FURURO Installation manual

MARINE RADAR

MODEL FR-2115/2125



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•Your Loca	Agent/Deal	er			
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* IME34640M00 *

▲ SAFETY INSTRUCTIONS

Radio Frequency Radiation Hazard

The radar antenna emits electromagnetic radio frequency (RF) energy which can be harmful, particularly to your eyes. Never look directly into the antenna aperture from a close distance while the radar is in operation or expose yourself to the transmitting antenna at a close distance.

Distances at which RF radiation levels of 100 and 10 W/m^2 exist are given in the table below.

Note: If the antenna unit is installed at a close distance in front of the wheel house, your administration may require halt of transmission within a certain sector of antenna revolution. This is possible—Ask your FURUNO representative or dealer to provide this feature.

Radiator type	Distance to 100 W/m ² point	Distance to 10 W/m ² point
XN12AF		3.50 m
15 XN20AF 0.10 m worst case	3.50 m	
XN24AF		1.40 m
XN12AF	1.10 m 10.0 m	
XN20AF		10.0 m worst case
XN24AF		
	type XN12AF XN20AF XN24AF XN12AF XN20AF	Radiator type100 W/m² pointXN12AF0.10 m worst caseXN20AF0.10 m worst caseXN12AF1.10 m worst caseXN20AF1.10 m worst case

🖄 WARNING



Do not open the equipment unless totally familiar with electrical circuits and service manual.

ELECTRICAL SHOCK HAZARD



Only qualified personnel should work inside the equipment.

Wear a safety belt and hard hat when working on the antenna unit.

Serious injury or death can result if someone falls from the radar antenna mast.

Construct a suitable service platform from which to install the antenna unit.

Serious injury or death can result if someone falls from the radar antenna mast.

Turn off the power at the mains switchboard before beginning the installation.

Fire, electrical shock or serious injury can result if the power is left on or is applied while the equipment is being installed.

Do not install the display unit where it may get wet from rain or water splash.

Water in the display unit can result in fire, electrical shock or equipment damage.

A WARNING

Be sure that the power supply is compatible with the voltage rating of the equipment.

Connection of an incorrect power supply can cause fire or equipment damage. The voltage rating of the equipment appears on the label above the power connector.

Use only the specified power cable.

Fire or equipment damage can result if a different cable is used.



Ground the equipment to prevent electrical shock and mutual interference.

Observe the following compass safe distances to prevent deviation of a magnetic compass:

	Standard compass	Steering compass
Display Unit	1.70 m	0.90 m
Scanner Unit (2115)	1.70 m	1.90 m
Scanner Unit (2125)	2.10 m	1.20 m

POWER Switch in AC Powered Display Unit

The display unit designed to run on AC power has a power switch inside its base which cuts off 100/200 VAC power to the display unit. Pull the display unit forward several centimeters to access the switch. TURN THE SWITCH OFF (as well as the main POWER switch) WHENEVER ACCESSING INSIDE THE DISPLAY UNIT.

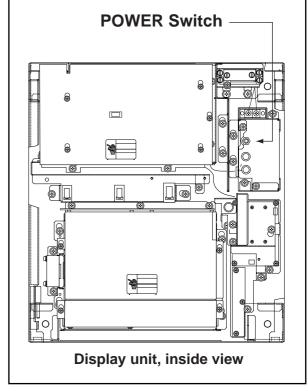


TABLE OF CONTENTS

EQUIPMENT LISTS	. iv
SYSTEM CONFIGURATION	. vi

MOUNTING

1.1	Scanner Unit	1-1	1
1.2	Display Unit	1-{	5

WIRING

2.1	Scanner Unit	2-1
2.2	Display Unit	2-6
2.3	Changing AC Power Specification for Display Unit	2-12

INITIALIZATION AND ADJUSTMENT

3.1	Tuning Initialization	3-1
3.2	Accessing Menus for Initialization and Adjustment	3-1
3.3	Adjusting Video Signal Level	3-2
3.4	Heading Alignment	3-2
3.5	Adjusting Sweep Timing	3-3
3.6	Suppressing Main Bang	3-3
3.7	Confirming Magnetron Heater Voltage	3-4
3.8	Initual Setting Menu	3-5

INSTALLATION OF OPTIONAL EQUIPMENT

4.1	Gyro Converter GC-8	4-1
4.2	ARP Board ARP-26	4-7
4.3	RP Board RP-26	4-10
4.4	Performance Monitor PM-30	4-14
4.5	Alarm Kit	4-15
4.6	AC-DC Conversion Kit	4-17

PACKING LISTS	A-1
OUTLINE DRAWINGS	D-1
INTERCONNECTION DIAGRAM	S-1
SCHEMATIC DIAGRAMS	S-2

EQUIPMENT LISTS

Standard Supply

Name	Туре	Code No.	Qty	Remarks
	XN12AF-RSB0074-062	_		FR-2115, 24 rpm, 1200mm, CP03-24201
	XN12AF-RSB0075-062	_		FR-2115, 42 rpm, 1200mm, CP03-24201
	XN20AF-RSB0074-062	_		FR-2115, 24 rpm, 2000mm, CP03-19101
	XN20AF-RSB0075-062	_		FR-2115, 42 rpm, 2000mm, CP03-19101
	XN24AF-RSB0074-062	_		FR-2115, 24 rpm, 2400mm, CP03-19101
Scanner	XN24AF-RSB0075-062	_	1	FR-2115, 42 rpm, 2400mm, CP03-19101
Unit	XN12AF-RSB0074-063	_	I	FR-2125, 24 rpm, 1200mm, CP03-24201
	XN12AF-RSB0075-063	_		FR-2125, 42 rpm, 1200mm, CP03-24201
	XN20AF-RSB0074-063	_		FR-2125, 24 rpm, 2000 mm, CP03-19101
	XN20AF-RSB0075-063	_		FR-2125, 42 rpm, 2000 mm, CP03-19101
	XN24AF-RSB0074-063	_		FR-2125, 24 rpm, 2400 mm, CP03-19101
	XN24AF-RSB0075-063	_		FR-2125, 42 rpm, 2400 mm, CP03-19101
Display Unit	RDP-124	—	1	
Spare Parts	SP03-12500	000-089-390	1	DC ship's mains
	SP03-12510			100 VAC ship's mains

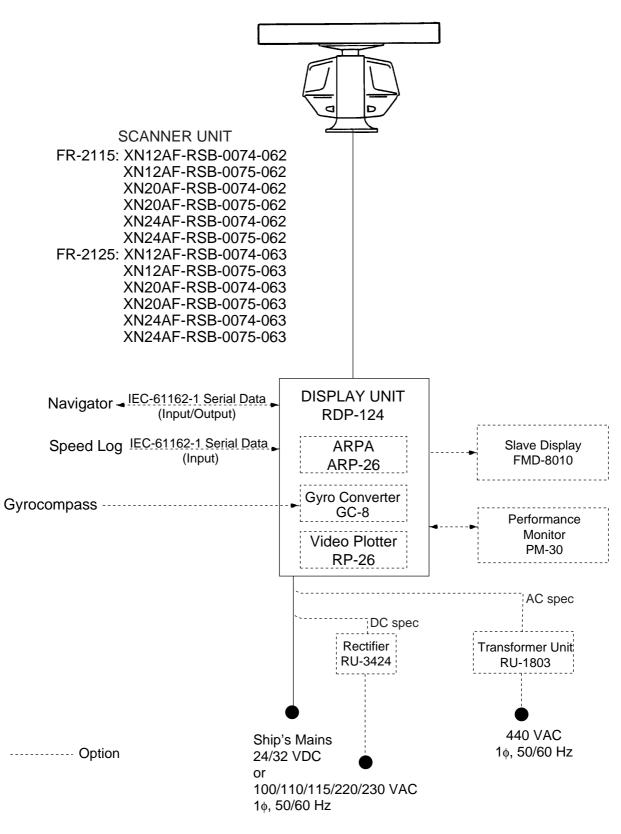
Standard Supply

Name	Туре	Code No.	Qty	Remarks	
	CP03-19100	000-089-393		CP03-19104 (Scanner unit), CP03-19103 (Display unit), S03-75-15 (15 m signal cable)	S e p a c k
	CP03-19110	000-089-394		CP03-19104 (Scanner unit), CP03-19103 (Display unit), S03-75-20	
Installation	CP03-19120	000-089-395	1	CP03-19104 (Scanner unit), CP03-19103 (Display unit), S03-75-30	
Materials	CP03-19130	000-089-396	1	CP03-19104 (Scanner unit), CP03-19103 (Display unit), S03-74-15 (15 m signal cable)	
	CP03-19140	000-089-397			CP03-19104 (Scanner unit), CP03-19103 (Display unit), S03-74-20
	CP03-19150	000-089-398		CP03-19104 (Scanner unit), CP03-19103 (Display unit), S03-74-30	l i s
	FP03-06510	000-089-400		FP03-06201, FP03-06502, FP03-06503, Dust cover CRT (03-144-1338)	t s
Accessories	FP03-06550	000-089-476	1	For console type FP03-06201, FP03-06502, FP03-06503, FP03-06504, Dust cover CRT (03-144-1338)	

Optional Equipment

Name	Туре	Code No.	Remarks
Gyro Converter	GC-8	008-446-520	Separate order
Interswitch	RJ-7	_	
Interswitch	RJ-8	_	
Performance Monitor	PM-30	_	Mandatory for IMO radar
Transformer Unit	RU-1758	000-030-416	For 100/110/220 VAC
Transformer Unit	RU-1803	000-030-420	For 440 VAC
Rectifier	RU-3424	000-030-497	
Performance Monitor Installation Kit	OP03-150	008-485-490	
ARPA	ARP-26-2E	008-485-500	
	RP-26-T-2E	008-485-510	
Video Plotter	RP-26-Z-2E	008-485-520	For separate type control head
Slave Display	FMD-8010	_	
Separate Control Head Mounting Kit	OP03-151	008-485-530	
Power Cable	CVV-S (8X2C)-15 m	000-560-634	For DC spec. display unit
Alarm Kit	OP03-156	008-500-650	
AC-DC Conversion Kit	OP03-161-24	008-499-760	24 rpm antenna
AC-DC Conversion Kit	OP03-161-42	008-499-770	24 rpm antenna
Interface Unit	IF-2300	-	Mandatory for IMO radar

SYSTEM CONFIGURATION



AC spec or DC spec to be selected.

MOUNTING

1.1 Scanner Unit

Mounting considerations

• The scanner unit is generally installed either on top of the wheelhouse or on the radar mast, on a suitable platform. Locate the scanner unit where there is a good all-round view.

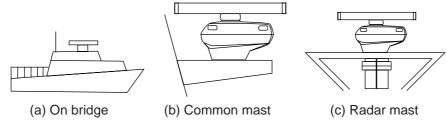


Figure 1-1 Mounting methods

- No funnel, mast or derrick should be within the vertical beamwidth of the scanner in the bow direction, especially zero degrees ±5°, to prevent blind sectors and false echoes on the radar picture.
- It is rarely possible to place the scanner unit where a completely clear view in all directions is available. Thus, you should determine the angular width and relative bearing of any shadow sectors for their influence on the radar at the first opportunity after fitting.
- Locate the antenna of a direction finder clear of the scanner unit to prevent interference to the direction finder. A separation of more than two meters is recommended.
- To lessen the chance of picking up electrical interference, avoid where possible routing the signal cable near other onboard electrical equipment. Also avoid running the cable in parallel with power cables.
- A magnetic compass will be affected if placed too close to the scanner unit. Observe the following compass safe distances to prevent deviation of a magnetic compass: Standard compass, 1.70 m (FR-2115), 2.10 m (FR-2125), Steering compass, 1.90 m (FR-2115), 1.20 m (FR-2125).
- Do not paint the radiator aperture, to ensure proper emission of the radar waves.
- The signal cable run between the scanner and the display is available in lengths of 15 m (standard), 20 m, and 30 m. Whatever length is used it must be unbroken; namely, no splicing allowed.
- The scanner base is made of cast aluminum. To prevent electrolytic corrosion of the scanner base, use the seal washers and corrosion-proof rubber mat and ground the unit with the ground wire (supplied).
- Deposits and fumes from a funnel or other exhaust vent can adversely affect the aerial performance and hot gases may distort the radiator portion. The scanner unit must not be mounted where the temperature is more than 70°C.
- Leave sufficient space around the unit for maintenance and servicing. See the scanner unit outline drawing for recommended maintenance space.

Assembling the scanner unit

The scanner unit consists of the scanner radiator and the scanner unit chassis, and they are packed separately. Fasten the scanner radiator to the scanner unit chassis as follows:

- 1. For the XN20AF, XN24AF, attach two guide pins to the underside of the scanner radiator.
- 2. Remove the waveguide cap from the radiator bracket. The cap may be discarded.
- 3. Coat the waveguide flange with anticorrosive sealant as shown in Figure 1-2.

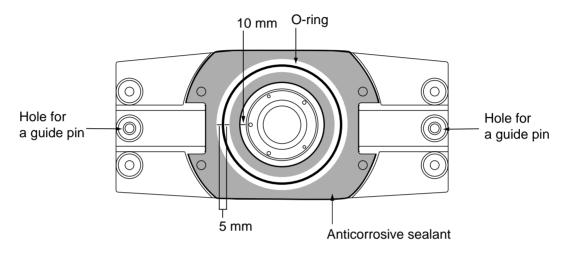


Figure 1-2 Coating the waveguide flange with anticorrosive sealant

- 4. Coat fixing holes for the scanner radiator with anticorrosive sealant.
- 5. Grease the O-ring and set it to the O-ring groove of the radiator flange.
- 6. Set the scanner radiator to the radiator bracket.
- 7. For the XN20AF, XN24AF, coat hex bolts (M8 x 40, slotted washer head, 8pcs.) with anticorrosive sealant and use them to loosely fasten the scanner radiator to the scanner unit chassis. For the XN12AF, coat hex bolts, flat washers and spring washers with anticorrosive sealant and use them to loosely fasten the scanner radiator to the scanner unit chassis.
- 8. Remove two guide pins (inserted at step 1), and then tighten fixing bolts.

Be sure to remove the guide pins.

Injury may result if the guide pins loosen and fall.

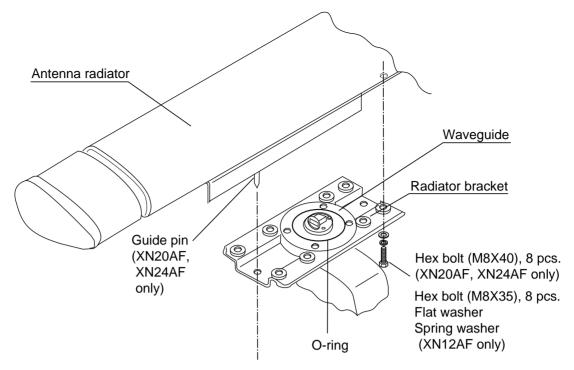
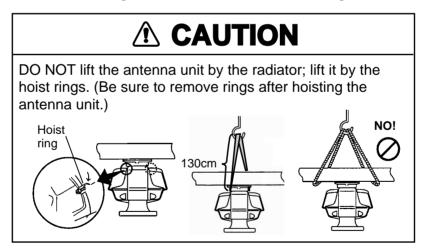


Figure 1-3 Fastening the radiator to the radiator bracket

Fastening the scanner unit to the mounting platform

The scanner unit may be assembled before hoisting it to the mounting platform. However, do not lift the scanner unit by the radiator. Always hold the unit by its housing. When using a crane or hoist, lift the unit by the hoist rings which should be fastened to the bolt fixing covers of the scanner housing.



- 1. Construct a suitable mounting platform referring to the outline drawing at the back of the manual.
- 2. Drill four mounting holes of 15 mm diameter and one cable entry hole of about 50 mm diameter in the mounting platform.
- 3. Lay the rubber mat (supplied) on the mounting platform.

4. Place the scanner unit on the rubber mat orienting the unit so the bow mark on its base is facing the ship's bow.



Figure 1-4 Scanner unit, front view

- 5. Fasten the scanner unit to the mounting platform with M12x60 hex bolts, nuts, flat washers and seal washers.
- 6. Using hex bolt (M6x25), nut (M6) and flat washer (M6) establish the ground system on the mounting platform as shown in Figure 1-5. The location should be within 370 mm of the ground terminal on the scanner unit. Connect the ground wire (RW-4747, 370 mm, supplied) between the grounding point and ground terminal on the scanner unit. Coat the entire ground system with silicone sealant (supplied).

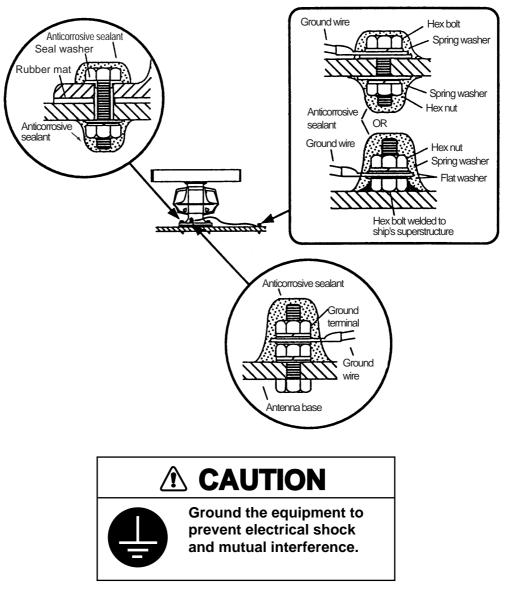


Figure 1-5 How to mount the scanner unit

1.2 Display Unit

Before mounting the display unit

If Gyro Converter GC-8 (option) is to be used, install and setup the GYRO CON-VERTER Board before mounting the display unit, because of the difficulty involved in doing it after the display unit is installed. Instructions for installation and setup are in Chapter 4.

Mounting considerations

When selecting a mounting location, keep in mind the following points:

- Select a location where the display unit can be viewed and operated conveniently and where the screen can be viewed while facing towards the bow.
- Locate the unit out of direct sunlight and way from heat sources because of heat that can build up inside the cabinet.
- Locate the equipment away from places subject to water splash and rain.
- The display unit is very heavy. Be sure the mounting location is strong enough to support the weight of the unit under the continued vibration which is normally experienced on the ship. If necessary reinforce the mounting location.
- Determine the mounting location considering the length of the signal cable between the scanner unit and the display unit. (The signal cable comes in lengths of 15, 20 or 30 meters; maximum 100 meters).
- Leave sufficient space on the sides and rear of the unit to facilitate maintenance. Also, leave a foot or so of "service loop" in cables behind the unit so it can be pulled forward for servicing or easy removal of connectors.
- A magnetic compass will be affected if placed too close to the display unit. Observe the following compass safe distances to prevent deviation of a magnetic compass: Standard compass, 1.70 m, Steering compass, 0.90 m.

Mounting procedure

Tabletop mounting

Two people are necessary to complete this procedure.

- 1. Make four holes of 12 mm diameter in the mounting location referring to the outline drawing at end of this manual.
- 2. Unfasten the screws fixing the right and left arm covers on the control head.
- 3. Unfasten bolts (four total) hidden by the arm covers.

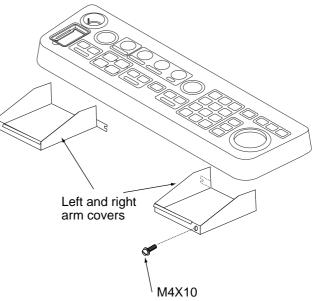


Figure 1-6 Control head

4. While one person is holding the mounting base at the sides, pull the handle on the underside of the control head to draw the display unit toward you until you hear a click.

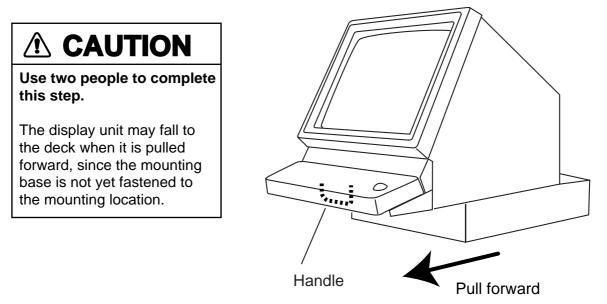


Figure 1-7 Display unit

- 5. This step requires two people to complete. While raising the monitor until the CRT is horizontal, fix the stay as follows:
 - a) Raise the stay as shown below.

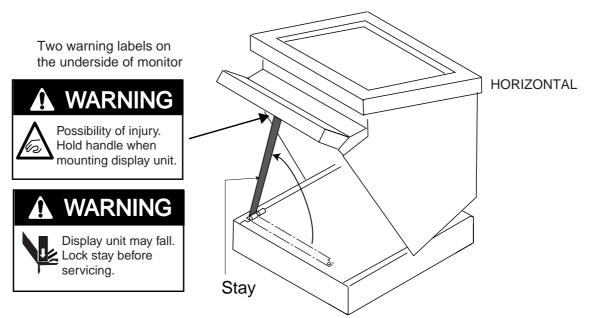


Figure 1-8 Display unit, inside view

b) While pushing the stopper, set the catch on the display unit in the hole at the front edge of the stay.

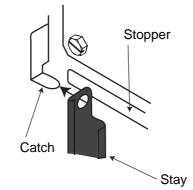


Figure 1-9 Setting catch to hole in stay

c) Release hand from stopper.



Figure 1-10 Stay fixed

- 6. Fasten the display unit to the mounting location at front fixing holes (2 points) with M10 bolts, nuts and flat washers, using the pipe box spanner (supplied).
- 7. Retract the stay and lower the monitor.
- 8. The rear left fixing hole is hidden under the PTU board cover. Remove the cover as follows:
 - (1)Unfasten five M3x8 screws at the top of the PTU cover and two M4x8 screws at the front of the cover to slide the cover toward you.

(2)Remove the cover by grasping the knob on the top of the cover.

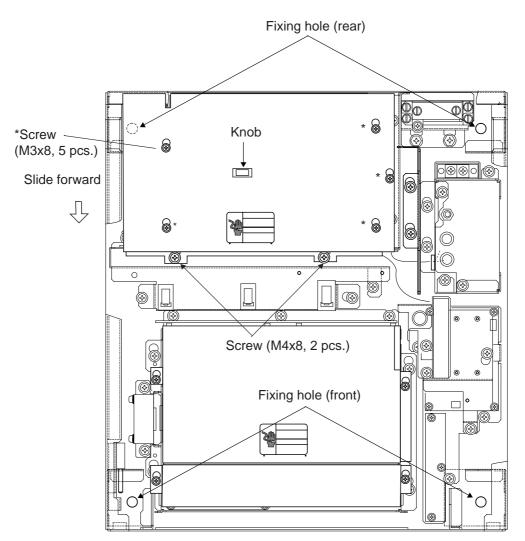


Figure 1-11 How to dismount the PTU cover

- 9. Fasten the display unit to the mounting location at rear fixing holes (2 points) with M10 bolts, nuts and flat washers, using the pipe box spanner (supplied)
- 10.Close the PTU board cover.
- 11. Push the monitor forward until you hear a click.
- 12.Refasten the bolts removed at step 3.
- 13.Fix the left and right arm covers.

Console type mounting

- 1. Make six holes of 15 mm diameter and a cable entrance hole through the deck referring to the outline drawing at end of this manual.
- 2. Open the front cover.
- 3. Fix the equipment by using M12 bolts, nuts and washers.
- 4. Hoist the console to the deck by using the eye bolts attached to the console. Remove the eye bolts and set the cosmetic caps (w/washers) to the eye bolt holes.

Separating the control head

The control head connects to the display unit with a connection cable, thus it can be located where desired, using the separate control head kit (option). Follow the procedure on the next page to separate the control head from the display unit.

Name	Туре	Qty	Code No.	Remarks
Cable Assy.	UL246SB20P/1P	1	000-140-812	10 m, 03S9422
Nonslip Rubber Feet	SJ-5003	4	000-801-787	w/double-sided tape
Monitor Front Cover	03-144-1361	1	100-263-340	
KB Fixing Plate	03-144-1691	1	100-263-940	
Handle Plate	03-144-1632	1	100-268-040	
Dust Cover KB	03-144-1693	1	100-271-760	
Screw	M4x10	3	000-881-446	
Label	86-003-1011	1	100-236-230	
Nonslip Rubber	03-144-1694	1	100-271-760	

Separate type control head kit (Type: OP03-151, No.: 008-485-530)

Display unit modification procedure

- Raise the monitor unit referring to procedure for tabletop mounting on page 1-7.
- 2. Unplug two connectors from the control head cable (P412 from MOTHER Board and J583 and unfasten two earth wires.

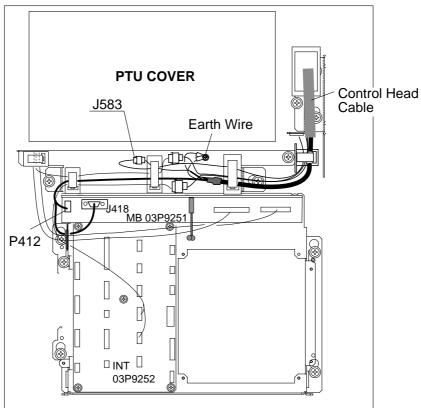


Figure 1-12 Display unit, inside view

- 3. Lower the monitor.
- 4. Unfasten the M4 screw fixing the ground terminal of the connection cable.
- 5. Push the monitor forward until you hear a click.
- 6. Unscrew four screws fixing the top cover of the display unit.
- 7. Remove three clamps fixing the connection cable in the monitor unit.
- 8. Unfasten four screws fixing the right and left brackets on the control head.
- 9. Unfasten four screws fixing the right and left covers of the display unit.
- 10. Unfasten six screws fixing the right and left KB arms.
- 11. Unfasten three screws fixing the panel cover.

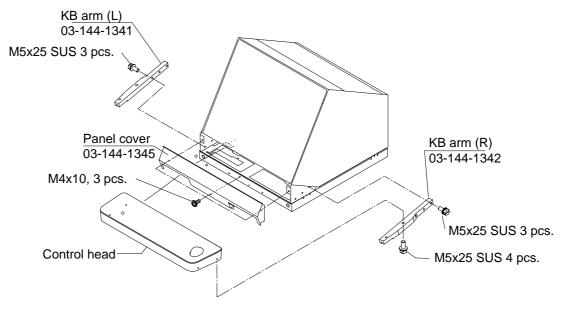


Figure 1-13 Detaching the control head

Control head modification procedure

- 1. Unfasten eight screws (M4X8) on the underside of the control head. Unplug connectors P314, P312 and P317 from the control head. Separate the KB bottom plate from the control head.
- 2. Unfasten the screw (M4) fixing the ground terminal and two screws (M4X8) fixing the clamp. Remove the connection cable assy.
- 3. Unfasten two screws (M6X12) from the inside of the bottom plate of the control head to dismount the handle.

- 4. Replace the cable assy. with cable assy. UL2464SB2-0P/1P (10 m, supplied) as below and reassemble the control head.
- 5. Attach warning label to the bottom plate.

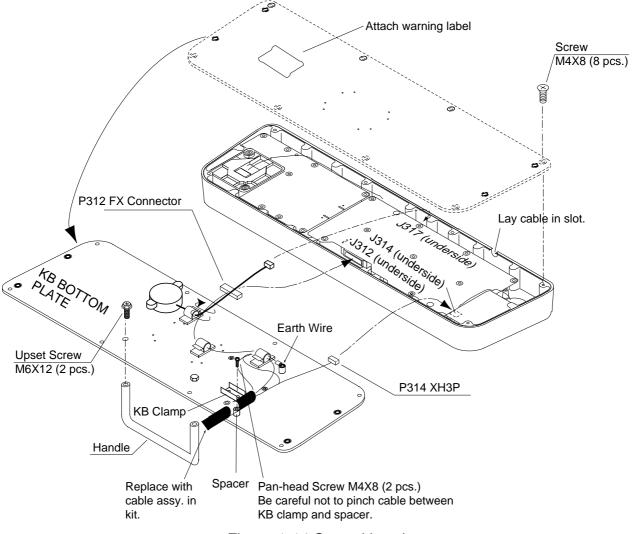


Figure 1-14 Control head

Connection of display unit to control head

- 1. Attach the handle to the handle plate, using the screws for the handle and bottom cover of the control head.
- 2. Attach the handle plate to location where the KB arms were fastened.
- 3. Pull the monitor toward you until you hear click.
- 4. Lead in the cable assy. (option) from the rear entrance of the display unit. See Chapter 2.
- 5. Raise the monitor and fix the stay.
- 6. Inside the display unit, fasten ground wire of the cable assembly with an M4 screw on the chassis.

- 7. Plug in two connectors of connection cable (P412, J583: See illustration on the previous page.)
- 8. Lower the monitor.
- 9. Attach the monitor front cover (option) to the place the panel cover have been, using the screw for the panel cover.
- 10.Attach rubber to feet to the bottom of the keyboard if the keyboard is not going to be permanently fixed. To fix the keyboard to a desired location, fasten the KB fixing plate to the keyboard and desired location with two upset screws (M5X25, formerly used to fasten KB arms) and two tapping screws (ϕ 6.5, local supply) as below.

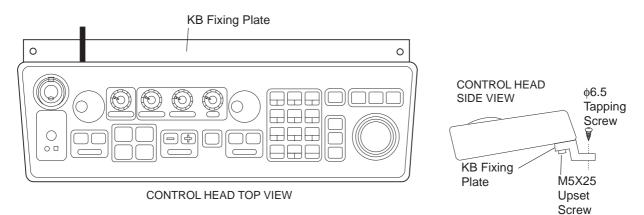


Figure 1-15 How to attach KB fixing plate

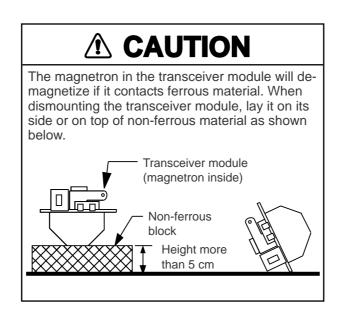
11. Set dust cover KB (supplied) on the control head.

Attachment of hood

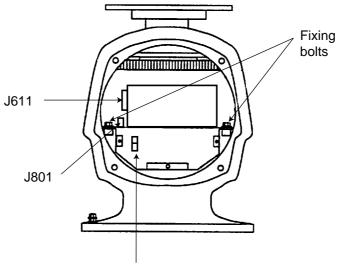
- 1. Set two spacers (supplied) to the lower two of the four M5 holes in the CRT panel.
- 2. Screw two screws (supplied) into the holes in the hood.
- 3. Set the bottom of the hood to the screws at the bottom of the CRT panel, and then fasten the two screws at the top of the hood to the CRT panel.

WIRING

2.1 Scanner Unit



- 1. Open the scanner unit cover.
- 2. Disconnect plugs P611, P801 and P821.
- 3. Unfasten the transceiver module (two bolts). Remove the transceiver module.



J821

Figure 2-1 Scanner unit, front view

4. Unfasten the four fixing bolts on the cable gland at the base of the scanner unit. Remove clamping ring, rubber gasket and washers.

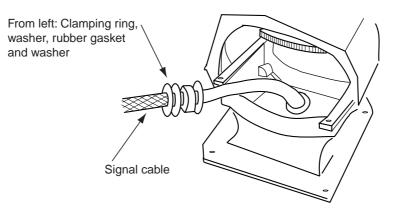


Figure 2-2 Scanner unit, front view, cover removed

- 5. Pass the signal cable through the cable entry hole in the scanner unit mounting platform. Trim the cable so about 80 cm of it protrudes past the cable gland.
- 6. Slide the clamping ring, washer, rubber gasket and washer onto the cable in that order.
- 7. Fabricate the signal cable as shown on page 2-4 (signal cable S03-74), or page 2-5 (signal cable S03-75).
- 8. Referring to Figure 2-3, pass the outer and inner shields between the signal cable and the clamping ring. Fasten the cable gland.

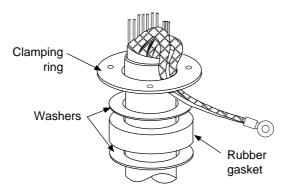


Figure 2-3 Passing cable shields between cable and clamping ring

- 9. Connect the signal cable to the terminal board RTB801 by referring to the interconnection diagram. Leave "slack" in the coaxial wire to prevent breakage.
- 10.Bind cores of cables with cable ties.
- 11. Mount the transceiver module. Connect plugs P611, P801 and P821. Fasten the shield to the ground terminal on the transceiver module.

12.If the scanner is mounted 2° or more left of ship's bow, adjust the position of S901 so it becomes "on" (contact between #1 and #2 on pcb MP-3795). To access S901, open the bow side cover; S901 is above the drive gear.

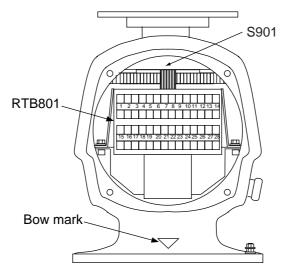


Figure 2-4 Scanner unit, front view

13.Confirm that all screws are tightened and all wiring is properly made. Coat waterproofing gasket, bolts and tapping holes of scanner unit with silicone grease. Check that the waterproofing gasket is seated as shown in Figure 2-5. Close the scanner unit cover.

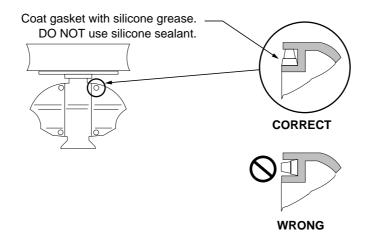


Figure 2-5 Correct seating of waterproofing gasket

Fabricating signal cable S03-75

- 1. Remove the vinyl sheath by 450 mm.
- 2. Slide the clamping ring, washer, rubber gasket and washer onto the signal cable in that order.
- Unravel the outer shield to expose the cores in the outer layer. Then, unravel the inner shield to expose the cores in the inner layer. Label all inner cores to aid in identification.
- 4. Attach EMI cores to all inner cores and all outer cores, and tie them with cable ties, etc..

Note: There are two types of the EMI core, thick and thin.

- 5. Trim each core (except coaxial wire) considering its location on the terminal board.
- 6. Trim the inner and outer shields leaving 500 mm each. Twist shields together and attach crimp-on lug FV5.5-4 (blue, ø4).
- 7. Remove insulation of each core by about 6 mm. Fix crimp-on lug FV1.25-M3 (red, ø3) to each core.
- 8. Fabricate the coaxial cable. Make the length 10 mm longer than the shield to prevent wire strain. Attach crimp-on lug FVD1.25-3 (red, ø3) to coaxial cable.

Figure 2-7 How to ground

signal cable S03-75

Clamping

ring

Washers

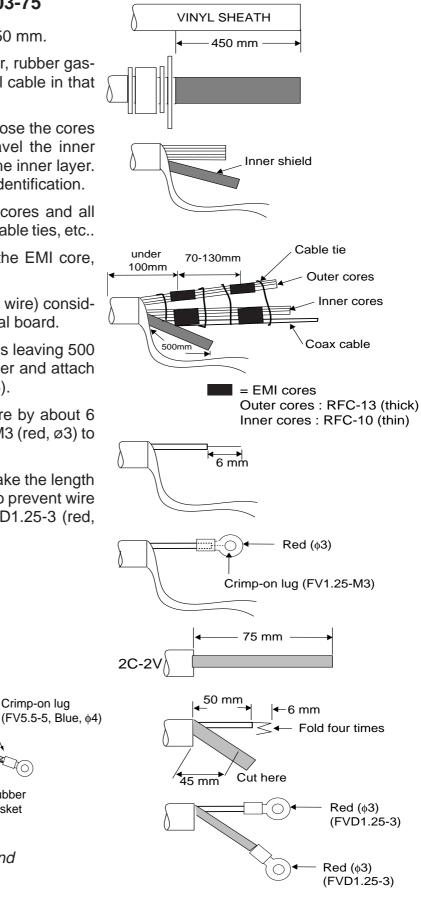


Figure 2-6 How to fabricate signal cable S03-75

Crimp-on lug

Rubber

gasket

Fabricating signal cable S03-74

- 1. Remove the anti-corrosive sheath by 500 mm. Remove the armor and vinyl sheath leaving 50 mm each approximately.
- 2. Fold back the armor and trim to suitable length. Then, slide the washer, rubber gasket, washer and clamping ring onto the cable in that order.
- 3. Unravel the outer shield to expose the cores in the outer layer. Then, unravel the inner shield to expose the cores in the inner layer. Label all inner cores for later identification.
- 4. Attach EMI cores to all inner cores and outer cores, and tie them with cable ties, etc..

Note: There are two types of EMI core, thick and thin.

- 5. Trim each core (except coaxial core) considering its location on the terminal board.
- 6. Trim the inner and outer shields leaving 50 cm each. Twist shields together and attach crimp-on lug FV5.5-4 (blue, ø4).
- 7. Remove insulation of each core by 6 mm approximately. Attach crimp-on lug FV1.25-M3 (red, ø3) to each core.
- 8. Fabricate the coaxial cable. Make the length 10 mm longer than the shield to prevent wire strain. Attach crimp-on lug FVD1.25-3 (red, ø3) to coaxial cable.

Clamping

ring

Washers

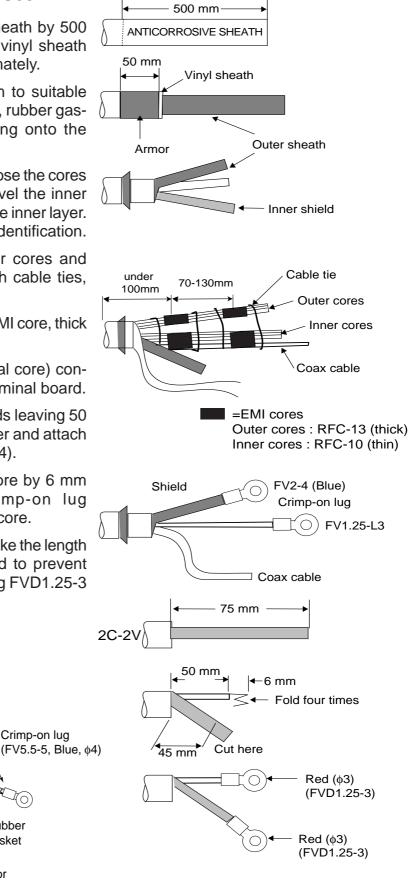


Figure 2-9 How to ground signal cable S03-74

Figure 2-8 How to fabricate signal cable S03-74

Crimp-on lug

40

Rubber

gasket

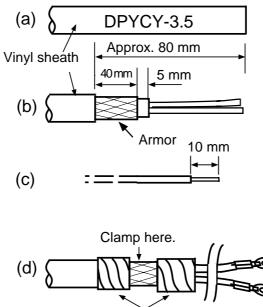
Armor

2.2 Display Unit

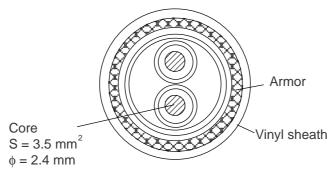
Two cables are terminated at the display unit: the signal cable S03-74 or S03-75 and the power cable. The signal cable comes with a connector preattached to it for connection to the display unit. Fabricate the power cable as below.

Fabricating the AC power cable (supplied)

- 1. Remove the vinyl sheath by 80 mm.
- 2. Cut off jute tape wrapped around the armor.
- 3. Unravel the armor to expose the cores by about 35 mm.
- 4. Remove insulation of cores by about 10 mm. Fix crimp-on lugs to the cores and armor.
- 5. Cover the armor with vinyl tape, leaving the portion which will lie inside the cable clamp untaped.







(sectional view)

Figure 2-10 Fabricating power cable DPYCY-3.5

Fabricating the DC power cable (CVV-S 8 x 2C, option)

- 1. Remove the vinyl sheath by 100 mm.
- 2. Unravel the braided shield 60 mm from end of cable.
- 3. Remove the jute tape and inclusion from cable.
- 4. Expose the cores by 50 mm.
- 5. Expose the shield by 60 mm. Tape 10 mm of the shield tip.
- 6. Remove the sheath of cores by 10 mm. Attach crimp-on lugs type 8NK4 to the cores and crimp-on lug type FV5.5-4 (yellow) to the shield.
- 7. Tape the cable as shown in the figure below. Fasten the shield to screw (M4) on the cable clamp.

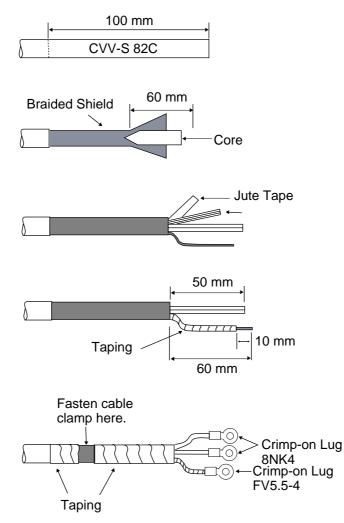
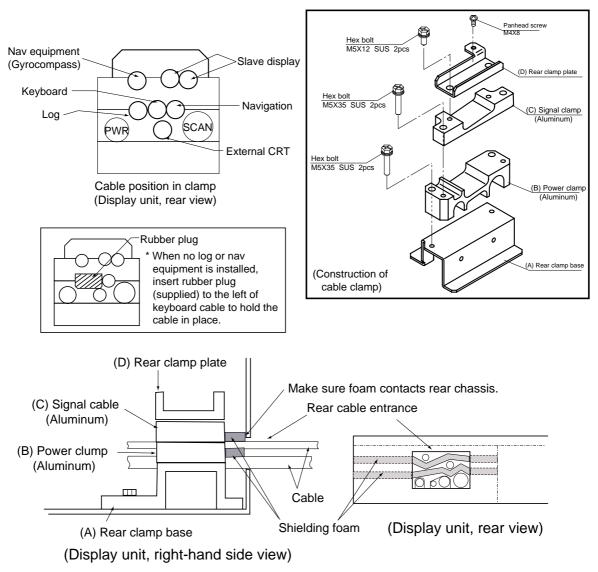


Figure 2-11 Fabricating power cable CVV-S 8 x 2C

Leading in cables to the display unit

The cable clamp may be positioned within the display unit (default arrangement), outside the display unit or at the bottom of the display unit (when using console mount, for example). When the cable clamp is located outside or beneath the display unit, use the bottom clamp front plate and bottom clamp rear plate (supplied with installation materials).

Also, use the shielding foam (supplied) to protect the noise radiation.



Cable fed from rear of display unit (Default)

Figure 2-12 Default cable clamp position

- Place shielding foam between cables, and then attach foam to aluminum clamps.
- Fill unused clamp holes with shielding foam.

Cable fed from outside display unit

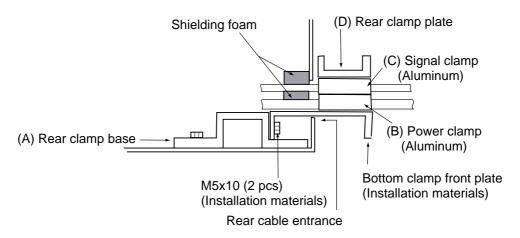


Figure 2-13 Clamp position outside display unit (display unit right side view)

- Place shielding foam between cables inside of display unit, and then attach foam to chassis.
- Fill unused clamp holes with shielding foam.

Cables fed from bottom of display unit (for console mount)

Lead in cables through the cable clamp at the rear of the console and ground their shields in the cable clamp. For signal cable, remove vinyl sheath where cable lies in cable clamp. Fasten cables with cable ties.

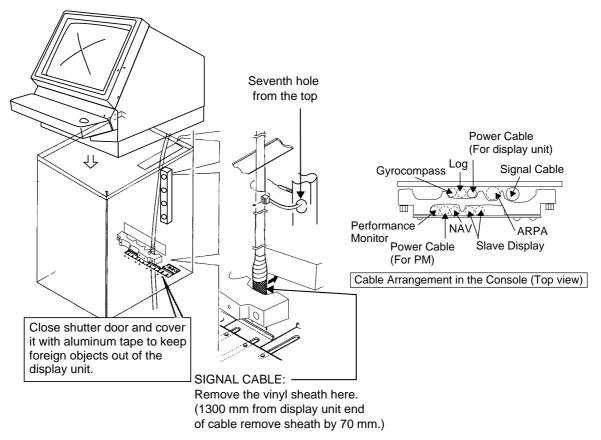


Figure 2-14 Clamp position at bottom of display unit

Connections

Open the display unit and fix it with the stay. (For procedure see page 1-5.) Remove the shield cover from the INT Board. Connect signal, power, gyro and log cables as shown below. Optional equipment are connected to the INT Board. Be sure to ground the display unit.

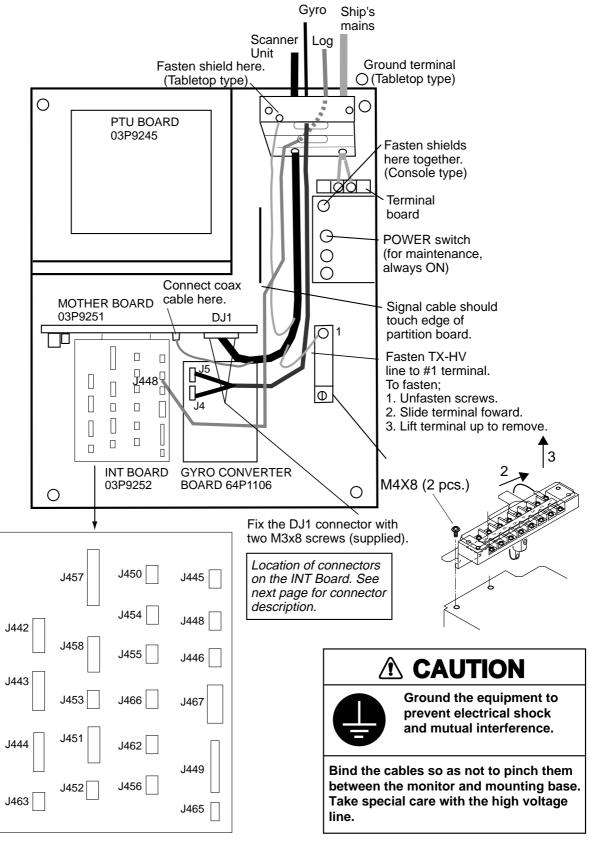


Figure 2-15 Display unit, inside view

Connectors on the INT Board

Signal name	Name on pcb	Connector no.	Connector type	Applicable equipment	Remarks
Input Signal	1		1		1
Gyro signal		J4 J5	VH, 3 pin VH, 5 pin	_	*: On pcb A64P1106 (option)
Speed log signal	LOG	J448	NH, 3 pin		200 pulses/nm, etc.
Radar buoy signal	RADAR BUOY	J445	NH, 4 pin		
Remote display signal	EXT-RADAR or RJ-7	J458	NH, 8 pin		
Output Signal					
External ARPA signal	EXT-ARPA	J444	NH, 8 pin		Heading, bearing, Tx trigger
Slave display signal	SLAVE	J442 J443	NH, 8 pin	CD-140, CD-141, GD-500, GD-500MK2, FMD-800, FMD-8010 *1 *1: Display unit for FR-2105 series radar can be used as slave display unit.	Heading, bearing, video, Tx trigger
Buzzer signal	EXT-BUZ	J451	NH, 9 pin	Speaker w/amp	Speaker signal
Monitor signal		J449	NH, 10 pin		VER synchronous, HOR synchronous, video (NTSC for- mat)
RS-232C	RS-232C	J456	XH, 4 pin		
Analog	ANALOG	J453	NH, 3 pin		
External buzzer	EXT ALARM (AC)	J452	NH, 3 pin		
Input/Output \$	Signal				
INS data	INS. DATA	J455	NH, 5 pin		
RJ-7	RJ-7	J457	NH, 15 pin		
RJ-8	RJ-8	J416	NH, 4 pin		On Mother Board 03P9251
Nav data	NAV DATA	J450	NH, 5 pin		
ARPA data	ARPA DATA	J454	NH, 5 pin		
PM_ON_OFF	PM_PRINT	J411	XH, 3 pin		On Mother Board 03P9251

Table 2-1 Connectors on the INT Board

Note: How to attach NH connector is shown on the next page.

How to attach NH connector

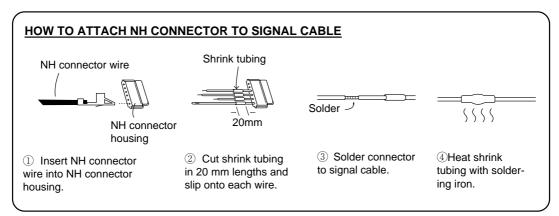


Figure 2-16 How to attach NH connector

2.3 Changing AC Power Specification

For 100 VAC or 220 VAC power, add or delete jumper wires on the PTU Board and change the power fuses inside the display unit as shown in the table below according to ship's mains. The figure below shows the location of the power fuses and the jumper wires on the PTU Board.

Table 2-2 Jumper wire setting on the PTU board, fuse rating and power specification

РСВ	Power Spec.	Antenna rpm	JP1	JP2	JP3	JP4	JP91	JP92	Power Fuses
03P9245A	100/110/115 VAC	24 rpm	YES	YES	YES	NO	NO	NO	10A
03P9245C	100/110/115 VAC	42 rpm	YES	YES	YES	NO	YES	YES	IUA
03P9245D	220/230 VAC	24 rpm	NO	NO	NO	YES	NO	NO	5A
03P9245F	220/230 VAC	42 rpm	NO	NO	NO	YES	YES	YES	54

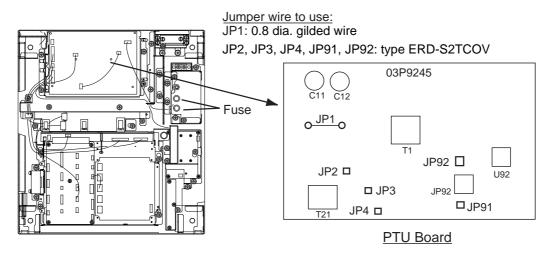


Figure 2-17 Display unit, inside view

2-12

INITIALIZATION AND ADJUSTMENT

3.1 **Tuning Initialization**

3.2 Accessing Menus for Initialization and Adjustment

To access them do the following:

- 1. Turn on the power.
- 2. Press the [RADAR MENU] key five times while pressing and holding down the [HL OFF] key. A beep sounds to confirm operation.

Restoring default settings

- 1. Press [RADAR MENU] [0] [0] [0] [0] [0] [0] [0] to display the INITIAL SETTING 4 menu.
- 2. Press the [0] key to select FACTORY DEFAULT.
- 3. Press the [ENTER] key five times, and turn the power off and on again.
- "Initializing" appears during restoring. It takes about 90 seconds to restore the default settings, after which the normal display appears. Confirm that "2. MODEL" is set to "FR-2115,2125" on the INITIAL SETTING 4 menu.

3.3 Adjusting Video Signal Level

When the signal cable is very long, the video amplifier input level decreases, shrinking target echoes. To prevent this, confirm (and adjust if necessary) video amplifier input level.

- 1. Connect an oscilloscope to TP6 on the INT Board (03P9252) in the display unit.
- 2. Transmit on the 12 nm range.

3. Adjust R21 on the INT Board so the value of TP6 is 4 Vpp. (For remote display, adjust R134 on the INT Board.)

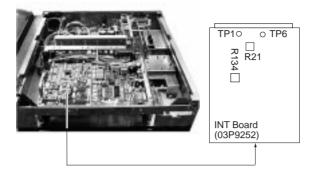


Figure 3-1 Display pedestal

3.4 Heading Alignment

You have mounted the scanner unit facing straight ahead in the direction of the bow. Therefore, a small but conspicuous target dead ahead visually should appear on the heading line (zero degrees).

In practice, you will probably observe some small bearing error on the display because of the difficulty in achieving accurate initial positioning of the scanner unit. The following adjustment will compensate for this error.

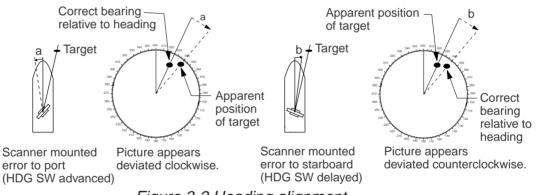


Figure 3-2 Heading alignment

- 1. Press [RADAR MENU] [0] [0] [0] [2] [2] to select HL ALIGN on the INITIAL SETTING1 menu.
- 2. Select a target echo (by gyrocompass, for example) at a range between 0.125 and 0.25 nm, preferably near the heading line.
- 3. Operate the EBL control to bisect the target echo with the heading line. (The value shown on the display is scanner position in relation to ship's bow.)
- 4. Press [ENTER] to finish.

3.5 Adjusting Sweep Timing

Sweep timing differs with respect to the length of the signal cable between the scanner unit and the display unit. Adjust sweep timing at installation to prevent the following symptoms:

- The echo of a "straight" target (for example, pier), on the 0.25 nm range, will appear on the display as being pulled inward or pushed outward. See Figure 3-3.
- The range of target echoes will also be incorrectly shown.

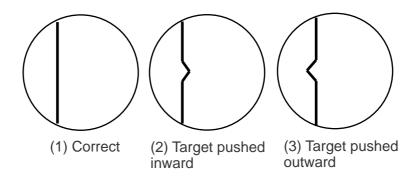


Figure 3-3 Examples of correct and incorrect sweep timings

- 1. Turn on the power. Press [RADAR MENU] [0] [0] [0] [2] [3] to select TIMING ADJ on the INITIAL SETTING1 menu.
- 2. Transmit on the 0.25 nm range.
- 3. Adjust radar picture controls to display picture properly.
- 4. Select a target echo which should be displayed straightly.
- 5. Adjust the VRM control to straighten the target echo.
- 6. Press [ENTER].

3.6 Suppressing Main Bang

If main bang appears at the screen center, suppress it as follows.

- 1. Turn on the power. Transmit on a long range and then wait ten minutes.
- 2. Adjust [GAIN] control to show a slight amount of noise on the display.
- 3. Select the 0.25 nm range. Adjust the [A/C SEA] control to suppress sea clutter.
- 4. Press [RADAR MENU] [0] [0] [0] [2] to open the INITIAL SETTING1 menu.
- 5. Press [7] to select 7.MBS.
- 6. Adjust the VRM control to adjust timing; the EBL control to adjust level.
- 7. Press [ENTER].

3.7 Confirming Magnetron Heater Voltage

Magnetron heater voltage is adjusted at the factory. However, confirm that it is within the prescribed rating.

Rating	FR-2115 (12 kW)	FR-2125 (25 kW)			
ST-BY, 0.125 nm	7.4 V-7.6 V	8.2 V-8.4 V			
TX, max range	7.4 V-7.6 V	6.5 V-7.5 V			

Table 3-1 Magnetron heater voltage rating

- 1. Press [RADAR MENU] [0] [0] [0] [2] [0] to open the INITIAL SETTING2 menu.
- 2. Press [5] to select the 5. SCANNER STOPPED field and the TX option.
- 3. Disconnect connector P821 from the scanner unit.
- 4. Turn off the antenna switch in the display unit.

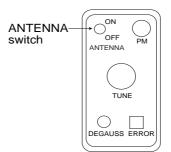


Figure 3-4 Antenna switch in tuning compartment

- 5. Turn off screen brilliance.
- 6. Measure voltage between pins #12(+) and #5(-) on connector P801 on the RFC Board (03P9243) in the scanner unit.
- 7. If the voltage is not within the rating shown in Table 3-2, adjust potentiometer VR1 on the RFC Board.

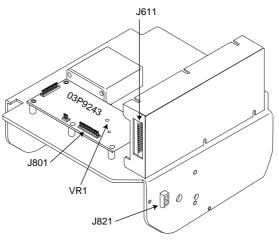
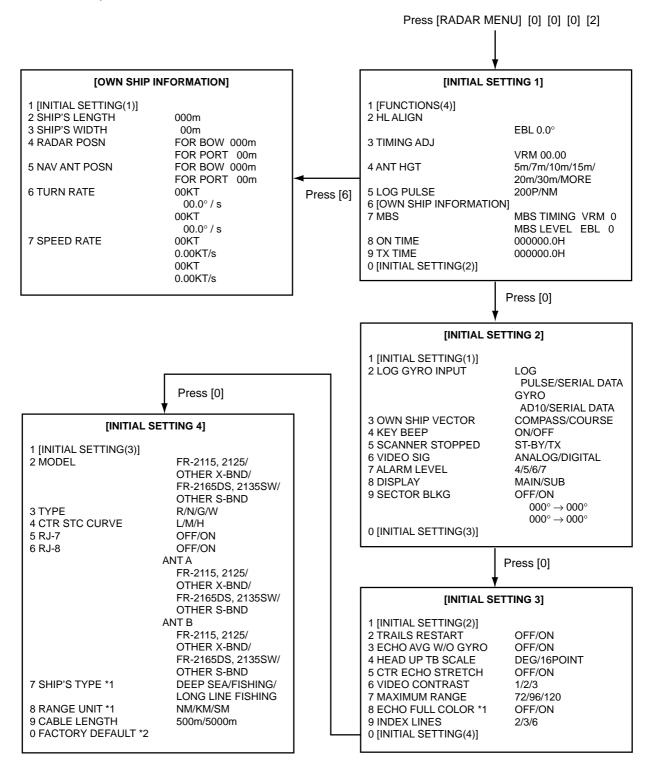


Figure 3-5 RFC Board

3.8 Initial Setting Menus

The INITIAL SETTING menus (four menus) and the OWN SHIP INFORMATION menu setup the radar according to expected usage, authorities specification, ship's characteristics, operator's preference, etc. Set items on each menu in accordance with regulations/operator's preference. After entering initial settings, reset the power.



*1 For merchant vessel the settings are DEEP SEA, NM, COLOR.

*2: For factory use.

INITIAL SETTING1 menu

Keying sequence: [RADAR MENU] [0] [0] [0] [2]

HL ALIGN: Aligns heading.

TIMING ADJ: Adjusts sweep timing.

ANT HGT: Enter height of scanner above water. Select from 5 m, 7 m, 10 m, 15 m, 20 m, or more than 30 m.

LOG PULSE: Enter speed log's pulse rate.

OWN SHIP INFORMATION: Enter ship's characteristics; length, width, radar scanner position, navigation antenna position, turn rate, and speed rate. See the description on the next page for further details.

MBS: Suppresses main bang.

ON TIME, TX TIME: Shows number of hours the radar has been turned on and transmitted, respectively. Value can be changed.

INITIAL SETTING2 menu

Keying sequence: [RADAR MENU] [0] [0] [0] [2] [0]

LOG GYRO INPUT: Select LOG or GYRO input type. LOG: Select pulse or serial data. GYRO: Digital from A/D converter or serial data.

OWN SHIP VECTOR: Select reference for own ship vector; compass or course.

KEY BEEP: Turns key response beep on or off.

SCANNER STOPPED: Set to ST-BY in normal use. TX enables transmission state without scanner rotation.

VIDEO SIG: Set to ANLG (analog) for normal use. Select DIGITAL to adjust QV (Quantized Video).

ALARM LEVEL: Sets echo strength which triggers guard alarm. "7" is strongest echo; "4" is medium strength echo.

DISPLAY: Select radar display function; main or sub (slave).

SECTOR BLKG: Sets area (up to 2) where no radar pulses will be transmitted. For example, set the area where an interfering object at the rear of the scanner would produce a dead sector (area where no echoes appear) on the display. To enter an area, select ON and enter relative bearing range of the area.

INITIAL SETTING3 menu

Keying sequence: [RADAR MENU] [0] [0] [0] [2] [0] [0]

TRAILS RESTART: Selects whether to restart or discontinue target trails when changing the range. ON restarts trailing on newly selected range; OFF discontinues trails.

ECHO AVG W/O GYRO: Echo averaging can be turned on without gyrocompass connection.

HEAD UP TB SCALE: Bearing scale may be shown in degrees or compass points in the head-up mode.

CTR ECHO STRETCH: Turn on to enlarge echoes in the range up to the first range ring.

VIDEO CONTRAST: For factory use. Do not change setting.

MAXIMUM RANGE: For factory use. Do not change setting.

ECHO FULL COLOR: Echoes may be displayed in one color or multi-color. Select ON for multi-color display.

INDEX LINES: Selects the number of index lines to display; 2, 3, or 6.

INITIAL SETTING4 menu

Keying sequence: [RADAR MENU] [0] [0] [0] [2] [0] [0] [0]

MODEL: Selects radar model.

TYPE: Selects specification of radar. Select R for R type; G for IMO type N for Netherland type, W for Washington ferry.

CTR STC CURVE: Selects level of STC affect; Low, Medium or High.

RJ-7, RJ-8: Selects which Interswitch unit to use.

SHIP'S TYPE: Select class of vessel; deep sea, fishing, long line fishing.

CABLE LENGTH: Set for "500."

FACTORY DEFAULT: Restores all menus' default settings.

OWN SHIP INFORMATION menu

Keying sequence: [RADAR MENU] [0] [0] [0] [2] [6]

SHIP'S LENGTH: Enter ship's length.

SHIP'S WIDTH: Enter ship's width.

RADAR POSN: Enter distance from both bow and port to the radar antenna location.

NAV ANT POSN: Enter distance from both bow and port to the navigation antenna location.

TURN RATE: Enter ship's turn rate.

SPEED RATE: Enter ship's speed rate.

INSTALLATION OF OPTIONAL EQUIPMENT

4.1 Gyro Converter GC-8

The Gyro Converter GC-8, incorporated inside the radar display unit, converts analog gyrocompass reading into digital coded bearing data for display on the radar display.

This section explains how to install and setup the GC-8 (mainly consisting of the GYRO CONVERTER Board) and set it up according to gyrocompass connected.

Installation and connection of the GYRO CONVERTER Board

Necessary Parts: GC-8-2 (008-446-520)

Name	Туре	Qty	Code No.
Gyro Converter Board	64P1106	1	004-412-220
Screws	M3x8, C2700W	5	000-881-404
Sticker	64-014-20211	1	100-132-701

- 1) Turn off the power.
- 2) Open the display unit. See Chapter 1 for instructions.
- 3) Fasten the GYRO CONVERTER Board inside the display unit with four washerhead screws (supplied).

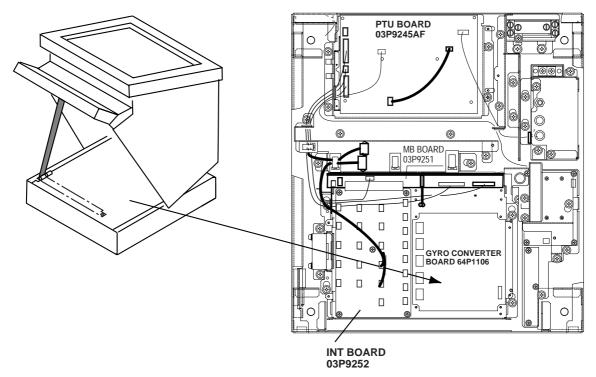


Figure 4-1 Display unit, inside view

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4) Connect the GYRO CONVERTER Board to the INT Board (cables supplied with GC-8) as shown below.

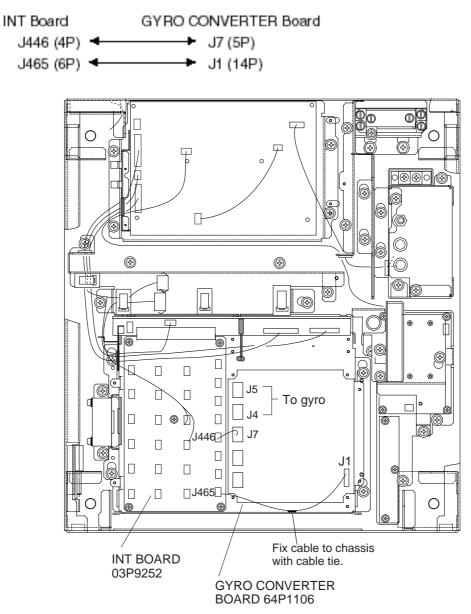


Figure 4-2 Display unit, inside view

- 5) Confirm gyrocompass specifications and set up the DIP switches and jumper wires on the GYRO CONVERTER Board according to gyrocompass connected:
 - Setting jumper wires and DIP switches by gyrocompass specifications: page 4-3
 - Setting jumper wires and DIP switches by make and model of gyrocompass: page 4-5
 - Location of jumper wires and DIP switches: page 4-6
- 6) Solder the gyrocompass cable to the VH connector assemblies (supplied).
- 7) Attach instruction label (supplied) to the shield cover for the INT and GYRO CONVERTER boards.
- 8) Close the display unit.
- 9) Turn the power off and on to reset the CPU.

Connection of external power supply

An external power supply is necessary when the repeater signal is step-by-step type and the step voltage is below 20V or output voltage is less than 5 W.

- 1. Cut jumper wire JP1 on the GYRO CONVERTER Board when an external power supply is used.
- 2. Connect gyro cable and power cable as shown below.

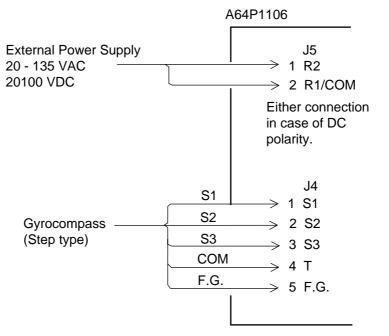


Figure 4-3 Connection of external power supply to GYRO CONVERTER Board

DIP switch, jumper wire settings

Default setting

The default setting of all DIP switches is off and all jumpers wire are set to "#1." (Note that jumper wire JP1 is set at #1, #2, and #3.) In those settings the gyrocompass having the following characteristics can be directly connected; modification of the GYRO CONVERTER Board is not necessary.

AC synchronous signal: 50/60 Hz Rotor voltage: 60 V to 135 V AC Stator voltage: 60 V to 135 V AC Gear ratio: 360x Supply voltage: 30 V to 135 V AC

If the specifications of the gyrocompass differ from those mentioned above, change jumper wire and DIP switches settings on the GYRO CONVERTER Board. Settings may be changed according to gyrocompass specifications or make and model of gyrocompass (see page 4-5). For the location of DIP switches and jumper wires, see page 4-6.

Setting method 1: by gyrocompass specifications

1) Gyrocompass type

Gyrocompass type	SW 1-4	SW 1-5	SW 1-6	JP1
AC synchronous	OFF	OFF	OFF	#1, #2, #3
DC synchronous	OFF	OFF	OFF	#2, #3, #4
DC step	ON	OFF	OFF	#4, #5, #6
Full-wave pulsating current	OFF	ON	OFF	#4, #5, #6
Half-wave pulsating current	ON	ON	OFF	#4, #5, #6

2) Frequency

Frequency	SW 1-7	SW 1-8	Remarks
50/60 Hz	OFF	OFF	AC synchronous pulsating current
400 Hz	ON	OFF	AC synchronous pulsating current
500 Hz	OFF	ON	AC synchronous pulsating current
DC	ON	ON	DC synchronous DC step

3) Rotor voltage (between R1 & R2)

Rotor voltage	SW 2-1	JP3
20 V to 45 VAC	ON	#2
30 V to 70 VAC	OFF	#2
40 V to 90 VAC	ON	#1
60 V to 135 VAC	OFF	#1

4) Stator voltage (between S1 and S2)

Stator voltage	SW 2-2	SW 2-3	JP2
20 V to 45 VAC, or 20 V to 60 VDC	ON	OFF	#2
20 V to 45 VAC, or 20 V to 60 VDC	OFF	OFF	#2
40 V to 90 VAC	ON	OFF	#1
60 V to 135 VAC	OFF	OFF	#1

5) Ratio

Ratio	SW1-1	SW 1-2	SW1-3
360x	OFF	OFF	OFF
180x	ON	OFF	OFF
90X	OFF	ON	OFF
36X	ON	ON	OFF

6) Supply voltage

Supply voltage	JP4	JP5
20 V to 45 VAC, or 20 V to 60 VDC	#2	#2
30 V to 135 VAC, or 40 V to 100 VDC	#1	#1

7) AD-10 format data Tx interval

Select data transmitting interval for ports 1 to 6 by jumper wires JP6 and JP7.

Note: The Tx interval is available in 25 ms or 200 ms. 25 ms is for radar; 200 ms is for all other equipment.

8) NMEA-0183 Tx interval

Tx interval	SW2-4
2 seconds	ON
1 second	OFF

Setting method 2: by make and model of gyrocompass

Maker	Models	Specification	SW 1-1	SW 1-2	SW 1-3	SW 1-4	SW 1-5	SW 1-6	SW 1-7	SW 1-8	SW 2-1	SW 2-2	SW 2-3	JP1	JP2	JP3	JP4	JP5
FURUNO	GY-700	DC step 100V 180x 5-wire, open collector	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	OFF	OFF	#4, #5,#6	#2	-	#1	#1
Anschutz	Standard 2,3	AC synchronous 50/60Hz Rotor voltage: 50/60V Stator voltage: 22V 360x	OFF	ON	OFF	#1, #2,#3	#2	#2	#1	#1								
	Standard 4,6	AC synchronous 50/60Hz Rotor voltage: 50/60V Stator voltage: 90V 360x	OFF	#1, #2,#3	#2	#1	#1	#1										
	Standard 20	DC step 35V 180x COM(-) ,3-wire(+)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	ON	OFF	#4, #5,#6	#2	-	#2	#2
Yokogawa Navtec (Plaith type)	C-1/1A/2/3 A-55, B-55	AC synchronous 50/60Hz Rotor voltage: 50/60V Stator voltage: 22V 360x	OFF	ON	OFF	#1, #2,#3	#2	#2	#1	#1								
	CMZ-700	DC step 24V 180x COM(+),3-wire(-)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	ON	OFF	Remo- ve	#2	-	*	*
	CMZ-250X/ 300X/500	DC synchronous 360x	OFF	OFF	OFF	OFF	OFF	OFF	ON	ON	-	ON	OFF	Remo- ve	#2	-	*	*
		DC step 35V 180x COM(+),3-wire(-)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	ON	OFF	#4, #5,#6	#2	-	#2	#2
	CMZ-100/200/ 300 C-1Jr,D-1Z/1/3 IPS-2/3	AC synchronous 50/60Hz Rotor voltage: 100V Stator voltage: 90V 360x	OFF	#1, #2,#3	#1	#1	#1	#1										
	CMZ-50 Note	step 35V 180x COM(+),3-wire(-)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	ON	OFF	Remo- ve	#2	-	*	*
Plaith	NAVGAT II/III	AC synchronous 50/60Hz Rotor voltage: 50/60V Stator voltage: 68V 360x	OFF	#1, #2,#3	#2	#2	#1	#1										
Tokimec (Sperry type)	ES-1/2/11 GLT-101/102/ 103/106K/107	AC synchronous 50/60Hz Rotor voltage: 100/110V Stator voltage: 90V 36x	ON	ON	OFF	#1, #2,#3	#1	#1	#1	#1								
	ES-11A/110 TG-200 PR222R/2000 PR237L/H GM 21	AC synchronous 50/60Hz Rotor voltage: 100/110V Stator voltage: 22V 90x	OFF	ON	OFF	#1, #2,#3	#1	#1	#1	#1								
	MK-14 MOD-1/2/T NK-EN,NK-EI	DC step 70V 180x COM(-), 3-wire(+)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	OFF	OFF	#4, #5,#6	#2	-	#1	#1
	SR-130/140	DC step 70V 180x 5-wire, open collector	ON	OFF	OFF	OFF	ON	OFF	OFF	OFF	-	OFF	OFF	#4, #5,#6	#2	-	#1	#1
	TG-100/5000 PR-357/130/ 140, ES-17 GLT-201/202 /203	DC step 70V 180x COM(+), 3-wire(-)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	OFF	OFF	#4, #5,#6	#2	-	#1	#1
	TG-6000	DC step 24V 180x	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	ON	OFF	#4, #5,#6	#2	-	#2	#2
	GM-11	AC synchronous 50/60Hz Rotor voltage: 100V Stator voltage: 90V 90x	OFF	ON	OFF	#1, #2,#3	#1	#1	#1	#1								
	SR-120,ES-16 MK-10/20/30	DC step 35V 180x	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	ON	OFF	#4, #5,#6	#2	-	#2	#2
Kawasaki	GX-81	AC synchronous 50/60Hz Rotor voltage: 100/110V Stator voltage: 90V 90x	OFF	ON	OFF	#1, #2,#3	#1	#1	#1	#1								
Armabrown	MK-10,MKL-1 SERIES1351, MOD-4	DC step 50V 180x COM(+), 3-wire(-)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	OFF	OFF	#4, #5,#6	#2	-	#1	#1
Robertson	SKR-80	DC step 35V 180x COM(-), 3-wire(+)	ON	OFF	OFF	ON	OFF	OFF	ON	ON	-	ON	OFF	#4, #5,#6	#2	-	#2	#2

* : Set JP4 and JP5 according to the voltage of the external power supply.

Note : If CMZ-50 has 35VDC , set JP1 to #4, #5, #6.

Location of DIP switches, jumper wires on the GYRO CONVERTER Board

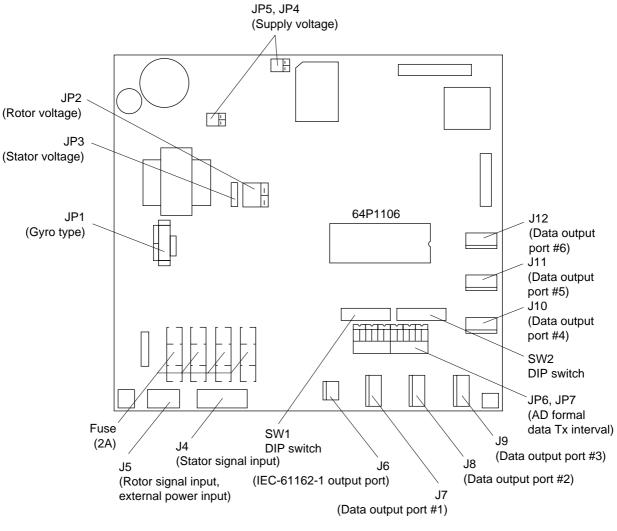


Figure 4-4 GYRO CONVERTER Board

Setting the heading readout on the radar display

Confirm that the gyrocompass is giving a reliable readout. Then, set the heading readout on the radar display with the gyrocompass readout as follows:

- 1. Press [RADAR MENU] to display the FUNCTIONS 1 menu.
- 2. Press the [0] key twice to display the FUNCTIONS 3 menu.
- 3. Press the [9] key to select the GYRO SETTING option.
- 4. Rotate the EBL control to align the radar's HDG readout with the gyrocompass.
- 5. Press [ENTER] to conclude the setting.

4.2 ARP Board ARP-26

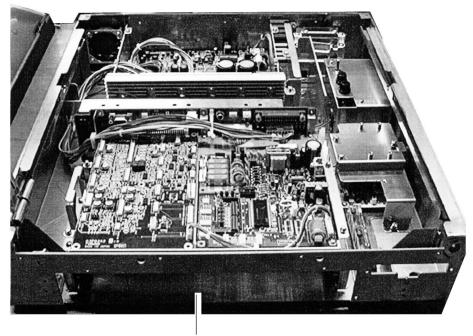
The ARP Board ARP-26, which provides ARPA functions, is an optional circuit board which is accommodated in the display unit of the FR-2105 series radar.

Necessary Parts: ARP-26-2E (008-485-500)

Name	Туре	Qty	Code no.
ARP board	18P9002B	1	008-473-650

Installation of the ARP board

- 1. Remove the bottom cover of the display unit by unfastening four screws.
- 2. Set the ARP Board in the center slot of the PCB card case.



Display pedestal : RP Board (Option) : ARP BoardOption) : SPU Board

Figure 4-5 Display pedestal inside view

3. Adjust the ARP referring to the procedure on the next page.

ARP board adjustment

- 1. Turn the GAIN, A/C SEA and A/C RAIN controls fully counterclockwise, and then transmit on the 12 nm range.
- 2. Connect a digital multimeter between TP7(+) and TP6(-) on the ARP Board.

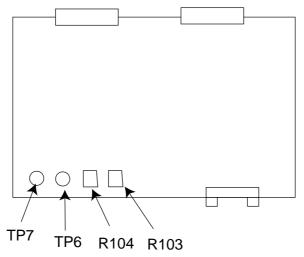


Figure 4-6 ARP Board (18P9002B)

- 3. Adjust R104 on the ARP Board so the multimeter reads between 0.09 and 0.14 VDC.
- 4. Set controls and switches as below.

GAIN: fully clockwise (max.) Interference rejector: OFF Range: 24 nm Echo stretch: OFF

- 5. Press [RADAR MENU] [0] [0] [0] [0] open the INITIAL SETTING3 menu.
- 6. Set the VIDEO SIG field to DIGITAL and press [ENTER].
- 7. Adjust R103 on the ARP Board so noise just appears on the display.

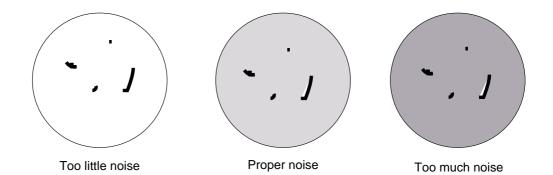


Figure 4-7 How to adjust noise

8. Set VIDEO SIG to ANALOG and press [ENTER].

Final check

Connect a gyrocompass and a log to the radar and place the radar under transmit state. Confirm that LEDs CR9, CR10, CR11, CR12, CR15 and CR16 on the ARP Board are off. If ship's speed is zero, or other signal is not being input, corresponding LED will light.

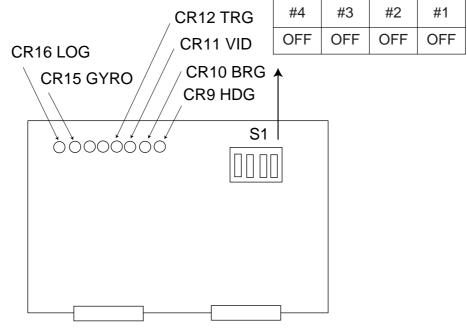


Figure 4-8 ARP Board ARP-26

4.3 RP Board RP-26

The RP Board RP-26, which providesvideo plotter functions, consists of a circuit board and a card drive both of which are accommodated in the display unit of the FR-2105 series radar.

Table top/console type

Necessary Parts: RP-26-T-2E (008-485-520)

Name	Туре	Qty	Code no.
RP board	14P0298	1	008-487-640
Card case assy.	-	1	-
Panhead screw B	M4x8 C2700W	4	000-881-445
Panhead screw B	M3x8 C2700W	2	000-881-404
Panhead screw A	M2.6x5 C2700W	2	000-800-973
Teethed lock washer (Outside teeth)	M4 C5191W	1	000-864-506
Cable assy.	HIF6-100D-A-A-52	1	000-137-553

- 1. Lift the monitor and fix it with the stay. Refer to Chapter 1 for instructions.
- 2. Remove the right arm cover from the control head.
- 3. Fasten the card case to the right arm cover as follows:
 - a) Fasten the ground wire with an M4x10 screw and washer (supplied) as shown below.
 - b) Fasten the arm cover to the card case with three M4x8 screws (supplied).

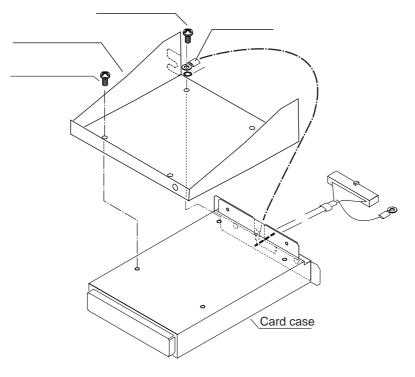


Figure 4-9 Fastening the card case to the right arm cover

- 4. Unfasten the front panel from the display pedestal.
- 5. Pass the connector from the card case through the hole in the display pedestal.

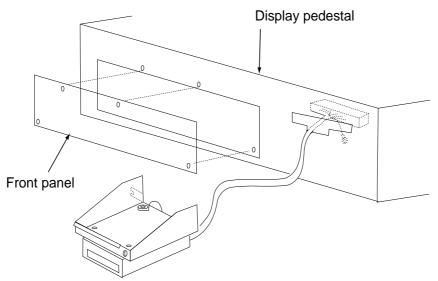
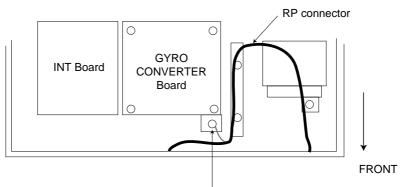


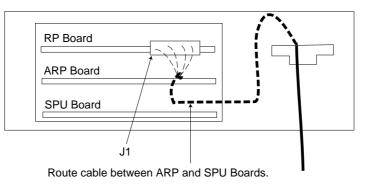
Figure 4-10 Display pedestal

- 6. Set the RP Board (14P0298) in the top slot of the pcb card case. See page 4-7 for the location of the pcb card case.
- 7. Run the connector from the card case in front of the GYRO CONVERTER Board.
- 8. Plug the connector in J1 on the RP Board.
- 9. Fasten the ground wire from the connector at the location shown below.

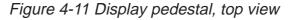


Fasten ground wire from connector to this screw.





FRONT VIEW



- 10.Fasten the front panel on the display pedestal.
- 11. Retract the stay to close the display unit.
- 12. Fasten the right arm cover.

Separate type control head

Necessary parts: RP-26-Z-2E (Code no. 008-491-400)

Name	Туре	Qty	Code No.
Card Case Assy.	_	1	-
RP Board	14P0298	1	008-487-640
Pan Head Screw B	M4x8 C2700W	1	000-881-445
Pan Head Screw B	M3x8 C2700W	2	000-881-404
Pan Head Screw A	M2.6x5 C2700W	2	000-800-973

- 1. Lift the monitor. See Chapter 1 for instructions.
- 2. Fasten the mounting base with one M4 x 8 screw as below.

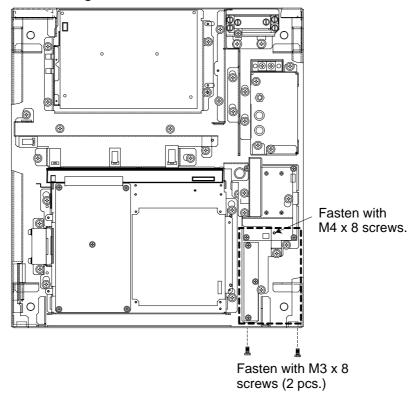


Figure 4-12 Display unit, inside view

- 3. Fix the mounting base to front panel with two M3 x 8 screws.
- 4. Set the M-card case lid to the hole in the front panel and fix with two M2.6 x 5 screws.

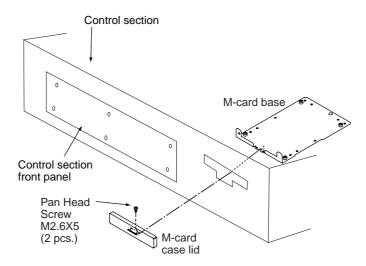
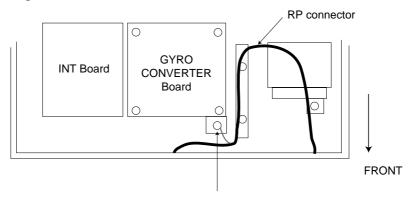


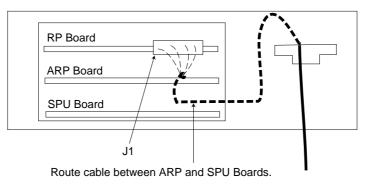
Figure 4-13 Display pedestal, front view

- 5. Loosen six screws to remove the front panel on the display pedestal.
- 6. Set the RP Board (14P0298) in the top slot of the pcb card case.
- 7. Run the connector from the card case in front of the GYRO CONVERTER Board.
- 8. Plug the connector in J1 on the RP Board.
- 9. Fasten the ground wire from the connector at the location shown below.



Fasten ground wire from connector to this screw.





FRONT VIEW

Figure 4-14 Display pedestal, top view

10. Fasten the front panel of the display pedestal.

- 11. Fasten the ground wire to the location shown in Figure 4-14.
- 12.Close the monitor.

4.4 Performance Monitor PM-30

Necessary parts: PM-30 and OP03-150 (Code no. 008-485-490)

Name	Туре	Qty	Code No.
PM Board	03P9225	1	008-487-620
Pan Head Screw	M3x8 C2700W	3	000-881-404
Connector Assy.	VH3P-L300-AA	2	000-141-014

- 1. Lift the monitor. See Chapter 1 for instructions.
- Fasten the PM Board 03P9225 to the location shown below with three screws (M3 x 8).

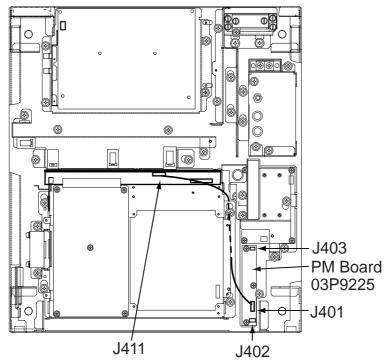


Figure 4-15 Display unit, inside view

- 3. Connect the connector P401 coming from J411 to J401 on the PM Board.
- 4. Connect two connector assemblies (VH3P-L300-AA) to J402 and J403.
- 5. Solder the other end of there connector assemblies with external cables, one from ship's mains and one from the PM-30.
- 6. Close the monitor.

4.5 Alarm Kit

Necessary parts: OP03-156 (Code no. 008-500-650)

The alarm kit mainly consists of a circuit board and connection cables, and provides alarm output to ship's bridge alarm system.

Name	Туре	Code No.	Qty
ALARM Board	03P9262	008-500-680	1
NH Connector Assy.	03-1990(9-9P)	008-500-700	1
NH Connector Assy.	03-1991(3P)	008-500-710	4
Cable Band	HP-3N	000-570-001	1
Cable Tie	CV-100	000-570-322	3
Pan-head Screw B	M3X8 C2700W	000-881-404	4
Pan-head Screw B	M4X12 C2700W	000-881-447	1

Contents of Alarm Kit OP03-156

Procedure

Refer to the figure below for parts locations.

- 1. Raise the monitor and fix it with the stay. (See page 1-5 for instructions.)
- 2. Unfasten four screws to dismount the shield cover for the INT Board.
- 3. Fasten the ALARM Board to the display unit with four pan-head screws (M3X8, supplied).
- 4. Connect the NH connector (9-9P, supplied) between J471 on the ALARM Board and J451 (EXT-BUZ) on the INT Board, passing it through the cable band and binding it with existing cable tie.
- 5. Fasten the cable band (supplied) with a pan-head screw (M4X12, supplied) and attach two cable ties (CV-100, supplied).
- 6. Connect an NH connector (3P, supplied) to each of J472, J473, J474 and J475 on the ALARM Board.
- 7. Route the NH connectors along the cables ties and pass them through the cable clamp. Fasten the shield cover removed at step 1.
- 8. Close the INT board cover.
- 9. Close the monitor.
- 10.Connect NH connectors to ship's bridge alarm system:

J472: ARPA guard zone; target alarm J473: SYSTEM FAILURE (HP, BP, TRIG, VIDEO, GYRO, AZI) J474: ARPA CPA/TCPA J475: Spare

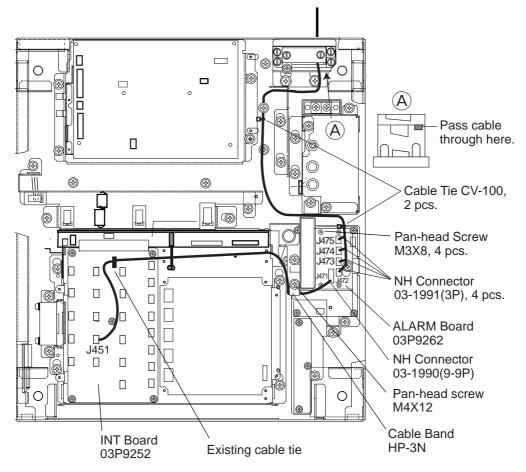
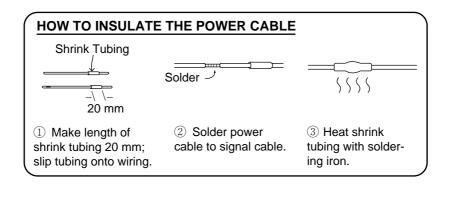


Figure 4-16 Display unit, inside view



4.6 AC-DC Conversion Kit

The AC-DC Conversion Kit enables conversion from AC power to DC power, and mainly consists of a circuit board and filter.

	AC-DC Conversion Kit (for 24 rpm antenna) Type: OP03-161-24, Code No.: 008-499-760				AC-DC Conversion Kit (for 42 rpm antenna) Type: OP03-161-42, Code No.: 008-499-770			
Name	Туре	Code No.	Qty	Name	Туре	Code No.	Qty	
POWER Board	03P9246A	008-487-440	1	POWER Board	03P9246C	008-493-700	1	
Filter	RDP-124 (DC)	008-492-460	1	Filter	RDP-124 (DC)	008-492-460	1	

- 1. Slide the monitor forward until the PTU Board and filter are in view and easily accessed.
- 2. Follow (2) and (3) on page 1-8 to remove the PTU Board cover.
- 3. Unplug all connectors from the PTU Board.
- 4. Loosen the screws fixing the PTU Board, and then remove the PTU Board.
- 5. Fasten new PTU Board with screws removed in step 4.
- 6. Plug in six connectors to their proper locations on the PTU Board. Do not connect J101.
- 7. Loosen four screws fixing the AC filter.
- 8. Fasten new filter.
- 9. Connect cable from filter to J101 on the PTU Board.
- 10.Fasten the PTU board cover.
- 11. Connect power cable from ship's mains.
- 12. Close the monitor.

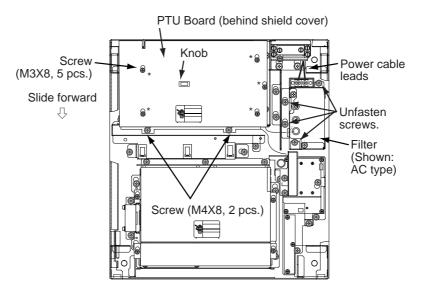


Figure 4-17 Display unit, inside view

	URUN		CODE NO. 008-493-			03FS-X-9404 -7
		•	ТҮРЕ	CP03-19104		1/
	事材料表					
₣号 NO.	名称 NAME	略図 OUTLINE		名/規格 RIPTIONS	数量 Q'TY	 用途/備考 REMARKS
1	防蝕ゴム.1. CORROSION-PROOF RUBBER MAT	310	03-001-30 CODE NO.		1	空中線部用 FOR ANTENNA UNIT
2	シールワッシャ SEAL WASHER	¢30	03-001-30	002-0	4	空中線部用 FOR ANTENNA UNIT
3	压着端子 CRIMP-ON LUG		CODE NO. FV1.25-M3	300-130-020 775	26	空中線部用 FOR ANTENNA UNIT
4	圧着端子 CRIMP-ON LUG		CODE NO. FV5.5-4	000-538-110	2	空中線部用 FOR ANTENNA UNIT
F	圧着端子 CRIMP-ON LUG		CODE NO. FVD1.25-3		1	空中線部用 FOR ANTENNA UNIT
6	六角ボルト(全ネジ) HEX. BOLT		CODE NO. M12X60 SL CODE NO.	000-116-634 JS304 000-862-191	4	空中線部用 FOR ANTENNA UNIT
7	六角ボルト HEX.BOLT		M6X25 SUS		1	空中線部用 FOR ANTENNA UNIT
8	EMIJ7 ENI CORE	56	RFC-10	000-862-180	2	空中線部用 FOR ANTENNA UNIT
٥	EMI 17 EMI CORE	63 63 34	RFC-13	000-141-085	2	空中線部用 FOR ANTENNA UNIT
10	7-ス線 GROUNDING WIRE	340 001	RW-4747-1 0354747		1	空中線部用 FOR ANTENNA UNIT

DWG NO. C3464-M05- G

FURUNO ELECTRIC CO ., LTD.

	URUN			1000 (00 100		0050 × 0404 7
			CODE NO.	008-493-160		03FS-X-9404 -7
r	····		TYPE	CP03-19104		2/2
	事材料表					
INST	ALLATION MATERIALS		a historik genoemi genoem an	and and the second s		
番 号 NO.	名称 NAME	略 図 OUTLINE	1	名/規格 CRIPTIONS	数量 Q' TY	用途/備考 REMARKS
11	六角ナット 1種	22	M12 SUS3	04		空中線部用 FOR ANTENNA UNIT
	HEX. NUT	1 0	CODE NO.	000-863-112	4	
12	ミガキ平座金	<i>ф</i> 24	M12 SUS3	SUS304		空中線部用 FOR ANTENNA UNIT
12	FLAT WASHER	ð	CODE NO.	000-864-132	4	
	バネ座金		M12 SUS304			空中線部用 FOR ANTENNA UNIT
13	SPRING WASHER		CODE NO.	000-864-263	4	
	六角ナット 1種	10	M6 SUS304	4		空中線部用 FOR ANTENNA UNIT
14	HEX.NUT	15	CODE NO.	000-863-109	1	
	ミガキ平座金		M6 SUS304	1		空中線部用
15	FLAT WASHER	¢13			3	FOR ANTENNA UNIT
	a' ètti A	9	CODE NO.	000-864-129		
16	∧ ネ座金	12	M6 SUS304	l .	1	空中線部用 FOR ANTENNA UNIT
	SPRING WASHER	O	CODE NO.	000-864-260		

DWG NO. C3464-M06- G

FURUNO ELECTRIC CO., LTD.

	URUP	10	CODE NO.	008-503-450		03FS-X-9408 -1
			TYPE	CP03-19105		1/2
	事材料表 ALLATION MATERIALS	FR-2125/2125V FR-2125W/2125-B FR-2135S/2135SW	月レーダー IE RADAR			
番号	名称	略図 OUTLINE			数量 Q' TY	用途/備考
NO.	NAME 下クランブ前板		03-144-14	RIPTIONS	¥ 11	REMARKS
1	LOWER CLAMP FRONT PLATE		CODE NO.	100-263-601	1	
2	下クランプ後板 LOWER CLAMP REAR PLATE	87 87	03-144-14 CODE NO.	26-0 100-263-610	1	
,	VHコネクタ組品 VH CONNECTOR ASSY.		03-1737(5 CODE NO.	P) 008-454-380	1	·
4	VHコネクタ粗品 VH CONNECTOR ASSY.	7	03-1738(3 CODE NO.	P) 008-454-390	1	
5	スミチュープ F(Z) HEAT-SHRINK TUBE		3X0.25 夕口 3 CODE NO.	*0.10M*	2	
	9-#K°7≇-A Shield Foam		71TS-10-1 CODE NO.	0*0.12N* 000-808-456	. 4	
_	圧着端子 CRIMP-ON LUG	9	8NK4 Code no.	000-538-180	. 2	
8	NH⊐ネタタ *センザイ* NH CONNECTOR ASSY.		AWG24 ±0. CODE NO.	1M# 000-132-342	20	
	庄着端子 CRIMP-ON LUG		FV1.25-M3 CODE NO.	7ħ 000-538-110	. 5	
10	庄着端子 CRIMP-ON LUG		FV5.5-4 CODE NO.	000-538-123	2	

DWG NO. C3464-M07- B

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FURUNO ELECTRIC CO ., LTD.

	URUP		CODE NO.	008-503-450		03FS-X-9408 -1
			TYPE	CP03-19105		2/2
	事材料表 ALLATION MATERIALS	FR-2125/2125V FR-2125W/2125-B FR-21355/21355W] <i>v−9°</i> E RADAR			
番 号 NO.	名称 NAME	略 図 OUTLINE		名/規格 RIPTIONS	数量 Q'TY	用途/備考 REMARKS
11	コネクタ Connector	14.7	H3P-SHF-A	A 000-505-596	2	
12	コネクタ CONNECTOR	14.7	H5P-SHF-/	F	2	
13	+−ナベセムスネジB WASHER HEAD SCREW		CODE NO. M3X8 C270 CODE NO.	000-505-598 00 MBN12 000-881-404	2	
14	+77" セットUIセムスB +HEX.BOLT (WASHER HEAD)	- <u>10</u>]]]]]]]]	M5X10 SUS	000-802-288	2	
15	パイプポックスPS PIPE BOX SPANNER		PS0017 Code No.	000-830-140	1	
16	コネクタ(クミヒン) Connector Assy.	7	VH3P-L300 Code No.	000-141-014	2	
17	特殊ラグ LUG		7ታ714 ス	000-536-100	. 2	

DWG NO. C3464-MO8- B FURUNO ELECTRIC CO ., LTD.

	URUI		CODE NO.			03FS-X-9402-3	
			ТҮРЕ		• <u></u>		1/1
I	事材料表	FR-2115/2115-B #公赦 FR-2125/2125-B	白用レーダ		****		
		MAR	INE RADAR				
INST	ALLATION MATERIALS						
番 号 NO.	名称 NAME	略 図 OUTLINE		S/規格 RIPTIONS	数量 Q' TY	用途/備考 REMARKS	
	信号ケーブル組品		S03-75-15				
1	SIGNAL CARLE ACCY	88			1	選択 (K3/S) TO BE SELECTED	
	SIGNAL CABLE ASSY.		CODE NO.	008-485-400			
	信号ケーブル組品		S03-75-20			選択 (K3/S) TO BE SELECTED	
2	SIGNAL CABLE ASSY.				1	TO BE SELECTED	
		L=20M	CODE NO.	008-485-410			
	信号ケーブル組品		S03-75-30			選択 (K3/S) TO BE SELECTED	
3	SIGNAL CABLE ASSY.	88				IU BE SELECTED	
			CODE NO.	008-485-420			
	信号ケーフル組品		S03-74-15			選択 (K1/HK) TO BE SELECTED	
4	SIGNAL CABLE ASSY.				1	TO BE SELECTED	
		L=15	CODE NO.	008-485-430			
	信号ケーブル組品		S03-74-20			選択 (K1/HK) TO BE SELECTED	
5	SIGNAL CABLE ASSY.				1	TO BE SELECTED	
		L=20N	CODE NO.	008-485-440			
	信号ケーブル組品		S03-74-30			選択 (K1/HK) TO BE SELECTED	
6	SIGNAL CABLE ASSY.	88			1	TO BE SELECTED	
	STAIRE ONDER MOOT.		CODE NO.	008-485-450	•		

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	-URUI		CODE NO.	008-487-130)	03FS-X-9403 -2	
			TYPE	CP03-19101		1	1/1
I	事材料表	FR-2115/2125/2125W 船舶	用レーダ				
INST	ALLATION MATERIALS	MARI	NE RADAR				
番号 NO.	名称 NAME	略図 OUTLINE		名/規格 RIPTIONS	数量 0' TY	用途/備考 REMARKS	
1	0リング 0-RING	¢ 145	JISB2401-P135		1		
			CODE NO.	000-808-309			
2	スリーホント ADHESIVE		1211 50G				
			5 CODE NO.	000-854-118			
3	六角セムスB スリワリ HEX. BOLT		M8X40 SUS304		8		····
	(SLOTTED, WASHER HEAD)	₩ ↓	CODE NO.	000-882-071	v		
4	F. A	- <u>55</u>	03-141-03	01-2			
4	PIN	() e¢	CODE NO.	100-266-882	2		

DWG NO. C3464-M04- C FURUNO ELECTRIC CO.LTD (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

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	URUI		ODE NO.	008-485-250)	03FS-X-9409 -0	
		T	YPE	CP03-24201		1	1/1
	. 事材料表 ALLATION MATERIALS						
番 号 NO.	名称 NAME	略 図 OUTL!NE	1	名/規格 RIPTIONS	数量 Q'TY	用途/備考 REMARKS	
	スリーボ ント SEALANT		1211 50G CODE NO.	000-854-118	1		
,	ロリンク [*] O-R ING	¢ 145	JISB2401- CODE NO.	P135 000-808-309	1		
2	ミガキ平座金 FLAT WASHER	¢17	M8 SUS304 CODE NO.	000-864-130	8		
	バネ座金 SPRING WASHER	15	M8 SUS304 CODE NO.	000-864-262	8		
5	六角ボルト スリ割り HEX.BOLT (SLOTTED HEAD)		M8X35 SUS CODE NO.	304 000-862-153	8		

DWG NO. C3453-MO4- A FURUNO ELECTRIC CO ., LTD. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

	URUI		CODE NO.	008-478-830)	03FS-X-9501 -5	
			ТҮРЕ	FP03-06201			1/1
付	属品表						
ACCE	SSORIES						
番 号 NO.	名称 NAME	略 図 OUTLINE		名/規格 RIPTIONS	数量 Q' TY	用途/備考 REMARKS	
	取手 HANDLE	65	14-002-11 CODE NO.	25-2 840-211-252	2		
,	スナップ ポタン PLASTIC RIVET	ø12	KB-1339 CODE NO.	木・タンクロ 000-570-276	4		
,	ローゼット座金 ROSETTE WASHER		M6 C2700W Code No.	1 木 リシール クロ 000-864-910	4		
4	+丸皿小ネジ OVAL COUNTERSUNK HEAD SCREW	20]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]	M6X20 C27 本 リシール ク CODE NO.	00W 10 000-861-475	4		
5	波座金 WAVE WASHER		WW-6 SUS Code No.	000-864-350	4		

DWG NO. C3464-F01- F

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	URUI		CODE NO.	008-490-970	<u> </u>	03FS-X-9502 -4	
		<u> </u>	TYPE	FP03-06503		03F3=X=9502 -4	1/1
	属品表	FR-2125-B 37-GPS FR-2155/2155-B MARINE FR-21355/21355W MARINE FR-21355-P 2155-B COLOR	・オフ・ロッタ こ・ロッタ	ER			
番 号 NO.	名称 NAME	略図 OUTLINE		名/規格 RIPTIONS	数量 0' TY	用途/備考 REMARKS	
1	7777-4- SPACER	¢6 12.5	5X2. 5	000-808-429	2		
2	++5249" SCREW		N5X10 C27		2		
3	7-+* HOOD	362	03-144-13 CODE NO.		1		
A	ד-ו'נ'ג HOOD RETAINER	¢10	03-144-13 CODE NO.	36-1 100-266-311	2		

DWG NO. C3464-FO2- E FURUNO ELECTRIC CO . , LTD (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

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	URUI		CODE NO.	008-485-480)	03FS-X-9504 -5	
			ТҮРЕ	FP03-06502			1/1
	「属品表 SSORIES	FR-2115/2115-B 米公務白用レータ FR-2125/2125-B FR-2155/2155-B FR-2135S/21355-B FR-2135SW/2125V MARINE RADAR FR-2165DS					
番 号 NO.	名称 NAME	略 図 OUTLINE	型名/規格 数量 DESCRIPTIONS Q'T			用途/備考 REMARKS	
1	1-#*-#+#77* USER KEYCAP	21 3.8 + 17	03-144-1613-1		4		
		1	CODE NO.	100-263-831			
2	$\frac{1-4}{1-4} - \frac{1}{1-4} - $		03-144-16	44-1655-1			
			CODE NO.	100-263-881	ľ		

DWG NO. C3464-FO4- E FURUNO ELECTRIC CO ., LTD (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

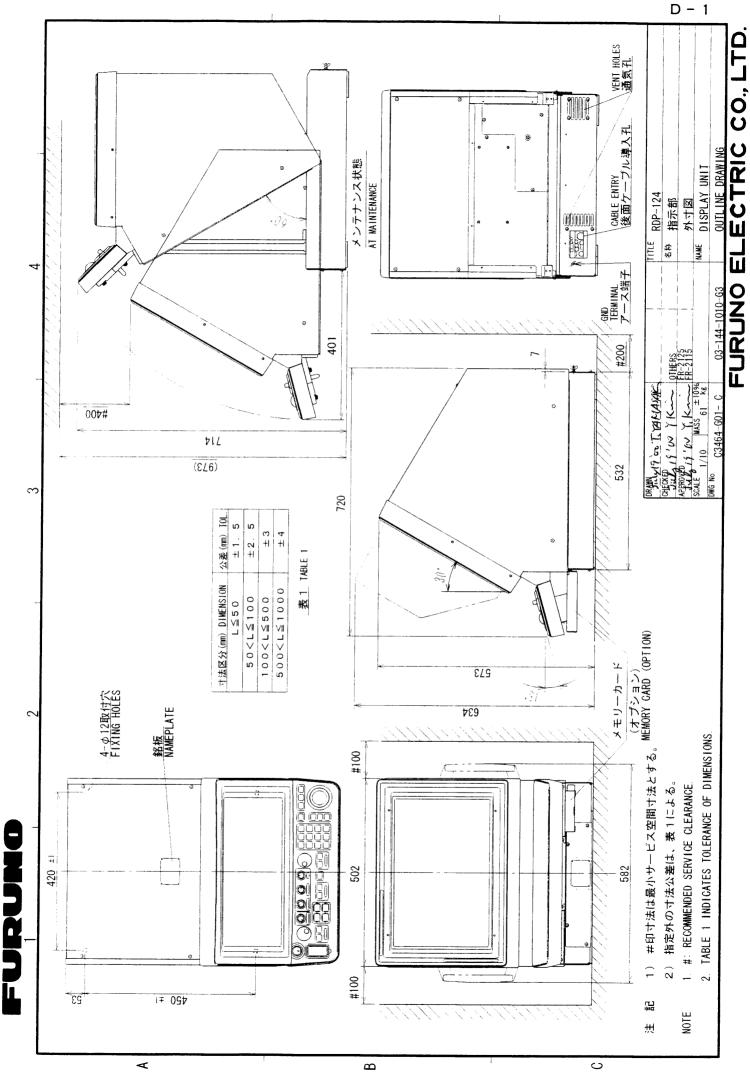
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					CODE			485-360		FS-X-93	01 -2
		ſ			ТҮРЕ		SP03-	-12501	B0)	(NO.	P
HIP	NO.	SPAR	E PARTS L			U	S E			SETS VESS	PER EL
		FR-2115/2115-B 船舶用レータ FR-2125/2125-B FR-2125V MARINE RADAR		空中線用 FOR ANTEN	空中線用 FOR ANTENNA UNIT						
					DWG. NO.		QUANT		REMA	RKS/COD	E NO.
ITEN No.	NA Pa	ME OF	OUTL	INE	OR TYPE NO.		DRKING				
	1 001				TITE NO.	PER Set		R SPARE S			
	カーホーン	ヮ゛ラシ			MG120-5X6X11				1袋21	固入り	
1	CARBO	N BRUSH	מוננטותות)		D8G		1	1	2pcs i	n bag	
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FUR			UNO	CODE N		08-503			3FS-X-9302	-3
				TYPE	SF	P03-12	505	80	X NO. P	
SHIP NO.		SPARE PARTS LIST FOR			US	JSE			SETS PEI VESSEL	κ
		FR-2115/2115-B 船舶用レーダ FR-2125/2125-B FR-2125V		指示部用						
			MARINE RADAR	FOR DISPLAY	UNIT					
	l			DWG. NO.	WORK		Y	REM	ARKS/CODE NO).
TEM NO.	PA	ME OF RT	OUTLINE	OR Type no.	PER SET	PER VES	SPARE			
	£1-7	<u></u>	20	FGMB 2A 250V						
1	FUSE		()		4		8	000-1	22-000	
	ג-נל		30	FGB0 20A AC125V						
2	FUSE		(<u>)</u> ()] [∅ 6		2		4	000-1	549-015	
	とュース	•	30	FGB0 0.5A AC250V				000		<u></u>
3	FUSE		[] ↓ 6		3		6		40 019	
			<u> </u>					000-	549-018	
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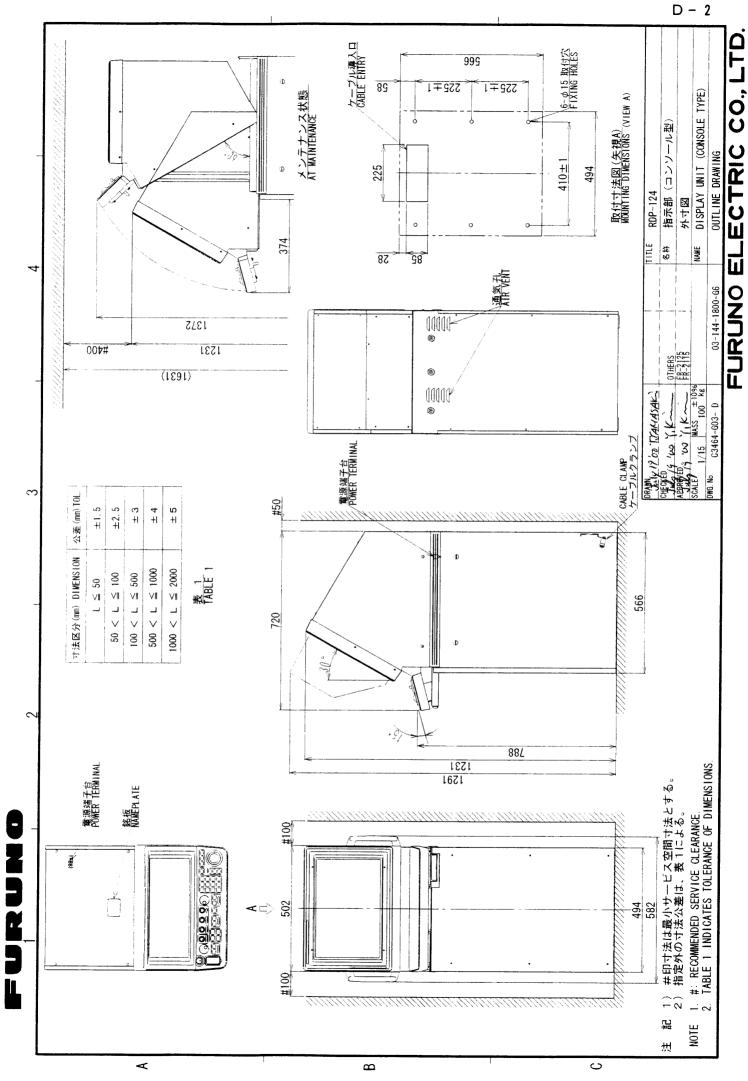
			UNO	ļ	CODE NO			03-460		3FS-X-9303 -5
					ТҮРЕ		SP03-	12506	ВО	X NO. P
HIP	NO.	SPAR	E PARTS LIST FOR			U	S E			SETS PER VESSEL
FR-2125/ FR-2125W FR-2155/ FR-2135S/		FR-2115/21 FR-2115-B FR-2125/21 FR-2125W/2 FR-2155/21 FR-2135S/2 FR-2135S-B	25/2125V 25W/2125-B 55/2155-B MARINE RADAR		部 DISPLAY UNIT					
				DWO			QUANT	ITY	REM	ARKS/CODE NO.
TEM	NA	ME OF	OUTLINE	DWG. Or		WO	RKING			
NO.	PA	RT	UUTLINE	TYPE		PER Set	PER			
	צ−ב' FUSE		$\begin{array}{c} 20 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ $	FGMB 2A	250V		4	8		
	ヒューズ		20	FGB0 0.	54				000-1	22-000
2	FUSE		(1)	AC250V	•		3	6		
	ヒュース		30	FGB0 5A					000-5	49-018
3	FUSE		<u>1 30</u> () <u>1</u> ∲ 6	AC250V			2	4		
	·			- 		ļ			000-5	49-022
	צי−ג FUSE		<u>30</u> ()) <u>‡</u> ¢ 6	FGB0 10 AC125V	A		2	4		
									000-5	49-065
						<u> </u>				
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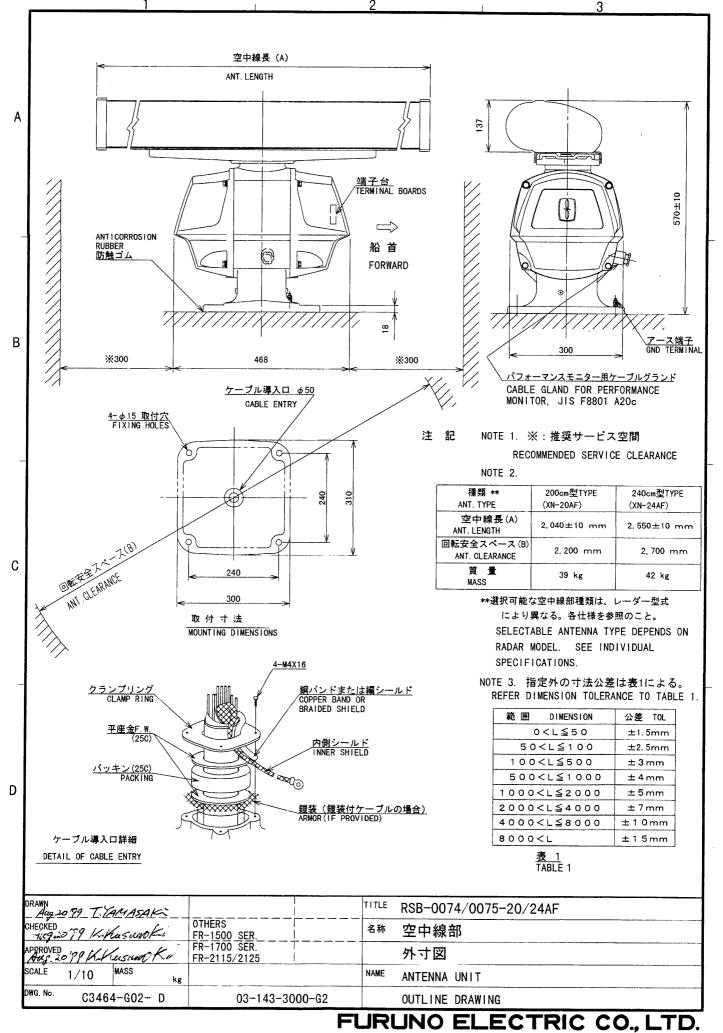


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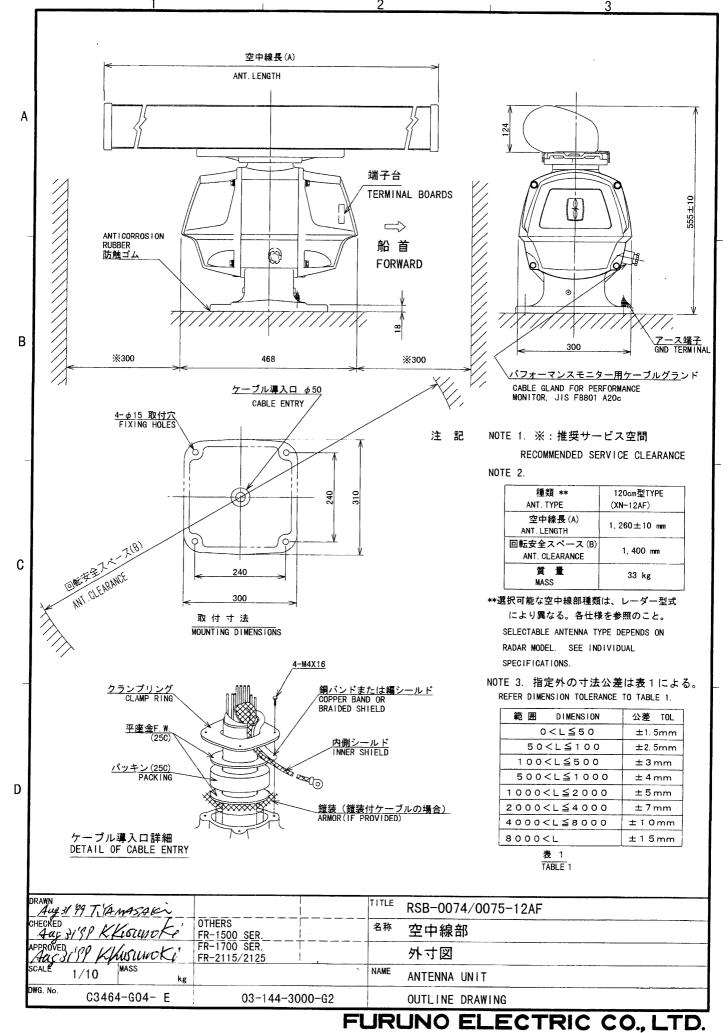
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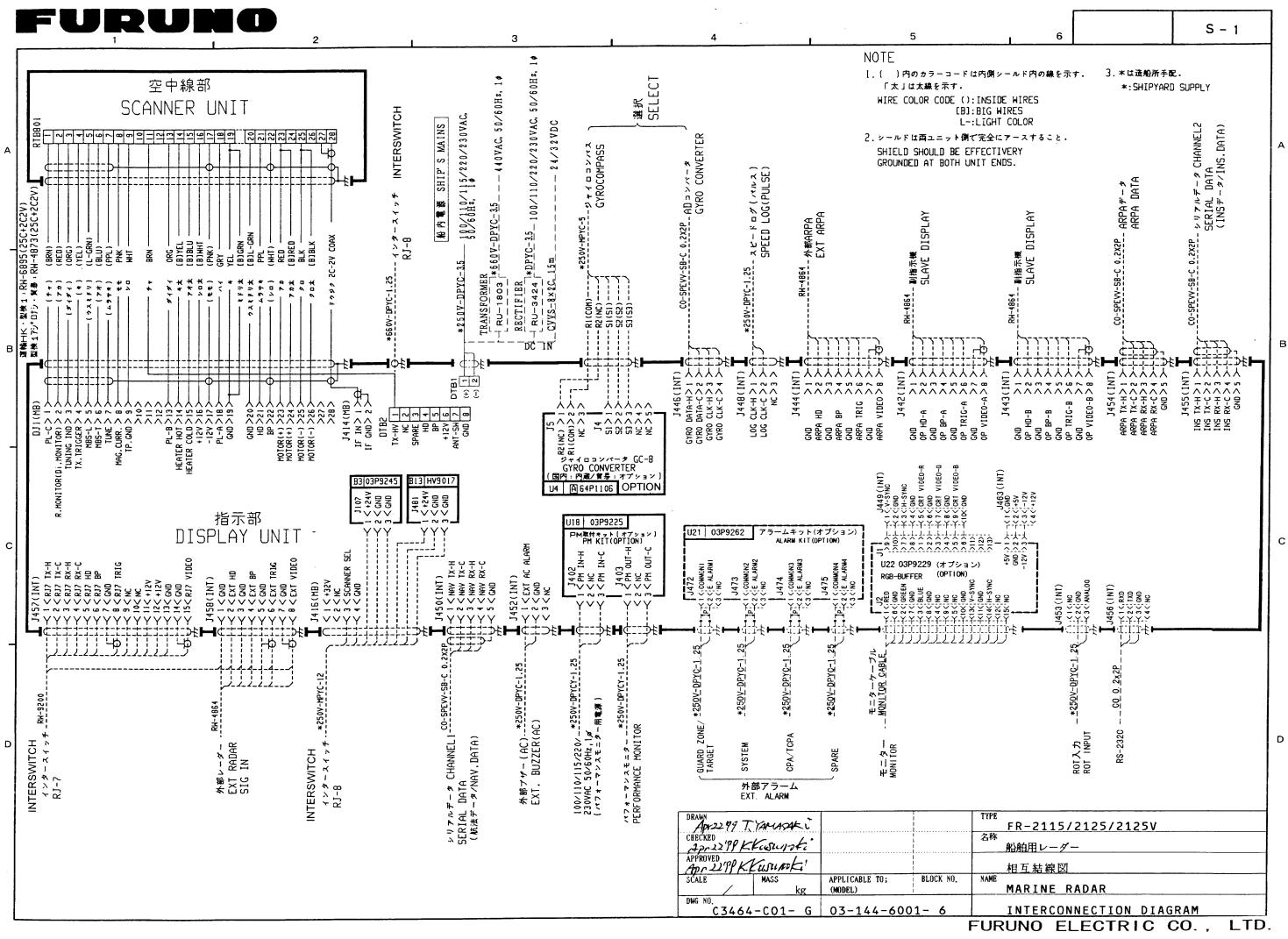
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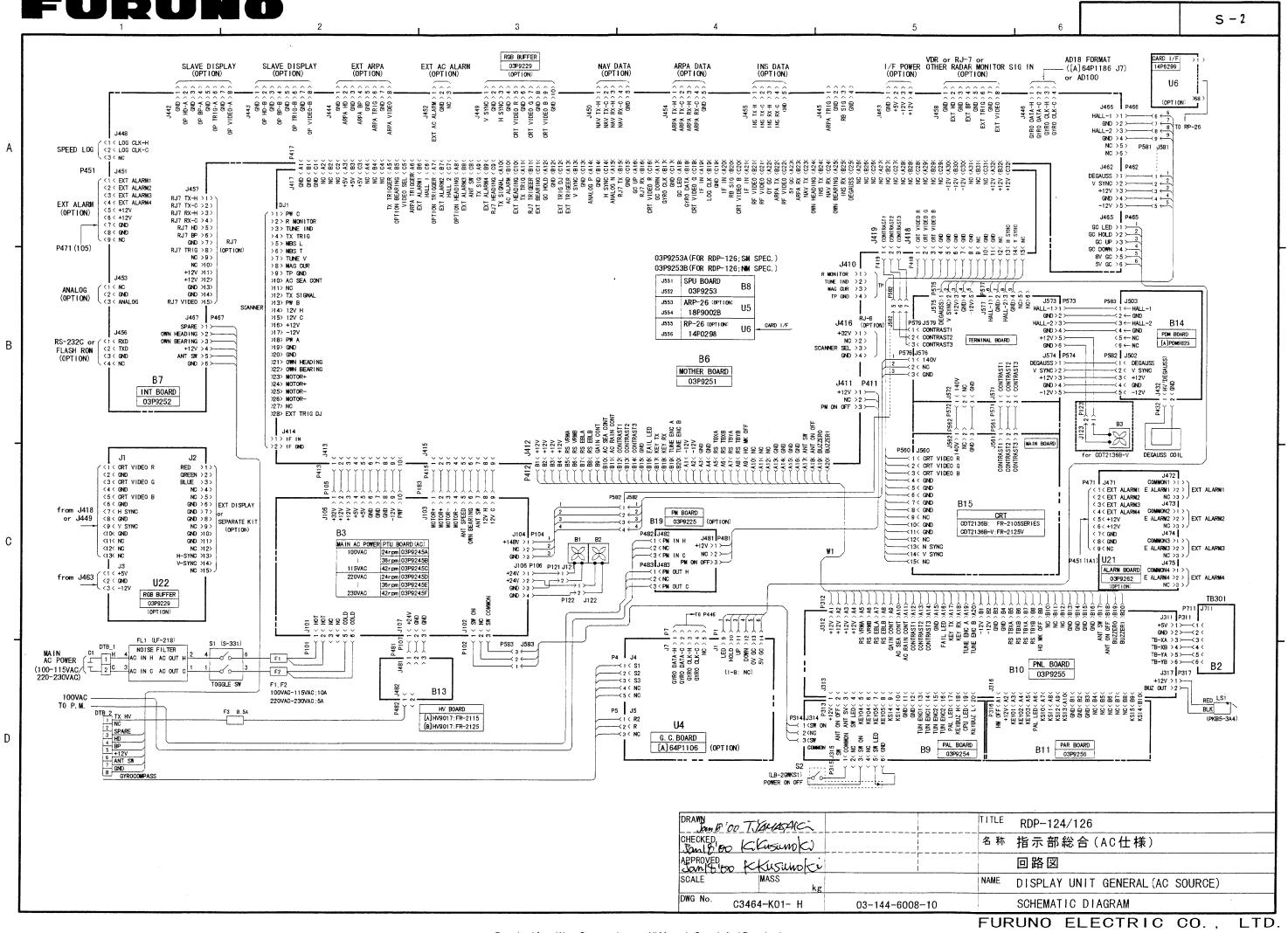
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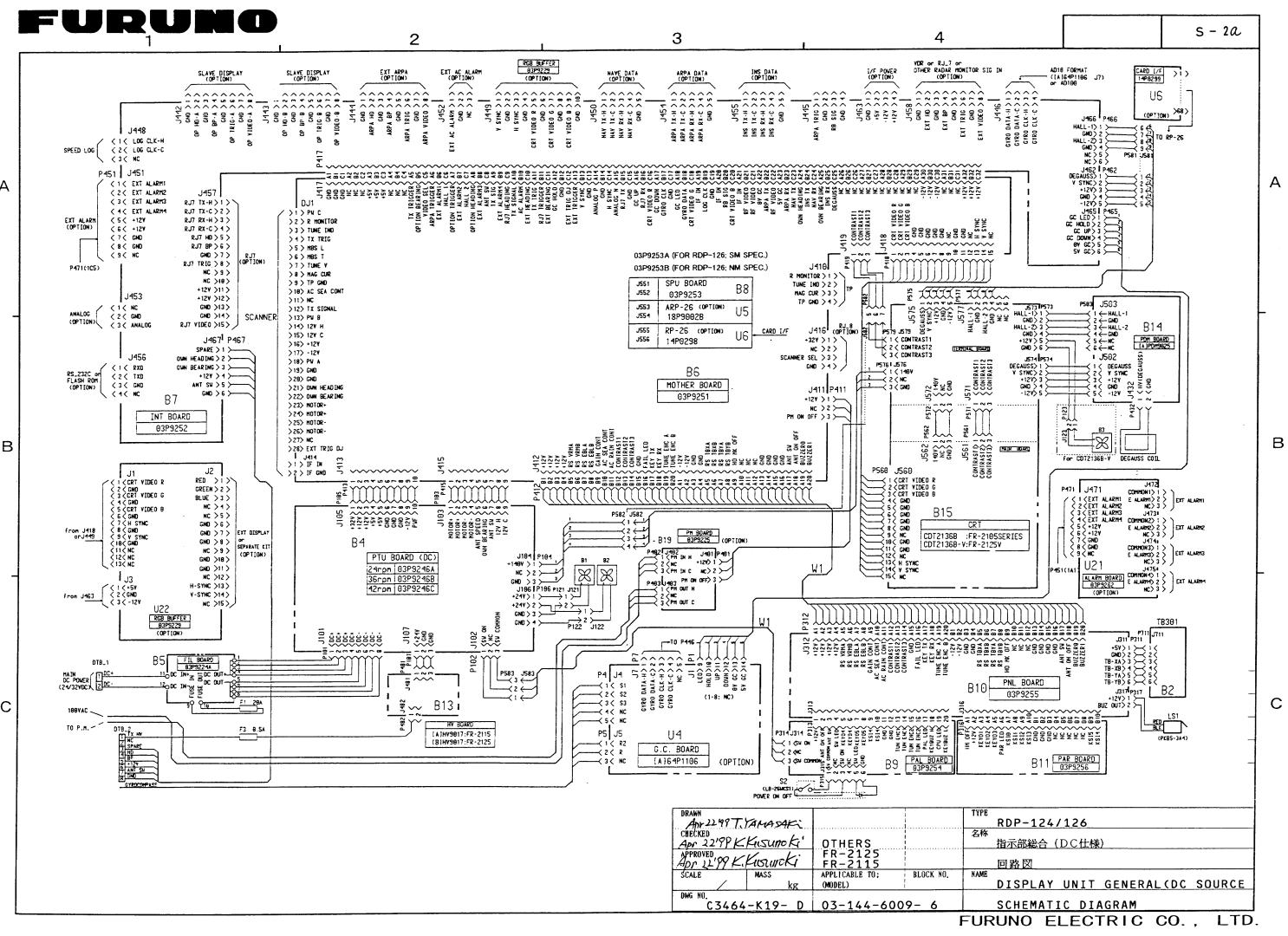
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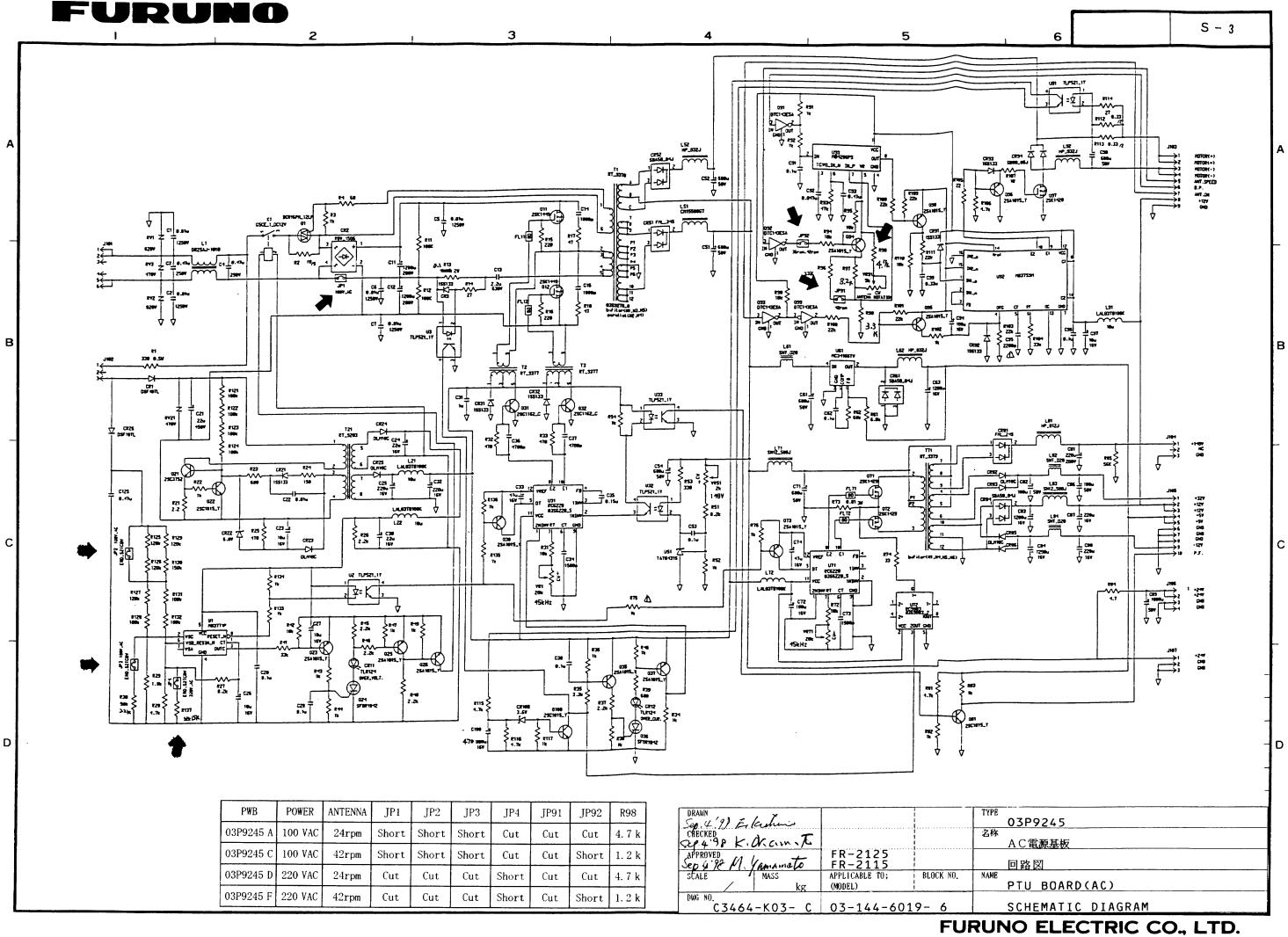


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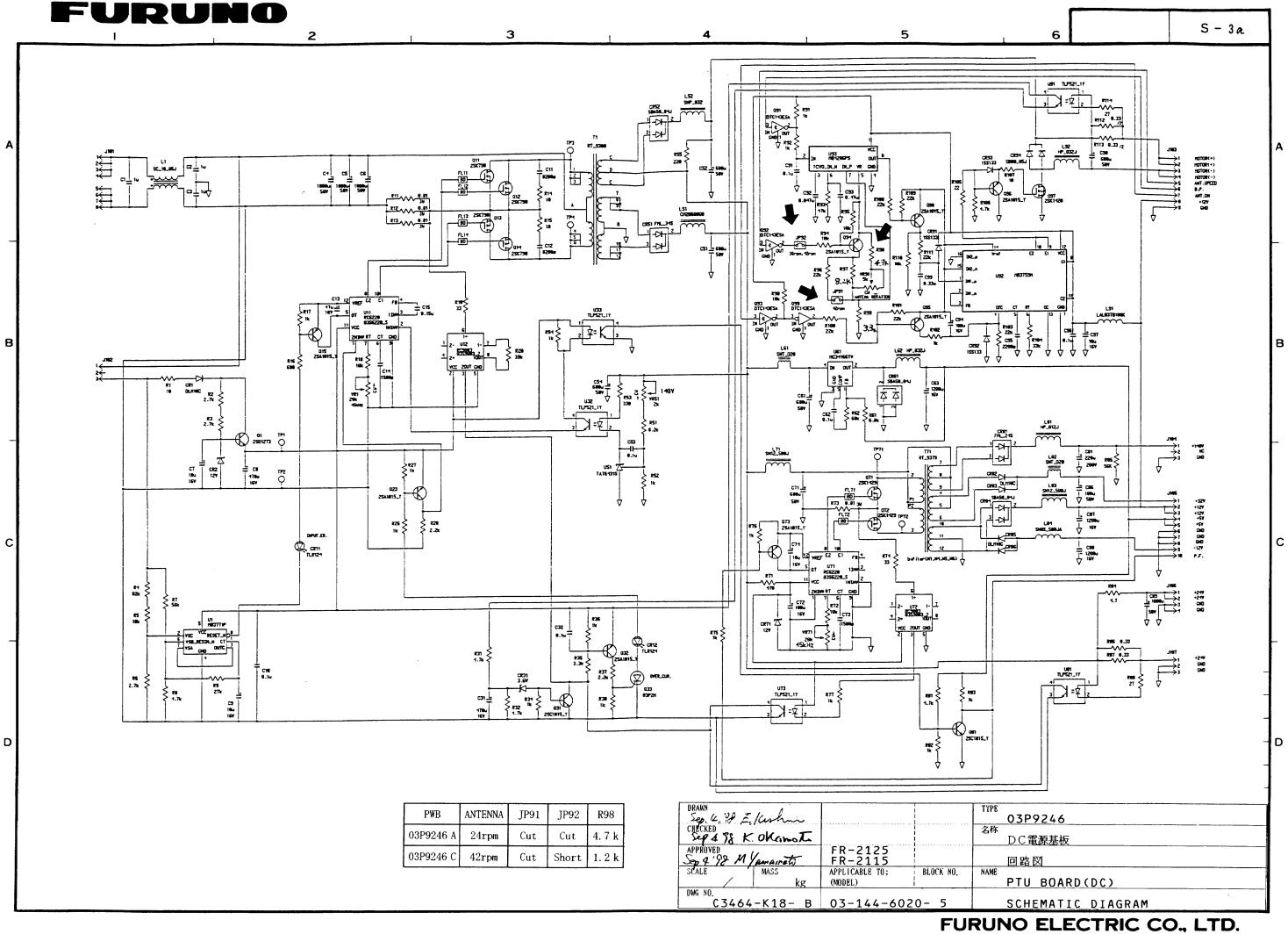


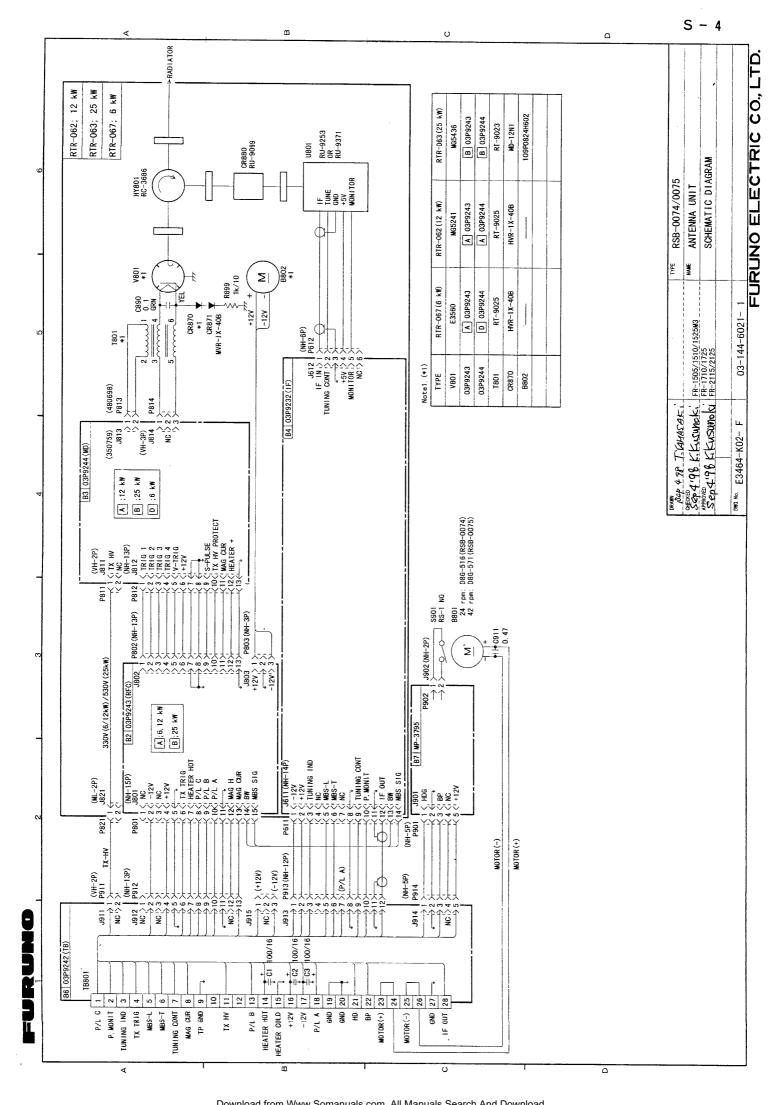
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