## Dovetail Bits



## Application: Strong, attractive joints for drawers and boxes

- Compatible with popular dovetail jigs, these bits produce smooth, intricate dovetail joints.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers as well as hand-held and table-mounted portable routers.


* For use with Porter-Cable ${ }^{\oplus}$ Dovetail Jig \#4212.



## Dovetail Bits


\# 22-103


\# 22-134

\# 22-505 Top Bearing

\# 22-126
\# 22-110

\# 22-126

\# 22-506 Top Bearing


\# 22-120

\# 22-114

\# 22-507 Top Bearing


\# 22-122

\# 22-132

\# 22-508 Top Bearing


## Butterfly Spline Bit

Application: Sturdy, decorative design for exposed joints

- This bit produces a strong, attractive method of joining wood. Use a 14-degree dovetail bit to produce the mating grooves.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers as well as hand-held and table-mounted portable routers.

| Item <br> Number | Overall <br> Dia.(D) | Small <br> Dia.(n) | Carbide <br> Height(h) | Angle | (d) | Shank |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $24-106$ | $1-1 / 8^{\prime \prime}$ | $11 / 16^{\prime \prime}$ | $1-3 / 4^{\prime \prime}$ | $14^{\circ}$ | Dia.(A) | Overall |
| Length $(\mathrm{H})$ |  |  |  |  |  |  |




## Rabbeting Bits

## Application: Joining boards and letting in back panels

- Produces super smooth cuts on both surfaces of the rabbet.

- Steel pilots can be removed from bits and used with edge guides for wider rabbets.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

| Item <br> Number | Overall <br> Dia.(D) | Bearing <br> Dia.(B) | Cut <br> Depth(C) | Carbide <br> Height(h) | Shank <br> Dia.(A) | Overall <br> Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $32-096$ | $1-1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $2^{\prime \prime}$ |
| $32-098$ | $1-1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $5 / 8^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ |
| $32-100$ | $1-1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $2^{\prime \prime}$ |
| $32-101$ | $1-3 / 8^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ |
| $32-102$ | $1-1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ |
| $32-106$ | $1-3 / 8^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ |
| $32-110$ | $1-3 / 8^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $2^{\prime \prime}$ |
| Steel Pilots |  |  |  |  |  |  |
| $32-302$ | $1-1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1-7 / 8^{\prime \prime}$ |
| $32-306$ | $1-1 / 4^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $5 / 8^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $2^{\prime \prime}$ |






## Rabbeting Bits with Bearing Set

## Application: Joining boards and letting in back panels with different depths of cut

- With interchangeable bearings to cut rabbets of different depths, these sets produce super smooth cuts on both surfaces of the rabbet.
- 32-504, 32-524, and 32-526 can also be used as flush cutting trim bits.
- Wrench included.



## Stacked Slotting Set

Application: Producing grooves $1 / 8^{\prime \prime}$ to $23 / 32^{\prime \prime}$ wide

- By changing the bearings this set will cut three different depths (1/4", $3 / 8^{\prime \prime}, 1 / 2^{\prime \prime}$ ).
- Set includes Freud's slotting cutter arbor 60-202, 3 bearings and 4 specially designed slotting cutters.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

| Item Number | Overall Dia.(D) | Carbide Height(h) | Shank <br> Dia.(A) | Overall Length $(\mathrm{H})$ |
| :---: | :---: | :---: | :---: | :---: |
| 61-102 | 2" | 1/8"-23/32" | 1/2" | 3-1/4" |
| Replacement Bearings |  |  |  |  |
| Item | Bearing | Cut |  |  |
| Number | Dia.(B) | Depth |  |  |
| 62-120 | 1" | 1/2" |  |  |
| 62-121 | 1-1/4" | 3/8" |  |  |
| 62-122 | 1-1/2" | 1/4" |  |  |
| Replacement Cutters |  |  |  |  |
| Item | Overall | Carbide |  |  |
| Number | Dia. | Height |  |  |
| 54-108 | 2" | 1/8" |  |  |



\# 62-122
( $1-1 / 2^{\prime \prime}$ Bearing)

## Biscuit Joining Set

Application: Creating perfect slots for biscuit joining


Examples of various joint configurations

\# 62-128
(30mm Bearing)

\# 62-124
(26mm Bearing)

\# 62-108
(22mm Bearing)

With Bearing
\# 62-128


With Bearing \# 62-124


With Bearing \# 62-108


Biscuit Size-00
$47 \mathrm{~mm} \times 15 \mathrm{~mm}$ $1-7 / 8^{\prime \prime} \times 5 / 8^{\prime \prime}$


Biscuit Size-10 $54 \mathrm{~mm} \times 19 \mathrm{~mm}$ $2-1 / 8^{\prime \prime} \times 3 / 4$ "


Biscuit Size-20 $59 \mathrm{~mm} \times 22 \mathrm{~mm}$ 2-3/8" x 7/8"



\# 56-100


\# 56-110

\# 56-106

\# 56-112


## Four Wing Slotting Cutters

## Application: Producing slots and grooves for T-moldings, spline joints, tongue \& groove joints and many other applications

- Should be used with Freud's slotting cutter arbors 60-100 for 1/4" shanks and 60-102 for 1/2" shanks.
- Compatible with 62-108 bearing.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.



## Slotting Cutter Arbors

Application: Producing smooth, precise, accurate slots


- For premium performance use with Freud slotting cutters, although compatible with any slotting cutter with a $5 / 16$ " bore.
- Use on hand-held and table-mounted portable routers.

| Item <br> Number | Arbor <br> Dia.(D) | Stud <br> Height(h1) | Arbor <br> Height(h2) | Shank <br> Dia.(A) | Overall <br> Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $60-100$ | $5 / 16^{\prime \prime}$ | $1^{\prime \prime}$ | $25 / 64^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $2-3 / 8^{\prime \prime}$ |
| $60-102$ | $5 / 16^{\prime \prime}$ | $1 "$ | $25 / 64^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $2-3 / 8^{\prime \prime}$ |
| $60-120^{*}$ | $5 / 16^{\prime \prime}$ | $1^{\prime \prime}$ | $25 / 64^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $2-3 / 8^{\prime \prime}$ |
| $60-122^{*}$ | $5 / 16^{\prime \prime}$ | $1 "$ | $25 / 64^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $2-3 / 8^{\prime \prime}$ |
| $60-152$ | $5 / 16^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | $5 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $4-1 / 4^{\prime \prime}$ |

* Includes bearing \# 62-108



## Slotting Cutter Sets

Application: Producing slots and grooves 9/16" deep for T-moldings, Spline Joints, Tongue \& Groove Joints, and other applications

- Includes three wing slotting cutter, arbor and ball bearing.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.




## Canoe Joint Bits

## Application: Producing joints for projects such as circular planters

 and canoes- Bit 99-017 cuts the flute and 99-018 cuts the mating bead.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers as well as table-mounted portable routers.


| Item <br> Number | Overall <br> Dia.(D) | Carbide <br> Height( h$)$ | Large <br> Radius(R) | Shank <br> Dia.(A) | Overall <br> Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $99-017$ | $1-1 / 2^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | $1 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1-11 / 6^{\prime \prime}$ |
| $99-018$ | $1-1 / 2^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | $1 / 8^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $1-7 / 8^{\prime \prime}$ |



## Reversible Glue Joint Bit

## Application: Providing a stronger joint by increasing the surface area for glue



- Plane boards to a uniform thickness; align bit to the center of the board, then reverse each board for a perfect glue joint.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers, as well as table-mounted portable routers.

| Item <br> Number | Overall <br> Dia.(D) | Small <br> Dia.(n) | Carbide <br> Height(h) | Angle <br> (d) | Shank <br> Dia.(A) | Overall <br> Length $(\mathrm{H})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $99-031$ | $1-1 / 2^{\prime \prime}$ | $1-3 / 1^{\prime \prime}$ | $1-1 / 4^{\prime \prime}$ | $30^{\circ}$ | $1 / 2^{\prime \prime}$ | $2-3 / 4^{\prime \prime}$ |



Red Item Numbers Indicate 1/2" Shank

## Drawer Lock Bits

Application: Forming a strong joint between the sides and front of a drawer

- Drawer fronts are formed horizontally, flat on the table surface.
- Drawer sides are formed vertically against the fence of the table.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

| Item <br> Number | Overall <br> Dia.(D) | Small <br> Dia.( n$)$ | Carbide <br> Height(h) | Minor <br> Height(m) | Angle <br> $(\mathrm{d})$ | Shank <br> Dia.(A) | Overall <br> Length $(\mathrm{H})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $99-239$ | $1-1 / 4^{\prime \prime}$ | $1-1 / 64^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $13 / 64^{\prime \prime}$ | $30^{\circ}$ | $1 / 4$ | $1-3 / 4^{\prime \prime}$ |
| $99-240$ | $2^{\prime \prime}$ | $1-3 / 4^{\prime \prime}$ | $33 / 64^{\prime \prime}$ | $5 / 32^{\prime \prime}$ | $30^{\circ}$ | $1 / 2^{\prime \prime}$ | $2^{\prime \prime}$ |





Drawer lock bits should be positioned above the router table as shown above for optimal performance.


## Lock Miter Bits

## Application: Creating interlocking corner joints

- Run one board vertically and the piece to be joined horizontally.
- 99-035 cuts thinner panels for projects such as humidors and jewelry boxes.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers, as well as table-mounted portable routers.

| Item <br> Number | Overall <br> Dia.(D) | Carbide <br> Height(h) | Angle | Shank <br> Dia.(A) | Overall <br> Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $99-034$ | $2-3 / 4^{\prime \prime}$ | $1-5 / 32^{\prime \prime}$ | $45^{\circ}$ | $1 / 2^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ |
| $99-035$ | $2-11 / 64^{\prime \prime}$ | $7 / 8^{\prime \prime}$ | $45^{\circ}$ | $1 / 2^{\prime \prime}$ | $2-3 / 8^{\prime \prime}$ |
| NEW $99-043$ | $1-15 / 32^{\prime \prime}$ | $7 / 8^{\prime \prime}$ | $22-1 / 2^{\circ}$ | $1 / 2^{\prime \prime}$ | $2-3 / 8^{\prime \prime}$ |



22-1/2 Degree Set


## Raised Panel "V" Joint Bit

## Application: Producing strong, attractive glue joint raised panels

- Mating surfaces are at an angle, not vertical, so the dark lines like those created by standard finger joint bits arenot visible.
- Bit does not have to be centered in the wood.
- Simply raise or lower the bit $3 / 32$ " to route the mating edge.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

| Item <br> Number | Overall <br> Dia.(D) | Carbide <br> Height(h) | Minor <br> Height | Angle <br> (d) | Shank <br> Dia.(A) | Overall <br> Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $99-038$ | $1-3 / 8^{\prime \prime}$ | $1-37 / 64^{\prime \prime}$ | $3 / 16^{\prime \prime}$ | $80^{\circ}$ | $1 / 2^{\prime \prime}$ | $3-1 / 16^{\prime \prime}$ |



## Adjustable Tongue \& Groove Bit Set

Application: Producing perfectly fitted tongue and groove joints for projects such as Shaker style cabinet doors

- Exclusive Freud design features a tongue cutter with opposing shear angles to ensure a flawless finish.
- Adjustable at . 002 inch increments for stock thickness of $1 / 2^{\prime \prime}$ to $1-1 / 4$ " and groove widths of $7 / 32$ " to $3 / 8^{\prime \prime}$.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

| Item Bit <br> Number Type | Overall <br> Dia.(D) | Bearing Dia.(B) | Carbide Height(h) | Shank <br> Dia.(A) | Overall Length $(\mathrm{H})$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 99-036 $\sim$ Tongue Bit | 1-3/4" | 7/8" | 7/32" ~ 3/8" | 1/2" | 3-1/4" |
| Groove Bit | 1-3/4" | 7/8" | 13/16" ~ 1-11/32" | 1/2" | 2-11/16" |




## Raised Panel "V" Joint Bit

Application: Producing strong, attractive glue joint raised panels

- Mating surfaces are at an angle, not vertical, so the dark lines like those created by standard finger joint bits arenot visible.
- Bit does not have to be centered in the wood.
- Simply raise or lower the bit $3 / 32$ " to route the mating edge.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

|  | Item Number | Overall <br> Dia.(D) | Carbide Height(h) | Minor Height | Angle (d) | Shank <br> Dia.(A) | Overall Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A | 99-038 | 1-3/8" | 1-37/64" | 3/16" | $80^{\circ}$ | 1/2" | 3-1/16" |

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## Finger Joint Bit

## Application: Joining wood edge-to-edge or end-to-end

- Produces a joint that is stronger than the wood itself.
- Tips on each side of the bit are offset, cutting twice as many fingers as you see tips on each side of the bit.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on CNC and other automatic routers as well as table-mounted portable router.


| Item <br> Number | Overall <br> Dia.(D) | Cut <br> Depth | Carbide <br> Height(h) | Minor <br> Height $(\mathrm{m})$ | Shank <br> Dia.(A) | Overall <br> Length $(\mathrm{H})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $99-037$ | $1-3 / 8^{\prime \prime}$ | $5 / 1^{\prime \prime}$ | $1-9 / 6^{\prime \prime}$ | $21 / 64^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | $3^{\prime \prime}$ |




## Variable Height Finger Joint Bit

Application: Adjustable to produce finger joints up to 1-25/32" thick

- Ideal for joining wood edge-to-edge or end-to-end, because the joint produced is stronger than the wood itself.
- Replacement cutters available and uses arbor \#60-152.
- Allows you complete freedom when producing finger joints.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on hand-held and table-mounted portable routers.

| Item Number | Overall <br> Dia.(D) | $\begin{gathered} \text { Cut } \\ \text { Dia.(C) } \end{gathered}$ | Bearing Dia.(B) | Carbide Height(h) | Shank <br> Dia.(A) | Overall Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 99-039 | 2" | 5/16" | 1-3/8"(35mm) | 1-9/16" | 1/2" | 4-1/4" |
| Replacement Cutters |  |  |  |  |  |  |
| Item | Overall | Bore | Carbide |  |  |  |
| Number | Dia. | Dia. | Height |  |  |  |
| 52-104 | 2" | 5/16" | 7/32" |  |  |  |
| 52-108 | 2" | 5/16" | 21/64" |  |  |  |
| Replacement Bearing |  |  |  |  |  |  |
| Item\# | Outside Dia | side Dia. | Height |  |  |  |
| 62-109 | 35 mm | 15 mm | 11 mm |  |  |  |



## "V" Panel Bit Set

## Application: Creating attractive "V" Groove paneling

- Set includes spacers that allow you to produce "V" paneling from $1 / 2$ ", $3 / 4$ ", or 1 " thick stock.
- Cuts all composition materials, plywoods, hardwoods, and softwoods.
- Use on table-mounted portable routers.

| Item Number | Overall Dia.(D) | Small Dia.(n) | Carbide Height(h) | Minor Height(m1) | Minor Height(m2) | Angle | Shank <br> Dia.(A) | Overall Length(H) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 99-191 | 1-11/64" | 37/64" | 1-1/8" | 5/32"~5/16" | 25/64" | 45 | 1/2 | 3-3/8" |




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