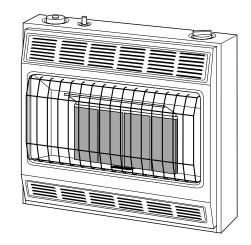
VANGUARD®

INFRARED VENT-FREE PROPANE/LP GAS HEATER

OWNER'S OPERATION AND INSTALLATION MANUAL

VP1600E VP2600E





WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury, or loss of life.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

WARNING: Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual for correct installation and operational procedures. For assistance or additional information consult a qualified installer, service agency, or the gas supplier.

WARNING: This is an unvented gas-fired heater. It uses air (oxygen) from the room in which it is installed. Provisions for adequate combustion and ventilation air must be provided. Refer to *Air For Combustion and Ventilation* on page 4 of this manual.

This appliance may be installed in an aftermarket*, permanently located, manufactured (mobile) home, where not prohibited by local codes.

This appliance is only for use with the type of gas indicated on the rating plate. This appliance is not convertible for use with other gases.

Save this manual for future reference.

^{*}Aftermarket: Completion of sale, not for purpose of resale, from the manufacturer

VANGUARD.

INFRARED PROPANE/LP GAS HEATER

SAFETY INFORMATION



IMPORTANT: Read this owner's manual carefully and completely before trying to assemble, operate, or service this heater. Improper use of this heater can cause serious injury or death from burns, fire, explosion, electrical shock, and carbon monoxide poisoning.

A DANGER: Carbon monoxide poisoning may lead to death!

Carbon Monoxide Poisoning: Early signs of carbon monoxide poisoning resemble the flu, with headaches, dizziness, or nausea. If you have these signs, the heater may not be working properly. Get fresh air at once! Have heater serviced. Some people are more affected by carbon monoxide than others. These include pregnant women, persons with heart or lung disease or anemia, those under the influence of alcohol, and those at high altitudes.

Propane/LP Gas: Propane/LP gas is odorless. An odor-making agent is added to propane/LP gas. The odor helps you detect a propane/LP gas leak. However, the odor added to propane/LP gas can fade. Propane/LP gas may be present even though no odor exists.

Make certain you read and understand all warnings. Keep this manual for reference. It is your guide to safe and proper operation of this heater.

WARNING: Any change to this heater or its controls can be dangerous.

WARNING: Do not use any accessory not approved for use with this heater.

Due to high temperatures, the appliance should be located out of traffic and away from furniture and draperies.

Do not place clothing or other flammable material on or near the appliance. Never place any objects on the heater.

Surface of heater becomes very hot when running heater. Keep children and adults away from hot surface to avoid burns or clothing ignition. Heater will remain hot for a time after shutdown. Allow surface to cool before touching.

Carefully supervise young children when they are in the same room with heater.

Make sure grill guard is in place before running heater.

Keep the appliance area clear and free from combustible materials, gasoline, and other flammable vapors and liquids.

- 1. This appliance is only for use with the type of gas indicated on the rating plate. This appliance is not convertible for use with other gases.
- Do not place propane/LP supply tank(s) inside any structure. Locate propane/ LP supply tank(s) outdoors.
- 3. This heater shall not be installed in a bedroom or bathroom.
- 4. If you smell gas
 - Shut off gas supply
 - Do not try to light any appliance
 - Do not touch any electrical switch; do not use any phone in your building
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions
 - If you cannot reach your gas supplier, call the fire department

- 5. Always run heater with plaque control knob at the 1, 2, 3, or 4 locked positions. Never set control knob between locked positions. Poor combustion and higher levels of carbon monoxide may result.
- 6. This heater needs fresh, outside air ventilation to run properly. This heater has an Oxygen Depletion Sensing (ODS) safety shutoff system. The ODS shuts down the heater if not enough fresh air is available. See *Air for Combustion and Ventilation*, pages 4 through 6.
- 7. If heater shuts off, do not relight until you provide fresh, outside air. If heater keeps shutting off, have it serviced.
- 8. Do not run heater
 - where flammable liquids or vapors are used or stored
 - under dusty conditions
- 9. Do not use heater if any part has been under water. Immediately call a qualified service technician to inspect the room heater and to replace any part of the control system and any gas control which has been under water.
- 10. Turn off and unplug heater and let cool before servicing. Only a qualified service person should service and repair heater.
- 11. Operating heater above elevations of 4,500 feet could cause pilot outage.
- 12. To prevent performance problems, do not use propane/LP fuel tank of less than 100 lbs. capacity.
- 13. Before using furniture polish, wax, carpet cleaner, or similar products, turn heater off. If heated, the vapors from these products may create a white powder residue within burner box or on adjacent walls or furniture.

103351

PRODUCT IDENTIFICATION

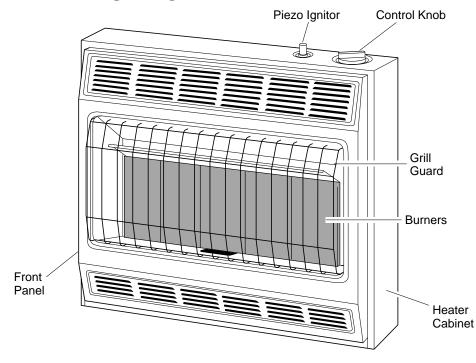


Figure 1 - Vent-Free Propane/LP Gas Heater (Model VP2600E Shown)

UNPACKING

Remove heater from carton.

plied to heater for shipment.

Remove all protective packaging ap-

Check heater for any shipping damage.

If heater is damaged, promptly inform dealer where you bought heater.

Install and use heater with care. Follow all local codes. In the absence of local codes, use the latest edition of *National Fuel Gas Code ANS Z223.1*, also known as NFPA 54*.

LOCAL CODES

*Available from:

American National Standards Institute, Inc. 1430 Broadway New York, NY 10018

National Fire Protection Association, Inc. Batterymarch Park Quincy, MA 02269

PRODUCT FEATURES

SAFETY DEVICE

This heater has a pilot with an Oxygen Depletion Sensing (ODS) safety shutoff system. The ODS/pilot is a required feature for vent-free room heaters. The ODS/pilot shuts off the heater if there is not enough fresh air.

PIEZO IGNITION SYSTEM

This heater has a piezo ignitor. This system requires no matches, batteries, or other sources to light heater.

VANGUARD. INFRARED PROPANE/LP GAS HEATER

AIR FOR COMBUSTION AND VENTILATION

WARNING: This heater shall not be installed in a confined space or unusually tight construction unless provisions are provided for adequate combustion and ventilation air. Read the following instructions to insure proper fresh air for this and other fuel-burning appliances in your home.

Today's homes are built more energy efficient than ever. New materials, increased insulation, and new construction methods help reduce heat loss in homes. Home owners weather strip and caulk around windows and doors to keep the cold air out and the warm air in. During heating months, home owners want their homes as airtight as possible.

While it is good to make your home energy efficient, your home needs to breathe. Fresh air must enter your home. All fuel-burning appliances need fresh air for proper combustion and ventilation.

Exhaust fans, fireplaces, clothes dryers, and fuel burning appliances draw air from the house to operate. You must provide adequate fresh air for these appliances. This will insure proper venting of vented fuel-burning appliances.

PROVIDING ADEQUATE VENTILATION

The following are excerpts from *National Fuel Gas Code*. NFPA 54/ANS Z2233.1, Section 5.3, Air for Combustion and Ventilation.

All spaces in homes fall into one of the three following ventilation classifications:

- 1. Unusually Tight Construction
- 2. Unconfined Space
- 3. Confined Space

The information on pages 4 through 6 will help you classify your space and provide adequate ventilation.

Unusually Tight Construction

The air that leaks around doors and windows may provide enough fresh air for combustion and ventilation. However, in buildings of unusually tight construction, you must provide additional fresh air.

Unusually tight construction is defined as construction where:

- a. walls and ceilings exposed to the outside atmosphere have a continuous water vapor retarder with a rating of one perm (6 x 10⁻¹¹ kg per pa-sec-m²) or less with openings gasketed or sealed <u>and</u>
- weather stripping has been added on openable windows and doors and
- c. caulking or sealants are applied to areas such as joints around window and door frames, between sole plates and floors, between wall-ceiling joints, between wall panels, at penetrations for plumbing, electrical, and gas lines, and at other openings.

If your home meets all of the three criteria above, you must provide additional fresh air. See *Ventilation Air From Outdoors*, page 6.

If your home does not meet all of the three criteria above, proceed to *Determining Fresh-Air Flow For Heater Location*, page 5.

Confined and Unconfined Space

The National Fuel Gas Code ANS Z223.1 defines a confined space as a space whose volume is less than 50 cubic feet per 1,000 Btu per hour (4.8 m³ per kw) of the aggregate input rating of all appliances installed in that space and an unconfined space as a space whose volume is not less than 50 cubic feet per 1,000 Btu per hour (4.8 m³ per kw) of the aggregate input rating of all appliances installed in that space. Rooms communicating directly with the space in which the appliances are installed*, through openings not furnished with doors, are considered a part of the unconfined space.

This heater shall not be installed in a confined space or unusually tight construction unless provisions are provided for adequate combustion and ventilation air.

* Adjoining rooms are communicating only if there are doorless passageways or ventilation grills between them.

AIR FOR COMBUSTION AND VENTILATION

Continued

DETERMINING FRESH-AIR FLOW FOR HEATER LOCATION

Determining if You Have a Confined or Unconfined Space

Use this worksheet to determine if you have a confined or unconfined space.

Space: Includes the room in which you will install heater plus any adjoining rooms with doorless passageways or ventilation grills between the rooms.

1.	Determine the volume of the space (length x	width x height	<i>z</i>).			
	Length x Width x Height =	(cu. ft. (volume of space	ce)		
	Example: Space size 20 ft. (length) x 16 ft. ((width) x 8 ft. ((ceiling height) = 256	0 c	u. ft. (volun	ne of space)
	If additional ventilation to adjoining room is the space.	supplied with g	grills or openings, add	d th	ne volume o	f these rooms to the total volume of
2.	Divide the space volume by 50 cubic feet to	determine the r	maximum Btu/Hr the	spa	ace can supp	port.
	(volume of space)	\div 50 cu. ft. = ((Maximum Btu/Hr th	e sj	pace can su	pport)
	Example: 2560 cu. ft. (volume of space) ÷ 5	0 cu. ft. = 51.2	or 51,200 (maximum	n B	tu/Hr the sp	pace can support)
3.	Add the Btu/Hr of all fuel burning appliances in the space.					
	Vent-free heater	Btu/Hr				
	Gas water heater*	Btu/Hr	Example:			
	Gas furnace	Btu/Hr	Gas water heater		40,000	Btu/Hr
	Vented gas heater	Btu/Hr	Vent-free heater	+	18,000	Btu/Hr
	Gas fireplace logs	Btu/Hr	Total	=	58,000	Btu/Hr
	Other gas appliances* +	Btu/Hr				
	Total =	Btu/Hr				
	* Do not include direct-vent gas appliances. I	Direct-vent dra	ws combustion air fro	om	the outdoor	rs and vents to the outdoors.
4.	Compare the maximum Btu/Hr the space can support with the actual amount of Btu/Hr used.					
	Btu/Hr (maximum the space can support)					
	Btu/Hr (actual amount of Btu/Hr used)					
	Example: 51,200 Btu/Hr (maximum the	space can supp	port)			
	58,000 Btu/Hr (actual amount	of Btu/Hr used	d)			

The space in the above example is a confined space because the actual Btu/Hr used is more than the maximum Btu/Hr the space can support. You must provide additional fresh air. Your options are as follows:

- A. Rework worksheet, adding the space of an adjoining room. If the extra space provides an unconfined space, remove door to adjoining room or add ventilation grills between rooms. See *Ventilation Air From Inside Building*, page 6.
- B. Vent room directly to the outdoors. See Ventilation Air From Outdoors, page 6.
- C. Install a lower Btu/Hr heater, if lower Btu/Hr size makes room unconfined.

If the actual Btu/Hr used is less than the maximum Btu/Hr the space can support, the space is an unconfined space. You will need no additional fresh air ventilation.

WARNING: If the area in which the heater may be operated is smaller than that defined as an unconfined space or if the building is of unusually tight construction, provide adequate combustion and ventilation air by one of the methods described in the *National Fuel Gas Code*, *ANS Z223.1*, *Section 5.3* or applicable local codes.

Continued

VANGUARD

INFRARED PROPANE/LP GAS HEATER

AIR FOR COMBUSTION AND VENTILATION

Continued

VENTILATION AIR

Ventilation Air From Inside Building

This fresh air would come from an adjoining unconfined space. When ventilating to an adjoining unconfined space, you must provide two permanent openings: one within 12" of the ceiling and one within 12" of the floor on the wall connecting the two spaces (see options 1 and 2, Figure 2). You can also remove door into adjoining room (see option 3, Figure 2). Follow the *National Fuel Gas Code NFPA 54/ANS Z223.1*, Section 5.3, Air for Combustion and Ventilation for required size of ventilation grills or ducts.

WARNING: Rework worksheet, adding the space of the adjoining unconfined space. The combined spaces must have enough fresh air to supply all appliances in both spaces.

Ventilation Air From Outdoors

Provide extra fresh air by using ventilation grills or ducts. You must provide two permanent openings: one within 12" of the ceiling and one within 12" of the floor. Connect these items directly to the outdoors or spaces open to the outdoors. These spaces include attics and crawl spaces. Follow the National Fuel Gas Code NFPA 54/ANS Z223.1, Section 5.3, Airfor Combustion and Ventilation for required size of ventilation grills or ducts.

IMPORTANT: Do not provide openings for inlet or outlet air into attic if attic has a thermostat-controlled power vent. Heated air entering the attic will activate the power vent.

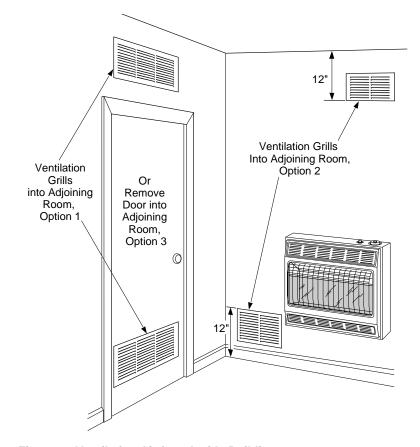


Figure 2 - Ventilation Air from Inside Building

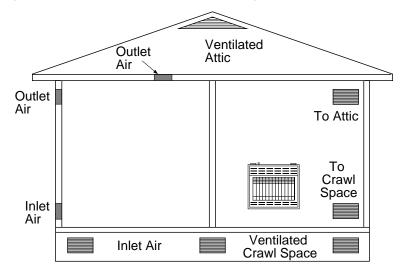


Figure 3 - Ventilation Air from Outdoors

INSTALLATION

NOTICE: This heater is intended for use as supplemental heat. Use this heater along with your primary heating system. Do not install this heater as your primary heat source. If you have a central heating system, you may run system's circulating blower while using heater. This will help circulate the heat throughout the house. In the event of a power outage, you can use this heater as your primary heat source.

WARNING: A qualified service person must install heater. Follow all local codes.

CHECK GAS TYPE

Use only propane/LP gas. If your gas supply is not propane/LP, do not install heater. Call dealer where you bought heater for proper type heater.

INSTALLATION ITEMS

Before installing heater, make sure you have the items listed below.

- external regulator (supplied by installer)
- piping (check local codes)
- sealant (resistant to propane/LP gas)
- equipment shutoff valve *
- ground joint union
- test gauge connection *
- sediment trap
- tee joint
- pipe wrench
- * A CSA/AGA design-certified equipment shutoff valve with 1/8" NPT tap is an acceptable alternative to test gauge connection. Purchase the optional CSA/AGA design-certified equipment shutoff valve from your dealer. See *Accessories*, page 22.

LOCATING HEATER

This heater is designed to be mounted on a wall.

WARNING: Maintain the minimum clearances shown in Figure 4. If you can, provide greater clearances from floor, ceiling, and joining wall.

You can locate heater on floor, away from a wall. An optional floor mounting stand is needed. Purchase the floor mounting stand from your dealer. See *Accessories*, page 22.

A WARNING: Never install the heater

- in a bedroom or bathroom
- · in a recreational vehicle
- where curtains, furniture, clothing, or other flammable objects are less than 36 inches from the front, top, or sides of the heater
- · as a fireplace insert
- in high traffic areas
- in windy or drafty areas

A CAUTION: If you install the heater in a home garage

- heater pilot and burner must be at least 18 inches above floor
- locate heater where moving vehicle will not hit it

A CAUTION: This heater creates warm air currents. These currents move heat to wall surfaces next to heater. Installing heater next to vinyl or cloth wall coverings or operating heater where impurities (such as tobacco smoke, aromatic candles, cleaning fluids, oil or kerosene lamps, etc.) in the air exist, may discolor walls.

IMPORTANT: Vent-free heaters add moisture to the air. Although this is beneficial, installing heater in rooms without enough ventilation air may cause mildew to form from too much moisture. See *Air for Combustion and Ventilation*, pages 4 through 6.

For convenience and efficiency, install heater

- where there is easy access for operation, inspection, and service
- in coldest part of room

An optional fan kit is available from your dealer. See *Accessories*, page 22. If planning to use fan, locate heater near an electrical outlet.

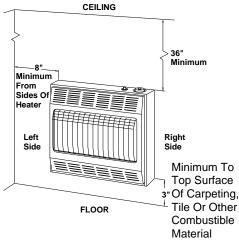


Figure 4-Mounting Clearances As Viewed From Front of Heater

Continued

VANGUARD

INFRARED PROPANE/LP GAS HEATER

INSTALLATION

Continued

INSTALLING HEATER TO WALL

Mounting Bracket

Locate mounting bracket in heater carton. Remove mounting bracket from heater carton.

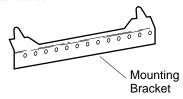


Figure 5 - Mounting Bracket Location

Removing Front Panel Of Heater

- Remove two screws near bottom corners of front panel.
- Lift straight up on grill guard until it stops.
 Grill guard will slide up about 1/4".
- Pull bottom of front panel forward, then down.

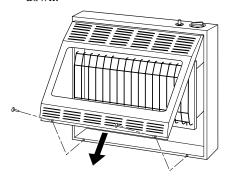


Figure 6 - Removing Front Panel Of Heater

Methods For Attaching Mounting Bracket To Wall

Only use last hole on each end of mounting bracket to attach bracket to wall. These two holes are 16 inches apart from their centers. Attach mounting bracket to wall in one of two ways.

- 1. Attaching to wall stud
- 2. Attaching to wall anchor

Attaching To Wall Stud: This method provides the strongest hold. Insert mounting screws through mounting bracket and into wall studs.

Attaching To Wall Anchor: This method allows you to attach mounting bracket to hollow walls (wall areas between studs) or to solid walls (concrete or masonry).

Decide which method better suits your needs. Either method will provide a secure hold for the mounting bracket.

Marking Screw Locations

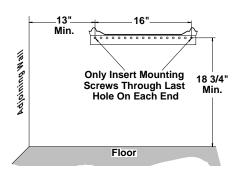
 Tape mounting bracket to wall where heater will be located. Make sure mounting bracket is level.

WARNING: Maintain minimum clearances shown in Figure 7. If you can, provide greater clearances from floor and joining wall.

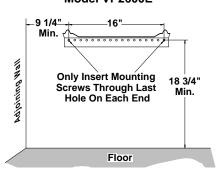
2. Mark screw locations on wall (see Figure 7).

Note: Only mark last hole on each end of mounting bracket. Insert mounting screws through these holes only.

Remove tape and mounting bracket from wall.



Model VP2600E



Model VP1600E

Figure 7 - Mounting Bracket Clearances

INSTALLATION

Continued

Attaching Mounting Bracket To Wall

Note: Wall anchors, mounting screws, and spacers are in hardware package. The hardware package is provided with heater.

Attaching To Wall Stud Method

For attaching mounting bracket to wall studs

- 1. Drill holes at marked locations using 9/64" drill bit.
- Place mounting bracket onto wall. Line up last hole on each end of bracket with holes drilled in wall.
- 3. Insert mounting screws through bracket and into wall studs.
- 4. Tighten screws until mounting bracket is firmly fastened to wall studs.

Attaching To Wall Anchor Method

For attaching mounting bracket to hollow walls (wall areas between studs) or solid walls (concrete or masonry)

- 1. Drill holes at marked locations using 5/16" drill bit. For solid walls (concrete or masonry), drill at least 1" deep.
- 2. Fold wall anchor as shown in Figure 8.
- 3. Insert wall anchor (wings first) into hole. Tap anchor flush to wall.
- 4. For thin walls (1/2" or less), insert red key into wall anchor. Push red key to "pop" open anchor wings. IMPORTANT: Do not hammer key! For thick walls (over 1/2" thick) or solid walls, do not pop open wings.
- Place mounting bracket onto wall. Line up last hole on each end of bracket with wall anchors.
- 6. Insert mounting screws through bracket and into wall anchors.
- 7. Tighten screws until mounting bracket is firmly fastened to wall.



Figure 8 - Folding Anchor

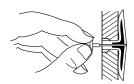


Figure 9 - Popping Open Anchor Wings For Thin Walls

Placing Heater On Mounting Bracket

- 1. Locate two horizontal slots on back panel of heater.
- 2. Place heater onto mounting bracket. Slide horizontal slots onto stand-out tabs on mounting bracket.

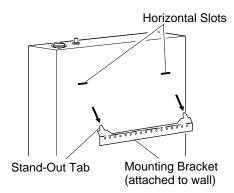


Figure 10 - Mounting Heater Onto Mounting Bracket

Installing Bottom Mounting Screws

- 1. Locate two bottom mounting holes. These holes are near bottom on back panel of heater (see Figure 11).
- 2. Mark screw locations on wall.
- 3. Remove heater from mounting bracket.
- 4. If installing bottom mounting screws into hollow or solid wall, install wall anchors. Follow steps 1 through 4 under *Attaching To Wall Anchor Method*. If installing bottom mounting screw into wall stud, drill holes at marked locations using 9/64" drill bit.
- 5. Replace heater onto mounting bracket.
- 6. Place spacers between bottom mounting holes and wall anchor or drilled hole.
- 7. Hold spacer in place with one hand. With other hand, insert mounting screw through bottom mounting hole and spacer. Place tip of screw in opening of wall anchor or drilled hole.
- 8. Tighten both screws until heater is firmly secured to wall. Do not over tighten.

Note: Do not replace front panel at this time. Replace front panel after making gas connections and checking for leaks (see pages 10 and 11).

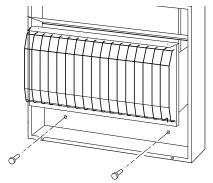


Figure 11 - Installing Bottom Mounting Screws

Continued

VANGUARD

INFRARED PROPANE/LP GAS HEATER

INSTALLATION

Continued

CONNECTING TO GAS SUPPLY

WARNING: This appliance requires a 3/8" NPT (National Pipe Thread) inlet connection to the pressure regulator.

WARNING: A qualified service person must connect heater to gas supply. Follow all local codes.

A CAUTION: Never connect heater directly to the propane/LP supply. This heater requires an external regulator (not supplied). Install the external regulator between the heater and propane/LP supply.

The installer must supply an external regulator. The external regulator will reduce incoming gas pressure. You must reduce incoming gas pressure to between 11 and 14 inches of water. If you do not reduce incoming gas pressure, heater regulator damage could occur. Install external regulator with the vent pointing down as shown in Figure 12. Pointing the vent down protects it from freezing rain or sleet.

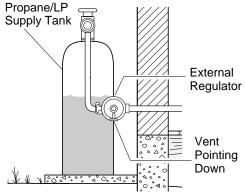


Figure 12 - External Regulator With Vent Pointing Down

A CAUTION: Use only new, black iron or steel pipe. Internally-tinned copper tubing may be used in certain areas. Check your local codes. Use pipe of large enough diameter to allow proper gas volume to heater. If pipe is too small, undue loss of pressure will occur.

Typical Inlet Pipe Diameters

VP1600E 3/8" or greater VP2600E 1/2" or greater

Installation must include equipment shutoff valve, union, and plugged 1/8" NPT tap. Locate NPT tap within reach for test gauge hook up. NPT tap must be upstream from heater (see Figure 13).

IMPORTANT: Install an equipment shutoff valve in an accessible location. The equipment shutoff valve is for turning on or shutting off the gas to the appliance.

Apply pipe joint sealant lightly to male threads. This will prevent excess sealant from going into pipe. Excess sealant in pipe could result in clogged heater valves.

A CAUTION: Use pipe joint sealant that is resistant to liquid petroleum (LP) gas.

Install sediment trap in supply line as shown in Figure 13. Locate sediment trap where it is within reach for cleaning. Locate sediment trap where trapped matter is not likely to freeze. A sediment trap traps moisture and contaminants. This keeps them from going into heater controls. If sediment trap is not installed or is installed wrong, heater may not run properly.

IMPORTANT: Hold pressure regulator with wrench when connecting it to gas piping and/or fittings.

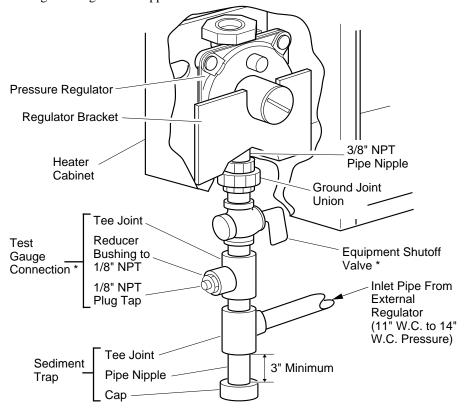


Figure 13 - Gas Connection

* A CSA/AGA design-certified equipment shutoff valve with 1/8" NPT tap is an acceptable alternative to test gauge connection. Purchase the optional CSA/AGA design-certified equipment shutoff valve from your dealer. See *Accessories*, page 22.

INSTALLATION

Continued

CHECKING GAS CONNECTIONS

WARNING: Test all gas piping and connections for leaks after installing or servicing. Correct all leaks at once.

WARNING: Never use an open flame to check for a leak. Apply a mixture of liquid soap and water to all joints. Bubbles forming show a leak. Correct all leaks at once.

A CAUTION: Make sure external regulator has been installed between propane/LP supply and heater. See guidelines under Connecting to Gas Supply, page 10.

Pressure Testing Gas Supply Piping System

Test Pressures In Excess Of 1/2 PSIG (3.5 kPa)

- Disconnect appliance with its appliance main gas valve (control valve) and equipment shutoff valve from gas supply piping system. Pressures in excess of 1/2 psig will damage heater regulator.
- Cap off open end of gas pipe where equipment shutoff valve was connected.
- 3. Pressurize supply piping system by either using compressed air or opening propane/LP supply tank valve.
- 4. Check all joints of gas supply piping system. Apply mixture of liquid soap and water to gas joints. Bubbles forming show a leak.
- 5. Correct all leaks at once.
- 6. Reconnect heater and equipment shutoff valve to gas supply. Check reconnected fittings for leaks.

Test Pressures Equal To or Less Than 1/2 PSIG (3.5 kPa)

Close equipment shutoff valve (see Figure 14).

- 2. Pressurize supply piping system by either using compressed air or opening propane/LP supply tank valve.
- 3. Check all joints from propane/LP supply tank to equipment shutoff valve (see Figure 15). Apply mixture of liquid soap and water to gas joints. Bubbles forming show a leak.
- 4. Correct all leaks at once.

Pressure Testing Heater Gas Connections

- 1. Open equipment shutoff valve (see Figure 14).
- 2. Open propane/LP supply tank valve.
- 3. Make sure control knob of heater is in the OFF position.
- Check all joints from equipment shutoff valve to control valve (see Figure 15).
 Apply mixture of liquid soap and water to gas joints. Bubbles forming show a leak.
- 5. Correct all leaks at once.
- 6. Light heater (see *Operating Heater* Pages 11 through 13). Check the rest of the internal joints for leaks.
- 7. Turn off heater (see *To Turn Off Gas to Appliance*, page 13).
- 8. Replace front panel.

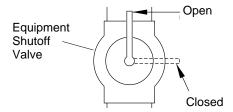


Figure 14 - Equipment Shutoff Valve

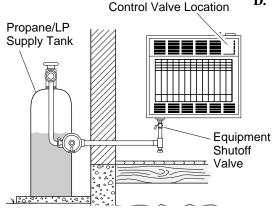


Figure 15 - Checking Gas Joints

OPERATING HEATER



FOR YOUR SAFETY READ BEFORE LIGHTING



WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance has a pilot which must be lighted by hand. When lighting the pilot, follow these instructions exactly.
- B. BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician or gas supplier. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

Continued

VANGUARD

INFRARED PROPANE/LP GAS HEATER

OPERATING HEATER

Continued



LIGHTING INSTRUCTIONS



- 1. STOP! Read the safety information on page 11, column 3.
- 2. Make sure equipment shutoff valve is fully open.
- 3. Turn control knob clockwise to the OFF position.

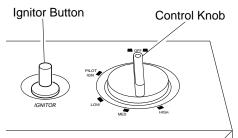


Figure 16 - Control Knob In The OFF Position

- 4. Wait five minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow "B" in the safety information page 11, column 3. If you don't smell gas, go to the next step.
- Turn control knob to PILOT/IGN and press in.

Note: You may be running this heater for the first time after hooking up to gas supply. If so, you may need to press in control knob for 30 seconds. This will allow air to bleed from the gas system.

- If control knob does not pop up when released, contact a qualified service person or gas supplier for repairs.
- 6. With control knob pressed in, push down and release ignitor button. This will light pilot. The pilot is attached to the front of burner. If needed, keep pressing ignitor button until pilot lights.

If pilot does not light

- turn control knob clockwise to the OFF position
- repeat steps 5 and 6

If pilot does not stay lit after several tries

- refer to *Troubleshooting*, pages 14 through 16
- contact a qualified service person or gas supplier for repairs

Until repairs are made, light pilot with match. To light pilot with match, see *Manual Lighting Procedure*, page 13.

7. Keep control knob pressed in for 30 seconds after lighting pilot. After 30 seconds, release control knob.

Note: If pilot goes out, repeat steps 3 through 7.

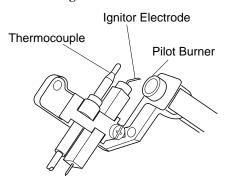


Figure 17 - Pilot



TO SELECT HEATING LEVEL



MARNING: When running heater, set control knob at LOW, MEDIUM, or HIGH locked positions. Never set control knob between locked positions. Poor combustion and higher levels of carbon monoxide may result.

A CAUTION: Do not try to adjust heating levels by using the equipment shutoff valve.

Slightly press in control knob and turn counterclockwise to the LOW, ME-DIUM, or HIGH positions (see Figure 18).

IMPORTANT: Release downward pressure while turning control knob. Control knob will lock at the desired position.

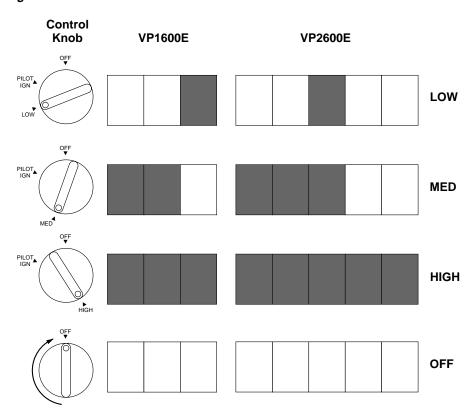


Figure 18 - Burner Patterns

OPERATING HEATER

Continued



TO TURN OFF GAS TO **APPLIANCE**

Shutting Off Heater

- Turn control knob clockwise to the OFF position.
- Turn off all electric power to the appliance if service is to be performed.

Shutting Off Burner Only (pilot stays lit)

Turn control knob clockwise / the PILOT position.





MANUAL LIGHTING **PROCEDURE**

- Follow steps 1 through 5 under Lighting Instructions, page 12.
- With control knob pressed in, strike match. Hold match to pilot until pilot lights.
- Keep control knob pressed in for 30 seconds after lighting pilot. After 30 seconds, release control knob.

INSPECTING BURNER

Check pilot flame pattern and burner flame pattern often.

PILOT FLAME PATTERN

Figure 19 shows a correct pilot flame pattern. Figure 20 shows an incorrect pilot flame pattern. The incorrect pilot flame is not touching the thermocouple. This will cause the thermocouple to cool. When the thermocouple cools, the heater will shut down.

If pilot flame pattern is incorrect, as shown in Figure 20

- turn heater off (see To Turn Off Gas to Appliance)
- see *Troubleshooting*, pages 14 through 16

BURNER FLAME PATTERN

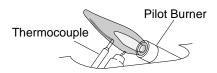


Figure 19 - Correct Pilot Flame Pattern

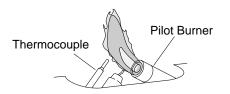


Figure 20 - Incorrect Pilot Flame Pattern

Figure 21 shows a correct burner flame pattern. Figure 22 shows an incorrect burner flame pattern.

If burner flame pattern is incorrect, as shown in Figure 22

- turn heater off (see To Turn Off Gas to Appliance)
- see Troubleshooting, pages 14 through 16

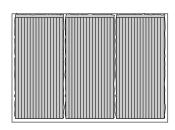


Figure 21 - Correct Burner Flame Pattern

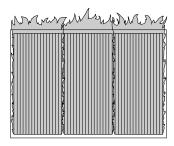


Figure 22 - Incorrect Burner Flame Pattern

CLEANING AND **MAINTENANCE**

WARNING: Turn off heater and let cool before cleaning.

A CAUTION: You must keep control areas, burner, and circulating air passageways of heater clean. Inspect these areas of heater before each use. Have heater inspected yearly by a qualified service person. Heater may need more frequent cleaning due to excessive lint from carpeting, bedding material, pet hair, etc.

ODS/PILOT AND BURNER ORIFICE

• Use a vacuum cleaner, pressurized air, or small, soft bristled brush to clean.

CLEANING BURNER PILOT AIR INLET HOLE

We recommend that you clean the unit every 2,500 hours of operation or every three months.

We also recommend that you keep the burner tube and pilot assembly clean and free of dust and dirt. To clean these parts we recommend using compressed air no greater than 30 PSI. Your local computer store, hardware store, or home center may carry compressed air in a can. You can use a vacuum cleaner in the blow position. If using compressed air in a can, please follow the directions on the can. If you don't follow directions on the can, you could damage the pilot assembly.

- Shut off the unit, including the pilot. Allow the unit to cool for at least thirty
- Inspect burner, pilot for dust and dirt.
- Blow air through the ports/slots and holes in the burner.

Clean the pilot assembly also. A yellow tip on the pilot flame indicates dust and dirt in the pilot assembly. There is a small pilot air inlet hole about two inches from where the pilot flame comes out of the pilot assembly (see Figure 23). With the unit off, lightly blow air through the air inlet hole. You may blow through a drinking straw if compressed air is not available.

CABINET

Air Passageways

• Use a vacuum cleaner or pressurized air to clean.

Exterior

Use a soft cloth dampened with a mild soap and water mixture. Wipe the cabinet to remove dust.

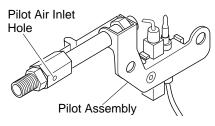


Figure 23- Pilot Inlet Air Hole

VANGUARD Infrared propane/lp gas heater

TROUBLESHOOTING

Note: For additional help, visit DESA International's technical service web site at **www.desatech.com**.

Note: All troubleshooting items are listed in order of operation.

WARNING: Turn off and unplug heater and let cool before servicing. Only a qualified service person should service and repair heater.

A CAUTION: Never use a wire, needle, or similar object to clean ODS/pilot. This can damage ODS/pilot unit.

OBSERVED PROBLEM

When ignitor button is pressed in, there is no spark at ODS/pilot

POSSIBLE CAUSE

- 1. Ignitor electrode positioned wrong
- 2. Ignitor electrode broken
- 3. Ignitor electrode not connected to ignitor cable
- 4. Ignitor cable pinched or wet
- 5. Broken ignitor cable
- 6. Bad piezo ignitor
- 7. Piezo ignitor nut is loose

REMEDY

- 1. Replace ignitor
- 2. Replace ignitor
- 3. Reconnect ignitor cable
- 4. Free ignitor cable if pinched by any metal or tubing. Keep ignitor cable dry
- 5. Replace ignitor cable
- 6. Replace control valve (piezo is part of control valve)
- 7. Tighten nut holding piezo ignitor. Nut is located inside heater cabinet at top

When ignitor button is pressed in, there is a spark at ODS/Pilot but no ignition

- 1. Gas supply turned off or equipment shutoff valve closed
- Control knob not fully pressed in while pressing ignitor button (non-thermostat models only)
 Thermostat control knob not fully pressed in while pressing ignitor button
- (thermostat models only)
 3. Air in gas lines when installed
- 4. Depleted gas supply
- 5. ODS/pilot is clogged
- 6. Gas regulator setting is not correct
- 7. Thermostat control knob is not in pilot position (thermostat models only)

- 1. Turn on gas supply or open equipment shutoff valve
- Turn to PILOT/IGN position. Fully press in cotrol knob while pressing ignitor button (non-thermostat models only)
 Fully press in thermostat control knob while pressing ignitor button (thermostat models only)
- 3. Continue holding down control knob. Repeat igniting operation until air is removed
- 4. Contact local propane/LP gas company
- 5. Clean ODS/pilot (see *Cleaning and Maintenance*, page 13) or replace ODS/pilot assembly
- 6. Replace gas regulator
- 7. Turn thermostat control knob to pilot position

www.desatech.com

TROUBLESHOOTING

Continued

OBSERVED PROBLEM	POSSIBLE CAUSE	REMEDY
ODS/pilot lights but flame goes out when control knob is released	 Control knob not fully pressed in Control knob not pressed in long enough 	 Press in control knob fully After ODS/pilot lights, keep control knob pressed in 30 seconds
	3. Equipment shutoff valve not fully open4. Thermocouple connection loose at control valve	3. Fully open equipment shutoff valve4. Hand tighten until snug, then tighten 1/4 turn more
	5. Pilot flame not touching thermocouple, which allows thermocouple to cool, causing pilot flame to go out. This problem could be caused by one or both of the following: A) Low gas pressure	 5. A) Contact local propane/LP gas company B) Clean ODS/pilot (see <i>Cleaning and Maintenance</i>, page 13) or replace ODS/pilot assembly
	B) Dirty or partially clogged ODS/pilot6. Thermocouple damaged7. Control valve damaged8. Safety interlock system has been triggered (thermostat models only)	6. Replace thermocouple7. Replace control valve8. Wait one minute for safety interlock system to reset. Repeat ignition operation
Burner(s) does not light after ODS/pilot is lit	1. Burner orifice(s) is clogged	Clean burner orifice(s) (see <i>Cleaning and Maintenance</i> , page 13) or replace burner orifice(s)
	2. Burner orifice(s) diameter is too small3. Inlet gas pressure is too low	 Replace burner orifice(s) Contact local propane/LP gas company
Delayed ignition of burner(s)	 Manifold pressure is too low Burner orifice(s) is clogged 	 Contact local propane/LP gas company Clean burner orifice(s) (see <i>Cleaning and Maintenance</i>, page 13) or replace burner orifice(s)
Burner backfiring during combustion	 Burner orifice(s) is clogged or damaged Burner damaged 	 Clean burner orifice(s) (see <i>Cleaning and Maintenance</i>, page 13) or replace burner orifice(s) Replace burner
	3. Gas regulator defective	Replace gas regulator
Burner plaque(s) does not glow	 Plaque damaged Inlet gas pressure is too low Control knob set between locked positions 	 Replace burner Contact local propane/LP gas company Turn control knob until it locks at desired setting
Slight smoke or odor during initial operation	1. Residues from manufacturing processes	Problem will stop after a few hours of operation
Heater produces a clicking/ticking noise just after burner is lit or shut off	Metal expanding while heating or contracting while cooling	This is common with most heaters. If noise is excessive, contact qualified service person
White powder residue forming within burner box or on adjacent walls or furniture	1. When heated, vapors from furniture polish, wax, carpet cleaner, etc., turn into	Turn heater off when using furniture polish, wax, carpet cleaners, or similar and deate.
	white powder residue	lar products

VANGUARD, Infrared propane/lp gas heater

TROUBLESHOOTING

Continued

MARNING: If you smell gas

- · Shut off gas supply.
- · Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

IMPORTANT: Operating heater where impurities in air exist may create odors. Cleaning supplies, paint, paint remover, cigarette smoke, cements and glues, new carpet or textiles, etc., create fumes. These fumes may mix with combustion air and create odors.

OBSERVED PROBLEM	POSSIBLE CAUSE	REMEDY
Heater produces unwanted odors	1. Heater burning vapors from paint, hair spray, glues, etc. See <i>IMPORTANT</i> statement above	Ventilate room. Stop using odor causing products while heater is running
	2. Low fuel supply	2. Refill supply tank
	 Gas leak. See Warning statement at top of page 	3. Locate and correct all leaks (see <i>Checking Gas Connections</i> , page 11)
Heater shuts off in use (ODS operates)	 Not enough fresh air is available Low line pressure 	Open window and/or door for ventilation Contact local propane/LP gas company
	3. ODS/pilot is partially clogged	3. Clean ODS/pilot (see <i>Cleaning and Maintenance</i> , page 13)
Gas odor even when control knob is in OFF position	Gas leak. See Warning statement at top of page Control valve defective	Locate and correct all leaks (see <i>Checking Gas Connections</i> , page 11) Replace control valve
Gas odor during combustion	Foreign matter between control valve and burner	Take apart gas tubing and remove for- eign matter
	Gas leak. See Warning statement at top of page	2. Locate and correct all leaks (see <i>Checking Gas Connections</i> , page 11)
Moisture/condensation noticed on windows	1. Not enough combustion/ventilation air	1. Refer to Fresh Air for Combustion and Ventilation requirements (page 4)

SPECIFICATIONS

	VP1600E	VP2600E
Btu (Variable)	6,000/11,000/16,000	6,000/16,000/26,000
Type Gas	Propane/LP Only	Propane/LP Only
Ignition	Piezo	Piezo
Pressure Regulator Setting	8" W.C.	8" W.C.
Inlet Gas Pressure* (in. of water)		
Maximum	14"	14"
Minimum	11"	11"
Dimensions, Inches (H x W x D)		
Heater	23.5 x 18.5 x 8	23.5 x 25.9 x 8
Carton	25.8 x 21.3 x 10.1	25.8 x 28.7 x 10.1
Weight (pounds)		
Heater	22	30
Shipping	27	36

Note: Dimensions listed are outer most points on the heater (includes control knobs and grill).

SERVICE PUBLICATIONS

You can purchase a service manual from the address listed on the back page of this manual. Send a check for \$5.00 payable to DESA International.

TECHNICAL SERVICE

You may have further questions about installation, operation, or troubleshooting. If so, contact DESA International's Technical Service Department at 1-800-323-5190.

You can also visit DESA International's technical service web site at www.desatech.com.

SERVICE HINTS

When Gas Pressure Is Too Low

- · pilot will not stay lit
- burner(s) will have delayed ignition
- · heater will not produce specified heat
- · propane/LP gas supply may be low

When Gas Quality Is Bad

- · pilot will not stay lit
- burner(s) will produce flames and soot
- · heater will backfire when lit

You may feel your gas pressure is too low or gas quality is bad. If so, contact your local propane/LP gas supplier.

REPLACEMENT PARTS

Note: Use only original replacement parts. This will protect your warranty coverage for parts replaced under warranty.

PARTS UNDER WARRANTY

Contact authorized dealer from whom you purchased this product. If they are unable to supply original replacement part(s), call DESA International's Technical Service Department at 1-800-323-5190 for information.

When contacting your dealer or DESA International, have ready:

- your name
- your address
- · model and serial numbers of your heater
- · how heater was malfunctioning
- type of gas used (propane/LP or natural gas)
- purchase date

Usually, we will ask you to return the defective part to the factory.

PARTS NOT UNDER WARRANTY

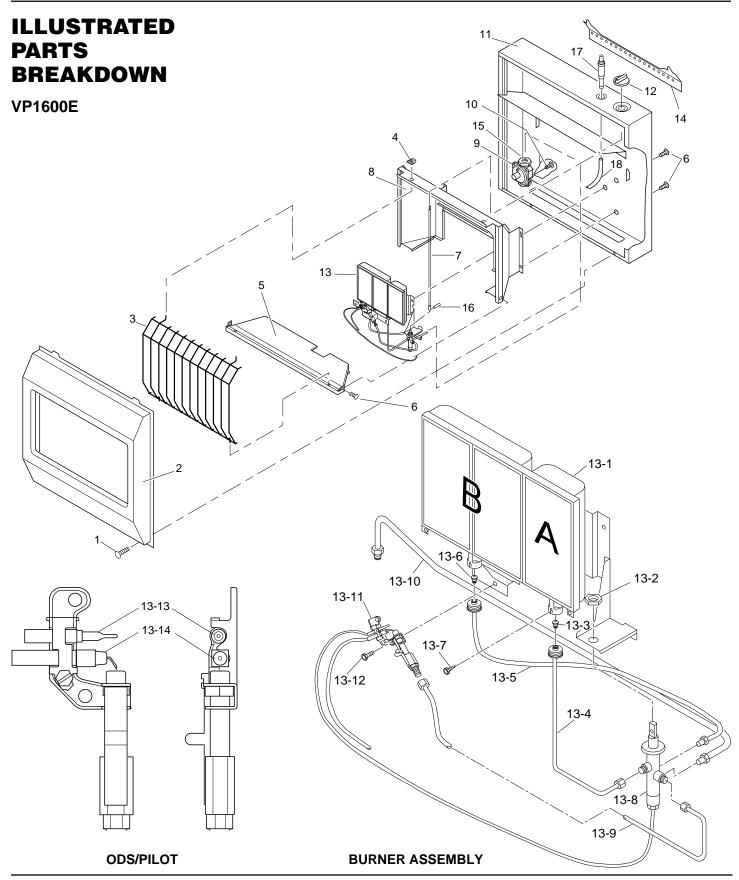
Contact authorized dealers of this product. If they can't supply original replacement part(s), call DESA International's Parts Department at 1-800-972-7879 for referral information. When calling DESA International, have ready:

- model number of your heater
- the replacement part number

^{*} For purposes of input adjustment.

VANGUARD.

INFRARED PROPANE/LP GAS HEATER



PARTS LIST

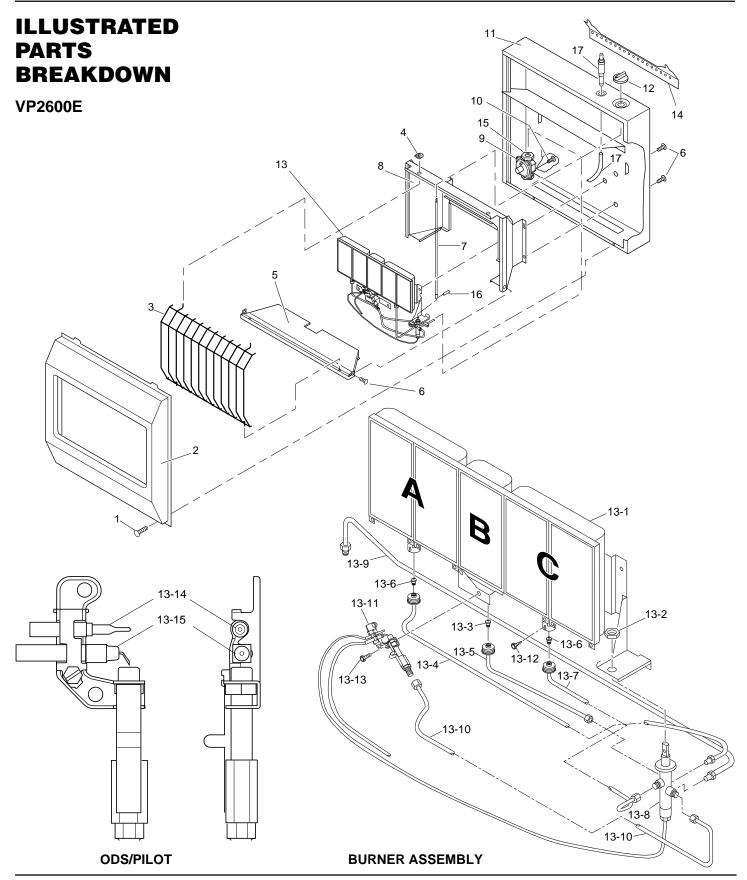
VP1600E

This list contains replaceable parts used in your heater. When ordering parts, follow the instructions listed under *Replacement Parts* on page 17 of this manual.

KEY	PART		
NO.	NUMBER	DESCRIPTION	QTY.
1	098304-01	Screw, #10 x 3/8"	2
2	098742-13	Front Panel	1
3	098238-06	Grill Guard	1
4	101108-01	Clip-Grill Guard	2
5	103843-02	Apron	1
6	M11084-26	Screw, #10 x 3/8"	9
7	098462-01	Control Rod Assembly	1
8	098457-01	Reflector Assembly	1
9	099415-09	Regulator with Pressure Tap	1
10	098303-02	Screw, #6 x 3/8"	2
11	098455-12	Cabinet Assembly	1
12	098324-01	Control Knob	1
13	See Detail	Burner Assembly	1
13-1	099218-06	Burner	1
13-2	098508-01	Valve Retainer Nut	1
13-3	099056-01	Injector-Plaque A	1
13-4	103352-01	Tubing-Valve to Plaque A	1
13-5	103352-02	Tubing-Valve to Plaque B	1
13-6	099056-25	Injector-Plaque B	1
13-7	M11084-37	Screw, #8 x 1/4"	2
13-8	103844-01	Control Valve	1
13-9	102911-01	Pilot Tubing-Valve to Pilot	1
13-10	099051-01	Inlet Tubing	1
13-11	103594-02	ODS/Pilot	1
13-12	M11084-26	Screw, #10 x 3/8"	2
13-13	098593-01	Thermocouple	1
13-14	106842-01	Ignitor Electrode	1
14	099066-01	Mounting Bracket	1
15	100537-02	Regulator Bracket	1
16	098325-01	Roll Pin	1
17	097159-04	Piezo Ignitor, Snap-in	1
18	098271-03	Ignitor Cable	1
	PARTS A	VAILABLE - NOT SHOWN	
	100822-01	Control Position Label	1
	100642-01	Hardware Assembly	1

VANGUARD.

INFRARED PROPANE/LP GAS HEATER



PARTS LIST

VP2600E

This list contains replaceable parts used in your heater. When ordering parts, follow the instructions listed under *Replacement Parts* on page 17 of this manual.

KEY NO.	PART NUMBER	DESCRIPTION	QTY.
1	098304-01	Screw, #10 x 3/8"	2
2	098742-14	Front Panel	1
3	098238-07	Grill Guard	1
4	101108-01	Clip-Grill Guard	2
5	098198-04	Apron	1
6	M11084-26	Screw, #10 x 3/8"	9
7	098462-01	Control Rod Assembly	1
8	098457-02	Reflector Assembly	1
9	099415-09	Regulator	1
10	098303-02	Screw, #6 x 3/8"	2
11	098456-06	Cabinet Assembly	1
12	098324-01	Control Knob	1
13	See Detail	Burner Assembly	1
13-1	099218-07	Burner	1
13-2	098508-01	Valve Retainer Nut	1
13-3	099056-01	Injector-Plaque B	1
13-4	103353-01	Tubing-Valve to Plaque A	1
13-5	103353-02	Tubing-Valve to Plaque B	1
13-6	099056-25	Injectors-Plaques A and C	2
13-7	103353-03	Tubing-Valve to Plaque C	1
13-8	100747-01	Control Valve	1
13-9	099051-02	Inlet Tubing	1
13-10	099044-01	Pilot Tubing-Valve to Pilot	1
13-11	103594-02	ODS/Pilot	1
13-12	M11084-37	Screw, #8 x 1/4"	5
13-13	M11084-26	Screw, #10 x 3/8"	2
13-14	098593-01	Thermocouple	1
13-15	106842-01	Ignitor Electrode	1
14	099066-01	Mounting Bracket	1
15	100537-02	Regulator Bracket	1
16	098325-01	Roll Pin	1
17	097159-04	Piezo Ignitor, Snap-in	1
18	098271-03	Ignitor Cable	1
	PARTS A	VAILABLE - NOT SHOWN	
	100822-01	Control Position Label	1
	100642-01	Hardware Assembly	

VANGUARD.

INFRARED PROPANE/LP GAS HEATER

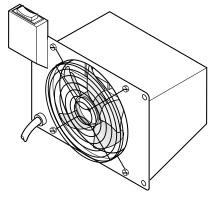
ACCESSORIES

Purchase these heater accessories from your local dealer. If they can not supply these accessories, call DESA International's Parts Department at 1-800-972-7879 or write to the address listed on the back page of this manual for referral information.



EQUIPMENT SHUTOFF VALVE GA5010

For all models. Equipment shutoff valve with 1/8" NPT tap.

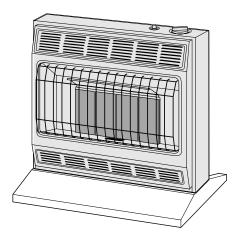


FAN KITS - GA3100(A,B) AND GA3200T(A,B)

For all models. Provides better heat distribution. Makes heater more efficient. Complete installation and operating instructions included.

Manually-controlled - GA3100(A,B). Includes ON/OFF switch.

Thermostatically-controlled-GA3200T(A,B). Includes three settings: ON/OFF/AUTO.



FLOOR MOUNTING STAND Models VP1600E - GA4000B Models VP2600E - GA4010B

For locating heater on the floor, away from a wall. Complete installation instructions provided with floor mounting stand.

103351

NOTES				

WARRANTY INFORMATION

KEEP THIS WARRANTY

Model	
Serial No	
Date Purchased	

Always specify model and serial numbers when communicating with the factory.

We reserve the right to amend these specifications at any time without notice. The only warranty applicable is our standard written warranty. We make no other warranty, expressed or implied.

LIMITED WARRANTY VANGUARD VENT-FREE PROPANE/LP GAS HEATERS

DESA International warrants this product to be free from defects in materials and components for four (4) years from the date of first purchase, provided that the product has been properly installed, operated and maintained in accordance with all applicable instructions. To make a claim under this warranty the Bill of Sale or cancelled check must be presented.

This warranty is extended only to the original retail purchaser. This warranty covers the cost of part(s) required to restore this heater to proper operating condition and an allowance for labor when provided by a DESA Authorized Service Center. Warranty part(s) MUST be obtained through authorized dealers of this product and/or DESA International who will provide original factory replacement parts. Failure to use original factory replacement parts voids this warranty. The heater MUST be installed by a qualified installer in accordance with all local codes and instructions furnished with the unit.

This warranty does not apply to parts that are not in original condition because of normal wear and tear, or parts that fail or become damaged as a result of misuse, accidents, lack of proper maintenance or defects caused by improper installation. Travel, diagnostic cost, labor, transportation and any and all such other costs related to repairing a defective heater will be the responsibility of the owner.

TO THE FULL EXTENT ALLOWED BY THE LAW OF THE JURISDICTION THAT GOVERNS THE SALE OF THE PRODUCT; THIS EXPRESS WARRANTY EXCLUDES ANY AND ALL OTHER EXPRESSED WARRANTIES AND LIMITS THE DURATION OF ANY AND ALL IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE TO FOUR (4) YEARS ON ALL COMPONENTS FROM THE DATE OF FIRST PURCHASE; AND DESA INTERNATIONAL'S LIABILITY IS HEREBY LIMITED TO THE PURCHASE PRICE OF THE PRODUCT AND DESA INTERNATIONAL SHALL NOT BE LIABLE FOR ANY OTHER DAMAGES WHATSOEVER INCLUDING INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Some states do not allow a limitation on how long an implied warranty lasts or an exclusion or limitation of incidental or consequential damages, so the above limitation on implied warranties, or exclusion or limitation on damages may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

For information about this warranty write:

DESAINTERNATIONAL

2701 Industrial Drive P.O. Box 90004 Bowling Green, KY 42102-9004

www.desatech.com



NOT A UPC

103351-01 REV. D 02/00

Patent Pending

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