Standard Electrical	Circuit Capacity	Maximum Fuse Size	Shipping Weight	Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
WCF-510A	Air-Cooled	R-404a	115/60/1	15	15	154 lbs.	142 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	110-126
WCF-510W	Water-Cooled	R-404a	115/60/1	15	15	154 lbs.	142 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	110-126

SERIES 700

DIM	ENSIONS/C	APACITY	PLUMBING				
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening	
WCF-710A	936 lbs.	14½"w x 25"d x 24½"h	SS	¹ / ₄ " male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole	
WCF-710W	936 lbs.	14½"w x 25"d x 24½"h	SS	¹ / ₄ " MF / ³ / ₈ " FPT	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole	
WCF-710R	936 lbs.	$14^{1}\!/_{2}$ "w x 25"d x 24 $^{1}\!/_{2}$ "h	SS	¼" male flare	³ %" I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole	

PRODUCTION CHART											
AIR-TEMPERATURE WATER-TEMPERATURE											
	$50^{\circ}\mathrm{F}$	70° F	$80^{\circ}F$								
$50^{\circ}\mathrm{F}$	936 lbs.	838 lbs.	789 lbs.								
$70^{\circ}\mathrm{F}$	892 lbs.	796 lbs.	750 lbs.								
$90^{\circ}\mathrm{F}$	779 lbs.	701 lbs.	667 lbs.								

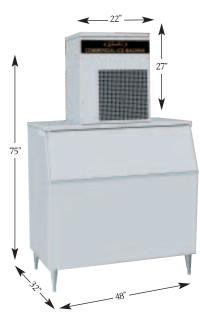
	SPECIFIC	ATIONS			OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size	Shipping Weight	Operating Weight		Water Temperature	Water Pressure	Voltage Range
WCF-710A	Air-Cooled	R-404a	115/60/1	20	20	163 lbs.	152 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	110-126
WCF-710W	Water-Cooled	R-404a	115/60/1	20	20	163 lbs.	152 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	110-126
WCF-710R*	AC Remote	R-404a	115/60/1	20	20	138 lbs.	126 lbs.	$50^{\circ}\text{F}\text{-}100^{\circ}\text{F}$	50°F-90°F	20-120 psi	110-126
WCF-710A	Air-Cooled	R-404a	208-230/60/1	20	20	163 lbs.	152 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	198-253
WCF-710W	Water-Cooled	R-404a	208-230/60/1	20	20	163 lbs.	152 lbs.	50° F- 100° F	50°F-90°F	20-120 psi	198-253

*Use Remote Condenser WCU.

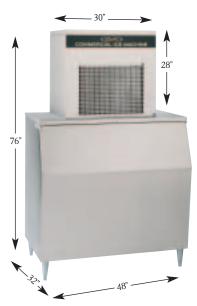
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12

72¹1₂"



WCF1101/B1048SS







SERIES 1000

DIME	ENSIONS/C	CAPACITY	PLUMBING				
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening	
WCF-1101A	1559 lbs.	22"w x 24"d x 27"h	SS	¹ / ₄ " male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	%" diameter hole	
WCF-1101W	1559 lbs.	22"w x 24"d x 27"h	SS	$\frac{1}{4}$ " MF / $\frac{3}{8}$ " FPT	³ ⁄ ₈ " I.D. x ⁹ ⁄ ₁₆ " O.D.	%" diameter hole	
WCF-1101R	1559 lbs.	22"w x 24"d x 27"h	SS	¼" male flare	³ %" I.D. x ⁹ ⁄ ₁₆ " O.D.	%" diameter hole	

PRODUCTION CHART											
AIR-TEMPERATURE WATER-TEMPERATURE											
	50° F	70° F	80°F								
50°F	1559 lbs.	1396 lbs.	1314 lbs.								
70°F	1426 lbs.	1273 lbs.	1198 lbs.								
90°F	1260 lbs.	1134 lbs.	1079 lbs.								

	SPECIFIC	ATIONS				OPERATING LIMITS					
Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size		Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range
WCF-1101A	Air-Cooled	R-404a	208-230/60/1	15	15	210 lbs.	194 lbs.	50°F-100°F	50°F-90°F	20-120 psi	198-253
WCF-1101W	Water-Cooled	R-404a	208-230/60/1	15	15	210 lbs.	194 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	$50^{\circ}\text{F}-90^{\circ}\text{F}$	20-120 psi	198-253
WCF-1001R*	AC Remote	R-404a	208-230/60/1	15	15	210 lbs.	194 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50° F- 90° F	20-120 psi	198-253

*Use Remote Condenser WC1.

SERIES 2000

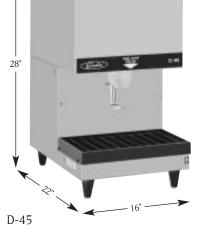
DIMI	ENSIONS/C	CAPACITY	PLUMBING				
Model Number	Nominal Capacity	Dimensions	Cabinet Finish	Water Inlets/Outlets	Drainhose	Electrical Service Opening	
WCF-2201A	2506 lbs.	30"w x 24"d x 28"h	SS	1/4" male flare	³ / ₈ " I.D. x ⁹ / ₁₆ " O.D.	⅔" diameter hole	
WCF-2201W	2506 lbs.	30"w x 24"d x 28"h	SS	$\frac{1}{4}$ " MF / $\frac{3}{8}$ " FPT	³ ⁄ ₈ " I.D. x ⁹ ⁄ ₁₆ " O.D.	%" diameter hole	
WCF-2201R	2506 lbs.	30"w x 24"d x 28"h	SS	¼" male flare	³ ∕ ₈ " I.D. x ⁹ ∕ ₁₆ " O.D.	⅔" diameter hole	

PRODUCTION CHART												
AIR-TEMPERATURE	W.	WATER-TEMPERATURE										
	$50^{\circ}\mathrm{F}$	70° F	$80^{\circ}F$									
$50^{\circ}\mathrm{F}$	2506 lbs.	2244 lbs.	2112 lbs.									
$70^{\circ}\mathrm{F}$	2280 lbs.	2036 lbs.	1916 lbs.									
$90^{\circ}F$	1901 lbs.	1711 lbs.	1628 lbs.									

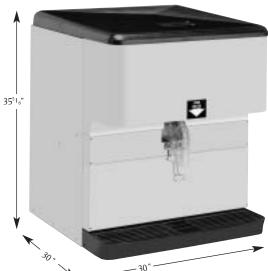
	SPECIFICA	ATIONS				OPERATING LIMITS						
Model Number	Condenser	Refrigerant Type	Standard Electrical		Maximum Fuse Size		Operating Weight	Ambient Temperature	Water Temperature	Water Pressure	Voltage Range	
WCF-2201A	Air-Cooled	R-404a	208-230/60/1	15	15	342 lbs.	317 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	198-253	
WCF-2201W	Water-Cooled	R-404a	208-230/60/1	15	15	342 lbs.	317 lbs.	$50^{\circ}\text{F}-100^{\circ}\text{F}$	50°F-90°F	20-120 psi	198-253	
WCF-2201R*	AC Remote	R-404a	208-230/60/1	15	15	342 lbs.	317 lbs.	50° F- 100° F	50°F-90°F	20-120 psi	198-253	

*Use Remote Condenser CR1200.

	DP-230								
Model	Nominal Storage Capacity	Dimensions	Cabinet Finish	Shipping Weight	Operating Weight	Standard Electrical	Method of Dispensing		
DPP-230	200 lbs.	30"w x 30"d x 59%" h	All Polyethylene	200 lbs.	170 lbs.	115/60/1	Push Button		
161467000	200 lbs.	30"w x 30"d x 59%" h	All Polyethylene	202 lbs.	172 lbs.	115/60/1	Coin/Token		
161467001	200 lbs.	30"w x 30"d x 59%" h	All Polyethylene	200 lbs.	170 lbs.	115/60/1	Key Operated		
161467002	200 lbs.	30"w x 30"d x 59%" h	All Polyethylene	200 lbs.	170 lbs.	115/60/1	Card Key		
Bin Drain:	Bin Drain: 1" vinyl tube								
Drain Connection: 1/2" FPT									
Use with a	ny 22" or 30" "I" Seri	es cube icemaker.							



			D-45						
Model Number	Model Dimensions	Nominal Storage Capacity	Cabinet Finish	Cup Clearance	Shipping Weight	Operating Weight	Standard Electrical		
D-45	16"w x 22"d x 28"h	45 lbs.	SS cabinet, ABS liner	7"	67 lbs.	53 lbs.	115/60/1		
Drain C	Drain Connection: ¾" FPT								



	ED-150/200/250/300							
Model Number	Model Dimensions	Nominal Storage Capacity	Cabinet Finish	Cup Clearance	Shipping Weight	Operating Weight	Standard Electrical	
ED-150	22"w x 30"d x 355%"h	150 lbs.	SS cabinet, ABS liner	10 "	151 lbs.	135 lbs.	115/60/1	
ED-200	30"w x 30"d x 355%"h	200 lbs.	SS cabinet, ABS liner	10 "	197 lbs.	177 lbs.	115/60/1	
ED-250	30"w x 30"d x 395/8"h	250 lbs.	SS cabinet, ABS liner	10 "	201 lbs.	180 lbs.	115/60/1	
ED-300	$ ED-300 \ 445\%'' w \ x \ 30'' d \ x \ 36^{15}/_{16}'' h \ 300 \ lbs. \ SS \ cabinet, \ ABS \ liner \ 10'' \ 251 \ lbs. \ 226 \ lbs. \ 115/60/1 \ 115/60/$							
Drain C	Drain Connection: ³ / ₄ " FPT							
	1 0 11 000 500 000	000 1000 11000	(TT) (2 1 1 1 1					

Use with Cornelius 330, 530, 630, 830, 1030 and 1230 "I" Series cube icemakers.

	COMPATIBLE ICEMAKER "X" SERIES								
Model Number	322	522	330	530	630	830	1030	1230	1444
D45									
D100	х	х							
ED150	x	х							
ED200			х	x					
ED250				х	x	х			
ED300						х	х	х	x

ED-200



Remote Condensers

- Weatherproof housing •
- ٠ High-efficiency copper and aluminum condenser
- Reduces air conditioning requirements

Cabinet Finish: Galvanized



Cornelius Bagger

- Time-saving
- No mess
- Less melting
- Convenient • Innovative design

Dimensions: 22"w x 10¼"d x 28½"h Shipping weight: 15 lbs.

Model Number	Refrigerant	Standard Electrical	Shipping Weight	Operating Weight	Dimensions
CR-500	R-404-A	115/60/1	72 lbs.	68 lbs.	$18\frac{1}{4}$ "w x 14"d x 34 $\frac{1}{4}$ "h
CR-800	R-404-A	208-230/60/1	100 lbs.	90 lbs.	$28\frac{1}{2}$ "w x 14"d x 40 ¹ /s"h
CR-1200	R-404-A	208-230/60/1	115 lbs.	105 lbs.	28½"w x 14"d x 40½"h
CR-1400	R-404-A	208-230/60/1	130 lbs.	115 lbs.	$28\frac{1}{2}$ "w x 14"d x 40 ¹ / ₈ "h
CR-2400	R-404-A	208-230/60/1	124 lbs.	114 lbs.	28½"w x 15"d x 37¾"h
WC-1	R-404-A	208-230/60/1	62 lbs.	57 lbs.	$21^{1}\!\!4"$ w x $12^{1}\!\!4"$ d x $16^{1}\!\!2"$ h
WCU	R-404-A	115/60/1	128 lbs.	118 lbs.	$18^{1}\!\!/\!\!/"w \ge 25^{1}\!\!/\!\!/"d \ge 16^{1}\!\!/\!\!/"h$

Model Number	Description
B28	Bagger w/sealing tape dispenser
BG8	1000 Count 81 lb. ice bags
TR2	Sealing tape (single roll)

SANITATION

ALL CORNELIUS PRODUCTS MEET APPROPRIATE AGENCY APPROVAL, AS LISTED BELOW.













14



B842SS

- WIDE SELECTION... Twelve models ranging from 120 to 1215 lbg stars for
- 120 to 1315 lbs. storage capacity.
- **CORROSION PROOF...** All Cornelius storage bins constructed of rotomolded polyethylene or 304 grade stainless steel are virtually corrosion proof. Our standard baked enamel finished bins will provide years of corrosion resistant service.

B1048SS

- EASY MAINTENANCE BIN LINERS...All rotomolded polyethylene bin liners will not crack, chip, dent or rust. Our seamless design with large radius corners allows for easy cleaning and enhances ice removal.
- CFC FREE INSULATION... All Cornelius bins are constructed with an average 1½" of rigid CFC free foam insulation, providing superior insulation efficiency.

B1315SBB

- FR-300SS with WCF700
- EXTRA WIDE DOORS... All Cornelius storage bins are equipped with fullwidth urethane foam insulated stainless steel doors with chemical resistant gasketing.
- WARRANTY...All Cornelius storage bins are covered by our comprehensive product warranty. Contact your local Cornelius agent for warranty details.

Bin Model]	Dimension	s	Nominal Storage Capacity	*Certified Storage Capacity					Cuł	oer Se	ries					Chun	iklet/F	laker S	eries	Shipping Weight.
	W	D	Н			322	330	522	530	630	830	1030	1230	1444	1844	2448	500	700	1000	2000	
B122	22"	29"	231/2" *	120 lbs.	90 lbs.	x															46 lbs.
B230	30"	29"	231/2"*	200 lbs.	120 lbs.	1	x	1													54 lbs.
B322	22"	31¾"	48"*	300 lbs.	260 lbs.	x		x									1	1			90 lbs.
B430	30"	325/16"	38"*	400 lbs.	290 lbs.	1	x	1	x	x							1	1			92 lbs.
B530	30"	325/16"	48"*	500 lbs.	400 lbs.	1	x	1	x	x							1	1			108 lbs.
B842	42"	32"	48"*	800 lbs.	580 lbs.					1	1	1	1				1	1	1		160 lbs.
B1048	48"	32"	48"*	1000 lbs.	670 lbs.					1	1	1	1	1	1	x	1	1	1	1	182 lbs.
1315-SBB	48"	34"	68"*	1315 lbs.	1160 lbs.							x	x	x	x	x			x	x	360 lbs.
FR-300SS	26½"	42"	38¼"**	300 lbs.	260 lbs.												х	x	x		285 lbs.

Rated in accordance with ARI standard 820-88.

1 – Top adapter required

*– Height dimensions include 6" adjustable legs

** – Bin supplied with 5" casters

MECHANICAL REQUIREMENTS FOR INSTALLATION OF CORNELIUS ICE MACHINES AND STORAGE BINS

LOCATION

Always locate the ice machine where ambient temperatures will not fall below 50°F nor rise above 100°F.

CLEARANCE

Always make certain the machine and storage bin will fit through all doors and hallways leading to the final installation site. When installed, there must be a 6-inch air clearance on rear, top and right side of Cornelius modular icemakers. Air intake and discharge areas require a 6-inch clearance on all machines. Keep in mind when selecting the icemaker location that modular machines may be stacked to increase production capacity as requirements grow.

UTILITY CONNECTIONS

Electrical, water and drain connections must be within 6 feet of machine location. All connections must meet national, state and local codes.

ELECTRICAL REQUIREMENTS

Separate circuits, fuses and/or breakers are required for each icemaker or dispenser. Wire, fuse and circuit breaker sizes must be calculated by a qualified electrician, based on the model's specifications and must meet all national, state and local codes.

PLUMBING REQUIREMENTS

Ice machines must always be connected to the building's **cold** water supply. For proper operation, water temperatures must not exceed 45° F-90°F and pressure must be within 20-120 psi. Icemaker drain tubing must be a minimum of $1/2^{\circ}$ I.D. Bin drain tubing must be a minimum of $3/4^{\circ}$ I.D. Icemaker and bin drains must be vented. Separate drain lines must be used for the icemaker and bin. Water-cooled condenser drains must not be vented nor connected to icemaker or bin drain lines. All plumbing must meet national, state and local codes.

AUTOK DEFEDENCE STATNC CUTDE BY CUSTOMED VALUME

Ų	UICK REFERENCE SIZI	NG GUID	E BY CUS	IOMER VO	DLUME	
				— Customers		
Application	Sizing Guide (daily ice use)	100	250	500	1,000	1,500
			(figures below	v include a 20%	safety factor)	
Restaurant	1.5 lbs. ice per meal sold	180	450	900	1,800	2,700
Cocktail Bar	3.0 lbs. ice per seat	360	900	1,800	3,600	5,400
Water Glass	6 oz. ice per 12 oz. glass	45	113	225	450	675
Salad Bar	35 lbs. of ice per cubic foot	—			_	_
Beverage Only	5 oz. ice per 7-10 oz. cup	38	94	188	375	563
Beverage Only	8 oz. ice per 12-16 oz. cup	60	150	300	600	900
Beverage Only	12 oz. ice per 18-24 oz. cup	90	225	450	900	1,350
Guest Ice	5 lbs. per hotel room	600	1,500	3,000	6,000	9,000
Hotel Catering	1 lb. per person	120	300	600	1,200	1,800
Patient Ice	10 lbs. per patient	1,200	3,000	6,000	12,000	18,000
Cafeteria	1 lb. per person served	120	300	600	1,200	1,800

OUICK SIZING GUIDELINES

To determine the ice usage in a bar or restaurant, count the number of chairs for customers, multiply that number by 3 lbs. of ice per bar stool and 1.5 lbs. per table seat. This should fulfill the customer's needs, unless they are offering self-serve beverages or there is an exceptionally large carry-out business. If the carry-out customer is at least one-third of the in-store business, add 1 lb. of ice for each carry-out customer. Nursing home and hospital ice needs are calculated in much the same way. It is only necessary to count the number of beds and refer to the following amounts: Hospitals need 10 lbs. of ice per bed; nursing homes require 6 lbs. of ice per bed. Be sure to take into consideration other uses such as cafeterias and staff dining rooms, provided these areas do not have their own icemakers. For churches or other places that use ice only once or twice a week, a small production machine on a large bin may be adequate and economical to fulfill an occasional need for ice. However, if this is done and two meetings are scheduled one after the other, the machine may not have time to adequately refill the bin before the start of the second engagement. When calculating total daily ice usage make certain to include all anticipated ice usage. The final step is to consult the Cornelius specification sheets for the model selected to determine its production capabilities under the operating conditions at the customer's place of business.

CALCULATION METHOD FOR SIZING ICE MACHINES AND STORAGE BINS

The quick reference sizing guide works well in many cases; however, more and more customers' ice needs are changing. Today's customers use ice for numerous applications such as product cooling, self-serve beverages, product packaging, display and, in some cases, retail package sales. To meet customer needs, a more detailed calculation of ice usage and storage requirements is required. Listed below are the formulas and guidelines for use in these calculations.

SIZING ICE MACHINES

SELF-SERVE BEVERAGES OR CARRY-OUT – You need to know the size and quantity of drinks sold. Refer to the following table. This table assumes the cups are completely filled with ice.

<u>Cup Size (fl. oz.)</u>	Average Beverage (fl. oz.)	<u>Average Ice (oz.)</u>
6	3	3
12	6	6
16	8	8
20	10	10
32	16	16
48	24	24

After establishing the number of different sized cups sold in a busy day and multiplying that number by the quantities indicated, a fairly accurate estimate can be determined. If the establishment uses an ice-cooled beverage dispenser, iced salad bar or some other type of display that requires ice, the amounts needed are examined separately under the Product Display/Packing and Coldplate Cooling sections.

COLDPLATE COOLING – To calculate the amount of ice consumed cooling the coldplate, choose the appropriate operating condition and multiply by the "average amount of beverage" in the "average cup size."

Drivler	Soda/Syrup Inlet Temperature						EXAMPLE: Find the amount of ice "burned" on a coldplate for a system that has the following				
Drinks per min.	50	60	70	80	90	100	operating conditions:				
2	0.6	1.1	1.7	2.3	2.8	3.4	1. 80°F inlet soda/syrup temperature				
4	1.1	2.3	3.4	4.5	5.6	6.8	2. 6 vends/minute				
6	1.7	3.4	5.1	6.8	8.5	10.2	3. 18 fl. oz. average amount of beverage drink				
8	2.3	4.5	6.8	9.0	11.3	13.5	Therefore:				
10	2.6	5.6	8.5	11.3	14.1	16.9	From the table choose row "6" and column "80."				
12	3.4	6.8	10.2	13.5	16.9	20.3	This gives a constant of 6.8 .				
14	3.9	7.9	11.8	15.8	19.7	23.7	$6.8 \ge 18 = 122.4 \text{ lbs./hour}$				

PRODUCT DISPLAY/PACKING – To size an icemaker to handle product display or packing, it is necessary to determine the cubic feet of ice needed in 24 hours (length x width x depth). Since the calculations are done using the foot as the standard unit of measure, the depth must be converted into feet. If the depth is less than 12 inches, divide depth required by 12 to make the conversion to feet. A cubic foot of ice weighs approximately 35 lbs., so multiply the cubic feet of space to be used for product display or packing by 35 to determine the ice needs for a 24-hour period.

EXAMPLE:

A supermarket has a fish display case that is 25 feet long and 3 feet deep.

They wish to set the fish in ice to a depth of 6 inches (6 inches = .50 foot).

Ice requirement for 24 hours: 25 ft. x 3 ft. x .5 ft. = 37.5 cu.ft.

37.5 cu. ft. x 35 lbs. = 1,312.5 lbs.

SAMPLE:

A restaurant has 200 table seats with 4 turns per night, 20 stools at the bar and a salad bar that measures 6 ft. x 3 ft. with a required ice depth of 4 inches.

Finally, add all ice usage to determine the requirement for a 24-hour period:

 $1,\!200$ lbs. + 60 lbs. + 207.9 lbs. = 1,467.9 lbs. ice per day

The previous sizing methods assume that the icemaker will run continuously 24 hours a day. This total utilization of the icemaker gives the customer the most cost effective way of producing the required ice. It also requires the bin to be properly sized or the customer will run out of ice.

The example below shows how two operations can have very different usage patterns, yet still require the same size icemaker.

	Convenience Store	Restaurant
Monday	400 lbs.	Closed
Tuesday	400 lbs.	200 lbs.
Wednesday	400 lbs.	200 lbs.
Thursday	400 lbs.	200 lbs.
Friday	400 lbs.	700 lbs.
Saturday	400 lbs.	800 lbs.
Sunday	<u>400 lbs.</u>	700 lbs.
Weekly Total	2,800 lbs.	2,800 lbs.

Using our formula - 2,800 lbs. wkly. usage ÷ 7 days x 1.2 ("safety factor") = 480 lbs. ice/day

SIZING STORAGE BINS

When ice is used in equal amounts 7 days per week, as in our convenience store example, the storage bin can be sized to match the production capacity of the icemaker. Each day approximately 500 lbs. will be produced and 500 lbs. will be used.

Some people think that to size the bin they need only match the bin to the highest day's usage. This will not always work and often results in a customer running out of ice. If we had used this method for the restaurant example above, we would have specified an 800 lb. bin. On Friday, the restaurant would have used 700 lbs. of ice, leaving 100 lbs. in the bin. With Saturday's production of 500 lbs. we would have only 600 lbs. in the bin — and we would need 800 lbs. — leaving us 200 lbs. short on Saturday and again on Sunday. The result would be an unhappy customer.

This is the case in our restaurant example. There are three days — Friday, Saturday and Sunday — when the required amount of ice exceeds the production capacity of the icemaker (these are called "peaks"). In this case, the bin and not the icemaker should be sized to take care of these "peak" days.

The best way to determine the size bin required is to work backwards from the last "peak" day — in this case Sunday. Take the amount by which each day's usage exceeds the 500 lb. daily production of the icemaker.

Sunday usage	- 700 lbs. = 200 lbs. over production
Saturday usage	- 800 lbs. = 300 lbs. over production
Friday usage	- 700 lbs. = 200 lbs. over production
	Total = 700 lbs. over production

Add the total (700 lbs.) to the daily production figure (500 lbs.) to get the bin capacity required to meet the restaurant's weekend demand for ice. This method tells us we need at least a 1,200 lb. bin.

Once you think you know the size of the bin required, you can check your estimate as follows:

Assuming the bin is empty Sunday evening, 500 lbs. will be produced on Monday with no usage, and another 500 lbs. on Tuesday for a total of 1,000 lbs. in the bin. Tuesday's usage of 200 lbs. will lower the bin contents to 800 lbs. but with 500 lbs. of production, the bin will be full at 1,200 lbs. on Wednesday. The same will be true for Thursday. As we enter the weekend peak period on Friday we have 1,200 lbs. in the bin from which we will use 700 lbs. This leaves 500 lbs. in the bin, plus 500 lbs. produced in 24 hours for a total of 1,000 lbs. Saturday's usage of 800 lbs. reduces the ice available to 200 lbs., plus 500 lbs. of production for a total of 700 lbs. - exactly the amount needed for Sunday's usage.

It's always a good idea to add the same 20% "safety factor" to the bin as we did to the icemaker. This adjusts for the ice voids and pyramiding that can occur in the bin. In the case of our restaurant, the addition of the "safety factor" means we would look for a bin with a storage capacity of approximately 1,400 lbs. $(1,200 \times 1.2 = 1,440)$. We can see that an icemaker rated at 500 lbs. of daily product would easily meet the needs of both of the previous examples, provided that the icemaker runs continuously.

A GENERAL REVIEW OF THE RULES FOR SIZING ICEMAKERS AND BINS

- Ice needs are seldom uniform; more ice is generally needed in summer than in winter. Understanding the ice usage of the customer is a must to assure sufficient ice is available to meet peak demands. Remember, water temperature, as well as the surrounding air temperature, affects the output capacity of icemakers. Determine what these factors will be during the peak demand periods. Then verify the icemaker and storage bin selection by the preceding method and refer to the machine's production chart to determine the expected capacity under these conditions.
- 2. Determine the size of the icemaker required by dividing the "worst case" week's total ice usage by seven. Then add in a 20% "safety factor."
- 3. If equal amounts of ice are used each day (including weekends), size the bin to match the ice production.
- 4. If there are peaks (where a day's usage exceeds a day's production), size the bin to store adequate ice to meet the peak demand(s).
- Remember that the per pound cost of making ice is about four times the per pound cost of storing ice.
 It's always much less expensive for the customer to meet their "peak" demands by using the storage bin when possible.
- 6. When sizing the bin, double-check the bin's true capacity, using the current ARI directory.
- 7. A final element to take into account is the shape of the bin, the location of the icemaker(s) on the bin, and the size and location of the icemaker(s') ice discharge. An ice discharge opening centered on an extremely wide bin will result in much more pyramiding and, therefore, less storage.

CUBE ICE MACHINES

Model ______ manufactured by IMI Cornelius, rated in accordance with and certified to comply to ARI Standard 810-91, having a 24-hour production capacity of ______ lbs. at 90°F air and 70°F water temperatures. Cubers to be certified to NSF Standard 12 and display symbol of certifying agency. Ice machines will include, as standard equipment, the following:

- 304-grade stainless steel frame assembly and exterior panels.
- Built-in water strainer and pressure regulating flow control.
- Self-diagnosing solid state microprocessor control system, with programmable flush cycle.
- Thermistor-type sensors for uniform ice-thickness control and condenser fan control.
- Environmentally safe R-404a refrigerant.
- Split-compartment design, isolating critical components of wet environment.
- Non-corrosive ABS evaporator compartment.
- Epoxy encapsulated proximity switch for harvest termination and full bin control.

ICE STORAGE BIN

Model ______ manufactured by IMI Cornelius, rated in accordance with and certified to comply with ARI Standard 820-88, to have a storage capacity of ______ lbs. Exterior finish of ______, with interior liner of one-piece seamless roto-molded polyethylene. Ice machine with storage bin will measure _____ " wide, _____ " deep and _____ " high including 6" adjustable legs. Storage bin to be certified to NSF Standard 12 and display symbol of certifying agency.

HOSPITALITY DISPENSER

Model ______ dispenser manufactured by IMI Cornelius, for use with series ______ cube ice machine. Dispenser to be rated in accordance with and certified to comply with ARI Standard 820-88, having a storage capacity of _____ lbs. Dispenser will be equipped to be actuated by ______ (push button, key, room card, coin/token) control. Storage bin to be classified to NSF Standard 12 and display symbol of certifying agency. The dispenser will include, as standard equipment, the following:

- Solid state adjustable portion control.
- Adjustable automatic off-cycle agitation.
- Interior and exterior roto-molded polyethylene construction.
- 6-inch adjustable legs.

FLAKE ICE MACHINES

Model ______ manufactured by IMI Cornelius, having a 24-hour production capacity of _____lbs. at 90°F air and 70°F water temperatures. Flakers to be certified to NSF Standard 12 and display symbol of certifying agency. Flakers will include, as standard equipment, the following:

- 300 series stainless steel evaporator.
- Top-mounted auger drive mechanism.
- Manual reset auger motor overload control.

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