Cordless Jigsaw (Model CL180JS)



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SAFETY GUIDELINES - DEFINITIONS

This manual contains information that is important for you to know and understand. This information relates to protecting YOUR SAFETY and PREVENTING EQUIPMENT PROBLEMS. To help you recognize this information, we use the symbols below. Please read the manual and pay attention to these sections.

A DANGER

indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

▲WARNING

indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

A CAUTION

indicates a potentially hazardous situation which, if not avoided may result in minor or moderate injury.

CAUTION

used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

AWARNING Some dust created by power sanding, sawing, ginding, drilling, and other construction activities contains chemicals known (to the State of California) to cause cause, birth defects or other repro-Some dust created by power sanding, sawing, grinding, ductive harm. Some example of these chemicals are:

- lead from lead-based paints
- crystalline silica from bricks and cement and other masonry products
- arsenic and chromium from chemically-treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, always wear MSHA/NIOSH approved, properly fitting face mask or respirator when using such tools.

GENERAL SAFETY RULES



AWARNING Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS.

WORK AREA

- Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep bystanders, children, and visitors away while operating a **power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- Do not abuse the cord. Never use the cord to carry the tool. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
- A battery operated tool with integral batteries or a separate battery pack must be recharged only with the specified charger for the battery. A charger that may be suitable for one type of battery may create a risk of fire when used with another battery.
- Use battery operated tool only with specifically designated battery **pack.** Use of any other batteries may create a risk of fire.

PERSONAL SAFETY

Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

- 2. Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- 3. Avoid accidental starting. Be sure switch is in the locked or off position before inserting battery pack. Carrying tools with your finger on the switch or inserting the battery pack into a tool with the switch on invites accidents.
- **4.** Remove adjusting keys or wrenches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- **5. Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
- **6.** Use safety equipment. Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
- 7. **Use certified safety equipment.** Eye protection equipment should comply with ANSI Z87.1 standards, hearing equipment should comply with ANSI S3.19 standards, and dust mask protection should comply with MSHA/NIOSH certified respirator standards.

TOOL USE AND CARE

- 1. Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
- **2. Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
- 3. Do not use tool if switch does not turn it on or off. Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- 4. Disconnect battery pack from tool and place the switch in the locked or OFF position before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
- **5.** Store idle tools out of reach of children and other untrained persons. Tools are dangerous in the hands of untrained users.
- 6. When battery pack is not in use, keep it away from other metal objects like: paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause sparks, burns, or a fire.
- 7. Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools with sharp cutting edge are less likely to bind and are easier to control.
- 8. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
- 9. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool may create a risk of injury when used on another tool.

SERVICE

- 1. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
- 2. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance Section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of shock or injury.

ADDITIONAL SPECIFIC SAFETY RULES

- 1. Hold tool by insulated gripping surfaces when performing an operation where the cutting tools may contact hidden wiring. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- 2. Be aware that this tool is always in an operating condition, because it does not have to be plugged into an electrical outlet. Always set the trigger switch to the locked OFF position when installing or removing the battery pack or saw blade.
- 3. Keep blades sharp.
- **4. Keep hands away from cutting area.** When sawing never reach underneath or behind the material being cut for any reason.
- 5. When you have finished a cut be careful not to come into contact with the blade. Turn off the motor immediately.
- 6. AWARNING EXERCISE EXTREME CAUTION WHEN BLIND CUTTING TO BE CERTAIN THAT THERE ARE NO FOREIGN OBJECTS SUCH AS ELECTRICAL WIRE, CONDUIT, PLUMBING PIPES, ETC., THAT MAY COME INTO CONTACT WITH THE BLADE.
- 7. Never hold work in your hand, lap, or against other parts of your body when sawing.
- 8. Some wood contains preservatives which can be toxic. Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, all safety information available from your material supplier.

AWARNING There are certain applications for which this tool was designed. Delta strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Delta and we have advised you.

Technical Service Manager Delta Machinery 4825 Highway 45 North Jackson, TN 38305

SYMBOLS

SYMBOL	DEFINITION
V	 volts
Α	 amperes
Hz	 hertz
W	 watts
kW	 kilowatts
μF	 microfarads
I	 liters
kg	 kilograms
N/cm ²	 newtons per square centimeter
Pa	 pascals
h	 hours
min	 minutes
S	 seconds
\sim	 alternating current

$_3$ \sim	 three-phase alternating current	
$_{3N}$ \bigcirc	 three-phase alternating current with neutral	
	 direct current	
n_{\circ}	 no load speed	
$\overline{\frown}$	 alternating or direct current	
	 Class II Construction	
	 splash-proof construction	
	 watertight construction	
/min	 revolutions or reciprocation per minute	

SAFETY INSTRUCTIONS FOR CHARGER AND BATTERIES

- 1. SAVE THESE INSTRUCTIONS. This manual contains important safety and operating instructions for Delta Battery Charger.
- 2. Before using a battery charger, read all instructions and cautionary markings on (1) battery charger, (2) battery pack, and (3) product using battery.
- **3. ACAUTION** To reduce risk of injury, a Delta charger should only be used to charge a Delta battery pack. Other types of batteries may burst causing personal injury and damage. Do not charge a Delta battery pack with any other charger.
- **4. Do not expose charger** to rain, snow or frost.
- **5. Do not abuse cord.** Never carry charger by cord or yank it to disconnect from receptacle. Pull by plug rather than cord when disconnecting charger. Have damaged or worn power cord and strain reliever replaced immediately. DO NOT ATTEMPT TO REPAIR POWER CORD.
- **6. Make sure cord** is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- **7. Do not use an extension cord** unless absolutely necessary. Use of improper extension cord could result in a risk of fire and electric shock. If an extension cord must be used, make sure:
 - A. That the pins on plug of extension cord are the same number, size and shape as those of plug on charger.
 - B. That the extension cord is properly wired and in good electrical condition.
 - C. Wire Size of cord is at least as specified in following chart:

LENGTH OF CORD IN FEET	25	50	100	150
AWG SIZE OF CORD	18	18	18	16

- D. If an extension cord is to be used outdoors it must be marked with the suffix W-A or W following the cord type designation. For example SJTW-A to indicate it is acceptable for outdoor use.
- **8. Do not operate** charger with damaged cord or plug have them replaced immediately, to avoid a hazard. DO NOT ATTEMPT TO REPAIR POWER CORD.
- 9. Do not operate charger if it has received a sharp blow, been dropped, or otherwise damaged in any way; take it to a qualified serviceman.

- **10.** Do not disassemble charger or battery pack. Take it to a qualified serviceman when service or repair is required. Incorrect reassembly may result in a risk of electric shock or fire.
- **11. Unplug charger** from outlet before attempting any maintenance or cleaning to reduce risk of electric shock.
- **12.** Charge the battery pack in a well ventilated place, do not cover the charger and battery pack with a cloth, etc., while charging.
- **13. Do not store** the charger or battery pack in locations where the temperature may reach or exceed 122°F (50°C) (such as a metal tool shed, or a car in the summer), which can lead to deterioration of the storage battery.
- **14. Do not charge battery pack** when the temperature is BELOW 40°F (4.4°C) or ABOVE 104°F(40°C). This is very important for proper operation.
- 15. Do not incinerate battery pack. It can explode in a fire.
- **16.** Do not charge battery in damp or wet locations.
- **17. Do not attempt** to charge any other cordless tool or battery pack with the Delta charger.
- **18. Do not short across** the terminals of the battery pack: EXTREMELY HIGH TEMPERATURES COULD CAUSE PERSONAL INJURY OR FIRE.
- 19. Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double Insulation eliminates the need for the three wire grounded power cord and grounded power supply system.
- **20.** Dispose of expended batteries properly. The Delta Battery Packs contains rechargeable, nickel-cadmium batteries. These batteries must be recycled or disposed of properly. Drop off expended battery packs at your local replacement battery retailer, your local recycling center, or at a Delta Service Center (see list on back page of this manual). Applicable fees for the collection and recycling of these batteries (in the United States), have been paid to the RBRC™. For further information, call: 1-800-8-BATTERY.



RBRC™ is a Trademark of the Rechargeable Battery Recycling Corporation.

REPLACEMENT PARTS

When servicing use only identical replacement parts.

FUNCTIONAL DESCRIPTION

FOREWORD

Delta Model CL180JS Cordless Jigsaw is designed to use Universal-Shank Blades for cutting materials of the following MAXIMUM thickness: wood 41/3", plastic and fiberglass 11/4", aluminum and nonferrous metals 13/16", mild steel 3/8", and stainless steel 1/8".

CHARGING THE BATTERY

CHARGING THE BATTERY PACK GENERAL

Before using your cordless tool for the first time, the battery pack should be fully charged. If the battery pack is installed in the tool, remove it by following instructions under INSTALLING OR REMOVING BATTERY PACK.

As a battery pack approaches the discharged state, you will notice a sharp drop in tool performance. When the tool is unable to perform the task at hand, it is time to recharge the battery pack. Recharging the battery pack before this condition is reached will reduce the total work life of the pack. Discharging the pack beyond this point can damage the pack.

NOTE: Battery temperature will increase during and shortly after use. Batteries may not accept a full charge if they are charged immediately after use. Allow the battery pack to cool to room temperature before charging for best results.

CAUTION The battery charger must rest on the four pads provided on the bottom of the case. Vent slots in top and bottom of charger must not be obstructed. Do not charge battery when temperature is BELOW 40°F (4.4°C) or ABOVE 104°F (40°C).

NORMAL CHARGING

Make sure power circuit voltage is the same as that shown on the charger specification plate. Connect charger to power source. The orange light (A) Fig. 2, should light up. This indicates the charger is ready to begin charging.

Position battery pack on charger, align rails (D) Fig. 2 and Fig. 3, on battery charger with four tabs (C) Fig. 3 on battery pack. Slide battery forward onto charger until it stops.

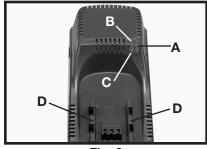
The red light (B) Fig. 2, should begin to glow continuously, indicating that the battery pack is receiving a "Fast Charge" (if the red light does not glow continuously, and the green light (C) Fig. 2, begins to glow: remove battery and reinsert when battery temperature is between 40°F (4.4°C) and 104°F (40°C). After approximately one hour, the "Fast Charge" indicator light (red) should go out indicating that the battery pack is fully charged and that the charger is now in a "Trickle Charge" mode (green light). The battery pack can be left on "Trickle Charge" until you are ready to use it.

Depending on room temperature, line voltage, and existing charge level, initial battery charging may take longer than one hour.

Disconnect charger from power source when not in use.

Special Charge Modes: If all lights go out after the battery is inserted, the charger has entered pre-charge mode. In approximately 5-10 minutes, the orange and red lights should turn on indicating that fast charge has been initiated. If all lights remain off after 15 minutes, remove the battery. The orange light should glow. Reinsert the battery. If the orange light goes out when the battery is inserted and all lights remain off for 15 minutes, battery should be replaced.

After inserting battery, if the orange light is on while the red and green lights remain off, remove battery and re-insert. If the orange light is on while the red and green lights remain off, battery should be replaced.





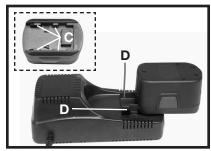


Fig. 3

INSTALLING OR REMOVING BATTERY PACK

TO INSTALL BATTERY PACK: Align rails (A) Fig. 4, on battery pack with slots on tool and push battery pack onto tool until it locks in place.

TO REMOVE BATTERY PACK: Depress the battery release button (B) Fig. 4, and pull battery pack out of tool.

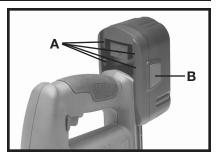


Fig. 4

ASSEMBLY

BLADE INSTALLATION

- 1. Raise the blade guard (A) Fig. 5 by lifting up on tab (B).
- 2. Depress button (C) Fig. 6, and gently squeeze the switch trigger (D) until the blade shaft moves slowly and stop the motor when the blade shaft is at or near the bottom of its stroke as shown in Fig. 7.
- 3. AWARNING REMOVE BAT-TERY PACK.

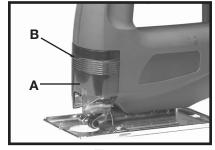


Fig. 5

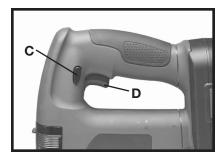


Fig. 6

4. Loosen the two screws (F) Fig. 7 on the blade shaft.

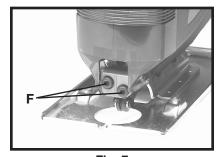


Fig. 7

ACAUTION AVOID CONTACT WITH THE BLADE TEETH TO PREVENT PERSONAL INJURY.

- 5. With the teeth of the blade facing away from the saw, insert the blade through the blade guide (G) Fig. 8, into the blade holder (H) as far as it will go and tighten the two screws (F) Fig. 7.
- 6. Lower the blade guard (A) Fig. 5, by pushing down on tab (B).
- 7. Install battery pack.



Fig. 8

BLADE REMOVAL

Follow the blade installation procedure and remove the blade instead of installing the blade.

SAW OPERATION

TO START AND STOP SAW

AWARNING THIS TOOL IS ALWAYS IN AN OPERATING CONDITION BECAUSE IT DOES NOT HAVE TO BE PLUGGED INTO AN ELECTRICAL OUTLET. KEEP HANDS, BODY, AND CLOTHING CLEAR OF THE BLADE WHEN A BATTERY PACK IS INSTALLED IN THE SAW.

- 1. Install battery pack.
- 2. Hold down button (A) Fig. 9 from either side of handle (B).
- 3. Squeeze power trigger (C) Fig. 9 to start the blade in motion.
- 4. Release power trigger (C) Fig. 9 to stop the blade.

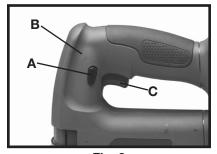


Fig. 9

VARIABLE SPEED

This saw is equipped with a variable speed control switch. The speed range is 0 to 2700 SPM. The speed is adjusted by squeezing the power trigger. The more the power trigger is squeezed the higher the speed.

Use higher speed for fast cutting when finish and accuracy are not critical. Use slower speed when accuracy and finish are critical or for delicate materials.

BASE ADJUSTMENT

A WARNING REMOVE THE BATTERY.

A CAUTION AVOID CONTACT WITH THE BLADE TEETH TO PREVENT PERSONAL INJURY.

The base may be adjusted two ways, front to rear and tilted either left or right for making bevel cuts. The base has a detente at the 0 (90 degree) setting and at 45 degree setting both left and right of center.

The base is set at its forward most position at the factory. The base can be adjusted to the rear for making flush cuts around walls and other similar areas. To move the base for-

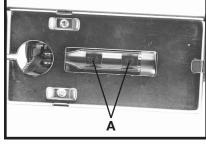


Fig. 10

ward or backward, turn the saw on its side, loosen screws (A), Fig. 10, move the base to the desired position and retighten the screws.

NOTE: When making bevel cuts, the base should be set to the forward most position.

USING THE SAW

First, secure the material in a bench vise or with clamps to the work table. This is especially important when sawing small pieces or thin material. As the work progresses in scroll or curved cut-out pieces, the material can be readjusted to accommodate the movement of the saw. If the work is large enough it can be held by hand across saw horses. The saw cuts freely with only light forward feed pressure on the tool. Forcing the saw will not make it cut faster.

To start the cut, secure the work, mark the line of cut clearly, place the forward edge of the saw base firmly on the edge of the material, start the motor and move the blade into the work.

DO NOT FORCE. LET THE SAW DO THE WORK. Move the machine forward only rapidly enough to keep the blade cutting.

You will find that the open throat and clear forward edge of the saw base make it easy to follow the line and cut closely to the pattern. You need not cut oversize for hand finishing or sanding on most materials. The smoothness of cut will often make further sanding unnecessary.

ACAUTION Avoid contact with the blade teeth to prevent personal injury.

BLADE WRENCH STORAGE

The tool has a blade/wrench storage area located on the back of the tool.

To open the blade/wrench storage unit, pull out on tab (A) Fig. 11.

The blades and base adjustment wrench can be stored in the opening as shown in Fig. 12.

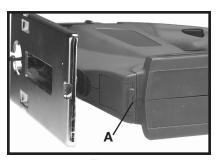


Fig. 11



Fig. 12

MAINTENANCE

KEEP TOOL CLEAN

All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could very possibly dissolve or otherwise damage the material.

FAILURE TO START

Should your tool fail to start, make sure battery pack is charged and properly installed in tool.

BATTERY

The battery pack will discharge by itself without damage if stored for long periods of time, and may require recharging before use.

LUBRICATION

For your continued safety and electrical protection, lubrication and service on this tool should ONLY be performed by an AUTHORIZED Delta SERVICE STATION or a PORTER-CABLE DELTA FACTORY SERVICE CENTER.

At approximately 100 hours of use, take or send your tool to your nearest Authorized Delta Service Station to be thoroughly cleaned and inspected; worn parts replaced, when necessary; relubricated with fresh lubricant, and performance tested.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED DELTA SERVICE STATION or a PORTER-CABLE•DELTA FACTORY SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the name-plate of your tool (model number, type, serial number, etc.).

ACCESSORIES

A complete line of accessories is available from your Porter-Cable

Delta Supplier, Porter-Cable

Delta Factory Service Centers, and Delta

Authorized Service Stations. Please visit our Web Site www.deltama-chinery.com for a catalog or for the name of your nearest supplier.

AWARNING Since accessories other than those offered by Porter-Cable•Delta, have not been tested with this product use of such accessories could be hazardous. For safest operation, only Porter-Cable •Delta recommended accessories should be used with this product.



Two Year Limited New Product Warranty

Delta will repair or replace, at its expense and at its option, any new Delta machine, machine part, or machine accessory which in normal use has proven to be defective in workmanship or material, provided that the customer returns the product prepaid to a Delta factory service center or authorized service station with proof of purchase of the product within two years and provides Delta with reasonable opportunity to verify the alleged defect by inspection. For all refurbished Delta product, the warranty period is 180 days. Delta may require that electric motors be returned prepaid to a motor manufacturer's authorized station for inspection and repair or replacement. Delta will not be responsible for any asserted defect which has resulted from normal wear, misuse, abuse or repair or alteration made or specifically authorized by anyone other than an authorized Delta service facility or representative. Under no circumstances will Delta be liable for incidental or consequential damages resulting from defective products. This warranty is Delta's sole warranty and sets forth the customer's exclusive remedy, with respect to defective products; all other warranties, express or implied, whether of merchantability, fitness for purpose, or otherwise, are expressly disclaimed by Delta.

PORTER-CABLE • DELTA SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE • DELTA) (CENTRE DE SERVICE PORTER-CABLE • DELTA)

Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations (Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguientes Centros de Porter-Cable • Delta) (Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

ARIZONA

Tempe 85282 (Phoenix) 2400 West Southern Avenue Suite 105

Phone: (602) 437-1200 Fax: (602) 437-2200

CALIFORNIA

Ontario 91761 (Los Angeles) 3949A East Guasti Road Phone: (909) 390-5555 Fax: (909) 390-5554

San Diego 92111 7638 Clairemnot Blvd. Phone: (858) 277-9595 Fax: (858) 277-9696

San Leandro 94577 (Oakland) 3039 Teagarden Street Phone: (510) 357-9762 Fax: (510) 357-7939

COLORADO

Arvada 80003 (Denver) 8175 Sheridan Blvd., Unit S Phone: (303) 487-1809 Fax: (303) 487-1868

FI ORIDA

Davie 33314 (Miami) 4343 South State Rd. 7 (441) Unit #107 Phone: (954) 321-6635 Fax: (954) 321-6638

Tampa 33609 4538 W. Kennedy Boulevard Phone: (813) 877-9585 Fax: (813) 289-7948

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Forest Park 30297 (Atlanta) 5442 Frontage Road, Suite 112 Phone: (404) 608-0006 Fax: (404) 608-1123

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Addison 60101 (Chicago) 400 South Rohlwing Rd. Phone: (630) 424-8805 Fax: (630) 424-8895

Woodridge 60517 (Chicago) 2033 West 75th Street Phone: (630) 910-9200 Fax: (630) 910-0360

MARYLAND

Elkridge 21075 (Baltimore) 7397-102 Washington Blvd. Phone: (410) 799-9394 Fax: (410) 799-9398

MASSACHUSETTS

Franklin 02038 (Boston) Franklin Industrial Park 101E Constitution Blvd. Phone: (508) 520-8802 Fax: (508) 528-8089

MICHIGAN Madison Heights 48071 (Detroit)

30475 Stephenson Highway Phone: (248) 597-5000 Fax: (248) 597-5004

MINNESOTA

Minneapolis 55429 5522 Lakeland Avenue North Phone: (763) 561-9080 Fax: (763) 561-0653

MISSOURI

North Kansas City 64116 1141 Swift Avenue Phone: (816) 221-2070 Fax: (816) 221-2897

St. Louis 63119 7574 Watson Road Phone: (314) 968-8950 Fax: (314) 968-2790

NEW YORK

Flushing 11365-1595 (N.Y.C.) 175-25 Horace Harding Expwy. Phone: (718) 225-2040 Fax: (718) 423-9619

NORTH CAROLINA

Charlotte 28270 9129 Monroe Road, Suite 115 Phone: (704) 841-1176 Fax: (704) 708-4625

оню

Columbus 43214 4560 Indianola Avenue Phone: (614) 263-0929 Fax: (614) 263-1238 Cleveland 44125 8001 Sweet Valley Drive Unit #19 Phone: (216) 447-9030 Fax: (216) 447-3097

OREGON

Portland 97230 4916 NE 122 nd Ave. Phone: (503) 252-0107 Fax: (503) 252-2123

PENNSYLVANIA

Willow Grove 19090 (Philadelphia) 520 North York Road Phone: (215) 658-1430 Fax: (215) 658-1433

TEXAS

Carrollton 75006 (Dallas) 1300 Interstate 35 N, Suite 112 Phone: (972) 446-2996 Fax: (972) 446-8157

Houston 77043 4321 Sam Houston Parkway, West Suite 180 Phone: (713) 983-9910 Fax: (713) 983-6645

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