

Kit Includes:



Installation:



1. Remove light bulb socket from the back of the tail light housing.
2. Remove the light bulb from socket.
3. Remove 6 nuts from the trim studs that secure the tail light housing.
4. Pull the trim pieces out of tail light housing from the rear of vehicle.
5. Remove tail light housing from vehicle.
6. Pull the body seal out of the tail light housing up over the lens.



7. Remove the 6 lens mounting screws.
8. Remove the lens from the housing.
9. Loosen the lens seal from the housing by gently pulling the seal away from the housing.

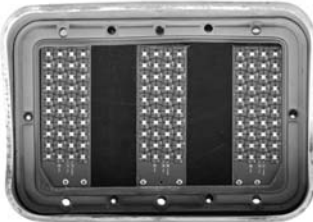


10. Clean dirt and rust from the seal surface of the housing. Now is a good time to clean and inspect the lenses also. If the lenses are in bad shape, a replacement set is recommended.

11. Push the bulb base plug and wire from the LED assembly through the light bulb hole in the back of the tail light housing.



12. While working the wire harness through the light bulb opening, place the LED assembly into the housing. The mounting plate is marked with up arrows that should point to the top of the tail light housing when the LED assembly is installed correctly.
13. Place the lens seal over the LED assembly, making sure the holes in the seal line up with the holes in the housing.



14. Place the lens into the housing.
15. Secure lens and LED assembly with the 6 lens mounting screws.
16. Push the body seal back into tail light housing.
17. Reinstall tail light housing in vehicle.
18. Reinstall trim pieces through housing and vehicle and secure with trim nuts.
19. Push and turn the bulb base plug into the bulb socket.
20. Work the LED assembly wires back into the tail light housing and insert bulb socket back into housing.
21. Repeat for the other tail light.
22. Test the tail lights, brake lights, and turn signals. If the turn signals do not flash you will need to upgrade your flasher. If you are replacing only the rear turn signals you should be able to use a heavy duty electronic flasher from your local parts store. If you are replacing both front and rear or do not have front bulbs you will need a no-load flasher, Dakota Digital part number LAT-NLF.

SERVICE AND REPAIR

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our units.

Should you ever need to send the unit back for repairs, please package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include a complete description of the problem, your full name and address (street address preferred), and a telephone number where you can be reached during the day. An authorization number for products being returned for repair is needed. We will contact you if any repair charges exist. Any returns for warranty work must include a copy of the dated invoice or bill of sale.

LED LIGHTING LIMITED LIFETIME WARRANTY

DAKOTA DIGITAL (the Company) warrants to the ORIGINAL PURCHASER of this LED Lighting product under normal use and condition, be proven defective in material or workmanship DURING THE LIFETIME OF THE CAR IN WHICH IT WAS ORIGINALLY INSTALLED, such defect(s) will be repaired or replaced (at the Company's option) without charge for parts or labor directly related to repairs of the defect(s).

To obtain repair or replacement within the terms of this Warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale), specification of defects, transportation prepaid, to the factory. This Warranty is valid for the original purchaser only and may not be transferred.

This warranty does not cover damage to vehicle electrical system. This Warranty does not apply to any product or part thereof which in the opinion of the Company has been damaged through alteration, improper installation, mishandling, misuse, neglect, or accident.

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