#### Description

# ₩DELPHI SERIES



# Delphi Series Q48DR, 87W-100W, Quarter Brick Dual Output, DC/DC Power Modules: 48V in, 1.8V and 3.3V, 15A out each channel

The Delphi Series Q48DR Quarter Brick Dual, 48V input, dual output, isolated DC/DC converters are latest offering from one of the world's largest power supply manufacturers — Delta Electronics, Inc. This product family provides up to 100 watts of power or 15A of output current (each channel simultaneously) in an industry standard footprint. Both output channels can be used independently of each other with option to trim each channel either in the same direction or in reversion direction. With creative design technology and optimized circuit, these converters possess outstanding electrical and thermal performance, as well as extremely high reliability under highly stressful operating conditions. All the models are fully protected from abnormal input/output voltage, current, and temperature conditions. The Delphi Series converters meet all safety requirements with basic insulation.



- High Efficiency: 88%@ 1.8V/15A, 3.3V/15A
- Standard footprint:57.9mmx36.8mmx8.5mm
   (2.28"×1.45"×0.33")
- Industry standard pin out
- 2:1 input voltage range
- Fixed frequency operation
- Fully protected: OTP, OCP, OVP, UVLO
- No minimum load required
- 1500 V isolation and basic insulation
- Two independent power train and separate trim for each output
- ISO 9001, TL 9000, ISO 14001, QS9000,
   OHSAS18001 certified manufacturing facility
- UL/cUL 60950 (US & Canada) Recognized, and TUV (EN60950) Certified
- CE mark meets 73/23/EEC and 93/68/EEC directives

#### **OPTIONS**

- Optional second trim pin for independent trim of the two outputs
- Positive On/Off logic
- Short pin lengths available

#### **APPLICATIONS**

- Telecom/DataCom
- Wireless Networks
- Optical Network Equipment
- Server and Data Storage
- Industrial/Test Equipment



# TECHNICAL SPECIFICATIONS (T<sub>A</sub>=25°C, airflow rate=300 LFM, V<sub>in</sub>=48Vdc, nominal Vout unless otherwise noted.)

PARAMETER	NOTES and CONDITION	Q48DR1R833NRFA				
ADOOL LITE MAYIMUM DATINGS	_	Min.	Тур.	Max.	Units	
ABSOLUTE MAXIMUM RATINGS Input Voltage						
Continuous					80	Vdc
Transient (100ms)	<100ms				100	Vdc
Operating Temperature	Please refer to figure 27 for measuring poin	nt	-40		114	°C
Storage Temperature Input/Output Isolation Voltage			-55 1500		125	°C Vdc
INPUT CHARACTERISTICS			1300			Vuc
Operating Input Voltage			36	48	75	Vdc
Input Under-Voltage Lockout				0.4	0.5	
Turn-On Voltage Threshold Turn-Off Voltage Threshold			33 31	34 32	35 33	Vdc Vdc
Lockout Hysteresis Voltage			1	2	3	Vdc
Maximum Input Current	100%load, 36Vin			_	2.9	A
No-Load Input Current				100	150	mA
Off Converter Input Current				5	10	mA
Inrush Current(I <sup>c</sup> t) Input Reflected-Ripple Current	P-P thru 12µH inductor, 5Hz to 20MHz			0.015 10		A <sup>2</sup> s mA
Input Voltage Ripple Rejection	120Hz			50		dB
OUTPUT CHARACTERISTICS	120112			-		
Output Voltage Set Point	Vin=48V. Io=Io.max. Tc=25 ℃	Vout 1	1.771	1.800	1.829	Vdc
' v	VIII 10V, 10 10.111ax, 10 20 0	Vout 2	3.247	3.300	3.353	Vuc
Output Voltage Regulation	lo1=lo, min to lo, max, lo2=0A	Vout 1				
Over Load	lo2=lo, min to lo, max, lo1=0A	Vout 1		±5	±10	mV
Overline		Vout 2			. 10	.,
Over Line	Vin=36V to 75V,lo1=lo2=full load	Vout 2		±3	±10	V
Cross Regulation	Worse Case			±5	±10	mV
Over Temperature	Tc=-40 $℃$ to 85 $ℂ$			±15	±50	
Total Output Voltage Range	Over sample load, line and temperature	Vout 1	1.746		1.854	V
Total Output Voltage Nange	Over sample load, line and temperature	Vout 2	3.201		3.399	V
Output Voltage Ripple and Noise	5Hz to 20MHz bandwidth					
Peak-to-Peak	lo1, lo2 Full Load, 1μF ceramic, 10μF tantalum	Vout 1		40	80	mV
		Vout 2 Vout 1		40 10	80 30	
RMS	lo1, lo2 Full Load, 1μF ceramic, 10μF tantalum	Vout 1		10	30	mV
Operating Output Current Renge		Vout 1	0		15	Λ
Operating Output Current Range		Vout 2	0		15	А
Output DC Current-Limit Inception		Vout 1 Vout 2	100% 100%		150% 150%	_
DYNAMIC CHARACTERISTICS		Voul 2	100%		130%	
Output Voltage Current Transient	48V, 10μF Tan & 1μF Ceramic load cap, 0.1/	Vμs				
Positive Step Change in Output Current	lout1from 50% lo, max to 75% lo, max	Vout 1		100		mV
1 ositive step onlinge in output ourient	10dt 1110111 00 /0 10, 111dx to 70 /0 10, 111dx	Vout 2		100		1114
Negative Step Change in Output Current	lout2 from 75% lo, max to 50% lo, max	Vout 1 Vout 2		100 100		mV
Cross dynamic	Each channel independence	Voul 2		100	20	mV
Settling Time (within 1% Vout nominal)	Edon Sharmor macpendence			150		US
Turn-On Transient						
Start-up Time, From On/Off Control				10	15	MS
Start-up Time, From Input		Vout 1		10	15 10000	mS
Maximum Output Capacitance	Full load; 5% overshoot of Vout at startup	Vout 1			10000	μF
EFFICIENCY		V Jul 2			10000	
100% Load	lout1, lout2 full load, 48vdc Vin			88		%
60% Load	lout1, lout2 60% of full load, 48vdc Vin			88		%
ISOLATION CHARACTERISTICS		_	1500			Vdc
Input to Output Isolation Resistance			1500 10			MΩ
Isolation Capacitance			10	3000		pF
FEATURE CHARACTERISTICS						
Switching Frequency				350		kHz
ON/OFF Control, (Logic Low-Module ON)	Von/off at lan/off=1 0m A		0		0.0	V
Logic Low Logic High	Von/off at Ion/off=1.0mA Von/off at Ion/off=0.0 μA		U		0.8 18	V
ON/OFF Current	Ion/off at Von/off=0.0V				1	mA
Leakage Current	Logic High, Von/off=15V				50	uA
Output Voltage Trim Range	Pout ≤ max rated power		-10		+10	%
Output Over-Voltage Protection	Over full temp range; %of nominal Vout		115	122	130	%
GENERAL SPECIFICATIONS	lo=00% of lo may T05% 0005111			2.0		N4 b
MTBF Weight	lo=80% of lo, max; Ta=25°C,300FLM			3.0 26.5		M hour
Over-Temperature Shutdown	Please refer to figure 27 for measuring point			122		°C

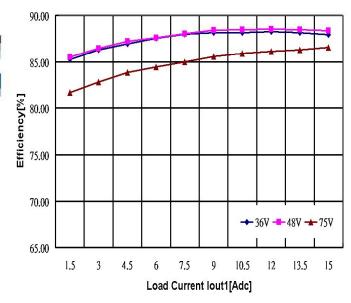
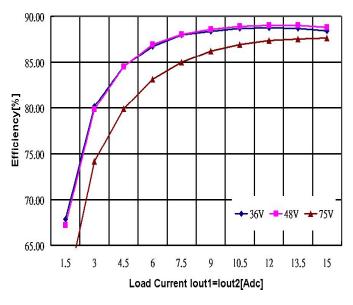


Figure 1: Efficiency vs. load current lout1 for minimum, nominal, and maximum input voltage at 25°C, for lout2=7.5A.



**Figure 3:** Efficiency vs. load current lout1 and lout2 for minimum, nominal, and maximum input voltage at 25°C, for lout1=lout2

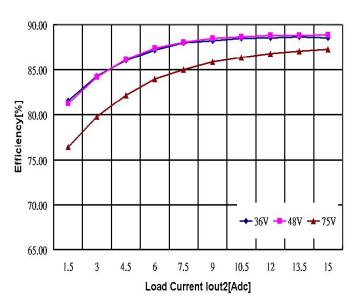
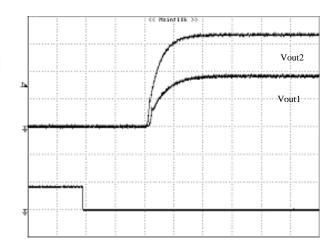


Figure 2: Efficiency vs. load current lout2 for minimum, nominal, and maximum input voltage at 25°C, for lout1=7.5A



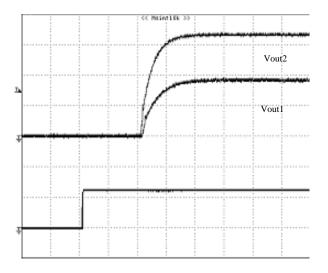
Figure 4: Power dissipation vs. load current for minimum, nominal, and maximum input voltage at 25°C. for lout1=lout2



Vou(2

**Figure 5:** Turn-on transient at zero load current(2ms/div). Vin=48V. Negative logic turn on. Top Trace: Vout; 1V/div; Bottom Trace: ON/OFF input: 5V/div

**Figure 6:** Turn-on transient at full rated load current (resistive load) (2 ms/div). Vin=48V. Negative logic turn on. Top Trace: Vout; 1V/div; Bottom Trace: ON/OFF input: 5V/div



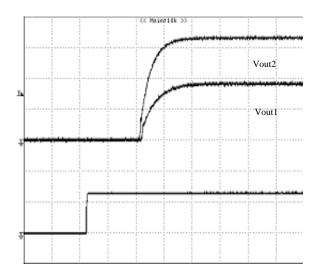


Figure 7: Turn-on transient at zero load current (2ms/div). Vin=48V. Positive logic turns on. Top Trace: Vout; 1V/div; Bottom Trace: ON/OFF input: 5V/div

Figure 8: Turn-on transient at full load current (2ms/div). Vin=48V. Positive logic turns on. Top Trace: Vout; 1V/div; Bottom Trace: ON/OFF input: 5V/div

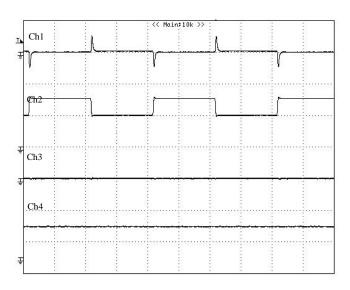
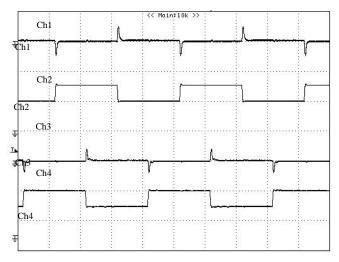
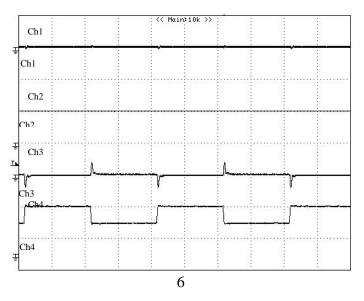


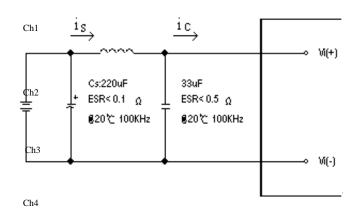
Figure 9: Output voltage response to step-change in load current lout2 (75%-50%-75% of lo, max; di/dt = 2.5A/μs) at lout1=7.5A. Load cap: 470μF, 35mΩ ESR solid electrolytic capacitor and 1μF ceramic capacitor. Ch1=Vout2 (100mV/div), Ch2=lout2 (7.5A/div), Ch3=Vout1 (100mV/div), Ch4=lout1 (7.5A/div) Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module.



**Figure 11:** Output voltage response to step-change in load current lout2 and lout1 (75%-50%-75% of lo, max; di/dt = 2.5A/μs). Load cap: 470μF, 35mΩ ESR solid electrolytic capacitor and 1μF ceramic capacitor. Ch1=Vout2 (100mV/div), Ch2=lout2 (7.5A/div), Ch3=Vout1 (100mV/div), Ch4=lout1 (7.5A/div) Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module.

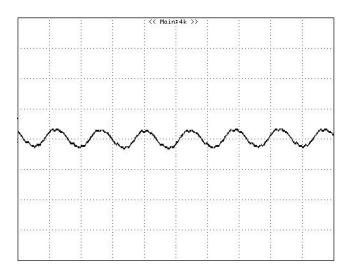


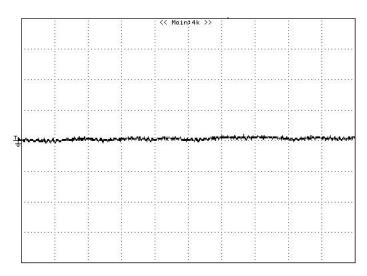
**Figure 10:** Output voltage response to step-change in load current lout1 (75%-50%-75% of lo, max; di/dt = 2.5A/μs) at lout2=7.5A. Load cap:  $470\mu$ F,  $35m\Omega$  ESR solid electrolytic capacitor and  $1\mu$ F ceramic capacitor. Ch1=Vout2 (100mV/div), Ch2=lout2 (7.5A/div), Ch3=Vout1 (100mV/div), Ch4=lout1 (7.5A/div) Scope measurement should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module.



**Figure 12:** Test set-up diagram showing measurement points for Input Terminal Ripple Current and Input Reflected Ripple Current.

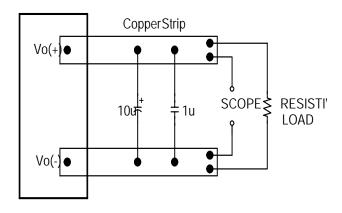
Note: Measured input reflected-ripple current with a simulated source Inductance ( $L_{TEST}$ ) of 12  $\mu$ H. Capacitor Cs offset possible battery impedance. Measure current as shown above





**Figure 13:** Input Terminal Ripple Current-i<sub>c</sub>, at full rated output current and nominal input voltage with 12μH source impedance and 33μF electrolytic capacitor (500 mA/div, 2us/div).

**Figure 14:** Input reflected ripple current-is, through a 12µH source inductor at nominal input voltage and rated load current (20 mA/div, 2us/div).



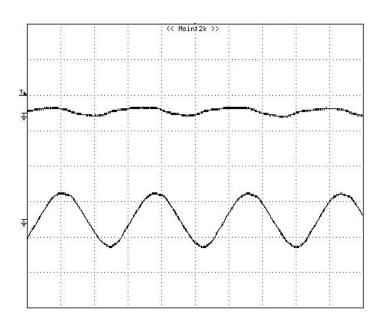
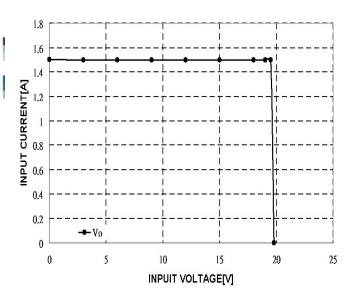


Figure 15: Output voltage noise and ripple measurement test setup

**Figure 16:** Output voltage ripple at nominal input voltage and rated load current (lout1=lout2=15A)(20 mV/div, 1us/div). Top trace: Vout2(20mV/div), Bottom trace(20mV/div)

Load capacitance: 1µF ceramic capacitor and 10µF tantalum capacitor. Bandwidth: 20 MHz. Scope measurements should be made using a BNC cable (length shorter than 20 inches). Position the load between 51 mm to 76 mm (2 inches to 3 inches) from the module.



**Figure 17:** Output voltage vs. load current lout1 showing typical current limit curves and converter shutdown points.

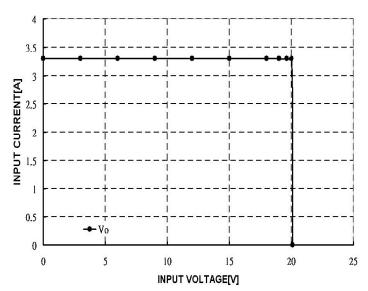


Figure 18: Output voltage vs. load current lout2 showing typical current limit curves and converter shutdown points.

#### **DESIGN CONSIDERATIONS**

#### **Input Source Impedance**

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. If the source inductance is more than a few  $\mu$ H, we advise adding a 10 to 100  $\mu$ F electrolytic capacitor (ESR < 0.7  $\Omega$  at 100 kHz) mounted close to the input of the module to improve the stability.

# **Layout and EMC Considerations**

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team. An external input filter module is available for easier EMC compliance design. Application notes to assist designers in addressing these issues are pending release.

### **Safety Considerations**

The power module must be installed in compliance with the spacing and separation requirements of the enduser's safety agency standard, i.e., UL60950, CAN/CSA-C22.2 No. 60950-00 and EN60950:2000 and IEC60950-1999, if the system in which the power module is to be used must meet safety agency requirements.

When the input source is 60 Vdc or below, the power module meets SELV (safety extra-low voltage) requirements. If the input source is a hazardous voltage which is greater than 60 Vdc and less than or equal to 75 Vdc, for the module's output to meet SELV requirements, all of the following must be met:

- The input source must be insulated from any hazardous voltages, including the ac mains, with reinforced insulation.
- One Vi pin and one Vo pin are grounded, or all the input and output pins are kept floating.
- The input terminals of the module are not operator accessible.
- If the metal baseplate is grounded the output must be also grounded.
- A SELV reliability test is conducted on the system where the module is used to ensure that under a single fault, hazardous voltage does not appear at the module's output.

Do not ground one of the input pins without grounding one of the output pins. This connection may allow a non-SELV voltage to appear between the output pin and ground.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a normal-blow fuse with 7A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current.

#### **Soldering and Cleaning Considerations**

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

# FEATURES DESCRIPTIONS

#### **Over-Current Protection**

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will automatically shut down (hiccup mode).

The modules will try to restart after shutdown. If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is corrected.

#### **Over-Voltage Protection**

The modules include an internal output over-voltage protection circuit, which monitors the voltage on the output terminals. If this voltage exceeds the over-voltage set point, the module will shut down.

The module will try to restart after shutdown. If the overvoltage condition still exists during restart, the module will shut down again. This restart trial will continue until the output voltage is within specification.

#### **Over-Temperature Protection**

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the temperature exceeds the over-temperature threshold the module will shut down.

The module will try to restart after shutdown. If the overtemperature condition still exists during restart, the module will shut down again. This restart trial will continue until the temperature is within specification.

#### Remote On/Off

The remote on/off feature on the module can be either negative or positive logic. Negative logic turns the module on during a logic low and off during a logic high. Positive logic turns the modules on during a logic high and off during a logic low.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi(-) terminal. The switch can be an open collector or open drain.

For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi(-). For positive logic if the remote on/off feature is not used, please leave the on/off pin to floating.

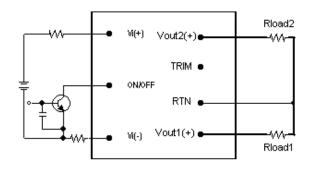


Figure 19: Remote on/off implementation

#### **Output Voltage Adjustment (TRIM)**

To increase or decrease the output voltage set point, the modules may be connected with an external resistor between the TRIM pin and either Vout1(+) or RTN. The TRIM pin should be left open if this feature is not used.

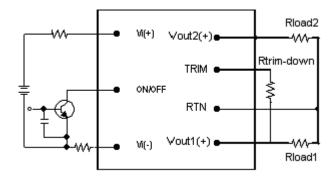


Figure 20: Circuit configuration for trim-down (decrease output voltage)

If the external resistor is connected between the TRIM and Vout1(+) pin, the output voltage set point decreases (Fig. 20). The external resistor value is from the table below.

# FEATURES DESCRIPTIONS (CON.)

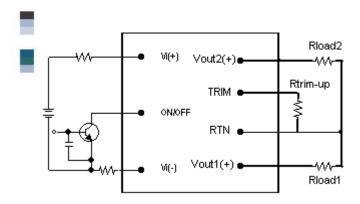


Figure 21: Circuit configuration for trim-up (increase output voltage)

If the external resistor is connected between the TRIM and RTN, the output voltage set point increases (Fig. 21). The external resistor value is from table below.

Trim Resistor						
(Vout Increase)						
Δ [%]	Rtrim-up [K $\Omega$ ]					
1	57.4					
2	25.5					
3	14.9					
4	9.57					
5	6.38					
6	4.26					
7	2.47					
8	1.60					
9	709					
10	0					

Trim Resistor						
(Vout Decrease)						
Δ [%]	Rtrim-down [KΩ]					
1	70.2					
2	31.2					
3	18.2					
4	11.7					
5	7.80					
6	5.20					
7	3.34					
8	1.95					
9	867					
10	0					

The output voltage can be increased by the trim pin, When using trim; the output voltage of the module is usually increased, which increases the power output of the module with the same output current. Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power.

# THERMAL CONSIDERATIONS

Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Convection cooling is usually the dominant mode of heat transfer.

Hence, the choice of equipment to characterize the thermal performance of the power module is a wind tunnel.

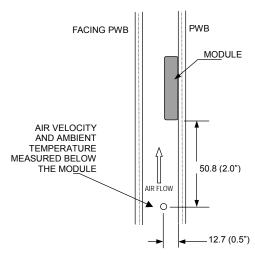
#### **Thermal Testing Setup**

Delta's DC/DC power modules are characterized in heated vertical wind tunnels that simulate the thermal environments encountered in most electronics equipment. This type of equipment commonly uses vertically mounted circuit cards in cabinet racks in which the power modules are mounted.

The following figure shows the wind tunnel characterization setup. The power module is mounted on a test PWB and is vertically positioned within the wind tunnel. The space between the neighboring PWB and the top of the power module is constantly kept at 6.35mm (0.25").

## **Thermal Derating**

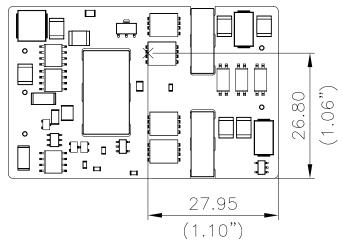
Heat can be removed by increasing airflow over the module. The module's hottest spot is less than +114°C. To enhance system reliability, the power module should always be operated below the maximum operating temperature. If the temperature exceeds the maximum module temperature, reliability of the unit may be affected.



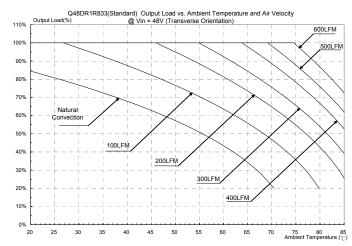
Note: Wind Tunnel Test Setup Figure Dimensions are in millimeters and (Inche

Figure 22: Wind tunnel test setup

# THERMAL CURVES

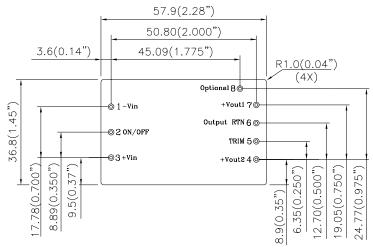


**Figure 23:** Hot spot temperature measured point \*The allowed maximum hot spot temperature is defined at 114  $^{\circ}$ 

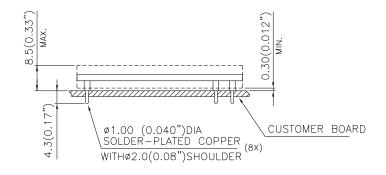


**Figure 24:** Output load vs. ambient temperature and air velocity  $@V_{in}=48V(Transverse\ Orientation)$ 

# **MECHANICAL DRAWING**



#### BOTTOM VIEW



#### SIDE VIEW

NOTES:

DIMENSIONS ARE IN MILLIMETERS AND (INCHES) TOLERANCES: X.Xmm±0.5mm(X.XX in.±0.02 in.)

X.XXmm±0.25mm(X.XXX in.±0.010 in.)

OPTIONAL: Vout2 Trim (Optional: Omit for Single Trim Pin Option)

Pin No.	Name	Function
1	-Vin	Negative input voltage
2	ON/OFF	Remote ON/OFF
3	+Vin	Positive input voltage
4	+Vout2	Positive output voltage2
5	TRIM	Output voltage trim
6	Output RTN	
7	+Vout1	Positive output voltage1
8	Optional	TRIM2

#### Notes:

- 1 Pins 1-8 are 1.00mm (0.040") diameter
- 2 All pins are copper with Tin plating.

#### PART NUMBERING SYSTEM

	Q	48	D	R	1R8	33	N	R	F	Α
	Form Factor	Input	Number of	Product	Output	Output	ON/OFF	Pin Length		Option Code
_		Voltage	Outputs	Series	Voltage 1	Voltage 2	Logic			
	Q – Quarter	48 - 36-75V	D-Dual Output	R-Open frame	2R5-2.5V	33-3.3V	N-Negative	R-0.170"	F- RoHS 6/6	A - Standard
	Brick				3R3-3.3V	50-5.0V	(Default)	(Default)	(Lead Free)	Functions
					1R8-1.8V		P-Positive	N-0.145"	(Lead 1 1ee)	(Default)
					1R5-1.5V			K-0.110"		B - with second
										trim pin

#### **MODEL LIST**

MODEL NAME	INPUT		OUTF	PUT *	EFF @ Full Load
Q48DR1R533NRFA	36V~75V	2.8A	1.5V/15A	3.3V/15A	87.5%
Q48DR1R833NRFA	36V~75V	2.9A	1.8V/15A	3.3V/15A	88.0%
Q48DR2R533NRFA	36V~75V	3.3A	2.5V/15A	3.3V/15A	88.0%
Q48DR3R350NRFA	36V~75V	3.8A	3.3V/15A	5.0V/10A	88.5%

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#### WARRANTY

Delta offers a two (2) year limited warranty. Complete warranty information is listed on our web site or is available upon request from Delta.

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