Owner's Manual

CRAFTSMAN

6.0 HORSEPOWER
22" REAR DISCHARGE
POWER PROPELLED
ELECTRIC START
ROTARY LAWN MOWER

Model No. 917.379450

- Safety
- Assembly
- Operation
- Maintenance
- Español
- Repair Parts



CAUTION:

Read and follow all Safety Rules and Instructions before operating this equipment

Sears, Roebuck and Co., Hoffman Estates, IL 60179

Visit our Craftsman website:www.sears.com/craftsman

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WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For two years from date of purchase, when this Craftsman Lawn Mower is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship."

If this Craftsman Lawn Mower is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

Warranty service is available by returning the Craftsman power mower to the nearest Sears Service Center/Department in the United States. This warranty applies only while this product is in use in the United States.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., D/817 WA, Hoffman Estates, Illinois 60179

SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

I.GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting. Be thoroughly familiar with the controls and the proper use of the machine before starting.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Only allow responsible individuals, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, bones, sticks, etc., which could be picked up and thrown by the blade.

- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Do not operate the mower when barefoot or wearing open sandals.
 Always wear substantial foot wear.
- Do not pull mower backwards unless absolutely necessary. Always look down and behind before and while moving backwards.
 Do not operate the mower without
- Do not operate the mower without proper guards, plates, grass catcher or other safety protective devices in place.
- See manufacturer's instructions for proper operation and installation of accessories. Only use accessories approved by the manufacturer.

- Stop the blade(s) when crossing gravel drives, walks, or roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning the mower or unclogging the chute.
- Shut the engine (motor) off and wait until the blade comes to complete stop before removing grass catcher.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Never operate machine in wet grass.
 Always be sure of your footing: keep a firm hold on the handle and walk; never run.
- Disengage the self-propelled mechanism or drive clutch on mowers so equipped before starting the engine (motor).
- If the equipment should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause.
 Vibration is generally a warning of trouble.
- Always wear safety goggles or safety glasses with side shields when operating mower.

II. SLOPE OPERATION

Slopes are a major factor related to slip and fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it.

DO:

- Mow across the face of slopes: never up and down. Exercise extreme caution when changing direction on slopes.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

DO NOT:

- Do not trim near drop-offs, ditches or embankments. The operator could lose footing or balance.
- · Do not trim excessively steep slopes.
- Do not mow on wet grass. Reduced footing could cause slipping.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

 Keep children out of the trimming area and under the watchful care of another responsible adult.

- Be alert and turn machine off if children enter the area.
- Before and while walking backwards, look behind and down for small children.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices.
 Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never attempt to make wheel height adjustments while the engine (motor) is running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut.
 Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine.

♣Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.

ACAUTION: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.



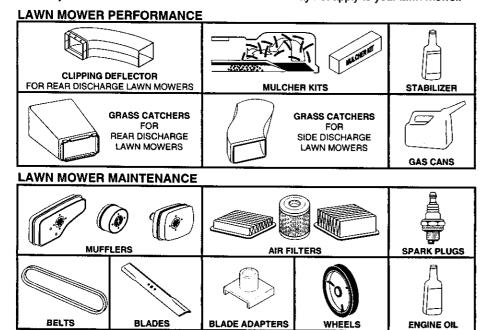
ACAUTION: Muffler and other engine parts become extremely hot during operation and remain hot after engine has stopped. To avoid severe burns on contact, stay away from these areas.

AWARNING: Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

AWARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. **Wash hands after handling.**

ACCESSORIES

These accessories were available when this lawn mower was produced. They are not shipped with your mower. They are also available at most Sears retail outlets and service centers. Most Sears stores can also order repair parts for you, when you provide the model number of your lawn mower. Some of these accessories may not apply to your lawn mower.



ASSEMBLY

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower.

IMPORTANT: This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine.

Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

TO REMOVE LAWN MOWER FROM CARTON

- Remove loose parts included with mower.
- Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thorougly for additional loose parts.

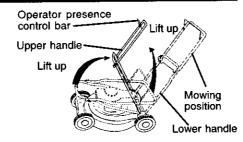
HOW TO SET UP YOUR LAWN MOWER

TO UNFOLD HANDLE

IMPORTANT: Unfold handle carefully so as not to pinch or damage control cables.

- Raise handles until lower handle section locks into place in mowing position.
- Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs
- Remove handle padding holding operator presence control bar to upper handle.

Your lawn mower handle can be adjusted for your mowing comfort. Refer to "Adjust Handle" in the Service and Adjustments section of this manual.

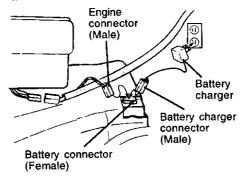


TO PREPARE BATTERY

NOTE: Your battery must be charged before you can start your lawn mower.

- Disconnect engine battery connector (male) from battery connector (female)
- Connect battery charger connector (male) to battery connector (female).
- Plug battery charger into 110 volt A.C. outlet.
- Leave battery charger connected for 24 hours before starting your engine for the first time.
- After charging, connect engine connector (male) to battery connector (female).

Your engine has an integral alternator for partial charging. Connect your battery charger to charge battery as required. IMPORTANT: The engine alternator will not charge a discharged battery. At the end of the mowing season the battery should be charged for 48 hours to protect the battery during winter storage. ACAUTION: Always disconnect the engine connector (male) from the battery connector (female) to prevent accidental starting when transporting or storing your lawn mower after the season.



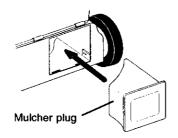
TO INSTALL ATTACHMENTS

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

Open rear door and remove mulcher

- plug. Store mulcher plug in a safe
- place.
 You can now install catcher or optional clipping deflector.
 To return to mulching operation, install mulcher plug into discharge opening of mower.

ACAUTION: Do not run your lawn mower without mulcher plug in place or approved clipping deflector or grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.









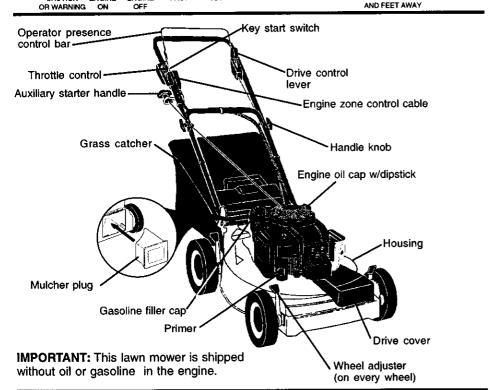








DANGER, KEEP HANDS AND FEET AWAY



MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

Operator presence control bar - must be held down to the handle to start the engine. Release to stop the engine. Primer - pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

Auxiliary starter handle- used for starting

Key start switch- used for starting the engine.

Drive control lever - used to engage power-propelled forward motion of lawn mower.

Mulcher plug - must be removed to convert to bagging or discharging operation.

Throttle control - Used for starting the engine and allows you to select either fast or slow engine speed.



The operation of any lawn mower can result in foreign objects the state the eyes, which can result in severe eye damage.

Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles or standard safety glasses.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed is controlled by a throttle located on the side of the upper handle. Fast position is for starting, normal cutting, trimming and better grass bagging. Slow position is for light cutting, trimming and fuel economy.



ENGINE ZONE CONTROL

ACAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

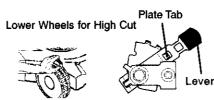
 Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

TO ADJUST CUTTING HEIGHT

Raise wheels for low cut and lower wheels for high cut, adjust cutting height to suit your requirements. Medium position is best for most lawns.

 To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9-position adjusters (if so equipped) allow lever to be positioned between the plate tabs.

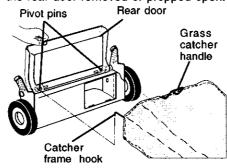


Raise Wheels for Low Cut

TO ATTACH GRASS CATCHER

- Lift the rear door of the lawn mower and place the grass catcher frame side hooks onto the door pivot pins.
- The grass catcher is secured to the lawn mower housing when the rear door is lowered onto the grass catcher frame.

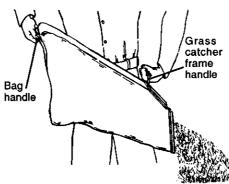
ACAUTION: Do not run your lawn mower without clipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



TO EMPTY GRASS CATCHER

- 1. Lift up on grass catcher using the frame handle.
- Remove grass catcher with clippings from under lawn mower handle.
- 3. Empty clippings from bag using both frame handle and bag handle.

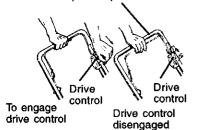
NOTE: Do not drag the bag when emptying; it will cause unnecessary wear.



DRIVE CONTROL

- Self-propelling is controlled by holding the operator presence control bar down to the handle and pushing the drive control lever forward until it clicks; then releasing the lever.
- Forward motion will stop when the operator presence control bar is released. To stop forward motion without stopping engine, release the operator presence control bar slightly until the drive control disengages. Hold operator presence control bar down against handle to continue mowing without self-propelling.
- To keep drive control engaged when turning corners, push down on handle and lift front wheels off ground while turning lawn mower.

Operator presence control bar



BEFORE STARTING ENGINE ADD OIL

Your lawnmower is shipped without oil in the engine. Engine holds 20 oz. of oil. For type and grade of oil to use, see "ENGINE" in Maintenance section of this manual.

- Be sure lawnmower is level and area around oil fill is clean.
- Remove engine oil cap and fill to the full line on the dipstick. Pour oil slowly. Do not over fill.

NOTE: Allow oil to settle down into engine for accurate dipstick reading. To read proper level, tighten engine oil cap, then remove it to read the dipstick.

- 3. Reinstall engine oil cap and tighten.
- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions.

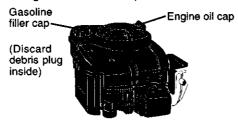
ADD GASOLINE

NOTE: Before filling fuel tank, remove and discard the debris plug that is inside the tank.

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

AWARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

ACAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.



TO START ENGINE

NOTE: Due to protective coatings on the engine, a small amount of smoke may be present during the initial use of the product and should be considered normal.

- To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- Move handle mounted throttle control lever to fast position.
- Hold operator presence control bar down to the handle.
- Turn electric start key clockwise to crank engine.

IMPORTANT: Do not crank engine more than five continous seconds between each time you try to start. Wait 5 to 10 seconds between each attempt.

 To start engine using the auxiliary starter handle, follow the steps above. Exchange the use of the start key for starter handle. Pull starter handle quickly. Do not allow starter rope to snap back.

TO STOP ENGINE

 To stop engine, release operator presence control bar.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine wait a few minutes before attempting to start and do not repeat priming steps.

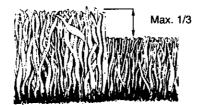
MOWINGTIPS

- Under certain conditions, such as very tail grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the fast position.
- When using a rear discharge lawn mower in moist, heavy grass, clumps of cut grass may not enter the grass catcher. Reduce ground speed (pushing speed) and/or run the lawn mower over the area a second time.
- If a trail of clippings is left on the right side of a rear discharge mower, mow in a clockwise direction with a small overlap to collect the clippings on the next pass.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass.
 To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. See "Cleaning" in MAINTENANCE section of this manual.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy mulching, reduce your width of cut by overlapping previously cut path and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.



MAINTENANCE

Γ	MAINTENANCE SCHEDU	JLE			d Jet Jet	OUPSON	REASON	RAGE		
	FILL IN DATES AS YOU COMPLETE REGULAR SERVICE	/	EFOR	E E A	VERY 10 PER	TEVERY REVERY	REASON SEASON SPESTO SE	RVICE	DATE	S
	Check for Loose Fasteners	~				~		<u> </u>		
	Clean/Inspect Grass Catcher (If Equipped)	1	~			1		<u> </u>		
lм	Clean Lawn Mower	Ī.,	1			/				
Ö W	Clean Under Drive Cover (Power-Propelled Mowers)			/						
ΪË	Check drive belt/pulleys (Power-Propelled Mowers)				V					
R	Check/Sharpen/Replace Blade		l		V 3					
Į.	Lubrication Chart				/	V .			1	
	Clean Battery/Recharge (Electric Start Mowers)				1	V 4				
ΙĒ	Check Engine Oil Level	1								
ΙÑ	Change Engine Oil				1,2	ļ				<u> </u>
İĠ	Clean Air Filter				√ 2					<u> </u>
Ιï	Inspect Muffler			<u> </u>	V					L
Ň	Clean or Replace Spark Plug									
E	Replace Air Filter Paper Cartridge				√ 2	 				

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions
- 3 Replace blades more often when mowing in sandy soil.
- 4 Charge 48 hours at end of season.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain mower as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, replace the spark plug, clean or replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assures proper air-fuel mixture and helps your engine run better and last longer.
- Follow the maintenance schedule in this manual.

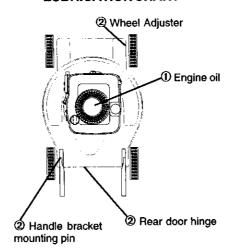
BEFORE EACH USE

- 1. Check engine oil level.
- 2. Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



- Refer to maintenance "Engine" section.
- ② Spray lubricant

IMPORTANT: Do not oil or grease plastic wheel bearings. viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. if you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

PRODUCT SPECIFICATIONS

SERIAL NUMBER	
DATE OF PURCHASE	N. P. C.
GASOLINE CAPACITY/ TYPE:	1.6 QUARTS
	UNLEADED REGULAR
OILTYPE (API-SF-SJ):	SAE 30 (ABOVE 32°F) SAE 5W-30 (BELOW 32°F)
OIL CAPACITY:	20 OZS.
SPARK PLUG(GAP: .030")	CHAMPION RESISTOR TYPE RC12YC
BLADE BOLT TORQUE:	35-40 FT. LBS.

 The model and serial numbers will be found on a decal attached to the rear of the lawn mower housing. Record both serial number and date of purchase in space provided above.

LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

BLADE CARE

For best results, mower blade must be kept sharp. Replace bent or damaged blades

TO REMOVE BLADE

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.

NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

- Remove blade bolt by turning counterclockwise
- Remove blade and attaching hardware (bolt, lock washer and hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE

- Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
- Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
- Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs.

IMPORTANT: Blade bolt is grade 8 heat treated.

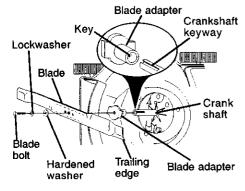
TO SHARPEN BLADE

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.

 To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with a manufacturer approved replacement catcher. Give the lawn mower model number when ordering.

DRIVE WHEELS

Check front drive wheels each time before you mow to be sure they move freely.

The wheels not turning freely means trash, grass cuttings, etc. are in the drive wheel area and must be cleaned to free drive wheels.

if necessary to clean the drive wheels, check both front wheels.

- Remove hubcaps, hairpin cotters and washers.
- 2. Remove wheels from wheel adjusters.
- Remove any trash or grass cuttings from inside the dust cover, pinion and/ or drive wheel gear teeth.
- 4. Put wheels back in place.

NOTE: If after cleaning, the drive wheels do not turn freely, contact your nearest authorized service center.

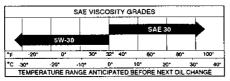
GEAR CASE

- To keep your drive system working properly, the gear case and area around the drive should be kept clean and free of trash build-up. Clean under the drive cover twice a season.
- The gear case is filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.
- If lubricant is required, use only Texaco Starplex Premium 1 Grease, Part No. 750369. Do not substitute.

ENGINE

LUBRICATION

Use only high quality detergent oil rated with API service classification SF-SJ. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

NOTE: Before tipping lawn mower to drain oil, drain fuel tank by running engine until fuel tank is empty.

- 1. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- 2. Remove engine oil cap; lay aside on a clean surface.
- 3. Tip lawn mower on its side as shown and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.
- 4. Wipe off any spilled oil on lawn mower and on side of engine.
- 5. Fill engine with oil. (See "Add Oil" in the Operacion section of this manual.)
- 6. Reconnect spark plug wire to spark plug.



AIR FILTER

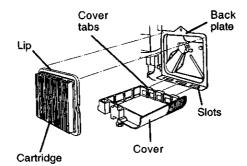
Your engine will not run properly and may be damaged by using a dirty air filter. Replace the air filter every year or after every 100 hours of operation, more often if you mow in very dusty, dirty conditions. Do not wash air filter.

TO CLEAN AIR FILTER

- 1. Loosen screw and tilt cover to remove.
- Carefully remove cartridge.
- Clean by gently tapping on a flat surface. If very dirty, replace cartridge. **ACAUTION:** Petroleum solvents, such as kerosene, are not to be used to clean

cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.

4. Install cartridge, then replace cover making sure the tabs are aligned with the slots in the back plate. Fasten screw securely.



MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Replace spark plug at the beginning of each mowing season or after every 100 hours of operation, which ever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

CLEANING

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean the underside of your mower after each use.

ACAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with the spark plug.

- Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil,etc.
- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

CLEAN UNDER DRIVE COVER

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

SERVICE AND ADJUSTMENTS

ACAUTION: Before performing any service or adjustments:

- 1. Release control bar and stop engine.
- 2. Make sure the blade and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place where it cannot come in contact with plug.

LAWN MOWER

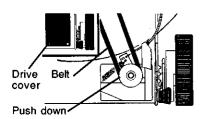
TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual. **REAR DEFLECTOR**

The rear deflector, attached between the rear wheels of your mower, is provided to minimize the possibility that objects will be thrown out of the rear of the mower into the operator mowing position. If the deflector becomes damaged, it should be replaced.

TO REMOVE/REPLACE DRIVE BELT

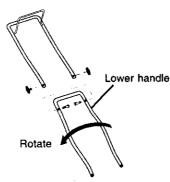
- Remove drive cover. Remove belt from gearcase pulley by pushing down on pulley and rolling belt off it.
- Turn lawn mower on its side with air filter and carburetor up.
- 3. Remove blade.
- 4. Remove debris shield.
- Remove belt from engine pulley on crankshaft.
- Install new belt by reversing above steps.
- Always use factory approved belt to assure fit and long life.



TO ADJUST HANDLE

The handle can be mounted in a high or low position. The mounting holes in the bottom of lower handle are off center for raising or lowering the handle.

- Remove upper handle and all parts attached to lower handle.
- 2. Remove hairpin cotters from lower handle bracket mounting pin.
- Squeeze lower handle in to remove it from mounting pins.
- Turn lower handle over to raise or lower handle.
- Squeeze lower handle in and position holes onto mounting pins on handle bracket.
- Reassemble upper handle and all parts removed from lower handle.

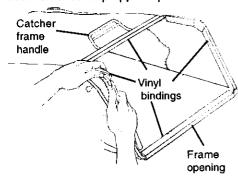


TO ASSEMBLE GRASS CATCHER

- Put grass catcher frame into grass bag with rigid part of bag on the bottom.
 Make sure the frame handle is outside of the bag top.
- 2. Slip vinyl bindings over frame.

 NOTE: If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.

ACAUTION: Do not run your lawn mower without clipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



ENGINE

ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to a Sears or other qualified service center.

CARBURETOR

Your carburetor has a non-adjustable fixed main jet for mixture control. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to a Sears or other qualified service center for repair and/or adjustment.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact your nearest Sears or other qualified service center, which has proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire lawn mower (See "CLEANING" in the Maintenance section of this manual).
- 2. Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

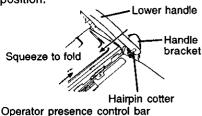
HANDLE

You can fold your lawn mower handle for storage.

- Squeeze the bottom ends of the lower handle toward each other until the lower handle clears the handle bracket, then move handle forward.
- Loosen upper handle mounting bolts enough to allow upper handle to be folded back.

IMPORTANT: When folding the handle for storage or transportation, be sure to fold the handle as shown or you may damage the control cables.

 When setting up your handle from the storage position, the lower handle will automatically lock into the mowing position.



Upper Handle
Fold forward for storage
Fold backward

Lower handle

for ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose, or tank during storage. Also, experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER

- 1. Remove spark plug.
- Pour one ounce (29 ml) of oil through spark plug hole into cylinder.
- Pull starter handle slowly a few times to distribute oil.
- 4. Replace with new spark plug.

RATTERY

Disconnect the battery from the engine connector and charge battery 48 hours.

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to give protection from dust and dirt.

Mowing position

Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

IMPORTANT: Never cover mower while engone and exhaust areas are still warm. ACAUTION:Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Does not start	 Dirty air filter. Out of fuel. Stale fuel. Water in fuel. Spark plug wire is disconnected. Bad spark plug. Loose blade or broken blade adapter. Control bar in released position. Control bar defective. Weak Battery Disconnected battery connector. 	 Clean/replace air filter. Fill fuel tank. Drain tank and refill with fresh clean fuel. Drain fuel tank and carburetor and refill tank with fresh gasoline. Connect wire to plug. Replace spark plug. Tighten blade bolt or replace blade adapter. Depress control bar to handle. Replace control bar. Charge battery. Connect battery to engine.
Loss of power	1. Rear of lawn mower housing or cutting blade dragging in heavy grass. 2. Cutting too much grass. 3. Dirty air filter. 4. Buildup of grass, leaves, and trash under mower. 5. Too much oil in engine. 6. Walking speed too fast.	Set to "Higher Cut" position. Set to "Higher Cut" position. Clean/replace air filter. Clean underside of mower housing. Check oil level. Cut at slower walking speed.
Poor cut – uneven	 Worn, bent or loose blade. Wheel heights uneven. Buildup of grass, leaves and trash under mower. 	Replace blade. Tighten blade bolt. Set all wheels at same height Clean underside of mower housing.
Excessive vibration	Worn, bent or loose blade. Bent engine crankshaft.	Replace blade. Tighten blade bolt. Contact a Sears or other qualified service center.

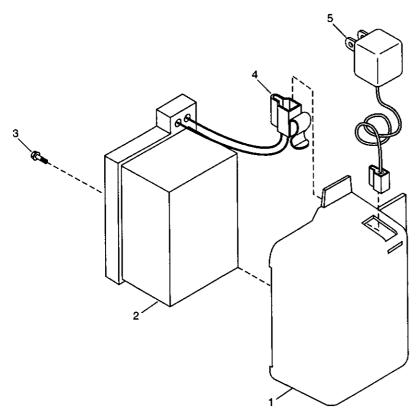
TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Starter rope hard to pull	 Engine flywheel brake is on when control bar is released. Bent engine crankshaft. Blade adapter broken. Blade dragging in grass. 	 Depress control bar to upper handle before pulling starter rope. Contact a Sears or other qualified service center. Replace blade adapter. Move lawn mower to cut grass or to hard surface.
Loss of drive	Drive wheels not turning with drive control engaged. Belt not driving	Adjust or replace drive control cable. Put belt on pulleys or replace belts if broken.
Grass catcher not filling (if so equipped)	Cutting height too low. Lift on blade worn off. Catcher not venting air.	Raise cutting height. Replace blade. Clean grass catcher.
Hard to push	 Grass is too high or wheel height is too low. Rear of lawn mower housing or blade dragging in grass. Grass catcher too full. Handle height position not right for you. 	 Raise cutting height. Raise rear of lawn mower housing one (1) setting higher. Empty grass catcher. Adjust handle height to suit.

REPAIR PARTS

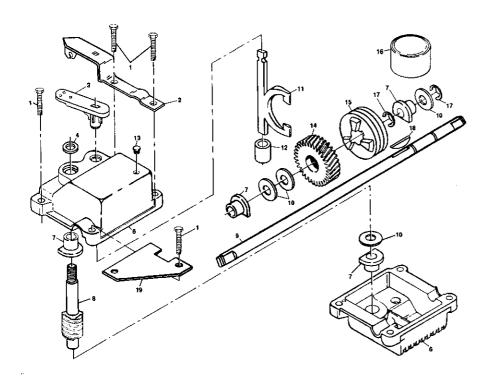
ROTARY LAWN MOWER - - MODEL NO. 917.379450

BATTERY



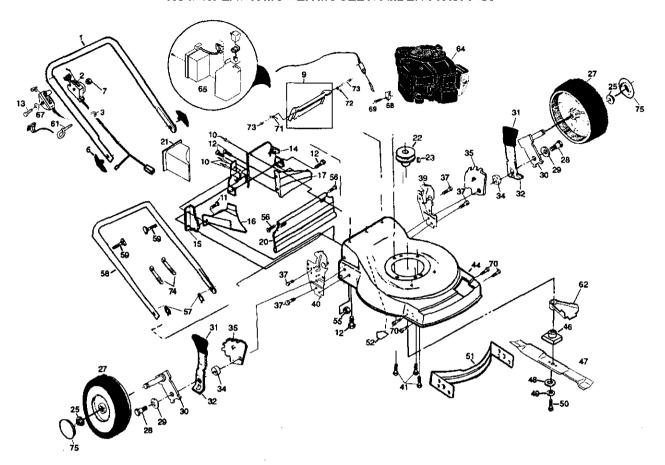
KEY NO.	PART NO.	DESCRIPTION
1	157553	Battery Bracket
2	750909	Battery
3	17411312	Hex Washer Head Screw 13 x .750
4	86353	Connector Mounting Clip
5	111549X	Battery Charger

ROTARY LAWN MOWER -- MODEL NO. 917.379450 GEAR CASE ASSEMBLY PART NUMBER 702511



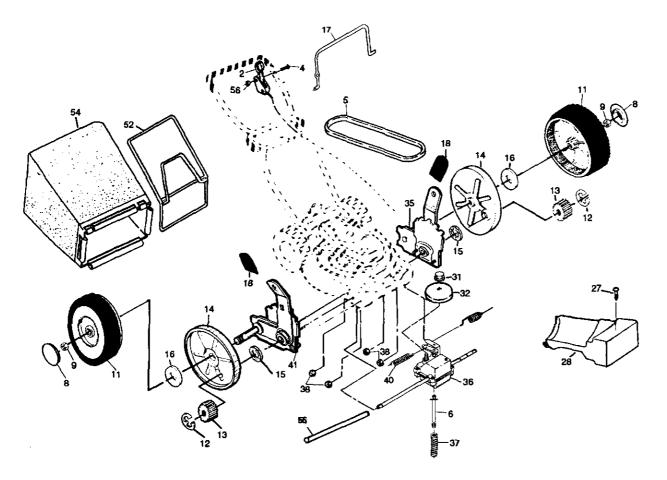
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	17490416	Tapping Screw 1/4-20 x 1-1/4	12	700343	Bushing
2	137055X004	Engagement Bracket	13	86447	Plug
3	137053	Shifter	14	137050	Helical Gear
4	57072	Seal	15	750436X	Clutch Jaw
6	48373	Gear Case Halves Kit (Includes	16	750369	Grease
		Key Nos. 4, and 7)	17	12000003	E-Ring
7	77881	Bearing	18	850848	Hi-Pro Key
8	137051	Worm Shaft	19	81585X004	Spring Bracket
9 10 11	137074 57079 131484	Drive Shaft Hardened Washer Clutch Yoke		Ē: All compon n ≃ 25.4 mm	ent dimensions given in U.S. inches.

ROTARY LAWN MOWER MODEL NUMBER 917.379450

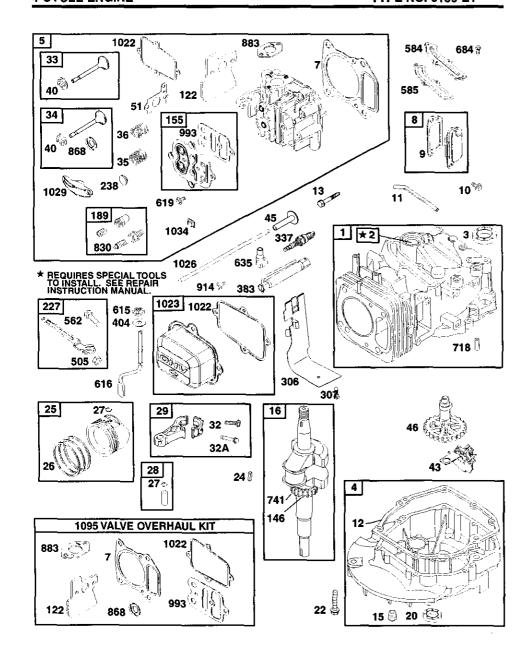


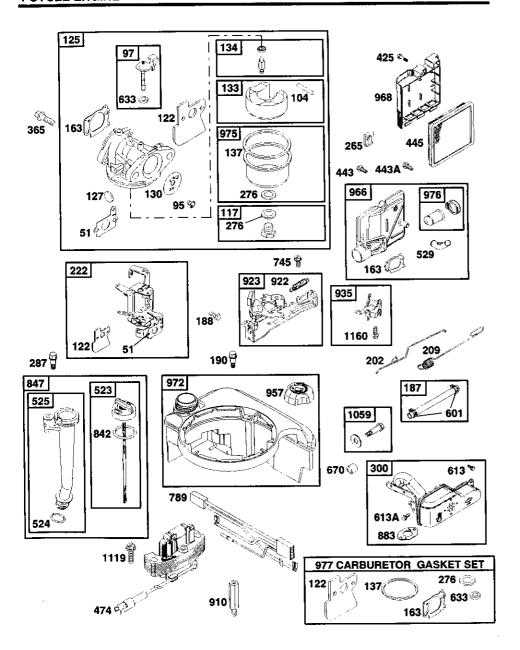
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	166860X479	Upper Handle	46	851514	Blade Adapter
ż	171595	Engine zone control cable	47	141114	Blade 22"
3	63601	Nylon LockNut	48	851074	Hardened Washer
6	136376	Handle Knob	49	850263	Helical Washer 3/8-24 x 1-3/8 Grd. 8
7	63601	Locknut 1/4-20	50	851084	Hex Head Machine Screw 3/8-24 x 1-3/8 Grd. 8
9	170947	Rear Door Kit	51	170031	Front Baffle
10	128415	Pop Rivet	52	85463	Danger Decal
11	150050	Self Tapping Screw#10-24	55	751592	Locknut 3/8-16
12	STD512505	Hex Tapping Screw 1/4-20 x 1/2	56	88652	Hinge Screw
13	701650	Hex Washer Head Screw 1/4-20 x 2-1/8	57	51793	Hairpin Cotter
14	156374X479		58	151590X479	Lower Handle
15	700365X479		59	131959	Handle Bolt
16		Discharge Baffle	61	132001	Rope Guide
17	140661X479		62	134612	Debris Shield
20	140540	Rear Skirt	64		Engine - (See Breakdown)Briggs & Stratton
21	150425	Mulcher Plug			Model 120607-0139-E1
22	84596	Engine Pulley	65		See Battery Repair Parts Page
23	87677	Hi-Pro Key #505	66	700417	Throttle control
25	83923	Nut	67	85723	Washer
27	151158	Wheel & Tire Assembly	68	111 190 X	Cable Clamp
28	142748	Shoulder Bolt 3/8-16	69	83816	Screw
29	62335	Belleville Washer	70	17600406	Screw Hex Serratted 1/4 x 20
30	145935X004	Axie Arm Assembly	71	170938	SpringLH
31	701037	Selector Knob	72	170939	Spring RH
32	700331X004	Selector Spring	73	165912	Bolt
34	146630	Spacer		161058	Warning Decal (Not Shown)
35	700325X007	Wheel Adjusting Bracket	74	66426	Wire tie
37	150078	Thread Cutting Screw 5/16-18 x 3/4	75	77400	Hub Cap
39	173569X479	Handle Bracket Assembly (Left)		177313	Owner's Manual (English/Spanish)
40		Handle Bracket Assembly (Right)			
41	150406	Hex Head Thread Rolling Screw 3/8-16 x 1-1/8	Availa		es not included with lawn mower:
44	172833	Lawn Mower Housing (Incl. Key #14,15, 17, 51 & 52)		<u>71</u> 33000	SAE 30W Oil (20 oz.)
		- · · · · · · · · · · · · · · · · · · ·		D/9833313	Chute Deflector

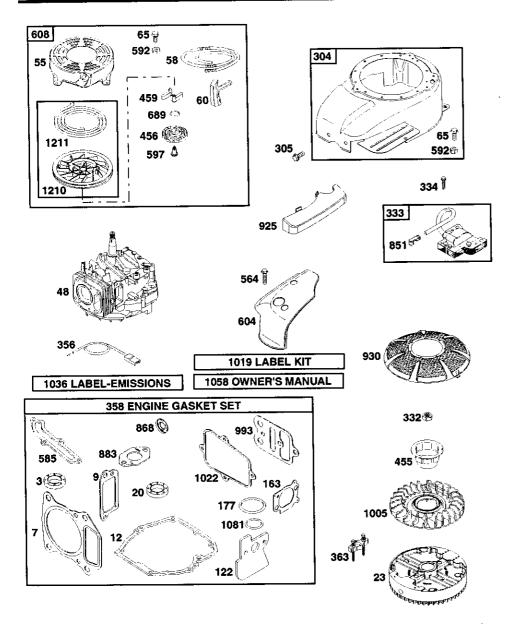
ROTARY LAWN MOWER MODEL NUMBER 917.379450

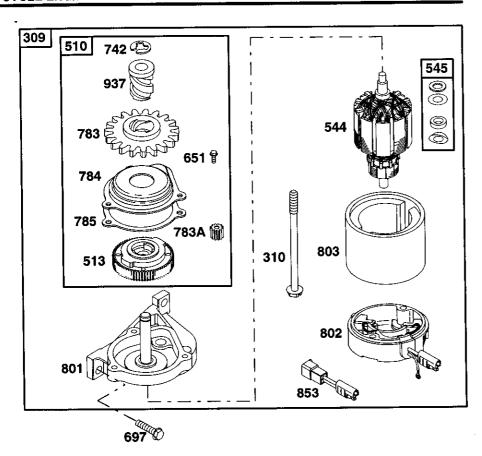


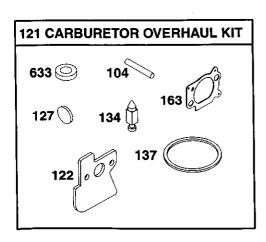
PART NO.	DESCRIPTION			DESCRIPTION
145755	Drive Control	28	154990	Drive Cover
158755	Hex Washer Head Screw 1/4-20 x 2-1/8	31	132010	Hex Flange Nut
146527	V-Belt	32	137052	Drive Pulley
150495	Spring Retainer	35	151521	Wheel Adjuster Assembly (Left)
77400	Hubcap	36	702511	Gear Case Assembly
145212	Hex Nut	37	137090	Spring
151156	Wheel & Tire Assembly	38	63601	Nut
12000058	E-Ring	40	75192	Spring
137054	Pinion	41	151520	Wheel Adjuster Assembly (Right)
88080	Dust Cover	52	169931	Catcher Frame
88118	FeltWasher	54	169932	Grassbag
67725	Washer 1/2 x 1-1/2 x .134	55	86012	Driveshaft Cover
146771	Control Bar	56	751152	Nut
701037	Selector Knob			
143603	Hex Washer Head Screw #10-24 x 3/4			
	NO. 145755 158755 146527 150495 77400 145212 151156 12000058 137054 88080 88118 67725 146771 701037	NO. DESCRIPTION 145755 Drive Control 158755 Hex Washer Head Screw 1/4-20 x 2-1/8 146527 V-Belt 150495 Spring Retainer 77400 Hubcap 145212 Hex Nut 151156 Wheel & Tire Assembly 12000058 E-Ring 137054 Pinion 88080 Dust Cover 88118 Felt Washer 67725 Washer 1/2 x 1-1/2 x .134 146771 Control Bar 701037 Selector Knob	NO. DESCRIPTION NO. 145755 Drive Control 28 158755 Hex Washer Head Screw 1/4-20 x 2-1/8 31 146527 V-Belt 32 150495 Spring Retainer 35 77400 Hubcap 36 145212 Hex Nut 37 151156 Wheel & Tire Assembly 38 12000058 E-Ring 40 137054 Pinion 41 88080 Dust Cover 52 88118 Felt Washer 54 67725 Washer 1/2 x 1-1/2 x .134 55 146771 Control Bar 56 701037 Selector Knob 56	NO. DESCRIPTION NO. NO. 145755 Drive Control 28 154990 158755 Hex Washer Head Screw 1/4-20 x 2-1/8 31 132010 146527 V-Belt 32 137052 150495 Spring Retainer 35 151521 77400 Hubcap 36 702511 145212 Hex Nut 37 137090 151156 Wheel & Tire Assembly 38 63601 12000058 E-Ring 40 75192 137054 Pinion 41 151520 88080 Dust Cover 52 169931 88118 Felt Washer 54 169932 67725 Washer 1/2 x 1-1/2 x .134 55 86012 146771 Control Bar 55 86012 701037 Selector Knob 50 751152











MODEL NO. 120607 TYPE NO. 0139-E1

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KEY	PART		κ	ΈY	PART	
NO.	NO.	DESCRIPTION	J N	10.	NO.	DESCRIPTION
1	692670	Cylinder Asser		5	690837	Screw (Rewind Starter)
ģ	399269	Kit-Bushing/Se		5	691636	Screw (Throttle Valve)
2	399209				77111	
	000040	Side)		7	499682	Shaft-Throttle
3 4	299819					Ø Pin-Float Hinge
4	499619	Sump-Engine		17	498978	Jet-Main (Standard)
5	695276	Head-Cylinder			498975	Jet-Main (High Altitude)
5 7	695166	 ++ Gasket-Cylind 	er Head 1	21	692703	Kit-Carburetor Overhaul
8	495786	Breather Asse	mbly 1	22	692799	 ؇+Spacer-Carburetor
8 9	272481	 Gasket-Breath 		25	694202	Carburetor
10	691125	Screw (Breath		27	694468	Ø Plug-Welch
11	691260	Tube-Breather		30	691203	Valve-Throttle
12	692232			33	398187	Float-Carburetor
13	691137	Screw (Cylinde		34	398188	Ø Valve-Needle/Seat
15	691680	Plug-Oil Drain		37	693981	؇Gasket-Float Bowl
16	691457	Crankshaft		46	690979	Key-Timing
20	399781	 Seal-Oil (PTO 		55	695882	Plate-Cylinder Head
22	691092	Screw (Cranko	case Cover/ 1	63	692667	•؇+Gasket-Air Cleaner
		Sump)		87	691050	Line-Fuel (Cut to Required
23	692452	Flywheel				Length)
24	222698	Key-Flywheel	1	88	691147	Screw (Control Bracket)
25	690021			89	694543	Ball-Rocker Arm
20	694167			90	690940	Screw (Fuel Tank)
	694168			02		
		Distan Assemi			691303	Link-Mechanical Governor
0.0	694169			209	691851	
26	499631	Ring Set-Pisto		222	692672	Bracket-Control
	692785			27	691467	Control Lever-Governor
	692786	Ring Set-Pisto		38	691300	Cap-Valve
	692787	Ring Set-Pisto	on (.030" O.S.) 2	65	690798	Clamp-Casing
27	691866	Lock-Piston P		276	271716	؇Sealing Washer
28	499423	Pin-Piston	2	287	690940	Screw (Dipstick Tube)
29	499424	Rod-Connecti		300	693982	Muffler
32	691664	Screw (Conne		04	499677	Housing-Blower
32A	695759	Screw (Conne		305	690960	Screw (Blower Housing)
33	499642	Valve-Exhaus		306	691232	Shield-Cylinder
34	499641	Valve-Intake		307		
					690345	Screw (Cylinder Shield)
35	691304	Spring-Valve		309	695550	Motor-Starter
36	691304	Spring-Valve		310	692327	Bolt (Starter Motor)
40	692194	Retainer-Valve		332	690662	Nut (Flywheel)
43	691997	Slinger-Gover		333	802574	Armature-Magneto
45	690977	Tappet-Valve		334	691061	Screw (Armature Magneto)
46	694039	Camshaft	3	337	692051	Sparkplug
48	692745	Short Block (I		356	692390	Wire-Stop
	3 - • •	Engine 12160		358	694090	Engine Gasket Set
51	692668	؇+Gasket-Inta		363	19069	Flywheel Puller
55	691421	Housing-Rewi		365		Screw (Carburetor)
58					691136	
20	692259	Rope-Starter		383	19374	Wrench-Spark Plug
00	004404	Required Len		104	690272	Washer (Governor Crank)
60	281434	Grip-Starter P	iope 4	125	690670	Screw (Air Cleaner Cover)

RPM Settings:Low Speed: 1900-2100 High Speed: 3000-3200

- Included in Engine Gasket Set, Key. No. 358
- Included in Carburetor Overhaul Kit, Key. Ø No. 121
- INU. 121 Included in Carburetor Gasket Set, Key. No. 977 Included in Valve Overhaul Kit, Key. No. 1095

NQTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm $\,$

BRIGGS & STRATTON 4-CYCLE ENGINE

MODEL NO. 120607 TYPE NO. 0139-E1

KEY"	PART		KEY	PART		
NO.	NO.	DESCRIPTION	NO.	NO.		DESCRIPTION
443	691637	Screw (Air Cleaner Primer	789	695552		Harness-Wiring
	00100	Base)	801	690782		Cap-Drive
4424	692523	Screw (Air Cleaner Primer	802	695267		Cap-End
443M	092323		803	695266		Housing-Starter
	404500	Base)	830	694544		Stud (Rocker Arm)
445	491588	Filter-Air Cleaner Cartridge				
455	691219	Cup-Flywheel	842	001001	•	Seal-O Ring (Dipstick Tube)
456	692299	Plate-Pawl Friction	847	692047		Assembly-Dipstick/Tube
459	281505	Pawl-Ratchet	851	493880		Terminal-Sparkplug
474	691991	Alternator	853	695268		Adapter-Wire
505	231082	Nut (Governor Control Lever)	868			Seal-Valve
510	494147	Drive-Starter	883	691893	•+	Gasket-Exhaust
513	692358	Clutch-Drive	910	691094		Stud (Alternator)
523	499621	Dipstick	914	691108		Screw (Rocker Cover)
524		Seal-Dipstick Tube	922	691831		Spring-Brake
525	495265	Tube-Dipstick	923	691994		Brake
529	691923	Grommet	925	690595		Cover-Linkage
544		Armature-Starter	930	692675		Guard-Rewind
	690786		935	398758		Switch-Interlock
545	492919	Washer Set	937			
562	94852	Bolt (Governor Control Lever)		691325		Spline-Starter
564	693808	Screw (Control Cover)	957	692046		Cap-Fuel Tank
584	692342	Cover-Breather Passage	966	692673		Base-Air Cleaner Primer
585	691879	 Gasket-Breather Passage 	968	692298		Cover-Air Cleaner
592	690800	Nut (Rewind Starter)	972	693377		Tank-Fuel
597	691696	Screw (Pawl Friction Plate)	975	493640		Bowl-Float
601	95162	Clamp-Hose	976	694395		Primer-Carburetor
604	692669	Cover-Control	977	692704		Set-Carburetor Gasket_
608	497680	Starter-Rewind	993	694088	•+	Gasket-Cylinder Head Plate
613	691108	Screw (Muffler)		691346		Fan-Flywheel
613A	691140	Screw (Muffler)	1019	693868		Kit-Label
615	690340	Retainer-Governor Shaft	1022	691890	•+	Gasket-Rocker Cover
616	691306	Crank-Governor	1023	499624		Cover-Rocker Arm
619	691108	Screw (Cylinder Head Plate)	1026	692045		Rod-Push
633	691321	؇Seal-Choke/Throttle Shaft	1029	691230		Arm-Rocker
635	66538	Boot-Sparkplug	1034	691343		Guide-Push Rod
651	690345	Screw (Starter Gear Cover)		695109		Label-Emissions
670	692294	Spacer-Fuel Tank		274264		Owner's Manual
684	690345	Screw (Breather Passage		692311		Screw/Washer Kit
004	000040	Cover)		694091		Gasket Set-Valve
689	691855	Spring-Friction		692979		Screw (Alternator)
697	691127	Screw (Drive Cap)		691627		Screw (Interlock Switch)
				498144		Assembly-Pulley/Spring
718	690959	Pin-Locating	1210	430144		(Pulley)
741	691830	Gear-Timing	1211	400144		Assembly-Pulley/Spring
742	93941	Retainer-E Ring	1211	498144		
745	691648	Screw (Brake)				(Spring)
783	691918	Gear-Pinion		5014.6		
	691269	Gear-Pinion		HPM Se	เแท	gs:Low Speed: 1900-2100
784	692341	Cover-Starter Gear				High Speed: 3000-3200
785	692352	Gasket-Drive Cover			• -	Municipal Contrat Cot Kee No.
			•		ın	Engine Gasket Set, Key. No.
			_	358		Carbonatan Openbaud Kit Kon

- 358
 Included in Carburetor Overhaul Kit, Key.
 No. 121
 Included in Carburetor Gasket Set, Key.
 No. 977
 Included in Valve Overhaul Kit, Key. No.
 1095 Ø

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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