2E510E, 2E511E, 3E218E, and 3E219D

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

Dayton[®] Portable Oil-Fired Heaters

Description

Dayton Models 2E510E, 2E511E, 3E218E, and 3E219D are 40,000 to 150,000 Btu/Hr heaters. These heaters use only Kerosene or No. 1 fuel oil for combustion and electricity to run the motor. They are primarily intended for indoor and outdoor temporary heating of well-ventilated buildings under construction, alteration, or repair. They may be used in agricultural, industrial, and commercial environments.

Unpacking

- 1. Remove all packing items supplied with heater for shipment.
- 2. Remove all items from carton.
- 3. Check heater for any shipping damage. If heater is damaged, promptly inform dealer where you bought heater.



Specifications

GENERAL SPECIFICATIONS

| Model | Output Rating Btu | Fuel | Fuel Tank Capacity (U.S. Gallons) | Fuel Consumption (U.S. Gallons/Hr.) | Motor RPM |
|--------|----------------------|----------------------------|--------------------------------------|--|-----------|
| 2E510E | 40,000 | Kerosene or No. 1 fuel oil | 3.0 | 0.3 | 1725 |
| 2E511E | 60,000 | Kerosene or No. 1 fuel oil | 5.0 | 0.44 | 1725 |
| 3E218E | 110,000 | Kerosene or No. 1 fuel oil | 9.0 | 0.8 | 3450 |
| 3E219D | 150,000 | Kerosene or No. 1 fuel oil | 13.5 | 1.1 | 3450 |

| Model | Hot Air Output (CFM) | Air Pump Pressure (PSI) | Shipping Weight (Pounds) | Heater Weight (Pounds - without fuel) |
|--------|-------------------------|----------------------------|-----------------------------|--|
| 2E510E | 170 | 3.0 | 32 | 28 |
| 2E511E | 180 | 3.4 | 33 | 29 |
| 3E218E | 490 | 5.3 | 58 | 49 |
| 3E219D | 550 | 5.4 | 67 | 56 |

Form 5S1792

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Specifications (Continued) ELECTRICAL SPECIFICATIONS

| Model | Electrical Input | Amperage (during normal run) |
|--------|-------------------|---------------------------------|
| 2E510E | 120 Volt/60 Hertz | 2.0 |
| 2E511E | 120 Volt/60 Hertz | 2.0 |
| 3E218E | 120 Volt/60 Hertz | 3.6 |
| 3E219D | 120 Volt/60 Hertz | 3.6 |
| | | |

Product Identification

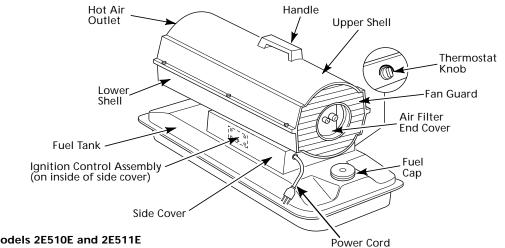
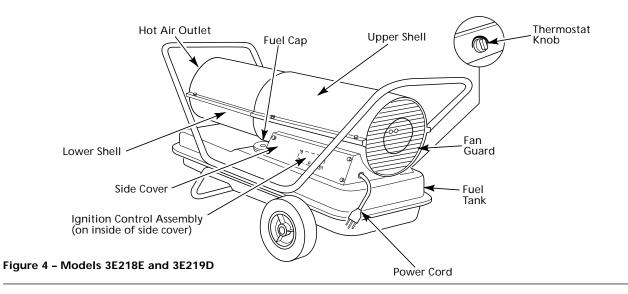


Figure 3 - Models 2E510E and 2E511E



General Safety Information

Make certain you read and understand all warnings. Keep these instructions for reference. They are your guide to safe and proper operation of this heater.

Safety information appears throughout these instructions. Pay close attention to them. Below are definitions for the safety information listed throughout this manual.

A DANGER

Under this heading, installation, operat-

ing and maintenance procedures or practices will be found that, if not carefully followed, WILL result in IMME-DIATE serious personal injury or death.



Under this heading, installation,

operating, and maintenance procedures or practices will be found that, if not carefully followed, COULD result in severe personal injury or death.



Under this heading, installation, operat-

ing, and maintenance procedures or practices will be found that, if not carefully followed, COULD result in minor personal injury, product or property

IMPORTANT: Every possible circumstance that might involve a hazard cannot be anticipated. The warnings in this manual and on tags or decals affixed to the unit are therefore not all-inclusive. If a procedure, work method, or operating technique not specifically recommended by Dayton is used, you must make sure it is safe for you and others. You should also ensure that equipment will not be damaged or made unsafe by the operating or maintenance method you choose. A DANGER

Carbon monoxide poisoning may lead

to death! Some people are more affected by carbon monoxide than others. Early signs of carbon monoxide poisoning resemble the flu, with headaches, dizziness, and/or nausea. If you have these signs, the heater may not be operating properly, or the areas may not be sufficiently ventilated. Get fresh air at once! Have heater serviced.

AWARNING Improper use of

A WARNING this heater can cause serious injury or death from

burns, fire, explosion, electrical shock, and carbon monoxide poisoning.

Make certain you read and understand all warnings. Keep these instructions for reference. They are your guide to safe and proper operation of this heater.

• Use only Kerosene or No. 1 fuel

oil to avoid risk of fire or explosion. Never use gasoline, naphtha, paint thinners, alcohol, or other highly flammable fuels.

Fueling

a) Personnel involved with fueling shall be qualified and thoroughly familiar with the manufacturer's instructions and applicable federal, state, and local regulations regarding the safe fueling of heating units.

b) Only the type of fuel specified on the heater's data plate shall be used.

c) All flame, including the pilot light, if any, shall be extinguished and the heater allowed to cool, prior to fueling.

3

d) During fueling, all fuel lines and fuel-line connections shall be inspected for leaks. Any leaks shall be repaired prior to returning the heater to service.

e) At no time shall more than one day's supply of heater fuel be stored inside a building in the vicinity of the heater. Bulk fuel storage shall be outside the structure.

f) All fuel storage shall be located a minimum of 25 feet from heaters, torches, welding equipment, and similar sources of ignition (exception: the fuel reservoir integral with the heater unit).

g) Whenever possible, fuel storage shall be confined to areas where floor penetrations do not permit fuel to drip onto or be ignited by a fire at lower elevation.

h) Fuel storage shall be in accordance with the federal, state, or local authority having jurisdiction.

- Never use heater where gasoline, paint thinner, or other highly flammable vapors are present.
- Follow all local ordinances and codes when using heater.
- Use only in well-vented areas. Provide at least three square feet of fresh, outside air for each 100,000 Btu/Hr of rating. This heater produces carbon monoxide, which is listed by the State of California as a reproductive toxin under Proposition 65.
- Use only in places free of flammable vapors or high dust content.
- Use only with the electrical voltage and frequency specified on model plate.
- Use only a three-prong, grounded extension cord.

General Safety Information (Continued)

- Heaters used in the vicinity of tarpaulins, canvas, or similar enclosure materials shall be located a safe distance from such materials. The recommended minimum safe distance is 10 feet. It is further recommended that these enclosure materials be of a fire retardant nature. These enclosure materials shall be securely fastened to prevent them from igniting or from upsetting the heater due to wind action.
- Minimum heater clearances from combustibles:

| Outlet: 8 Ft. | Sides: 4 Ft. |
|---------------|--------------|
| Top: 4 Ft. | Rear: 4 Ft. |

- Locate heater on a stable and level surface while hot or running or a fire may occur.
- When moving or storing heater, keep heater in a level position or fuel spillage may occur.
- Keep children and animals away from heater.
- Unplug heater when not in use.
- This heater is equipped with a thermostat, heater may start anytime.
- Never use heater in living or sleeping areas.
- Never block air inlet (rear) or air outlet (front) of heater.
- Never move, handle, refuel, or service a hot, operating, or plugged-in heater.
- Never attach duct work to front or rear of heater.

Theory of Operation

THE FUEL SYSTEM

The air pump forces air through the air line. The air is then pushed through the burner head nozzle. This air causes fuel to lift from the tank. A fine mist of fuel is sprayed into the combustion chamber.

THE AIR SYSTEM

The motor turns the fan. The fan pushes air into and around the combustion chamber. This air is heated and provides a stream of clean, hot air.

THE IGNITION SYSTEM

The ignition control assembly provides power to the ignitor. This ignites the fuel/air mixture in the combustion chamber.

THE FLAME-OUT CONTROL SYSTEM

This system causes the heater to shut down if the flame goes out.

Fuels

AWARNING

avoid risk of fire or explosion. Never use gasoline, naphtha, paint thinners, alcohol, or other highly flammable fuels.

Use only Kerosene

Do not use heavy fuels such as No. 2 fuel oil or No. 2 Diesel. Using heavy fuels will result in:

- clogged fuel filter and nozzle
- · carbon build-up on spark plug
- the need of non-toxic anti-icer in fuel during very cold weather

IMPORTANT: Use a KEROSENE ONLY container. Be sure storage container is clean. Foreign matter such as rust, dirt, or water will cause the flame-out control to shut down heater. Foreign matter may also require you to clean fuel system often.

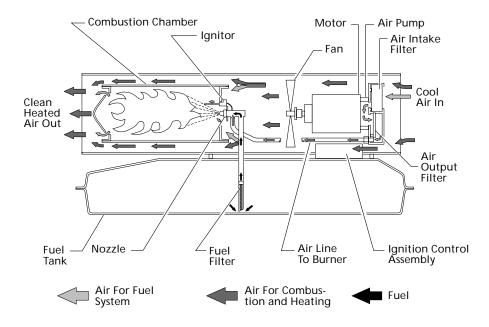


Figure 5 - Cross Section Operational View

Assembly

(For Models 3E218E and 3E219D Only)

These models are furnished with wheels and handles. Wheels, handles, and the mounting hardware are found in the shipping carton.

TOOLS NEEDED

- MEDIUM PHILLIPS SCREWDRIVER
- 3/8" Open or Adjustable Wrench
- Hammer
- 1. Slide axle through wheel support frame. Install wheels on axle.

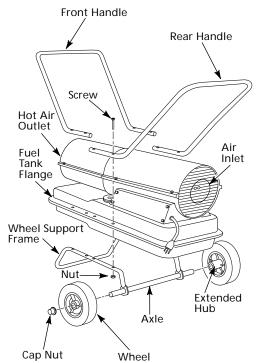


Figure 6 - Wheel and Handle Assembly, Models 3E218E and 3E219D Only **IMPORTANT**: When installing wheels, point extended hub of wheels toward wheel support frame (See Figure 6).

- 2. Place cap nuts on axle ends. Gently tap with hammer to secure.
- 3. Place heater on wheel support frame. Make sure air inlet end (rear) of heater is over wheels. Line up holes on fuel tank flange with holes on wheel support frame.
- 4. Place front handle and rear handle on top of fuel tank flange. Insert screws through handles, fuel tank flange, and wheel support frame. Attach nut finger tight after inserting each screw.
- 5. After inserting all screws, tighten nuts firmly.

Ventilation

AWARNING Follow the minimum fresh, outside air ventilation requirements. If proper fresh, outside air ventilation is not provided, carbon monoxide poisoning can occur. Provide proper fresh, outside air ventilation before running heater.

Provide a fresh air opening of at least three square feet for each 100,000 Btu/Hr rating. Provide extra fresh air if more heaters are being used.

Example: A 150,000 Btu/Hr heater requires one of the following:

- a two-car garage door (16-foot-wide opening) raised 3.5 inches
- a single-car garage door (9-footwide opening) raised 6 inches
- two, 30-inch windows raised 11
 inches

Operation

AWARNING *Review and understand the warnings in the General Safety Information section. They are needed to safely operate this heater. Follow all local codes when using this heater.*

TO START HEATER

- 1. Follow all ventilation and safety information.
- 2. Locate heater to provide maximum circulation of the heated air. Follow all location requirements noted in *General Safety Information*, page 3.
- 3. Fill fuel tank with Kerosene or No. 1 fuel oil.
- 4. Attach fuel cap.
- 5. Turn thermostat knob clockwise to the HIGH position.
- 6. Plug power cord of heater into three-prong, grounded extension cord. Extension cord must be at least six feet long.

EXTENSION CORD WIRE SIZE REQUIREMENTS

- 6 to 10 feet long, use 18 AWG rated cord.
- 11 to 100 feet long, use 16 AWG rated cord.
- 101 to 200 feet long, use 14 AWG rated cord.
- 7. Plug extension cord into standard 120 Volt/60 hertz, three-hole, grounded outlet.

Note: Ignitor will preheat for five seconds, then heater will start.

8. Adjust thermostat knob to the desired setting.

Note: A cold heater may affect the thermostat setting. Further adjustments may be needed until the heater cycles at the desired setting. This thermostat is a general-heating control. It is not intended for precise temperature control.

TO STOP HEATER

Unplug extension cord from outlet. **TO RESET HEATER**

- 1. Unplug extension cord from outlet and wait 10 seconds (two minutes if heater has been running).
- 2. Repeat steps under To Start Heater.



Maintenance

AWARNING Never service heater while it is plugged in, operating, or hot. Severe burns and electrical shock can occur.

UPPER SHELL REMOVAL

- 1. Remove screws along each side of heater using 5/16" nut-driver. These screws attach upper and lower shells together (See Figures 7 and 8).
- 2. Lift upper shell off.
- 3. Remove fan guard.

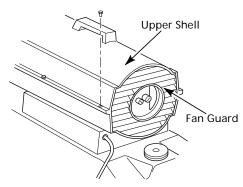


Figure 7 - Upper Shell Removal, Models 2E510E and 2E511E

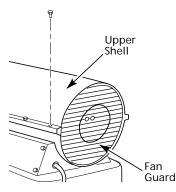


Figure 8 - Upper Shell Removal, Models 3E218E and 3E219D

FAN

IMPORTANT: Remove fan from motor shaft before removing motor from heater. The weight of the motor resting on the fan could damage the fan pitch.

- 1. Remove upper shell.
- 2. Use 1/8" Allen wrench to loosen setscrew which holds fan to motor shaft.
- 3. Slip fan off motor shaft.
- 4. Clean fan using a soft cloth moistened with Kerosene or solvent.
- 5. Dry fan thoroughly.
- 6. Replace fan on motor shaft. Place fan hub flush with end of motor shaft (See Figure 9).
- 7. Place setscrew on flat of shaft. Tighten setscrew firmly (40-50 inch-pounds).
- 8. Replace fan guard and upper shell.

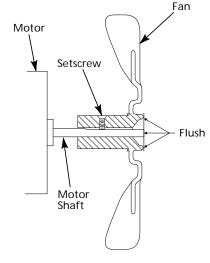


Figure 9 - Fan Cross Section

AIR OUTPUT, AIR INTAKE, AND LINT FILTERS

- 1. Remove upper shell (See Figures 7 and 8).
- 2. Remove filter end cover screws using 5/16" nut-driver (See Figures 10 and 11).
- 3. Remove filter end cover.
- 4. Replace air output and lint filters.
- 5. Wash and dry with soap and water or replace air intake filter.
- 6. Replace filter end cover.
- 7. Replace fan guard and upper shell.

IMPORTANT: Do not oil filters.

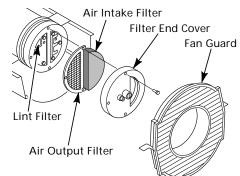


Figure 10 - Air Output, Air Intake, and Lint Filters, Models 2E510E and 2E511E

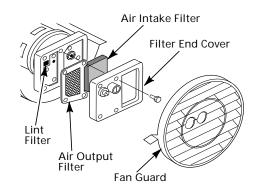


Figure 11 - Air Output, Air Intake, and Lint Filters, Models 3E218E and 3E219D

Maintenance (Continued)

PUMP PRESSURE ADJUSTMENT

- 1. Remove pressure gauge plug from filter end cover (See Figure 12).
- 2. Install accessory pressure gauge (Part Number HA1180) (See Figure 13).
- 3. Start heater (See *Operation*, page 5). Allow motor to reach full speed.
- Adjust pressure. Turn relief valve to right to increase pressure. Turn relief valve to left to decrease pressure. See specification chart below for correct pressure for each model.

| Model | Pump Pressure |
|--------|------------------|
| 2E510E | 3.0 psi |
| 2E511E | 3.4 psi |
| 3E218E | 5.3 psi |
| 3E219D | 5.4 psi |

5. Remove pressure gauge. Replace pressure gauge plug in filter end cover.

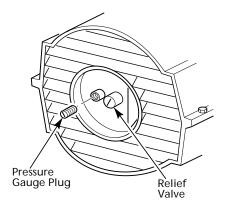


Figure 12 - Pressure Gauge Plug Removal

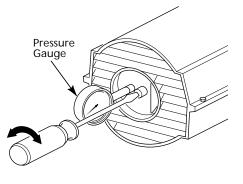


Figure 13 - Adjusting Pump Pressure

FUEL FILTER

- 1. Remove side cover screws using 5/16" nut-driver.
- 2. Remove side cover.
- 3. Pull upper fuel line off fuel filter neck (See Figure 14).
- 4. Carefully pry bushing, fuel filter, and lower fuel line (Models 3E218E and 3E219D only) out of fuel tank (See Figure 15).
- 5. Wash fuel filter with clean fuel and replace in tank.
- 6. Attach upper fuel line to fuel filter neck.
- 7. Replace side cover.

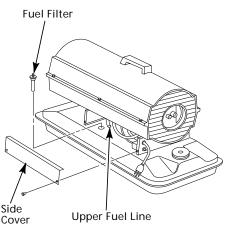


Figure 14 - Fuel Filter Removal, Models 2E510E and 2E511E

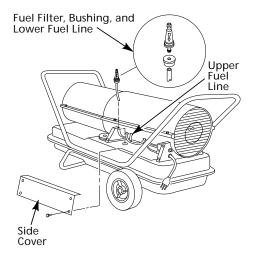


Figure 15 - Fuel Filter Removal, Models 3E218E and 3E219D



Maintenance (Continued)

IGNITOR

- 1. Remove upper shell and fan guard (See page 6).
- 2. Remove fan (See page 6).
- 3. Remove 4 side cover screws with a 5/16" nut driver. Remove side cover (See Figures 14 and 15).
- Disconnect ignitor wires (yellow for 3E218E and 3E219D, gray for 2E510E and 2E511E) from ignition control assembly (See Figure 16). Pull the ignitor wires up through the hole in the lower shell.
- Disconnect fuel line hose and air line hose. Remove photocell from photocell bracket (See Figure 16).

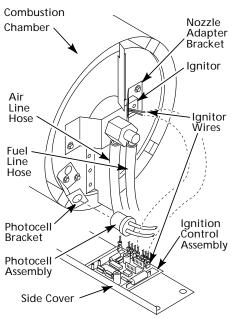


Figure 16 - Disconnecting Ignitor Wires from Ignition Control Assembly 6. Remove combustion chamber. Stand combustion chamber on end with nozzle adapter bracket on top (See Figure 17).

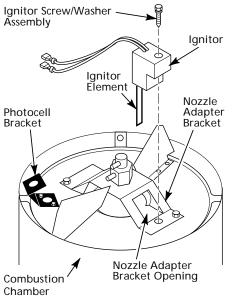


Figure 17 - Ignitor Replacement

 Remove ignitor screw with a 1/4" nut driver. Carefully remove ignitor from nozzle adapter bracket.



- 8. Carefully remove replacement ignitor from styrofoam packing.
- Carefully guide ignitor into opening in nozzle adapter bracket. Do not strike ignitor element. Attach ignitor to nozzle adapter bracket with screw using a 1/4" nut driver (See Figure 17). Torque 8 to 15 in. lbs. Do not over torque.
- 10. Replace combustion chamber.

- 11. Route the ignitor wires back down through the hole in the lower shell. Connect wires to the ignition control assembly.
- 12. Replace side cover (See Figures 14 and 15).
- 13. Connect and route fuel line hose and air line hose to nozzle adapter assembly. See *Fuel and Air Line Replacement and Proper Routing*, page 9.
- 14. Replace photocell in photocell bracket. Route wires as shown in Figure 18, 19, or 20.
- 15. Replace fan (See page 6).
- 16. Replace fan guard and upper shell (See page 6).

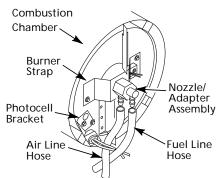


Figure 18 - Removing Air and Fuel Line Hoses, (40, and 60,000 Btu/Hr Models Only)

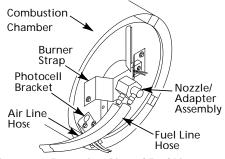


Figure 19 - Removing Air and Fuel Line Hoses, (110,000 Btu/Hr Model Only)

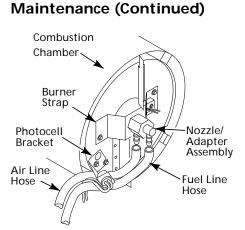


Figure 20 - Removing Air and Fuel Line Hoses (150,000 Btu/Hr Model Only)

NOZZLE

- 1. Remove upper shell (See page 6).
- 2. Remove fan (See page 6).
- 3. Remove fuel and air line hoses from nozzle assembly (See Figure 18, 19, or 20).
- 4. Turn nozzle assembly 1/4 turn to left and pull toward motor to remove (See Figure 21).

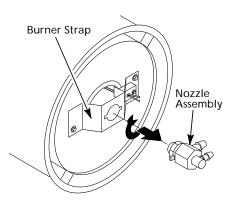


Figure 21 - Removing Nozzle Assembly, All Models

- 5. Place plastic hex-body into vise and lightly tighten.
- 6. Carefully remove nozzle from the nozzle adapter using 5/8" socket wrench.

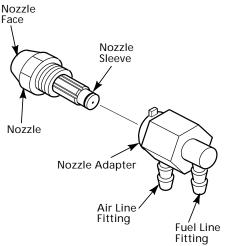
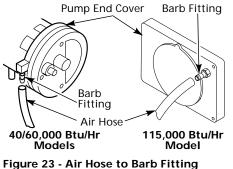


Figure 22 - Nozzle and Nozzle Adapter, All Models

- 7. Blow compressed air through face of nozzle. This will free any dirt in nozzle area.
- 8. Inspect nozzle sleeve for damage.
- Replace nozzle into nozzle adapter until nozzle seats. Tighten 1/3 turn more using 5/8" socket wrench (40-45 inch-pounds).
- 10. Attach nozzle assembly to burner strap.
- 11. Attach fuel and airline hoses to nozzle adapter assembly. See Fuel and Air Line Replacement and Proper Routing.
- 12. Replace fan (See page 6).
- 13. Replace fan guard and upper shell.

FUEL AND AIR LINE REPLACEMENT AND PROPER ROUTING

- 1. Remove upper shell (see page 6).
- 2. Remove side cover screws using 5/16" nut driver.
- 3. Remove side cover.
- 4. Inspect fuel and air line hoses for cracks and/or holes. If fuel line hose is damaged, disconnect from nozzle adapter (see Figure 18, 19, or 20) and from fuel filter (see page 7). If air line hose is damaged, disconnect from nozzle adapter (see Figure 18, 19, or 20) and from barb fitting on pump end cover (see Figure 23).
- Install new air and/or fuel line. Attach one end of air line hose to barb fitting on pump end cover (see Figure 23) and the other end to nozzle adapter (see Figure 18, 19, or 20). Attach one end of fuel line hose to fuel filter (see page 7) and the other end to nozzle adapter (see Figure 18, 19, or 20). *Note:* Route hoses as shown in Figure 18, 19, or 20 according to Model. Hoses are not to touch photocell bracket.
- 6. Replace side cover.
- 7. Replace upper shell and fan guard (see page 6).





Maintenance (Continued)

PUMP ROTOR

(Procedure if rotor is binding)

- 1. Remove upper shell (See page 6).
- 2. Remove filter end cover screws using 5/16" nut-driver (See Figures 24 and 25).
- 3. Remove filter end cover and air filters.
- 4. Remove pump plate screws using 5/16" nut-driver.

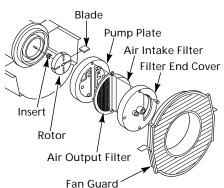


Figure 24 - Rotor Location, Models 2E510E and 2E511E

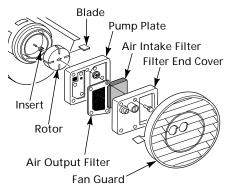
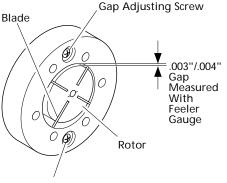


Figure 25 - Rotor Location, Models 3E218E and 3E219D

- 5. Remove pump plate.
- 6. Remove rotor, insert, and blades.
- Check for debris in pump. If debris is found, blow out with compressed air.
- 8. Install insert and rotor.
- 9. Check gap on rotor. Adjust to .003"/.004" if needed (See Figure 26).



Gap Adjusting Screw

Figure 26 - Gap Adjusting Screw Locations

NOTE: Rotate rotor one full turn to insure the gap is .003"/.004" at tightest position. Adjust if needed.

- 10. Install blades, pump plate, air filters, and filter end cover.
- 11. Replace fan guard and upper shell.
- 12. Adjust pump pressure (See page 7).

NOTE: If rotor is still binding, proceed as follows.

- 13. Perform steps 1 through 6 (See page 9, Pump Rotor section).
- 14. Place fine grade sandpaper (600 grit) on flat surface. Sand rotor lightly in "Figure 8" motion four times (See Figure 27).

- 15. Reinstall insert and rotor.
- 16. Perform previous steps 10 through 12.

Sandpaper

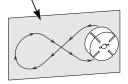


Figure 27 - Sanding Rotor

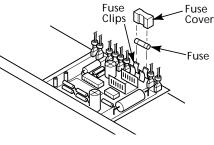
IGNITION CONTROL ASSEMBLY

(PROCEDURE FOR REPLACING FUSE ON MODELS 3E218E AND 3E219D)

AWARNING

High Voltage!

- 1. Unplug heater.
- 2. Remove side cover screws (4) using 5/16" nut-driver to expose ignition control assembly.
- 3. Remove fuse cover.
- 4. Remove fuse from fuse clips.
- 5. Replace fuse with fuse of the same type and rating (GMA-10). Do not substitute a fuse with a higher current rating.
- 6. Replace fuse cover.
- 7. Replace side cover.





Storing Transporting, or Shipping

NOTE: If shipping, transport companies require fuel tanks to be empty. 1. Drain fuel tank.

NOTE: Some models have drain plug on underside of fuel tank. If so, remove drain plug to drain all fuel. If heater does not have drain plug, drain fuel through fuel cap opening. Be sure all fuel is removed. 2. Replace drain plug if provided.

- 3. If any debris is noted in old fuel, add 1 or 2 quarts of clean kerosene to tank, stir, and drain again. This will prevent excess debris from clogging filters during future use.
- 4. Replace fuel cap or drain plug. Properly dispose of old and dirty fuel. Check with local automotive service stations that recycle oil.
- 5. If storing, store heater in dry place. Make sure storage place is free of dust and corrosive fumes.

IMPORTANT: Do not store kerosene over summer months for use during next heating season. Using old fuel could damage heater.

Preventative Maintenance Schedule

AWARNING *Never service heater while it is plugged in, operating, or hot. Severe burns and electrical shock can occur.*

| Item | How Often | How To |
|--------------------------------|---|---|
| Fuel tank | Flush every 150-200 hours of operation or as needed | See Storing, Transporting, or Shipping, above |
| Air output and lint filters | Replace every 500 hours of operation or once a year | See Air Output, Air Intake, and Lint Filters, page 6 |
| Air intake filter | Wash and dry with soap and water every 500 hours of operation or as needed | See Air Output, Air Intake, and Lint Filters, page 6 |
| Fuel filter | Clean twice a heating season or as needed | See Fuel Filter, page 7 |
| Fan blades Motor | Clean every season or as needed Not required/permanently lubricated | See Fan, page 6 |



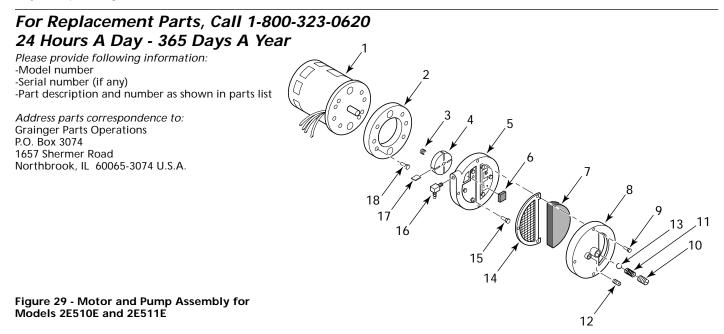


Figure 30 - Burner Head Assembly for All Models

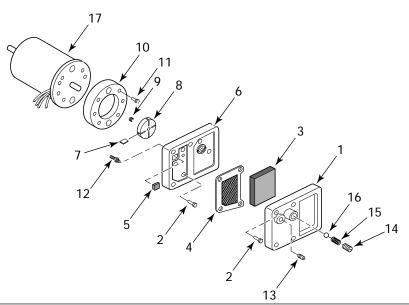


Figure 31 - Motor and Pump Assembly for Models 3E218E and 3E219D

Replacement Parts List for Motor and Pump Assembly for Models 2E510E and 2E511E - Figure 29

| Ref. No. | Description | Part Number | 2E510E Qty. | 2E511E Qty. | Ref. No. | Description | Part Number | 2E510E Qty. | 2E511E Qty. |
|-------------|-----------------|----------------|----------------|----------------|-------------|-----------------------------------|----------------|----------------|----------------|
| 1 | Motor | 102001-01 | 1 | 1 | 11 | Pressure Relief Spring | M10993-1 | 1 | 1 |
| 2 | Pump Body | 079975-02 | 1 | _ | 12 | Plug | M22997 | 1 | 1 |
| | | 079975-03 | _ | 1 | 13 | 1/4" Diameter Steel Ball | M8940 | 1 | 1 |
| 3 | Insert | M22009 | 1 | 1 | 14 | Output Filter | M29612-01 | 1 | 1 |
| 4 | Rotor | M22456-1 | 1 | _ | 15 | #10-32 x 1" Screw | *M12461-31 | 6 | _ |
| | | M22456-2 | _ | 1 | | #10-32 x 1 ¹ /8" Screw | M12461-32 | _ | 6 |
| 5 | End Pump Cover | M29608 | 1 | 1 | 16 | 90° Elbow | 103676-01 | 1 | 1 |
| 6 | Lint Filter | M29632 | 1 | 1 | 17 | Blade | M8643 | 4 | _ |
| 7 | Intake Filter | M29633 | 1 | 1 | | | M8643-2 | _ | 4 |
| 8 | End Cover | M29609 | 1 | 1 | 18 | #10-32 x 5/8" Screw | *FHPF3-5C | 2 | _ |
| 9 | #10-32x1" Screw | *M12461-31 | 3 | 3 | | #10-32 x 3/4" Screw | *FHPF3-6C | _ | 2 |
| 10 | Adjusting Screw | M27694 | 1 | 1 | | | | | |

(*) Standard hardware item, available locally.

Burner Head Assembly for All Models - Figure 30

| Ref. No. | Description | Part Number | 2E510E Qty. | 2E511E Qty. | 3E218E Qty. | 3E219D Qty. |
|-------------|------------------------|----------------|----------------|----------------|----------------|----------------|
| 1 | Nozzle | HA3006 | 1 | _ | _ | _ |
| | | 100735-17 | _ | 1 | _ | _ |
| | | 100735-19 | _ | _ | 1 | _ |
| | | 100735-20 | _ | _ | _ | 1 |
| 2 | Nozzle Adapter | 104056-01 | 1 | 1 | _ | _ |
| | | 104054-01 | _ | _ | 1 | 1 |
| 3 | Nozzle Adapter Bracket | 102336-01 | 1 | 1 | 1 | 1 |
| 4 | Screw/Washer Assy. | 104023-01 | 1 | 1 | 1 | 1 |
| 5 | Ignitor | 102548-01 | 1 | 1 | _ | _ |
| | | 102548-03 | _ | _ | 1 | 1 |

Replacement Parts List for Motor and Pump Assembly for Models 3E218E and 3E219D - Figure 31

| Ref. No. | Description | Part Number | 3E218E Qty. | 3E219D Qty. | Ref. No. | Description | Part Number | 3E218E Qty. | 3E219D Qty. |
|-------------|-------------------|----------------|----------------|----------------|-------------|---------------------|----------------|----------------|----------------|
| | | | | | | | | | |
| 1 | End Filter Cover | M16545 | 1 | 1 | 10 | Pump Body | 079975-02 | 1 | 1 |
| 2 | #10-32 x 1" Screw | *M12461-31 | 10 | 10 | 11 | #10-32 x 1/4" Screw | *FHPF3-5C | 2 | 2 |
| 3 | Intake Filter | M12179 | 1 | 1 | 12 | Barb Fitting | M50820-02 | 1 | 1 |
| 4 | Output Filter | M12244-1 | 1 | 1 | 13 | Plug | M22997 | 1 | 1 |
| 5 | Lint Filter | M11637 | 1 | 1 | 14 | Adjusting Screw | M27694 | 1 | 1 |
| 6 | End Pump Cover | M50545 | 1 | 1 | 15 | Relief Spring | M10993-1 | 1 | 1 |
| 7 | Blade | M8643 | 4 | 4 | 16 | 1/4" Diameter Ball | M8940 | 1 | 1 |
| 8 | Rotor Pump | M22456-1 | 1 | 1 | 17 | Motor | 102001-21 | 1 | 1 |
| 9 | Rotor Insert | M22009 | 1 | 1 | | | | | |

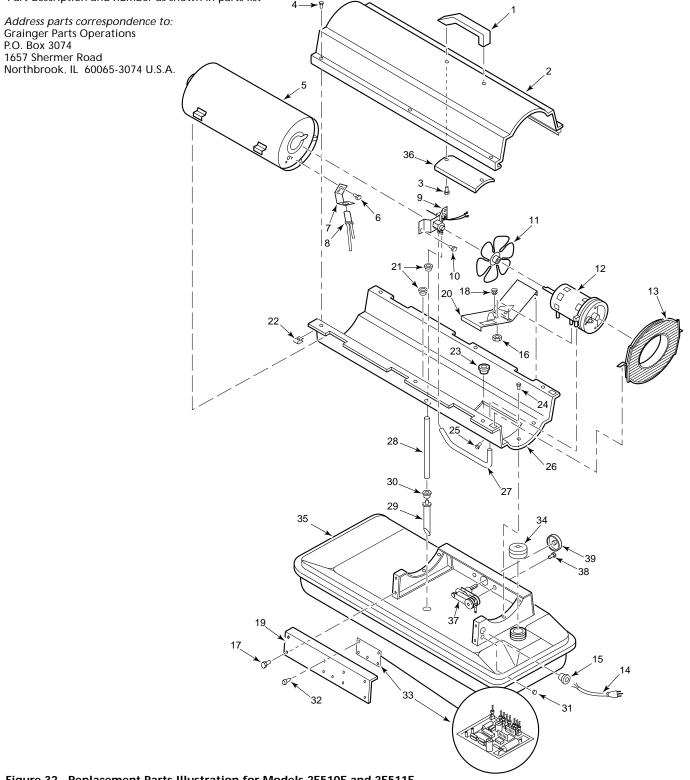
(*) Standard hardware item, available locally.



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Please provide following information: -Model number -Serial number (if any) -Part description and number as shown in parts list



Models 2E510E and 2E511E Portable Oil-Fired Heaters

Replacement Parts List for Models 2E510E and 2E511E

| Ref. No. | Description | Part Number | 2E510E Qty. | 2E511E Qty. | Ref. No. | Description | Part Number | 2E510E Qty. | 2E511E Qty. |
|-------------|-----------------------|----------------|----------------|----------------|-------------|----------------------------|----------------|----------------|----------------|
| 1 | Handle | M51104-01 | 1 | 1 | 23 | Bushing | M50104-02 | 1 | 1 |
| 2 | Upper Shell | 098511-34 | 1 | 1 | 24 | #10-16 x 3/8" Screw | * M11084-26 | 6 | 6 |
| 3 | #10-16 x 3/4" Screw | * M11084-29 | 2 | 2 | 25 | #8-32 x 3/8" Screw | * M10908-14 | 1 | 1 |
| 4 | #10-16 x 1/2" Screw | * 100647-01 | 6 | 6 | 26 | Lower Shell | 098511-14 | 1 | 1 |
| 5 | Combustion Chamber | 098512-58 | 1 | _ | 27 | Rubber Airline | M50814-06 | 1 | 1 |
| | | 098512-50 | _ | 1 | 28 | Fuel Line | 079973-01 | 1 | 1 |
| 6 | #6-32 x 3/8" Screw | * M10908-2 | 2 | 2 | 29 | Fuel Filter (with Bushing) | M50876-04 | 1 | |
| 7 | Photocell Bracket | 103154-03 | 1 | 1 | | | M50876-05 | _ | 1 |
| 8 | Photocell Assembly | M16656-23 | 1 | 1 | 30 | Rubber Bushing | M10990-3 | 1 | 1 |
| 9 | Burner Assembly | † | 1 | 1 | 31 | Button Plug | 101695-01 | 1 | 1 |
| 10 | #10-16 x 3/8" Screw | * M11084-26 | 2 | 2 | 32 | PCB Support | 102349-01 | 5 | 5 |
| 11 | Fan | 103684-01 | 1 | 1 | 33 | Ignition Control Assembly | 104068-03 | 1 | 1 |
| 12 | Motor and Pump Assem | nbly † | 1 | 1 | 34 | Fuel Cap (Includes Gasket) | 097702-01 | 1 | 1 |
| 13 | Fan Guard | M51105-01 | 1 | 1 | 35 | Fuel Tank | 098513-99 | 1 | _ |
| 14 | Power Cord | 098219-27 | 1 | 1 | | | 098513-77 | _ | 1 |
| 15 | Strain Relief Bushing | M11143-1 | 1 | 1 | 36 | Shell Heat Shield | M51108-01 | 1 | 1 |
| 16 | 1/4-20 Hex Lock Nut | NTC-4C | 2 | 2 | 37 | Thermostat | 104458-01 | 1 | 1 |
| 17 | #10-16 x 3/8" Screw | * M11084-26 | 4 | 4 | 38 | Screw, #8-32 x 7/8" | M12461-18 | 1 | 1 |
| 18 | Rubber Bumper | M50631 | 2 | 2 | 39 | Thermostat Knob | 104460-01 | 1 | 1 |
| 19 | Side Cover | 097461-03AA | 1 | 1 | Δ | Wire Clip (Secures Wires | 099650-01 | 1 | 1 |
| 20 | Motor Bracket | 101205-01 | 1 | 1 | | of Thermostat) | | | |
| 21 | Bushing | M30865-02 | 2 | 2 | Δ | Wire Tie | 103814-01 | 1 | 1 |
| 22 | Clip Nut | M11271-8 | 6 | 6 | Δ | Wire Assembly | M9900-170 | 1 | 1 |

(Connects Thermostat to Ignition Control Assy)

(*) Standard hardware item, available locally.

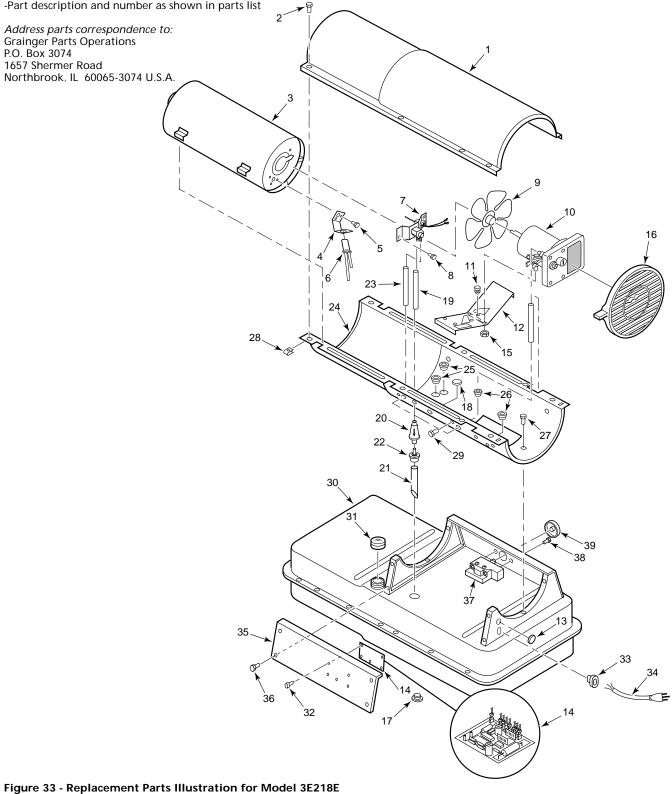
(Δ) Not shown.

(†) Not available as an assembly, see page 13.

3E218E

For Replacement Parts, Call 1-800-323-0620 24 Hours A Day - 365 Days a Year

Please provide following information: -Model number -Serial number (if any) -Part description and number as shown in parts list



Model 3E218E

Replacement Parts List for Model 3E218E

| Ref. No. | Description | Part Number | Qty. | Ref. No. | Description | Part Number | Qty. |
|-------------|------------------------------|----------------|------|-------------|----------------------------|----------------|------|
| 1 | Upper Shell | 098511-164 | 1 | 22 | Rubber Bushing | M10990-3 | 1 |
| 2 | #10-16x1/2" Screw | *100647-01 | 8 | 23 | Airline | M50814-03 | 1 |
| 3 | Combustion Chamber | 098512-54 | 1 | 24 | Lower Shell | 098511-163 | 1 |
| 4 | Photocell Bracket | 103971-01 | 1 | 25 | Bushing | M50104-03 | 2 |
| 5 | #6-32x3/8" Screw | *M10908-2 | 2 | 26 | Bushing | M50104-01 | 2 |
| 6 | Photocell Assembly | M16656-24 | 1 | 27 | #10-16 x 1/2" Screw | *M11084-27 | 6 |
| 7 | Burner Head Assembly | † | 1 | 28 | Clip Nut | M11271-8 | 8 |
| 8 | #10-16x1/2" Screw | *M11084-27 | 2 | 29 | #8-32 x 3/8" Screw | *M10908-14 | 1 |
| 9 | Fan | 097293-01 | 1 | 30 | Fuel Tank | 098513-87 | 1 |
| 10 | Motor and Pump Assembly | t | 1 | 31 | Fuel Cap (Includes Gasket) | 097702-01 | 1 |
| 11 | Rubber Bumper | M50631 | 2 | 32 | P.C. Board Support | 102349-01 | 5 |
| 2 | Motor Mounting Bracket | 101206-01 | 1 | 33 | Strain Relief Bushing | M11143-1 | 1 |
| 3 | Button Plug | 101695-01 | 1 | 34 | Power Cord | 098219-24 | 1 |
| 4 | Ignition Control Assembly | 104068-02 | 1 | 35 | Side Cover | M51077-09AA | 1 |
| 15 | 1/4-20 Hex Lock Nut | NTC-4C | 2 | 36 | #10-16 x 1/2" Screw | *M11084-27 | 4 |
| 6 | Fan Guard | M51114-01 | 1 | 37 | Thermostat | 097657-03 | 1 |
| 17 | Drain Plug (Includes O-ring) | M27417 | 1 | 38 | #6-32 x 1/4" Screw | M10908-1 | 2 |
| 18 | Button Plug | 099213-01 | 1 | 39 | Thermostat Knob | 104905-01 | 1 |
| 9 | Fuel Line | M51345-06 | 1 | Δ | Wire Clip (Secures Wires | 099650-01 | 1 |
| 20 | Fuel Filter | 099743-01 | 1 | | of Thermostat) | | |
| 21 | Fuel Line Tube | M51151-01 | 1 | Δ | Wire Tie | 103814-01 | 1 |

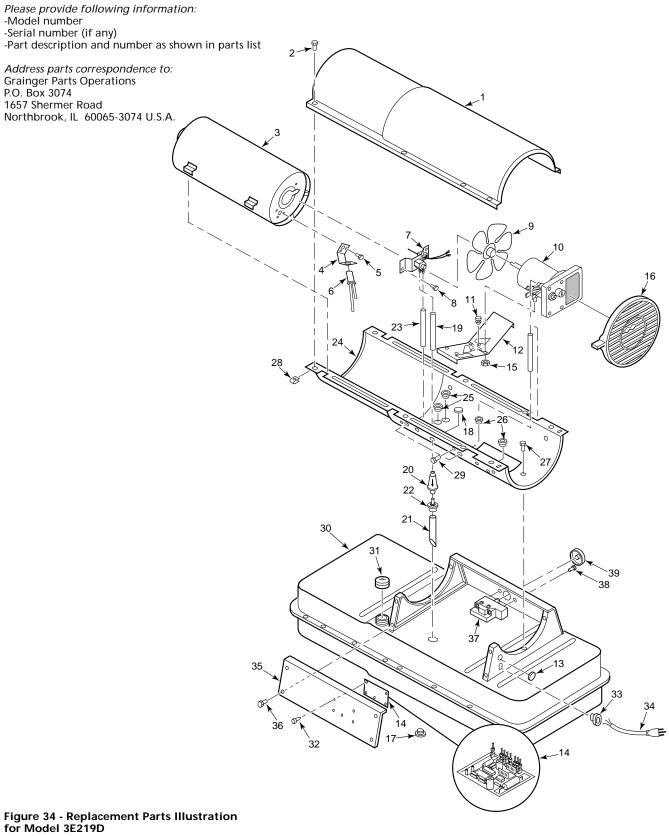
(*) Standard hardware item, available locally.

(Δ) Not shown.

(†) Not available as an assembly, see page 13.



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Model 3E219D

Replacement Parts List for Model 3E219D

| Ref. No. | Description | Part Number | Qty. | Ref. No. | Description | Part Number | Qty. |
|-------------|------------------------------|----------------|------|-------------|----------------------------|----------------|------|
| 1 | Upper Shell | 098511-164 | 1 | 22 | Rubber Bushing | M10990-3 | 1 |
| 2 | #10-16 x 1/2" Screw | * 100647-01 | 8 | 23 | Airline | M50814-03 | 1 |
| 3 | Combustion Chamber | 098512-59 | 1 | 24 | Lower Shell | 098511-163 | 1 |
| 4 | Photocell Bracket | 099229-01 | 1 | 25 | Bushing | M50104-03 | 2 |
| 5 | #6-32 x 3/8" Screw | * M10908-2 | 2 | 26 | Bushing | M50104-01 | 2 |
| 6 | Photocell Assembly | M16656-24 | 1 | 27 | #10-16 x 1/2" Screw | * M11084-27 | 6 |
| 7 | Burner Head Assembly | t | 1 | 28 | Clip Nut | M11271-8 | 8 |
| 8 | #10-16 x 1/2" Screw | * M11084-27 | 2 | 29 | #8-32 x 3/8" Screw | * M10908-14 | 1 |
| 9 | Fan | 102042-01 | 1 | 30 | Fuel Tank | 098513-67 | 1 |
| 0 | Motor and Pump Assembly | t | 1 | 31 | Fuel Cap (Includes Gasket) | 097702-01 | 1 |
| 1 | Rubber Bumper | M50631 | 2 | 32 | P.C. Board Support | 102349-01 | 5 |
| 2 | Motor Mounting Bracket | 101206-01 | 1 | 33 | Strain Relief Bushing | M11143-1 | 1 |
| 3 | Button Plug | 101695-01 | 1 | 34 | Power Cord | 098219-24 | 1 |
| 4 | Ignition Control Assembly | 104068-02 | 1 | 35 | Side Cover | M51077-09AA | 1 |
| 5 | 1/4-20 Hex Lock Nut | NTC-4C | 2 | 36 | #10-16 x 1/2" Screw | * M11084-27 | 4 |
| 6 | Fan Guard | M51114-01 | 1 | 37 | Thermostat | 097657-03 | 1 |
| 7 | Drain Plug (includes O-ring) | M27417 | 1 | 38 | #6-32 x 1/4" Screw | M10908-1 | 2 |
| 8 | Button Plug | 099213-01 | 1 | 39 | Thermostat Knob | 104905-01 | 1 |
| 9 | Fuel Line | M51345-06 | 1 | Δ | Wire Clip (Secures Wires | 099650-01 | 1 |
| 20 | Fuel Filter | 099743-01 | 1 | | of Thermostat) | | |
| 21 | Fuel Line Tube | M51151-02 | 1 | Δ | Wire Tie | 103814-01 | 1 |

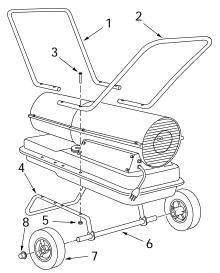
(*) Standard hardware item, available locally.

(Δ) Not shown.

(†) Not available as an assembly, see page 13.

Replacement Parts List for Handle and Wheel Group Models 3E218E and 3E219D

| Ref. No. | Description | Part Number 3E218E 3E219D Qty. | | |
|-------------|---------------------|-----------------------------------|-----------|---|
| | | | | |
| 1 | Front Handle | HA2203 | HA2204 | 1 |
| 2 | Rear Handle | HA2203 | HA2204 | 1 |
| 3 | #10 - 24 x 1³/4" | M12345-33 | M12345-33 | 8 |
| | Oval Head Screw | | | |
| 4 | Wheel Support Frame | M12342-3 | M12831-3 | 1 |
| 5 | 10-24 Torque Lock | NTC-3C | NTC-3C | 8 |
| | Hex Nut | | | |
| 6 | Axle | M51015-01 | M16801-2 | 1 |
| 7 | Wheel | 097896-04 | 097896-04 | 2 |
| 8 | Cap Nut | M28526 | M28526 | 2 |



Maintenance Kits

Figure 35 - Handle and Wheel Assembly

| | Part 2E510E | Numbers for Models 2E511E | 3E218E | 3E219D |
|--------------------|----------------|------------------------------|-----------|-----------|
| Ignition Control | 104068-03 | 104068-03 | 104068-02 | 104068-02 |
| Ignitor | 102548-01 | 102548-01 | 102548-03 | 102548-03 |
| Filter Kit | HA3014 | HA3014 | HA3017 | HA3017 |
| Nozzle Kit | HA3006 | 100735-17 | 100735-19 | 100735-20 |
| Rotor/Air Pump Kit | HA3004 | HA3005 | HA3004 | HA3004 |
| Handle | _ | _ | HA2203 | HA2204 |
| Photocell | M16656-23 | M16656-23 | M16656-24 | M16656-24 |
| Pump Adjustment | HA3020 | HA3020 | HA3020 | HA3020 |
| A | | | | |
| Accessories | | | | |

| | 2E510E | 2E511E | 3E218E | 3E219D |
|----------------------------------|--------|--------|--------|--------|
| Air Gauge Kit | HA1180 | HA1180 | HA1180 | HA1180 |
| Standard Wheels and Handle Kit | HA1206 | HA1206 | | |
| Heavy Duty Wheels and Handle Kit | HA1202 | HA1202 | | |

Wiring Diagram

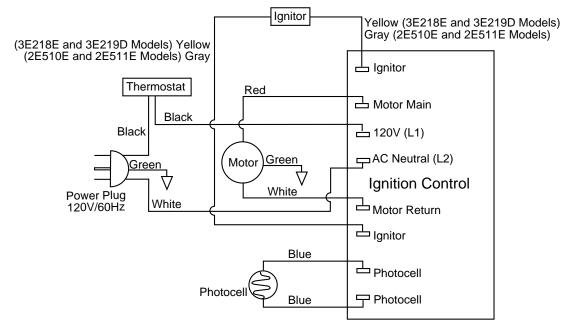


Figure 36 - Wiring Diagram for All Models



Troubleshooting Chart

S Never service heater while it is plugged in, operating, or hot. Severe burns and electrical shock can occur.

| Symptom | Possible Cause(s) | Corrective Action |
|--|---|--|
| Motor does not start five seconds after heater is plugged in | 1. No power to heater | 1. Check circuit breaker in electrical panel |
| | 2. Thermostat setting too low | 2. Turn thermostat knob to a higher setting |
| | | |
| | High Voltage! | |
| | Bad electrical connection between motor and ignition control assembly or ignition control assembly and power cord | 3. Check all electrical connections. See <i>Wiring Diagram</i> , page 21 |
| | Blown fuse on ignition control assembly | 4. See Ignition Control Assembly, page 10 |
| | 5. Binding pump rotor | 5. If fan does not turn freely, see <i>Pump</i> <i>Rotor</i> , page 9 |
| | 6. Defective ignition control assembly | 6. Replace ignition control assembly |
| | 7. Defective motor | 7. Replace Motor |
| Motor starts and runs but heater does | 1. No fuel in tank | 1. Fill tank with Kerosene |
| not ignite | 2. Pump pressure incorrect | 2. See Pump Pressure Adjustment, page 7 |
| | 3. Dirty fuel filter | 3. See Fuel Filter, page 7 |
| | 4. Obstruction in nozzle assembly | 4. See Nozzle, page 9 |
| | 5. Water in fuel tank | 5. Drain and flush fuel tank with clean kerosene. See Storing, Transporting, |
| | A WARNING | or Shipping, page 11 |
| | High Voltage! | |
| | 6. Bad electrical connection between ignitor and ignition control assembly | 6. Check electrical connections. See <i>Wiring Diagram</i> , page 21 |
| | 7. Defective ignitor | 7. Replace ignitor, see page 8 |
| | 8. Defective ignition control assembly | 8. Replace ignition control assembly |

Troubleshooting Chart (Continued)

| Symptom | Possible Cause(s) | Corrective Action |
|--|---|--|
| Heater ignites but ignition control | 1. Pump pressure incorrect | 1. See Pump Pressure Adjustment, page 7 |
| assembly shuts heater off after a short period of time | 2. Dirty air intake, air output, and/or lint filter | 2. See Air Output, Air Intake, and Lint Filters, page 6 |
| | 3. Dirty fuel filter | 3. See Fuel Filter, page 7 |
| | 4. Obstruction in nozzle assembly | 4. See <i>Nozzle</i> , page 9 |
| | Photocell assembly not properly installed (not seeing the flame) | Make sure photocell boot is properly seated in bracket |
| | A WARNING | |
| | High Voltage! | |
| | 6. Dirty photocell lens | 6. Clean photocell lens |
| | Bad electrical connection between photocell and ignition control assembly | 7. Check electrical connections. See <i>Wiring Diagram</i> , page 21 |
| | 8. Defective photocell | 8. Replace photocell |
| | 9. Defective ignition control assembly | 9. Replace ignition control assembly |



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