Instruction Manual for the

E-SC 1602 Series Carriage Door Ins r c ions t t



!Warning!

Read all instructions before begining installation or use of this door opener.

This operator exurts a high level of force.

Exercise caution at all times and stay clear of the system during operation.

Manufactured by

CE DECLARATION OF CONFORMITY OF MACHINES

(Directive 89/392/EEC, Annex II, Part B)

Manufacturer: FAAC S.p.A.

Address: Via Benini, 1 – 40069 Zola Predosa Bologna – Italy

Declares that: Eurotrigon 0224 - Trigon K 24 A.K.A. Estate Swing (USA) mod operator

- Is built to be integrated into a machine or to be assembled with other machinery to create a machine under the provisions of Directive 89/392/EEC, and subsequent amendments 91/368/EEC, 93/44/EEC.
- Conforms to the essential safety requirements of the following EEC directives:
 - 73/23/EEC and subsequent amendment 93/68/EEC, 89/336/EEC and subsequent amendment 92/31/EEC and 93/68/EEC.
 - And also declares the <u>it is prohibited to put into service the machinery</u> until the machine in which it will be integrated or of which it will become a component has been identified and declared as conforming to the conditions of Directive 89/392/EEC and subsequent amendments assimilated under national laws under DPR #459 of July 24, 1996.

Bologna, January 1, 2002

Managing Director A. Bassi

Warnings for the installer General safety obligations

- 1. Attention! To ensure the safety of people, it is important that you read all the following instructions. Incorrect installation or incorrect use of the product could cause serious harm to people.
- 2. Carefully read the instructions before beginning to install the product.
- 3. Store these instructions for future reference.
- 4. This product was designed and built strictly for the use indicated in the documentation. Any other use, not expressly indicated here, could compromise the good condition/operation of the product and/or be a source of danger.
- 5. FAAC declines all liability caused by improper use or use other than that for which automated system was intended.
- 6. Do not install the equipment in an explosive atmosphere; the presence of inflammable gas or fumes is a serious danger to safety.
- 7. The mechanical parts must conform to the provisions of Standards EN 12604 and EN 12605.

For non-EU countries, to obtain an adequate level of safety, the standards mentioned above must be observed, in addition to national legal regulations.

- 8. FAAC is not responsible for failure to observe Good Technique in the construction of the closing elements to be motorized, of for any deformation that may occur during use.
- 9. The installation must conform to Standards EN 12453 and EN 12445.

The safety level of the automated system must be C+D.

- 10. Before attempting any job on the system, cut out electrical power and disconnect the batteries.
- 11. The main power supply of the automated system must be fitted with an all-pole switch with contact opening distance of 3 mm or
- greater. Use of a 6A thermal breaker will all-pole circuit break is recommended.
- 12. Make sure that a differential switch with threshold of 0.03 A is fitted upstream of the system.
- 13. Make sure that the earthing system is perfectly constructed, and connect metal parts of the means of the closure to it.
- 14. The automated system is supplied with an intrinsic anti-crushing safety device consisting of a torque control. Nevertheless, its tripping threshold must be checked as specified in the Standards indicated at point 10.
- 15. The safety devices (EN 12978 standard) protect any danger areas against mechanical movement risks, such as crushing, dragging, and shearing.
- 16. Use of at least one indicator-light (e.g. FAACLIGHT 12VDC) is recommended for every system, as well as a warning sign adequately secured to the frame structure, in addition to the devices mentioned at point "15".
- 17. FAAC declines all liability as concerns safety and efficient operation of the automated system, is system components not produced by FAAC are used.
- 18. For maintenance, strictly use original parts by FAAC.
- 19. Do not in any way modify the components of the automated system.
- 20. The installer shall supply all information concerning manual operation of the system in case of an emergency, and shall hand over to the user the warnings handbook supplied with the product.
- 21. Do not allow children or adults to stay near the product while it is operating.
- 22. Keep remote controls or other pulse generators away from children, to prevent the automated system from being activated involuntarily.
- 23. Transit through the leaves is allowed only when the door is fully open.
- 24. The user must not attempt any kind of repair or direct action whatever and contact qualified personnel only.
- 25. Do not short-circuit the poles of the batteries and do not try to recharge the batteries with power supply units other than Master or Slave cards.
- Do not throw exhausted batteries into containers for other waste but dispose them in the appropriate containers to enable them to be recycled.
- 27. Anything not expressly specified in these instructions is not permitted.

Estate Swing Summery of Functions

The Estate Swing is only to be used for vehicular swing doors in a Class I setting.

Class I: A vehicular door opener (or system) intended for use in a home of one-to-four single family dwelling, or a garage or parking area associated therewith.

The FAAC Estate Swing automated system was designed and built for controlling vehicle access. Do not use for any other purpose.

The external automation with articulated arms automates residential swing-leaf doors with leaves of up to 16' in length, and is ideal for applications on large pilasters without the need to provide niches (sometimes required to observe the installation dimensions of piston driven devices). It consists of an irreversible electromechanical operator with guard and an articulated-arm activation system to be fitted to the door with the appropriate accessories. The irreversible system ensures the door is mechanical locked when the motor is not operating. A lock still needs be installed if security of high winds are a concern. A manual release makes it possible to move the door in the event of a power-cut or fault.

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This manual and its contents are produced by Web Direct Brands, Inc. and is based on the instructions written by FAAC,

The table of contents are listed to assist you locating a desired section. We do however strongly suggest studying every page of the instruction manual before attempting installation.



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Marks pages with opener or usage warnings. Although we have marked these as very important warnings, **please read the entire manual**. **Every step** is important to the correct installation of your door opener.

MODEL	Estate Swing E-SC 1600
Power Supply	115V AC/ 24V AC
Rated Absorbed Power (Amperage pull on a 120V AC outlet)	3 Amp/single 5 Amp/dual
Max Torque (Nm)	200
Use frequency (cycles/hour)	> 100
Operating ambient temperature	-4 to 131 Deg F
Gearmotor weight (lbs)	25
Protection class	IP44
Door leaf max length (ft.)	Up to 8
Door leaf max weight (lbs.)	Up to 800
Operator overall dimensions LxHxD(in.)	See below
Angular velocity	8 Degrees / Second







- 2) Operator securing base-plate
- 3) Release wrench
- 4) Release
- 5) Gearmotor
- 6) Transmission shaft
- 7) Straight lever of articulating arm
- 8) Curved lever of articulating arm
- 9) Front coupling

13.07= 9.84







Slave Operator (If Applicable)

- 1. Housing Cover
- 2. Wall Mounting Plate
- 3. Manual Release Key
- 4. Manual Release
- 5. 24VDC Motor
- 6. Transmission Shaft
- 7. Straight lever of articulating arm
- 8. Curved lever of articulating arm
- 9. Door Mounting Bracket

Master or Single Operator

- 1. Housing Cover
- 2. Wall Mounting Plate
- 3. Manual Release Key
- 4. Manual Release
- 5. 24VDC Motor
- 6. Transmission Shaft
- 7. Straight lever of articulating arm
- 8. Curved lever of articulating arm
- 9. Door Mounting Bracket
- 10. Control Box
- 11. Control Board
- 12. Transmitter
- 13. Receiver
- 14. Transformer
- 15. Control Box Screws, Control Board Screws and Washers, Jumper Wire



Other items that may be needed prior to commencing installation.

- Start and stop post, bracket or door stop. Although the Estate Swing E-SC 1602 features soft start/stop and can be used with limit switches (not included), it is possible to use the E-SC 1602 without limit switches, relying on the positive stops to determine end positions.
- 16, 14 or 12 gauge, 2 conductor stranded direct burial low voltage wire will be required to run power to your operator. Length is determined by distance between transformer power supply and the control box.
- A voltage meter and digital camera may be necessary to run diagnostic checks.
- 4 3/8" Red Heads, Lag Screws and Shields, or another brand wall mounting 3/8" bolt and anchor will be needed to connect the Base Plate to the wall.
- 2 5/16" Hex Bolts will be needed to connect the Door Mounting Bracket to the door. Length will be determined by what is needed for a secure anchor.
- If your transformer is going to be plugged into an outdoor outlet you will need to weatherproof that outlet and transformer. **Electrical boxes or plug covers** can be obtained from a local hardware store to accommodate both the plug and transformer.
- Hardware to attach the control box to a wall.
- Watertight connectors for running wires into the control box.

Manual Operation Mode

Manual operation mode will be necessary to learn from installation and programming. It is also useful for emergency situations where as using the motor is not an option from operation the doors.

Fit the supplied Allen wrench and turn it by approximately a half a turn until it stops. Turn it in the direction that is dictated below.

For left-hand side:

Turn counterclockwise to lock, clockwise to unlock.

For right-hand side:

Turn counterclockwise to unlock, clockwise to lock.





Restoring Standard Operation

To avoid an involuntary pulse activating the doors during the maneuver, before relocking the operator, switch off all power.

Fit the supplied Allen wrench and turn it by approximately a half a turn until it stops. Turn it in the direction that is dictated above.

IMPORTANT: Determining Correct Position

This operator is intended to be on the inside of the garage and push the carriage doors out towards the driveway.



Position the mounting plate above the door frame with the inside end in line with the edge of the door frame. The drive shaft (piece that comes down from the motor that makes the arm pivot) should be positioned on the side of the bracket closest to the door frame.

A = No minimum, but do not exceed 12"

B = 29" - A from hinges of door. *Example: if A is* 8" *then B* (29-8) *is* 21"



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Installation of Operator

The operator base plate and articulated arm are designed either for right-handed or left-handed installation. There is no pre-determined designation.

- 1. Begin with your gear motor in the base plate. Hold the base and motor against the Wall above the door and find the proper position for your operator (from previous page). Mark the outline of the base plate with the operator in the correct position. Then remove the motor from the base plate.
- 2. Secure the base plate to the wall using screws and a proper anchoring system for your type of wall or frame material. *Example below is looking at the door from inside the garage.*



3. Fit the gear motor back onto the base plate and secure it with two screws, nuts and washers.

Important: The transmission shaft must always face downward.

Continued on next page.

4. Assemble the articulated arm and front coupling as shown below. Left assembly connects the same way as the right only with the straight arm and door bracket on opposite sides as in the smaller picture below.



- 5. Fit the straight lever of the articulated arm on the transmission shaft and tighten it using the supplied screw and washer.
- 6. Manually release the operator (From section 2)



- 7. Find securing point **B** from the mounting set back determined from the previous page. Verify the arm is level, then temporarily remove the coupling from the arm in order to attach the door mounting bracket. Attach the door mounting bracket to the door using nuts, carriage bolts and washers.
- 8. Reconnect the coupling from the door mounting bracket to the arm. If not using limit switches, place the cover on top of the motor and secure it in place using the three small provided screws through the hole along the back edge of the cover.

If using limit switches do not place the cover on yet. Wait until later in the installation process when you have your limit switches installed and wires. Then attach the cover as instructed above.

9. Relock the operator.

Mounting the Control Board and Box

- 1. Position your control box on the post of the door or a near by fence. Use the Knockouts labeled "A" in the picture to the right to mount your control box to the post or fence. *For a dual operator set-up, the control box will be on the same side of the driveway as the master control arm.*
- 2. Use a 5/8" drill bit to drill a hole for the provided wire connector (1 for each arm) "**B**". The hole can be drilled anywhere in the control box , just keep in mind spacing if back-up batteries are going to be placed in the control box.



Other wires being run to the control board should also be run through water-tight connectors. Connectors are available from most home stores or your Estate Swing dealer.



3. To mount the control board, locate the four outside edge **pre-drilled** holes on the control board. Insert the 1/2" provided screws.

4. Attach the threaded end of the screws that come out the rear of the board to the provided black spacers. The spacer should be against the back of the board and the head of the

screw against the front of the board with screw threading still protruding from the rear of the spacer; as shown in the picture to the left.

> 5. Position the left top and bottom screws over the holes marked "A" in the picture to the right. Gently screw the remaining thread that is exposed from the rear of the provided black spacer. The two screws and spacers



on the right hand side of the board act as spacing supports only and do not get screwed into the housing.

Final positioning example is to the left.

For Your Convenience

The white terminal strips on the control board are easily removed for wiring. Simply pull straight out on the terminal strip to remove it from the board. It will slide right off. Slide it back on when you are finished with your wiring connections.



Installation of Limit Switches and Positive Stops

Although the E-SC 1602 control board comes equipped with a cycle time learning function, physical stopping mechanisms must still be used. This can be done with limit switches (not included), positive stops (not included) or both. These must be installed before learning.

If using positive stops you must be on operating parameter:

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Positive stops

Positive stops are physical structures the doors come in contact with at the end of the opening and closing cycles.

Limit switches



Mounting the limit switches

Slide the limit rings on the top side of the transmission shaft. Line up the holes on the limit switches with the holes on the top of the operator. Manually release the arm.

CLOSED DOOR LIMIT SWITCH

Move the door into the full closed position then move the bottom ring so it is pushing the switch on the bottom limit switch in. Tighten the screw on the bottom ring to secure it in place (see next page for screw close up).

OPEN DOOR LIMIT SWITCH

Move the door into the full open position. Move the top ring until it is pushing the switch on the top limit switch in. Tighten the screw on the top ring to secure it in place.

Example of how to tighten the limit ring.

Wiring the Limit Switches

On the limit switch:

- 1 is Common
- 2 is N/C Limit Connection
- 4 is not used



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Terminal Block CN3		
COMF	Common from all limit switches	
FCC1	N/C Limit Connection Closed Door Limit Switch on Master	
FCA1	N/C Limit Connection Open Door Limit Switch on Master	10000000000000000000000000000000000000
FCC2	N/C Limit Connection Closed Door Limit Switch on Slave	E and I a
FCA2	N/C Limit Connection Open Door Limit Switch on Slave	

Temporary Safety Jumpers

For the highest level of safety, the Estate Swing systems are set up with Normally Closed safety terminals. This means that in order for the door opener to move these terminals must be closed either through a safety device (recommended) or with jumpers. Temporary safety jumpers are provided in the control box hardware bag for jumping these terminals to common (COM) during the set-up process.

It is recommended not to use any accessories until setup and programming are complete.

NOTE: If not using safety devices the temporary safety jumper must remain in. In order for the door operator to move, all three safety terminal lights (STOP, FSW CL, FSW OP) must be lit.



Other Possible Jumpers Needed

If not using limit switches, and ONLY if NOT using limit switches, you must jump between the limit switch terminals (FCC1, FCA1, FCC2, FCA2) and limit common (COMF).



ONLY IF NOT USING LIMIT SWITCHES



Installing and Setting Transmitters and Receivers

Installing the Receiver

- 1) Locate the 5 Silver Pins in the lower right hand corner of the Estate Swing board.
- 2) Locate the **white** connector on the receiver.
- 3) Push the **white** connector from the receiver on the 5 pins on your control board with the dip switches of the receiver board facing away from the Estate Swing board.



Setting the Dip Switches

- 1) Set the dip switches 1-9 on the receiver by switching them in the up or down position. *Record this dip switch combination*
 - 2) Slide off the battery cover of the transmitter (*located at the bottom front cover*)
 - 3) Set the dip switches in the transmitter to the same settings as the dip switches on the receiver.



Antenna

4) Repeat this for all of the transmitters.



Dip switches are located under the battery lid.

Power

- 1. The Estate Swing E-SC 1602 comes with 1) 24V transformer. The transformer supplied has 2 screw terminals to connect to. You may locate the transformer up to **1000'** away from the control board using wire ratings as specified below.
 - 0-99 Feet Use 16 Gauge, 2 Conductor Stranded Direct Burial Wire
 - 100-299 Feet Use 14 Gauge, 2 Conductor Stranded Direct Burial Wire
 - 300-599 Feet Use 12 Gauge, 2 Conductor Stranded Direct Burial Wire
 - 600-1000 Feet Use 10 Gauge, 2 Conductor Stranded Direct Burial Wire
- 2. Insert the two wires from the transformer into the two VAC terminals on the control board (CN1). The wires are not polarized, there is no positive or negative. **Do not splice the power cable wire.**

Never run 110VAC power directly to the Estate Swing. This will destroy the Estate Swing control board.



Never connect the power wire with the transformer plugged in. Contact between the two lead wires, even for a second, will destroy the transformer.

3. Plug the **transformer** into a 110 V AC outlet.

4. The transformer is not weather proof and must be kept in a covered area. *Plug covers are available from your dealer, contact 1-800-640-GATE for a dealer in your area.*

5. Two 12V DC batteries may be run in series as backup to the 24V transformer power. Running two 12V batteries in series creates a 24V system, *you cannot run them in parallel* (see diagram to the left)

6. The power light located below the +24V and -24V output terminals will be on if the power is connected properly. If the light is off then power through the transformer is not functioning properly and either the unit has no power or is on battery backup. *The light stays off during battery backup*.

Setting Operating Parameters

Complete this step prior to programming the door run time. This will dictate how your door will react during programming and normal operation.

It is not necessary to reset these if power is removed or if reset is tripped, they will stay set.

Important Dip Switch Setting Verify the 4 dipswitches to the left of the display LED are as follows:



DOWN
DOWN
UP
UP

Entering programming mode

- 1. Make the necessary power connections and check the LED lights to be sure the appropriate lights are lit.
- 2. The display should show –
- 3. Press and hold down **P2** until the display shows parameter A with the corresponding number that is currently default or previously programmed.
- 4. Press P1 to change the number variable of the parameter, USE THE CHART ON THE NEXT PAGE AS A GUIDE.
- 5. To move to the next parameter, Press P2.
- 6. When 60 seconds have elapsed without any button being pressed the control unit automatically exits the programming mode. To exit manually, Press **P2** to scroll through all the parameters until the display shows



Operating Parameters Chart

F	/ /	Minimum Force			
7	2	Medium-low Force	FORCE	electronic clutch system. The electronic clutch system controls the anti-crushing auto-reverse feature when a door in motion makes contact	
=	Ξ	Medium-high Force			
\square	'¦	High Force		with an obstacle.	
<u>Ŀ</u>	1	1.5 Second Offset		This determines how long the second leaf will pause before moving to allow the first leaf to separate and avoid obstructing on the other leaf.	
<u> </u> -	2	3 Second Offset	DELAY		
6	Ξ	6 Second Offset		If using a Single door opener system, the set- ting will not affect your door.	
6	''	10 Second Offset		-	
匚	Ο	Disabled	AUTO-	This parameter turns auto-close on or off. T pause time for the auto-close is set during	
<u> </u>	1	Enabled	RECLOSE	movement programming.	
<u>_</u>	\Box	Opens/Closes/Opens	OPEN A	This parameter determines what an OPEN A terminal command will result in. d1 is recom-	
₫	;	Opens/Stops/Closes/Stops	A	mended for safety.	
E	\Box	Disabled	CONDO	This parameter is for use with multiple door users. If enabled, when the door is opening it	
E	;	Enabled		can not be reversed by another open signal.	
/=		Disabled	OVER-	This parameter is for use with electric door locks. The door will briefly push further closed	
/=	/	Enabled	PUSH	before opening to allow the lock to release.	
5		Flashing Lamp	LAMP	This parameter is to determine between a flashing or steady lamp. If not using a lamp the	
<u>[</u>	1	90 Second Courtesy Lig	ht	setting will not affect your door.	

Continued on following page.

НП	20% of total arch	SOFT START/	This parameter determines when the door will begin to slow down near the end of opening	
<u>H</u>	10% of total arch	STOP	and closing cycle.	
, D	Low	SOFT	This parameter determines how fast the door will move during the soft start/stop. If using	
<u> </u>	High	SPEED	positive stops this parameter must be on 0.	
LO	No Limit Switch	LIMIT	In this parameter you MUST specify whether	
	Limit Switch	SWITCH	function of your door.	
ΠΙ	Single Leaf Door	SINGLE	In this parameter you MUST specify whether	
ПЗ	Dual Leaf Door	OR DUAL	motor) or dual door (two leaves - two motors).	

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After programming your last parameter you may now move on to programming your door run time. Press P2 one more time to exit this mode. Door movement instructions begin on the next page.

Programming Door Run Times

In this stage, your control board will memorize where your limits are (identified by limit switches, positive stops or both) in both opening and closing phases. Also if the auto-close feature is activated it will learn the user specified pause time. FOR SAFETY PURPOSES—your opener will not run until this step is completed

- 1. Release the operator gears using the manual release process. Once released, manually move the doors half way between the open and close stop points.
- Relock the operator gears at the half way point through its cycle. Verify your operator control board is showing _____ on the LED display.
- 3. Press and hold down **P2** until the LED display shows the A parameter and the relevant number appear in the LED display.
- <u>4.</u> Give an **OPEN A** command. This can be done with any opening device (keypad, push button, etc...) wired into OPEN A and COM or using the transmitter. You can also <u>briefly</u> (one second or less) jump OPEN A and COM with a wire. This will begin your doors in the **CLOSING DIRECTION and the LED** display will read "Pr".



IMPORTANT: If the doors begin to open rather than close, the doors must be stopped with a reset pulse.

You can either:

Touch the TWO pins of the JMP "RESET" using a screwdriver **OR** Disconnect all power (transformer and backup battery)

Then switch the wires leading into APM1-CHM1 for master and APM2-CHM2 for slave and then begin programming again.



5.4

5. When the closing stop point or limit switch is reached, the motor pauses for approximately 2 seconds, and then restarts with a total opening maneuver to the opening stop point or limit switch.



6. When the full open stop or limit switch is reached the doors will stop.

7. Wait for the amount of time you would like your doors to pause for during normal operation before automatically re-closing and then signal your opener using an OPEN A contact or transmitter signal to close the doors. The doors will then return to closed and programming will be complete.

(Even if your auto close is off you must still set a pause time, the pause time will not be used in normal door operation.)



Dual doors are programmed simultaneously. Move both of the leafs to the same starting position and both leafs will move together through the same programming sequence. There is a slight starting delay on the slave side.

LED Lights & Operational Displays

Control Board LED Lights - The control board LED lights are located above their respective terminals that they represent. (With exception of ALIM, power supply light, which is located below the power terminals in the upper left corner.) The LED lights are a quick way of verifying necessary connections are made. Below is a chart of their interpretations.

LED	ON	OFF
ALIM	Powers supply by transformer	Power supply by battery or no power
FCC 1	Motor 1 closing limit switch - not tripped	Motor 1 closing limit switch - tripped
FCA 1	Motor 1 opening limit switch - not tripped	Motor 1 opening limit switch - tripped
FCC 2	Motor 2 closing limit switch - not tripped	Motor 2 closing limit switch - tripped
FCA2	Motor 2 opening limit switch - not tripped	Motor 2 opening limit switch - tripped
STOP	Stop command - not activated	Stop command - activated
FSW CL	Closing safety device - not tripped	Closing safety device - tripped
FSW OP	Opening safety device - not tripped	Opening safety device - tripped

During idle for single door openers, all should be on except FCC 2 and FCA 2. During idle for dual door openers, all LED lights should be on.

If not using safety devices , you must jump STOP, FSW CL and FSW OP to COM in order for the door opener to function.

Standard Operation Display - This is when the door opener is not in parameter setting mode or programming mode. LED displays DS1 and DS2 will show the following:



6.1

Troubleshooting

If the door opener will not move.

Be sure you have gone through programming. Without programming no power is ever sent to the operator arms.

Check wiring connections.

Check to be sure jumpers are in place between STOP, FSW OP, FSW CL to COM on terminal block CN4.

If not using limit switches, be sure jumpers are in place between FCC1, FCA1, FCC2, FCA2 to COMF on terminal block CN3.

Be sure the arms are locked out of manual operation.

Check all fuses, the fuses protect as follows but all are required for the arms to move: F1: 10A – Power Supply, 24VAC F2: 630 mA – Power supply to accessories and battery charger F3: 630 mA – Flashing lamp output F4: 3.15A – Electric Lock Output

If the door opener move a few inches or feet and stops or reverses directions.

Check dip switches to the left of the LED display. It should be 1:OFF, 2:OFF, 3:ON, 4:On. If the dip switches are wrong, you **must** turn all power off before changing the dipswitches and then turn power back on for the settings to take effect.

Increase the force setting to the highest force. The force setting is the A parameter, move the A parameter to 4. If the door moves fully after doing so you may then work your way down force settings to the lowest force setting that the door still moves correctly under.

Check the setback. The setback of the operator is important to correct operation due to leverage the arm will have on the door.

If using limit switches, check limit switch placement and wiring. You can tell if a limit switch has been triggered by watching to see if one of the lights above FCC1, FCA1, FCC2, FCA2 go unlit. Whichever limit light is unlit is engaged.

Continued on next page.

If fuse the F2 fuse blows or continues to blow.

Check all wiring to both the backup batteries and to all accessories run off of the 24+,- terminals on terminal block CN1. Check for the following:

- The batteries are run in **series** not parallel. If they are run in parallel the batteries will become overcharged and be destroyed, which will then create a short and continually blow the F2 fuse.
- The accessories going into 24V+, must have the correct polarity.
- The accessories going into 24V+, cannot exceed a combined power draw of more than 500 mA.

Check the battery voltage, if the battery voltage is very low you may have dead cells in the battery causing an overdraw of current and blowing the fuse. Replace the batteries.

If the door reaches it's closed position during the learning process but does not re-open.

Touch the reset pins (RST) to reset the system. Change the i parameter to 0. Restart the learning process.

Contact Estate Swing for alternate power supply to correct a lack of correct voltage and/or amperage outputs under load.

The door does not reach the desired stop points.

If not using limit switches:

- Be sure the arm can go full expected range. Manually release the arms and move the doors by hand to possible range. Do not let the arm reach its physical limitations before the stops during normal operation.
- If arms can't extend full expected range, check the setback. $6\frac{1}{2} \times 6\frac{1}{2}$ inch setback is the correct setback for a 110-degree opening.
- If the opener arm has the physical possibility of opening yet still stops, increase the force setting to the highest force. The force setting is the A parameter, move the A parameter to 4. If the door moves fully after doing so you may then work your way down force settings to the lowest force setting that the door still moves correctly under. The ending positions are where the most stress is put on the arm and the leverage is the lowest.

If using limit switches:

- Check limit switch placement and wiring. You can tell if a limit switch has been triggered by watching to see if one of the lights above FCC1, FCA1, FCC2, FCA2 go unlit. Whichever limit light is unlit is engaged.
- If limit switches are to the furthest points possible on both the closed and open positions, check the setback. $6\frac{1}{2} \times 6\frac{1}{2}$ inch setback is the correct setback for a 110-degree opening
- If the opener arm has the physical possibility of opening yet still stops, increase the force setting to the highest force. The force setting is the A parameter, move the A parameter to 4. If the door moves fully after doing so you may then work your way down force settings to the lowest force setting that the door still moves correctly under. The ending positions are where the most stress is put on the arm and the leverage is the lowest.

Control Board Overview

Caution! Do not run 110V AC power direct to the board. This will cause permanent damage to both boards and void your warrantee. **Caution!**



CN1 - Upper left hand corner of board, used for power and back up power.

- VAC terminals. The input terminals for the supplied 24V transformer. Polarity is not an issue for this terminal.
- **+BAT, -BAT terminals**. Input terminals for the optional backup batteries. The battery power coming in must be 24V DC. This can be achieved by running two 12V batteries in series. During normal operation, the unit keeps the batteries charged and the batteries begin operating the unit if no power is being supplied through terminals VAC. Observe polarity on these terminals.
- +24, -24 terminals. Accessories needing constant 24V power should be attached to these terminals following the correct polarity. (Example: Alternate receiver, exit wand)

Continued on following page.

CN2 - Located on the lower left side of the board, these terminals are outputs for the operator arm(s), door locks (optional), and lamps (optional).

- **APM1, CHM1 terminals.** For dual operations these terminals are for the arm that must move first, for single operations these terminals are the output for controlling the operator arm.
- APM2, CHM2 terminals. For dual operations ONLY. Connect the arm that is to move second to these terminals. For single operations nothing should be connected to these terminals.
- **ELS** terminals. Brief 12V output at beginning of operation cycle, meant for release an electric lock.
- LAMP terminals. Both a flashing lamp and a courtesy lamp can be connected to these terminals with a power supply of 24V DC and a max output of 15 W. to change between flashing lamps and courtesy lamps, select parameter "G".

CN3 - Located on the center bottom of the board, these terminals are for limit switches.

- **COMF** Common terminal to make the needed normally closed connections for the limit switches.
- FCC1 Normally closed contact. This terminal is connected with the COMF through the limit switch. When tripped (connection opened) it stops the motion of the first operator. (*If not being used, this terminal must be jumped with COMF*) Master Closed Limit Switch
- FCA1 Normally closed contact. This terminal is connected with the COMF through the limit switch. When tripped (connection opened) it stops the motion of the first operator. (*If not being used, this terminal must be jumped with COMF*) Master Open Limit Switch
- FCC2 Normally closed contact. This terminal is connected with the COMF through the limit switch. When tripped (connection opened) it stops the motion of the second operator. (*If not being used, this terminal must be jumped with COMF*) Slave Closed Limit Switch
- FCA2 Normally closed contact. This terminal is connected with the COMF through the limit switch. When tripped (connection opened) it stops the motion of the second operator. (*If not being used, this terminal must be jumped with COMF*) Slave Open Limit Switch
- ENC1, ENC2 terminals. NOT USED

CN4 - Located on the bottom right of the board, these terminals are for accessories and safety devices.

- **OPEN A terminal.** This is the most common terminal for accessories. Accessories utilizing a normally open contact to set the door in motion will be attached to this terminal and the COM terminal (common or also know as ground).
- **OPEN B terminal.** This terminal is for opening the first leaf only in dual door operations. It is a normally open contact that must be used in conjunction with the COM terminal.
- **STOP terminal.** This is a normally closed terminal that is used for door motion stopping emergency commands. If a safety device is not being used in this terminal the operator must have a jumper ran from this terminal to the COM terminal in order to operate.
- FSW CL, FSW OP terminals. These normally closed terminals are for safety devices during the closing (CL) and opening (OP) cycles of the door. If a safety device is not being used in this terminal the operator must have a jumper ran from this terminal to the COM terminal in order to operate.
- **COM terminal.** This is a common, or sometimes referred to as ground, terminal. It is used in conjunction will **ALL** accessories and safety devices.

Photocell & Safety Device Guide

Before connecting the photocells (or other devices) we advise you to select the type of operation according to the movement zone to be protected.

Opening Safety Devices: They operate only during the door opening movement and, therefore, they are suitable for protecting the zone between the opening leaves and fixed obstacles (walls, etc.) against the risk of impact and crushing.

Closing Safety Devices: They operate only during the door closing movement and, therefore, are suitable for protecting the closing zone against the risk of impact.



Opening/Closing Safety Devices: the operate during the door opening and closing movements and, therefore, they are suitable for protecting the opening and closing zones against the risk of impact.

If one or more devices have the same function (opening or closing) they must be connected to each other in series. Normally Closed contacts on the accessories panel must be used.

Installing Accessories

Accessory manuals for most make and model accessories can be found on the web at:

www.EstateSwing.com/accessories

The accessory manuals you have or find at the above address may be written to coincide with that manufacturers model of door opener. To determine correct terminals on your Estate Swing operator, use the accessory terminal section of your Estate Swing manual. The following are some common terms and abbreviations found in manuals:

Normally Open – abbr. N/O – Indicates a circuit that is left open during normal operation of the door operator. When a device closes this circuit it signals the operator to perform a function. This circuit is the main circuit for entry devices. (i.e. keypads, exit wands, push buttons, etc.)

Normally Closed – abbr. N/C – Indicates that in order for the door opener to be active this circuit must be closed. When a device opens this circuit it stops the motion of the door operator. This circuit is the main circuit for safety devices. (i.e. photo eyes, safety loops, etc.)

Common – abbr. COM – This is the matching terminal for both Normally Open and Normally Closed circuits to be connected to. Accessory wiring that begins in a N/O or N/O terminal must have a wire that ends in a Common terminal.

Ground – abbr. GND or GRD – Ground is sometimes also known as negative. Common terminals are the same as Ground terminals. Ground can also be the negative spade of the battery if it is being used in association with positive voltage.

If a device has both a N/O and a N/C wire, both are never used at the same time. Some devices can be used as either an opening device or a safety device (i.e. gate crafters exit wand, NIR photo eye, etc.) If being used as an opening device use the N/O and if being used as a safety device use the N/C terminals.

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