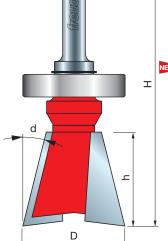


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ROUTER BITS & SETS



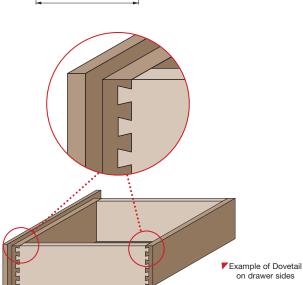
Dovetail	Bits
Application: St	rong, a
 <ul> <li>Compatible wit dovetail joints.</li> </ul>	th popul

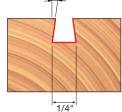
### Strong, attractive joints for drawers and boxes

- vith popular dovetail jigs, these bits produce smooth, intricate
- · Cuts all composition materials, plywoods, hardwoods, and softwoods.

• Use on CNC and other automatic routers as well as hand-held and table-mounted portable routers.

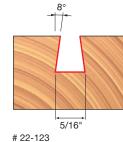
Item Number	Overall Dia.(D)	Carbide Height(h)	Angle (d)	Shank Dia.(A)	Overall Length(H)
22-100	1/4"	5/16"	7-1/2°	1/4"	2"
22-101	5/16"	3/8"	9°	1/4"	1-7/8"
22-102	3/8"	3/8"	9°	1/4"	1-7/8"
22-103	3/8"	3/8"	14°	1/4"	2-1/2"
22-104	1/2"	1/2"	<b>1</b> 4°	1/4"	1-7/8"
22-105	5/8"	7/8"	7°	1/4"	2-1/8"
22-106	3/4"	7/8"	7°	1/4"	2-1/8"
22-119	1/4"	1/4"	8°	1/4"	2"
22-120	3/8"	1/2"	8°	1/4"	2-1/2"
22-121	7/16"	5/8"	8°	1/4"	2-3/8"
22-122	1/2"	13/16"	8°	1/4"	2-3/4"
22-123	5/16"	3/8"	8°	1/4"	1-7/8"
22-124	1/2"	1/2"	<b>1</b> 4°	1/4"	2-5/8"
22-125	1/2"	5/8"	10°	1/4"	2-3/8"
22-126	9/16"	3/8"	<b>1</b> 4°	1/4"	2"
22-128	3/4"	7/8"	<b>1</b> 4°	1/4"	2-3/8"
22-129	1/2"	13/32"	8°	1/4"	2-5/32"
22-107	1/4"	5/16"	7-1/2°	1/2"	2-5/8"
22-108	5/16"	3/8"	<b>9</b> °	1/2"	2-1/8"
22-110	3/8"	3/8"	<b>9</b> °	1/2"	2-1/4"
22-112	1/2"	1/2"	<b>1</b> 4°	1/2"	2-1/4"
22-113	5/8"	7/8"	7°	1/2"	2-5/8"
22-114	3/4"	7/8"	7°	1/2"	2-5/8"
EW 22-115*	17/32"	25/32"	7°	1/2"	2-3/8"
22-130	11/16"	1"	8°	1/2"	3-1/8"
22-132	13/16"	1-1/4"	<mark>8</mark> °	1/2"	3-3/8"
22-134	3/4"	3/4"	14°	1/2"	3-1/8"
Top Bearing D	ovetail				
22-505	5/8"	7/8"	7°	1/4"	2-5/8"
22-506	3/4"	7/8"	7°	1/4"	2-5/8"
22-507	3/4"	7/8"	<b>1</b> 4°	1/4"	2-5/8"
22-508	9/16"	3/8"	14°	1/4"	2-3/16"
* For use with Po	orter-Cable® Dove	tail Jig #4212.			

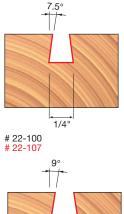


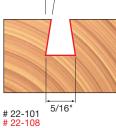


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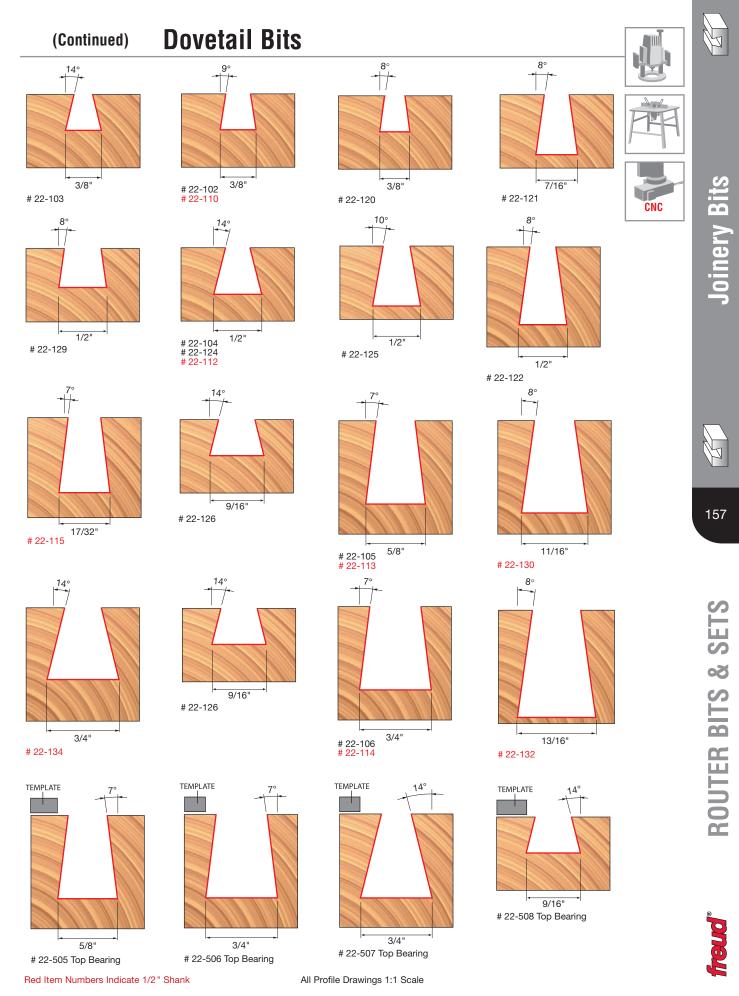


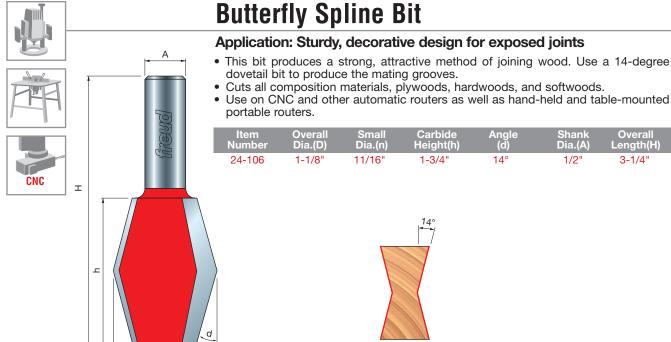




All Profile Drawings 1:1 Scale

Red Item Numbers Indicate 1/2" Shank





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# **Rabbeting Bits**

### Application: Joining boards and letting in back panels

# 24-106

- · Produces super smooth cuts on both surfaces of the rabbet.
- Steel pilots can be removed from bits and used with edge guides for wider rabbets. •

Carbide Height(h

1-3/4

14

Small Dia.(n)

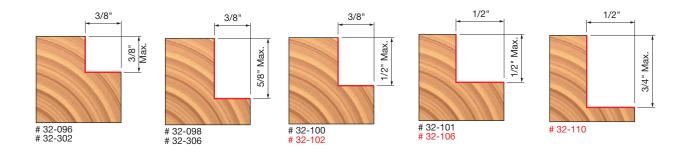
11/16

Ang (d)

14°

- Cuts all composition materials, plywoods, hardwoods, and softwoods. •
- Use on hand-held and table-mounted portable routers.

ltem Number	Overall Dia.(D)	Bearing Dia.(B)	Cut Depth(C)	Carbide Height(h)	Shank Dia.(A)	Overall Length(H)
32-096	1-1/4"	1/2"	3/8"	3/8"	1/4"	2"
32-098	1-1/4"	1/2"	3/8"	5/8"	1/4"	2-1/4"
32-100	1-1/4"	1/2"	3/8"	1/2"	1/4"	2"
32-101	1-3/8"	3/8"	1/2"	1/2"	1/4"	2-1/4"
32-102	1-1/4"	1/2"	3/8"	1/2"	1/2"	2-1/4"
32-106	1-3/8"	3/8"	1/2"	1/2"	1/2"	2-1/4"
32-110	1-3/8"	3/8"	1/2"	3/4"	1/2"	2"
Steel Pilots						
32-302	1-1/4"	1/2"	3/8"	3/8"	1/4"	1-7/8"
32-306	1-1/4"	1/2"	3/8"	5/8"	1/4"	2"



#### All Profile Drawings 1:1 Scale

#### Red Item Numbers Indicate 1/2" Shank

Overall Length(H)

3-1/4"

Shank Dia.(A)

1/2'

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**ROUTER BITS & SETS** 



# **Rabbeting Bits with Bearing Set**

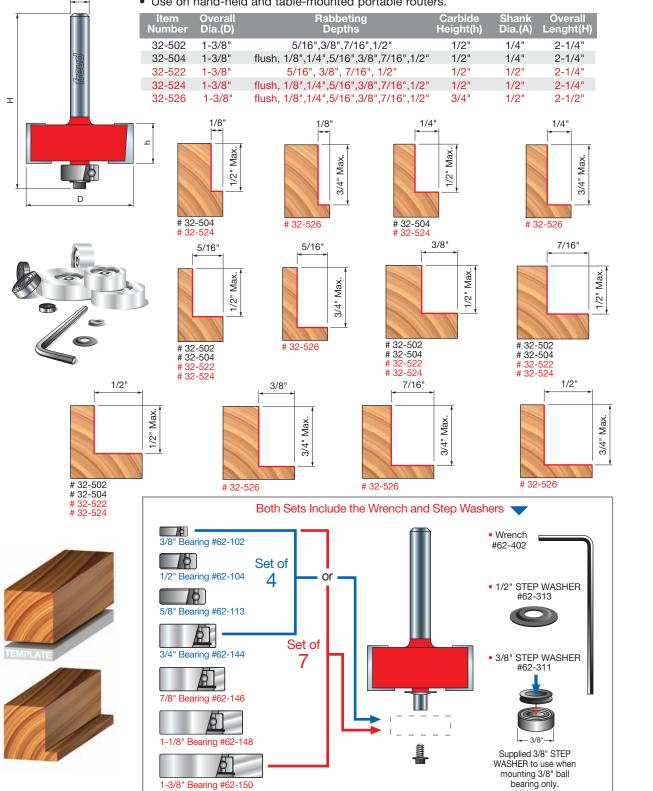
Application: Joining boards and letting in back panels with different depths of cut

- With interchangeable bearings to cut rabbets of different depths, these sets produce super smooth cuts on both surfaces of the rabbet.
- 32-504, 32-524, and 32-526 can also be used as flush cutting trim bits.
- Wrench included.

•

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- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers. •



All Profile Drawings 1:1 Scale

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ROUTER BITS & SETS

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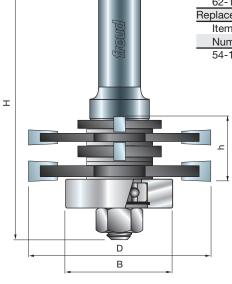


# **Stacked Slotting Set**

### Application: Producing grooves 1/8" to 23/32" wide

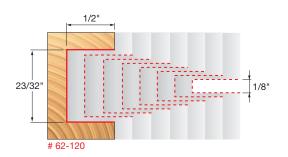
- By changing the bearings this set will cut three different depths (1/4", 3/8", 1/2").
  Set includes Freud's slotting cutter arbor 60-202, 3 bearings and 4 specially designed slotting cutters.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
  Use on hand-held and table-mounted portable routers.

	ose on hand-heid and table-mounted portable routers.							
Item Number	Overall Dia.(D)	Carbide Height(h)	Shank Dia.(A)	Overall Length(H)				
61-102	2"	1/8"-23/32"	1/2"	3-1/4"				
Replacement Be	arings							
Item	Bearing	Cut						
Number	Dia.(B)	Depth						
62-120	1"	1/2"						
62-121	1-1/4"	3/8"						
62-122	1-1/2"	1/4"						
Replacement Cu	utters							
Item	Overall	Carbide						
Number	Dia.	Height						
54-108	2"	1/8"						



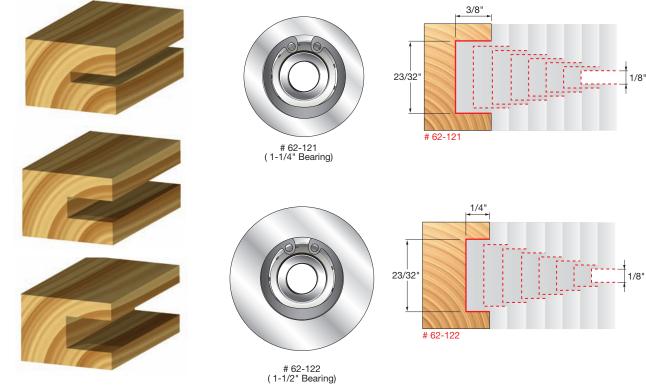
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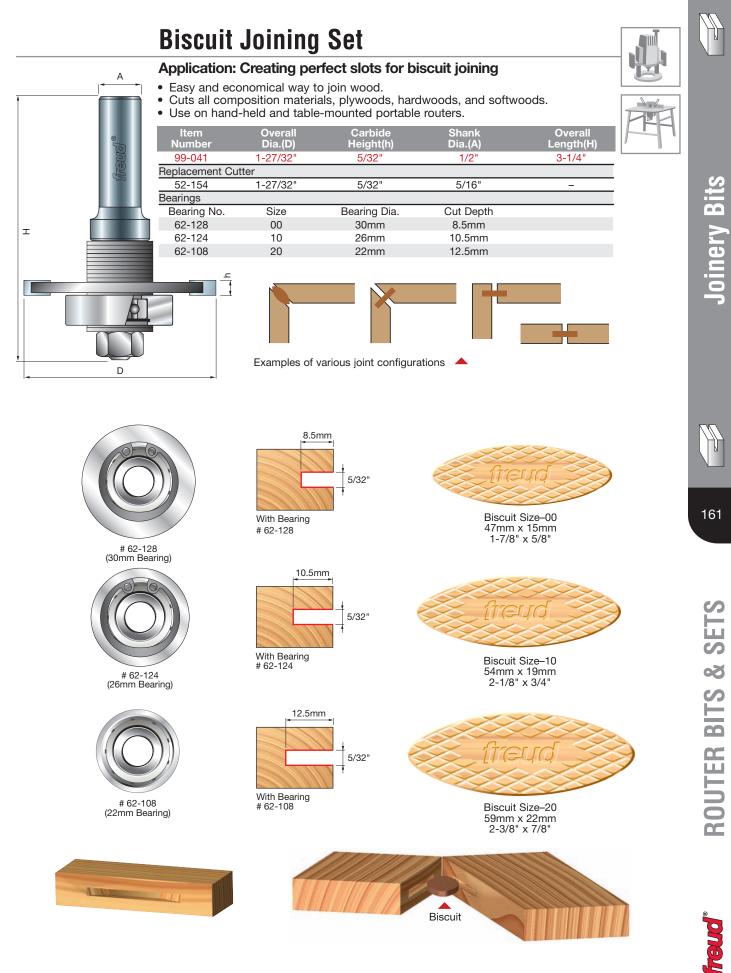


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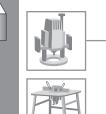




All Profile Drawings 1:1 Scale



All Profile Drawings 1:1 Scale

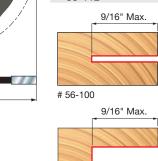


# **Three Wing Slotting Cutters**

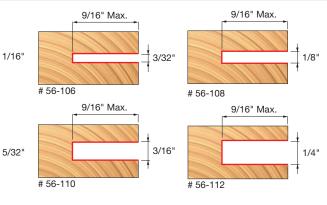
# Application: Producing slots and grooves for T-moldings, spline joints, tongue & groove joints and many other applications

- Should be used with Freud's slotting cutter arbors 60-100 for 1/4" shanks and 60-102 for 1/2" shanks.
- Compatible with 62-108 bearing.
- Cutter 56-109 can be used for biscuit joining.
- · Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

ltem Number	Overall Dia.(D)	Number of Cutters	Bore Dia.(n)	Carbide Height(h)
56-100	2"	3	5/16"	1/16"
56-106	2"	3	5/16"	3/32"
56-108	2"	3	5/16"	1/8"
56-109	2"	3	5/16"	5/32"
56-110	2"	3	5/16"	3/16"
56-112	2"	3	5/16"	1/4"



# 56-109

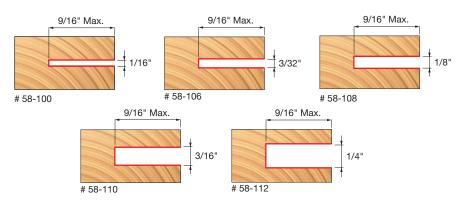


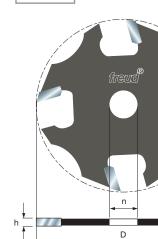
# Four Wing Slotting Cutters

Application: Producing slots and grooves for T-moldings, spline joints, tongue & groove joints and many other applications

- Should be used with Freud's slotting cutter arbors 60-100 for 1/4" shanks and 60-102 for 1/2" shanks.
- Compatible with 62-108 bearing.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

ltem Number	Overall Dia.(D)	Number of Cutters	Bore Dia.(n)	Carbide Height(h)
58-100	2"	4	5/16"	1/16"
58-106	2"	4	5/16"	3/32"
58-108	2"	4	5/16"	1/8"
58-110	2"	4	5/16"	3/16"
58-112	2"	4	5/16"	1/4"





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All Profile Drawings 1:1 Scale

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**Joinery Bits** 

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**ROUTER BITS & SETS** 

# **Slotting Cutter Arbors**

### Application: Producing smooth, precise, accurate slots

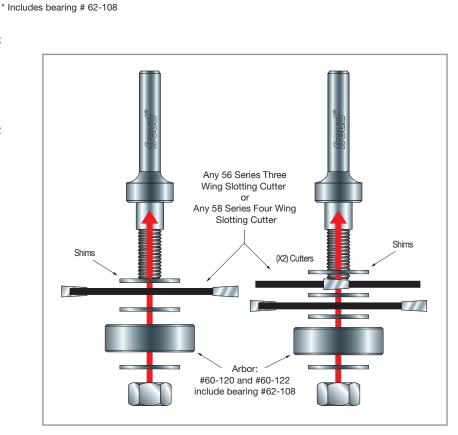
- For premium performance use with Freud slotting cutters, although compatible with any slotting cutter with a 5/16" bore.
- Use on hand-held and table-mounted portable routers.

ltem Number	Arbor Dia.(D)	Stud Height(h1)	Arbor Height(h2)	Shank Dia.(A)	Overall Length(H)	F
60-100	5/16"	1"	25/64"	1/4"	2-3/8"	
60-102	5/16"	1"	25/64"	1/2"	2-3/8"	
60-120*	5/16"	1"	25/64"	1/4"	2-3/8"	
60-122*	5/16"	1"	25/64"	1/2"	2-3/8"	
60-152	5/16"	2-1/4"	5/8"	1/2"	4-1/4"	



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\_\_\_\_\_ 22mm \_\_\_\_

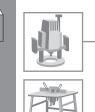




163



Red Item Numbers Indicate 1/2 " Shank

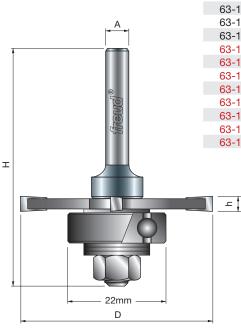


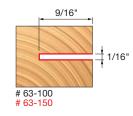
# **Slotting Cutter Sets**

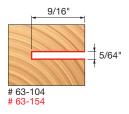
### Application: Producing slots and grooves 9/16" deep for T-moldings, Spline Joints, Tongue & Groove Joints, and other applications

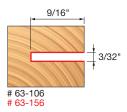
- Includes three wing slotting cutter, arbor and ball bearing.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

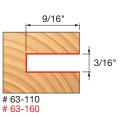
ltem Number	Overall Dia.(D)	Carbide Height(h)	Cut Depth	Shank Dia.(A)	Overall Length(H)
63-100	2"	1/16"	9/16"	1/4"	2-3/8"
63-104	2"	5/64"	9/16"	1/4"	2-3/8"
63-106	2"	3/32"	9/16"	1/4"	2-3/8"
63-108	2"	1/8"	9/16"	1/4"	2-3/8"
63-109	2"	5/32"	9/16"	1/4"	2-3/8"
63-110	2"	3/16"	9/16"	1/4"	2-3/8"
63-111	2"	15/64"	9/16"	1/4"	2-3/8"
63-112	2"	1/4"	9/16"	1/4"	2-3/8"
63-150	2"	1/16"	9/16"	1/2"	2-3/8"
63-154	2"	5/64"	9/16"	1/2"	2-3/8"
63-156	2"	3/32"	9/16"	1/2"	2-3/8"
63-158	2"	1/8"	9/16"	1/2"	2-3/8"
63-159	2"	5/32"	9/16"	1/2"	2-3/8"
63-160	2"	3/16"	9/16"	1/2"	2-3/8"
63-161	2"	15/64"	9/16"	1/2"	2-3/8"
63-162	2"	1/4"	9/16"	1/2"	2-3/8"

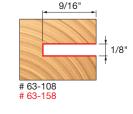




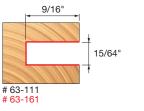


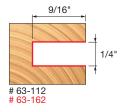






9/16" 5/32" # 63-109 # 63-159



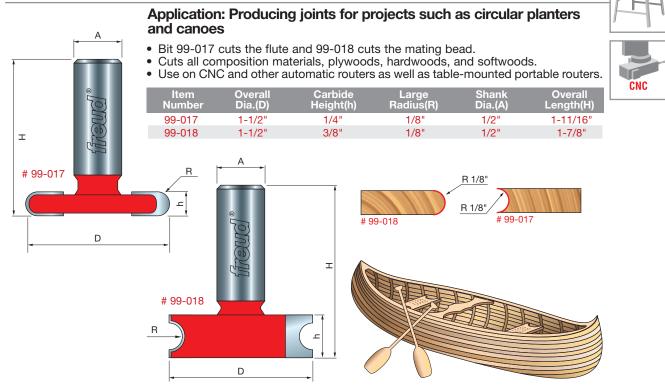


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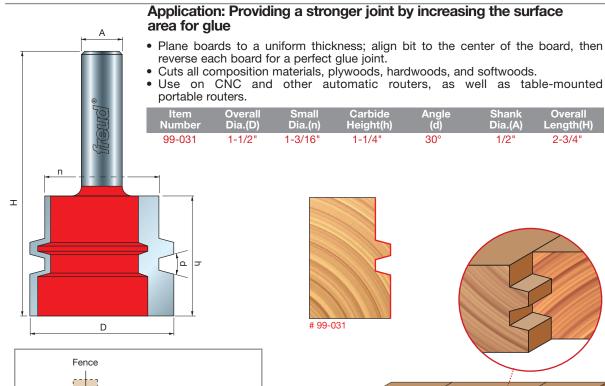
All Profile Drawings 1:1 Scale

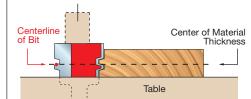
Red Item Numbers Indicate 1/2" Shank

## **Canoe Joint Bits**

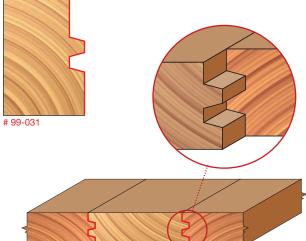


### **Reversible Glue Joint Bit**





Red Item Numbers Indicate 1/2" Shank

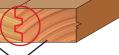


Angl (d)

30°

Carbid Height(h

1-1/4"



All Profile Drawings 1:1 Scale

**Opposing Grain Direction** 

**Joinery Bits** 

ROUTER BITS & SETS



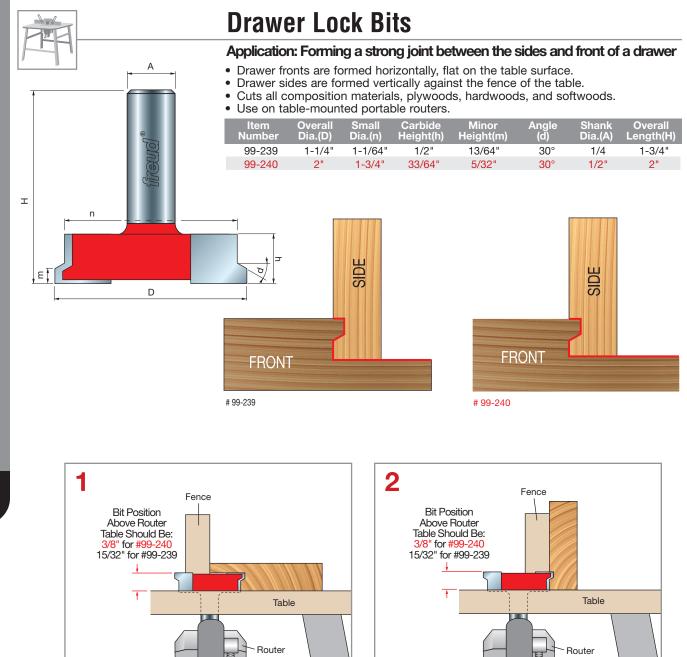
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Overall Length(H)

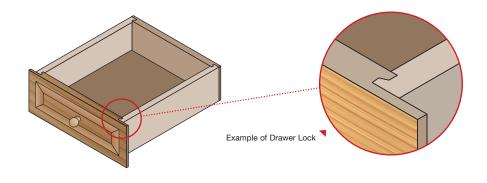
2-3/4"

Dia.(A

1/2"



Drawer lock bits should be positioned above the router table as shown above for optimal performance.



Drawing not to scale

All Profile Drawings 1:1 Scale

**Joinery Bits** 

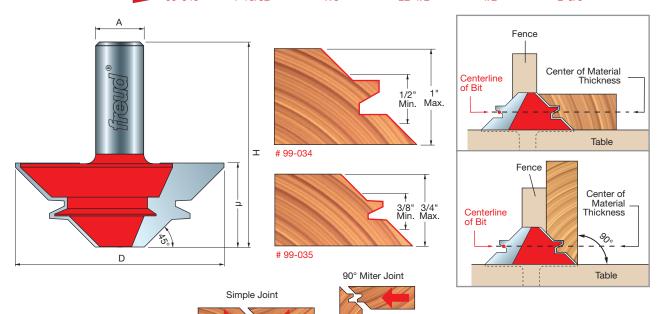
Drawing not to scale

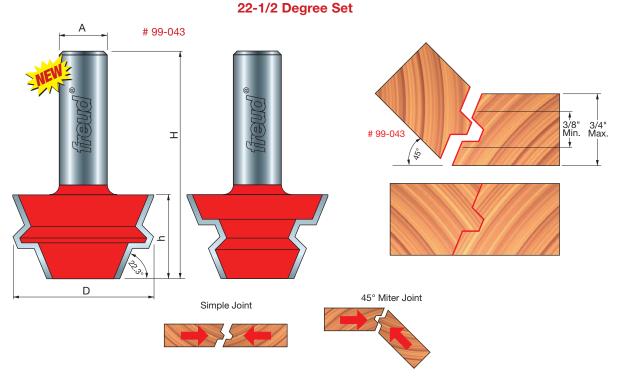
# Lock Miter Bits

### Application: Creating interlocking corner joints

- Run one board vertically and the piece to be joined horizontally.
- 99-035 cuts thinner panels for projects such as humidors and jewelry boxes.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers, as well as table-mounted portable routers.

Item Number	Overall Dia.(D)	Carbide Height(h)	Angle	Shank Dia.(A)	Overall Length(H)
99-034	2-3/4"	1-5/32"	45°	1/2"	2-5/8"
99-035	2-11/64"	7/8"	45°	1/2"	2-3/8"
NEW 99-043	1-15/32"	7/8"	22-1/2°	1/2"	2-3/8"





Red Item Numbers Indicate 1/2 " Shank

All Profile Drawings 1:1 Scale

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Joinery Bits

CNC





# **Raised Panel "V" Joint Bit**

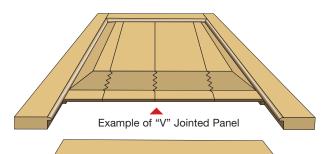
### Application: Producing strong, attractive glue joint raised panels

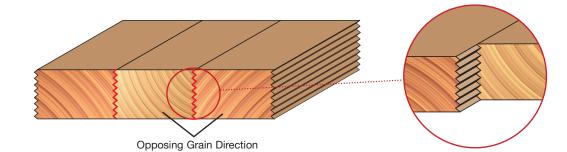
- Mating surfaces are at an angle, not vertical, so the dark lines like those created by standard finger joint bits arenot visible.
- Bit does not have to be centered in the wood.
- Simply raise or lower the bit 3/32" to route the mating edge.

۵	Item Number	Overall Dia.(D)	Carbide Height(h)	outers. Minor Height	Angle (d)	Shank Dia.(A)	Overall Length(H)
	99-038	1-3/8"	1-37/64"	3/16"	80°	1/2"	3-1/16"
		ī		# 99-	038		



170





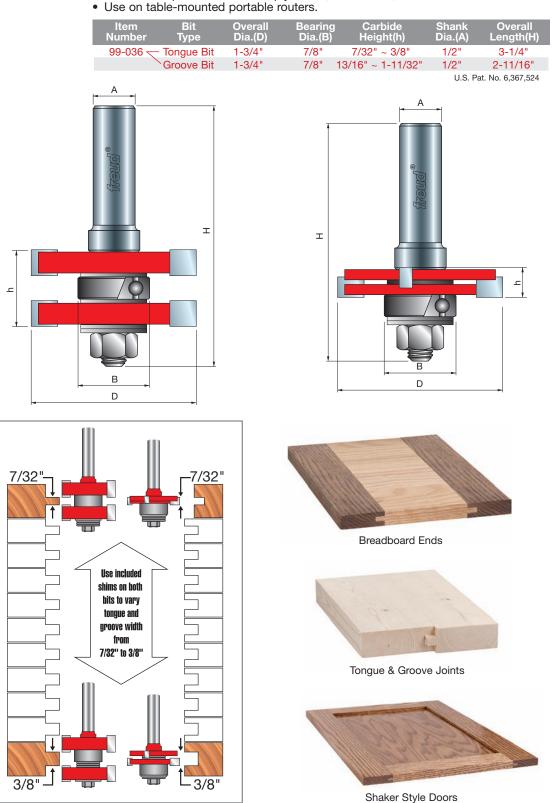
All Profile Drawings 1:1 Scale

Red Item Numbers Indicate 1/2" Shank

# Adjustable Tongue & Groove Bit Set

Application: Producing perfectly fitted tongue and groove joints for projects such as Shaker style cabinet doors

- Exclusive Freud design features a tongue cutter with opposing shear angles • to ensure a flawless finish.
- Adjustable at .002 inch increments for stock thickness of 1/2" to 1-1/4" and groove widths of 7/32" to 3/8".
- Cuts all composition materials, plywoods, hardwoods, and softwoods.



Red Item Numbers Indicate 1/2" Shank

All Profile Drawings 1:1 Scale

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ROUTER BITS & SETS







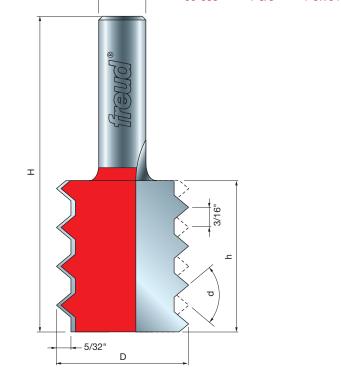
# **Raised Panel "V" Joint Bit**

### Application: Producing strong, attractive glue joint raised panels

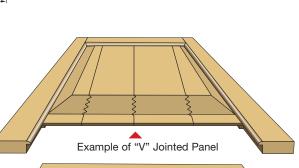
- Mating surfaces are at an angle, not vertical, so the dark lines like those created by standard finger joint bits arenot visible.
- Bit does not have to be centered in the wood.
- Simply raise or lower the bit 3/32" to route the mating edge.
  Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

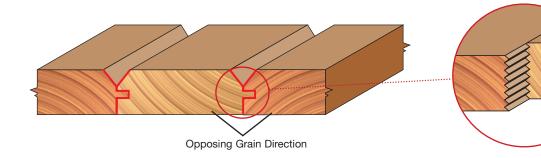
ltem	Overall	Carbide	Minor	Angle	Shank	Overall
Number	Dia.(D)	Height(h)	Height	(d)	Dia.(A)	Length(H)
99-038	1-3/8"	1-37/64"	3/16"	80°	1/2"	

# 99-038



А





170



All Profile Drawings 1:1 Scale

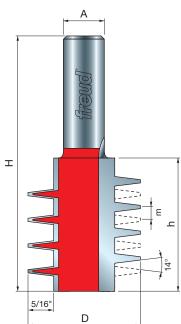
Red Item Numbers Indicate 1/2" Shank

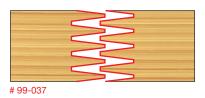
## **Finger Joint Bit**

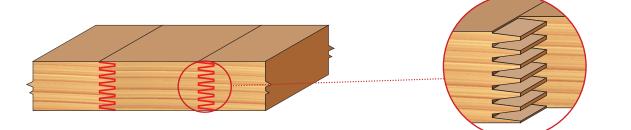
### Application: Joining wood edge-to-edge or end-to-end

- Produces a joint that is stronger than the wood itself.
- Tips on each side of the bit are offset, cutting twice as many fingers as you see tips on each side of the bit.
- •
- Cuts all composition materials, plywoods, hardwoods, and softwoods. Use on CNC and other automatic routers as well as table-mounted portable router. •

ltem	Overall	Cut	Carbide	Minor	Shank	Overall
Number	Dia.(D)	Depth	Height(h)	Height(m)	Dia.(A)	Length(H)
99-037	1-3/8"	5/16"	1-9/16"	21/64"	1/2"	3"



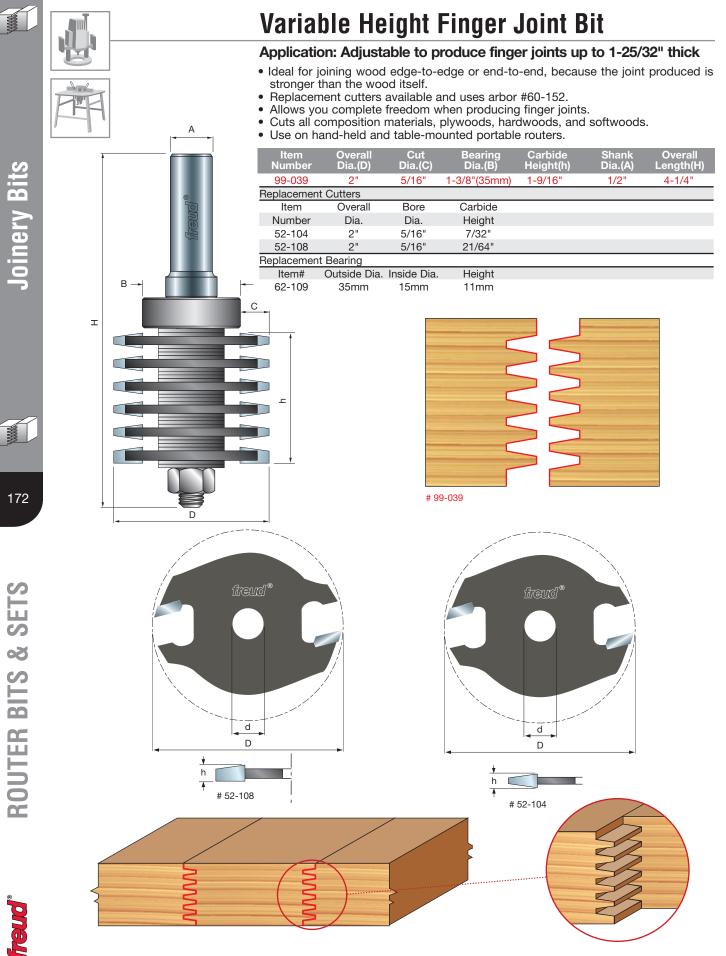








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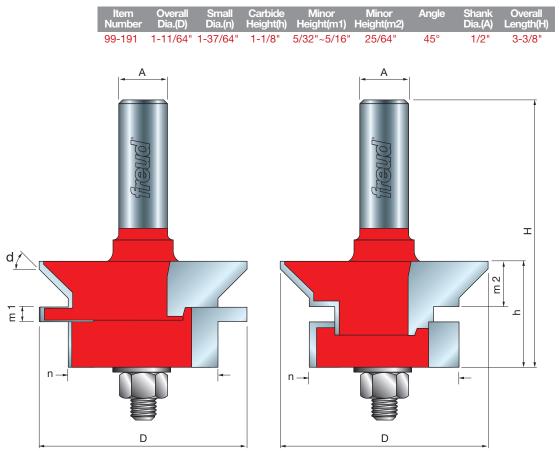
All Profile Drawings 1:1 Scale

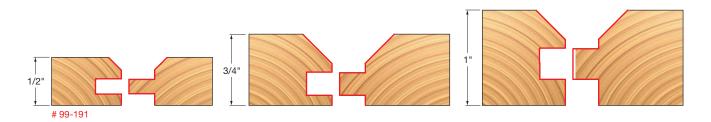
Red Item Numbers Indicate 1/2" Shank

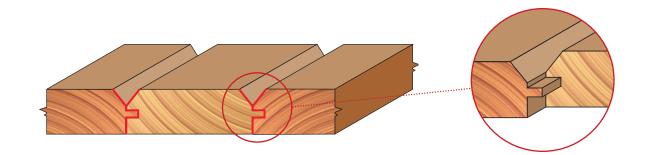
### "V" Panel Bit Set

### Application: Creating attractive "V" Groove paneling

- Set includes spacers that allow you to produce "V" paneling from 1/2", 3/4", or 1" thick stock.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.









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