

MODEL G8721/G8722 ENGINE STANDS INSTRUCTION SHEET

AWARNING

To reduce the risk of property damage, serious personal injury, or death when using this engine stand, take the following precautions:

- Refer to your vehicle service manual to locate the safe engine lifting/support locations, and to verify that the engine weight does not exceed the maximum engine stand load rating.
- Never attempt to start or run an engine on this engine stand.
- Only use this engine stand on a hard level surface capable of sustaining the combined load.
- Always mount all four mounting arms at the appropriate points on the engine.
- All mounting arms must be bolted tightly against the engine with at least 5/8" thread penetration into the engine.
- Never use an impact tool to tighten the mounting arm bolts into the engine. Tighten all bolts manually.
- Before removing the lock pin to rotate the engine, fully support the engine so the engine will not uncontrollably rotate when the pin is removed.
- Never modify this engine stand.
- Never allow children to play with or near the engine stand while in use or in storage.
- Avoid moving the engine and stand across a floor where a wheel may fall into a hole or crack and cause the unit to tip and fall.
- Never work under a supported engine.
- Never roll the stand without the lock pin
 installed
- Periodically inspect the stand bolts, framework, wheels, and welds for looseness, cracks, or other damage.

Specifications

Model: G8721 Engine Stand

Maximum Load: 1,000 lbs.

• Size: (L x W x H): 36" x 29½" x 34½".

Model: G8722 Engine Stand

Maximum Load: 1,250 lbs.

Size: (L x W x H): 42" x 33"x 34½".

Model G8721 Assembly

Note: Refer to Figure 2 for reference.

- 1. Attach the post and rear leg to the center frame with one M12-1.75 x 60 hex bolt and lock washer.
- 2. Secure the front leg to the center frame with two M10-1.5 x 60 hex bolts, lock washers, and nuts.
- **3.** Insert the flange spindle into the post bore. Then insert the rotation handle.
- **4.** Line up the flange spindle hole with the hole in the post and install the lock pin.
- 5. Install four mounting arms to the flange with four M12-1.75 x 60 hex bolts, lock washers, and nuts.

Model G8722 Assembly

Note: Refer to Figure 2 for reference.

- Attach the front legs to the base with four M12-1.75 x 90 hex bolts, lock washers, and two nuts.
- 2. Attach the post to the base with two M12-1.75 x 90 hex bolts, lock washers, and nuts.
- 3. Install one M12-1.75 x 25 hex bolt and lock washer where each leg secures to the base.

- Insert the flange spindle into the post bore, insert the rotation handle. Then slide the tool tray onto the mounting stud.
- **5.** Line up the flange spindle hole with the hole in the post and install the lock pin.
- 6. Install the mounting arms to the flange with four M12-1.75 x 65 hex bolts, lock washers, and nuts.

Model G8721 Parts

REF	PART #	DESCRIPTION
1	P8721001	MAIN POST
2	P8721002	CENTER FRAME
3	P8721003	REAR FRAME
4	PB43M	HEX BOLT M12-1.75 X 75
5 6	P8721005	MOUNTING FLANGE
6	P8721006	LOCK PIN
7	P8721007	MOUNTING ARM
8	PB38M	HEX BOLT M12-1.75 X 60
9	PW06M	FLAT WASHER 12MM
10	PN24M	HEX NUT M12-1.25
11	PLW05M	LOCK WASHER 12MM
12	PB03M	HEX BOLT M8-1.25 X 16
13	PN03M	HEX NUT M8-1.25
14	P8721014	CASTER WHEEL
15	PLW04M	LOCK WASHER 8MM
16	P8721016	REAR WHEEL
17	PW06M	FLAT WASHER 12MM
18	P8721018	WARNING LABEL
19	P8721019	E-RING
20	P8721020	FRONT FRAME
21	PB34M	HEX BOLT M10-1.5 X 60
22	PW04M	FLAT WASHER 10MM
23	PN08M	HEX NUT M10-1.25
24	P8721024	ROTATION HANDLE

Model G8722 Parts

REF	PART #	DESCRIPTION
1	P8722001	MAIN POST
2	P8722002	FRONT LEG
3	P8722003	BASE
4	PB158M	HEX BOLT M12-1.75 x 90
5	PLW05M	LOCK WASHER 12MM
6	PN09M	HEX NUT M12-1.75
7	PB25M	HEX BOLT M12-1.75 x 25
8	P8722008	FLANGE
9	P8722009	LOCK PIN
10	P8722010	MOUNTING ARM

REF	PART #	DESCRIPTION
11	PB38M	HEX BOLT M12-1.75 x 60
12	PW06M	FLAT WASHER 12MM
13	PN09M	HEX NUT M12-1.75
14	P8722014	TOOL TRAY
15	P8722015	ROTATION HANDLE
16	P8722016	WARNING LABEL
17	P8722017	WHEEL, REAR 3-1/2"
18	P8722018	CASTER 3-1/2"
19	PB03M	HEX BOLT M8-1.25 X 16
20	PN03M	HEX NUT M8-1.25
21	PLW04M	LOCK WASHER 8MM

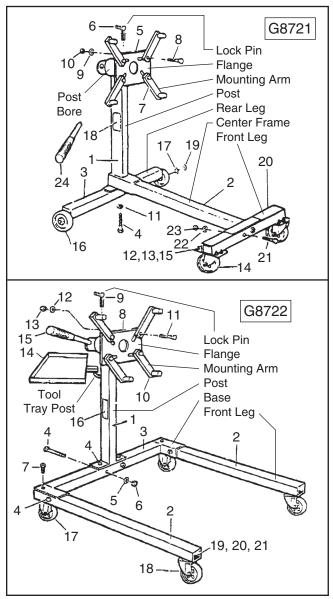


Figure 2. Engine stand components and parts.

If you need help with your new engine stand, call our Tech Support at: (570) 546-9663.

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