

Grizzly *Industrial, Inc.*®

HOOK & LOOP SANDER/POLISHER MODEL G9910 INSTRUCTION MANUAL



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PRINTED IN CHINA



WARNING!

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemical are:

- **Lead from lead-based paints.**
- **Crystalline silica from bricks, cement and other masonry products.**
- **Arsenic and chromium from chemically-treated lumber.**

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: Work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SAFETY

WARNING

For Your Own Safety Read Instruction Manual Before Operating This Equipment

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words which are intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures.



Indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

This symbol is used to alert the user to useful information about proper operation of the equipment.

WARNING

Safety Instructions For Power Tools

- KEEP ALL SAFETY DEVICES IN PLACE** and in working order.
- REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning on.
- KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
- DON'T USE IN DANGEROUS ENVIRONMENT.** Don't use power tools in damp or wet locations, or where any flammable or noxious fumes may exist. Keep work area well lighted.
- KEEP CHILDREN AND VISITORS AWAY.** All children and visitors should be kept a safe distance from work area.
- MAKE WORK SHOP CHILD PROOF** with padlocks, master switches, or by removing starter keys.
- DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was designed.
- USE RIGHT TOOL.** Don't force tool or attachment to do a job for which it was not designed.

WARNING

Safety Instructions For Power Tools

9. USE PROPER EXTENSION CORD

for the tool. Make sure your extension cord is in good condition. Conductor size should be in accordance with the chart below. The amperage rating should be listed on the motor or tool nameplate. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Your extension cord must also contain a ground wire and plug pin. Always repair or replace extension cords if they become damaged.

Minimum Gauge for Extension Cords

AMP RATING	LENGTH		
	25ft	50ft	100ft
0-6	18	16	16
7-10	18	16	14
11-12	16	16	14
13-16	14	12	12
17-20	12	12	10
21-30	10	10	No

10. WEAR PROPER APPAREL.

Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.

11. ALWAYS USE SAFETY GLASSES.

Also use face or dust mask if cutting operation is dusty. Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses.

12. SECURE WORK.

Use clamps or a vise to hold work when practical. It's safer than using your hand and frees both hands to operate tool.

13. DON'T OVERREACH.

Keep proper footing and balance at all times.

14. MAINTAIN TOOLS WITH CARE.

Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.

15. DISCONNECT TOOLS

before servicing and changing accessories, such as blades, bits, cutters, and the like.

16. REDUCE THE RISK OF UNINTENTIONAL STARTING.

Make sure switch is in off position before plugging in.

17. USE RECOMMENDED ACCESSORIES.

Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury.

18. CHECK DAMAGED PARTS.

Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.

CAUTION

No list of safety guidelines can be complete. Every shop environment is different. Always consider safety first, as it applies to your individual working conditions. Use this and other machinery with caution and respect. Failure to do so could result in serious personal injury, damage to equipment or poor work results.

INTRODUCTION

Commentary

We are proud to offer the Grizzly Model G9910 Hook & Loop Sander/Polisher. The Model G9910 is part of a growing Grizzly family of fine power tools. When used according to the guidelines set forth in this manual, you can expect years of trouble-free, enjoyable operation and proof of Grizzly's commitment to customer satisfaction.

The Model G9910 Hook & Loop Sander/Polisher offers a variable speed capability up to 10,000 RPM and includes a trigger lock for long-term running with no fatigue. Adjustable side handle can be moved to convenient location around the motor body. Designed for standard 8 hole, 5" circular sanding pads, the Model G9910 uses a flow-through dust collection system to allow dust to accumulate in the detachable bag. Orbital action allows for swirl - free finishes.

We are pleased to provide this manual with the Model G9910. It was written to encourage safety considerations and guide you through general operating procedures and maintenance. It represents our effort to produce the best documentation possible.

The specifications, details, and photographs in this manual represent the Model G9910 as supplied when the manual was prepared. However, owing to Grizzly's policy of continuous improvement, changes may be made at any time with no obligation on the part of Grizzly. If you have any comments regarding this manual, please write to us at the address

below:

Grizzly Industrial, Inc.
c/o Technical Documentation
P.O. Box 2069
Bellingham, WA 98227-2069

Most importantly, we stand behind our tools. If you have any service questions or parts requests, please call or write us at the location listed below.

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Williamsport, PA 17701
Phone: (570) 546-9663
Fax: (800) 438-5901
E-Mail: techsupport@grizzly.com
Web Site: <http://www.grizzly.com>

CAUTION

To operate this, or any power tool, safely and efficiently, it is essential to become as familiar with its characteristics as possible. The time you invest before you begin to use your Model G9910 will be time well spent. DO NOT operate this machine until you are completely familiar with the contents of this manual. Make sure you read and understand all of the safety procedures. If you do not understand something, DO NOT operate the machine.

OPERATION INSTRUCTIONS

Getting Started

After making sure the power source matches the specifications on the sander label, plug in sander. Pull the trigger switch to turn it on, and release the switch to turn the sander off. When you first turn it on, make sure that your finger remains on the switch so you can STOP the sander in case there's a problem. The sander should run smoothly. Strange or unnatural noises should be investigated and corrected before operating the machine further.

Speed selection can be adjusted from the dial on the On/Off switch. The label on the switch indicates the direction needed to increase or decrease speed.

Selecting Abrasives

The best results from your G9910 Hook & Loop Sander/Poisher will be accomplished using the proper grit of coated abrasive. As a rule, you will want to start with a more coarse paper for removing large defects or rough spots, then work through finer grits one or two grades at a time until you achieve the smoothness and quality you desire.

Any time you are unsure about which grit to begin with, experiment in a small corner or area that isn't very noticeable on your project. Ideally, you want to achieve the balance of removing defects without damaging your work.

ALUMINUM OXIDE and SILICON CARBIDE abrasives are an excellent choice because they last longer and are sharper than natural abrasives.

Attaching Abrasives

Abrasive sheets are easily attached with the hook-and-loop system on the pad of your G9910 sander. Fit the sheet over the pad so that it covers the entire area, push and slightly twist to make sure the coated abrasive sheet is snug on the pad. Make sure you don't cover the suction holes.

Remove abrasive sheets by pinching an edge and peeling off.

Using the Sander

Starting with the coarsest grit you have determined to be sufficient for the job, sand the work evenly, in the same direction as the grain of the wood. Always keep the machine moving so the finish of your work stays consistent. If you stay in one place too long, then the sander may produce a depression in the wood that will compromise your finish.

Sanding across the grain of the wood may be necessary in some cases to remove rough defects. This should be done with caution however, because it can produce cross-grain scratching that will require further sanding to remove.

Change abrasive sheets as soon as the grit becomes dull. You will recognize this when the sander seems to slide across the work without any "bite."

Never apply excessive force while sanding. Your sander will last longer if you let "it" do the work. Using a slight pressure barely greater than the weight of the machine is ideal because you can still maintain control while obtaining a fine finish.

MAINTENANCE

General

Regular periodic maintenance on your Model G9910 Hook & Loop Sander/Polisher will ensure its optimum performance. Make a habit of inspecting your sander each time you use it. Check for the following conditions and repair or replace when necessary:

1. Loose fasteners.
2. Worn switch.
3. Worn or damaged cords and plugs.
4. Worn or damaged rubber backing pad or abrasive sheet.
5. Any other condition that could hamper the safe operation of this machine.

Keeping Tool Clean

Your G9910 Rotary Sander will give you years of trouble free service if you keep it clean and free of built-up dust or grime. Ensure that no air passages get blocked. If they do, blow them out with compressed air. **WARNING:** Wear safety glasses when cleaning tool with compressed air.

Plastic parts can easily be cleaned with a damp cloth, but never use water to clean any electrical parts. Solvents should also be avoided on plastic because of the possibility of damage.

If possible use a scraper to remove glue or sap from your work; these elements may hinder the effectiveness of the abrasive sheets and cause unnecessary build-up of grime on the sander.

Repair and Service

All quality tools will eventually wear from normal use. Since sander is encased in a double insulated plastic cover, leave repair and service issues to a qualified service technician. This includes brush replacement, lubrication or any other internal operation.

You can replace the rubber backing pad that holds the abrasive sheets if it becomes worn. Simply remove the four screws that hold backing plate to the body of the sander and replace with a new rubber backing piece, installing the reverse of removal. Always make sure you re-tighten the rubber backing screws sufficiently enough, so you don't have problems when you resume operations.

WARNING

Disassembly and improper reassembly of this device can result in electrical shock danger. Always have this device serviced by a qualified electrical repair technician. Serious injury will result.

WARRANTY AND RETURNS

Grizzly Industrial, Inc. warrants every product it sells for a period of 1 year to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number", which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

Please feel free to write or call us if you have any questions about the machine or the manual.

Grizzly Industrial, Inc.
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Phone: (570) 546-9663
Fax: (800) 438-5901

E-Mail:
techsupport@grizzlyindustrial.com

Web Site: <http://www.grizzly.com>

Thank you again for your business and continued support. We hope to serve you again soon.

WARRANTY CARD

Name _____

Street _____

City _____ State _____ Zip _____

Phone Number _____ E-Mail _____ FAX _____

MODEL # G9910 Hook & Loop Sander/Polisher Order # _____

The following information is given on a voluntary basis. It will be used for marketing purposes to help us develop better products and services. Of course, all information is strictly confidential.

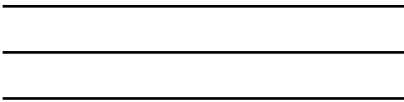
- How did you learn about us?
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- What is your annual household income?
 \$20,000-\$29,999 \$60,000-\$69,999
 \$30,000-\$39,999 \$70,000-\$79,999
 \$40,000-\$49,999 \$80,000-\$89,999
 \$50,000-\$59,999 \$90,000 +
- What is your age group?
 20-29 50-59
 30-39 60-69
 40-49 70 +
- How long have you been a woodworker?
 0 - 2 Years 8 - 20 Years
 2 - 8 Years 20+ Years
- How would you rank your woodworking skills?
 Simple Advanced
 Intermediate Master Craftsman
- What stationary woodworking tools do you own?
Check all that apply.
 Air Compressor Panel Saw
 Band Saw Planer
 Drill Press Power Feeder
 Drum Sander Radial Arm Saw
 Dust Collector Shaper
 Spindle Sander Jointer
 Table Saw Lathe
 Mortiser Wide Belt Sander
 Horiz.Boring Machine
 Vacuum Veneer Press
 Other _____
- How many of your woodworking machines are Grizzly? _____
- Which benchtop tools do you own? Check all that apply.
 1"x42" Belt Sander 6" - 8" Grinder
 5" - 8" Drill Press Mini Lathe
 8" Table Saw 8" - 10" Bandsaw
 Scroll Saw Disc/Belt Sander
 Spindle/Belt Sander Mini Jointer
 10"-12"Thickness Planer
 Other _____
- How many of the machines checked above are Grizzly? _____
- Which portable/hand held power tools do you own?
Check all that apply.
 Belt Sander Orbital Sander
 Biscuit Joiner Palm Sander
 Circular Saw Portable Planer
 Detail Sander Saber Saw
 Drill/Driver Reciprocating Saw
 Miter Saw Router
 Other _____
- What machines/supplies would you like Grizzly Industrial to carry?
 12" Table Saw Radial Arm Saw
 12" Jointer Panel Saw
 Brass Hardware Lumber
 Paint & Finishing Supplies
 Contractor's Supplies
 Combination Planer/Jointer
 Other _____
- What new accessories would you like Grizzly Industrial to carry?
 Builders Hardware Hand Tools
 Fasteners
 Wood Components
 Other _____
- What other companies do you purchase your tools and supplies from?

- Do you think your purchase represents good value?
 Yes No
- Would you recommend Grizzly to a friend?
 Yes No
- Would you allow us to use your name as a reference for Grizzly customers in your area? Note: We never use names more than three times.
 Yes No
- Comments: _____

Send a Grizzly Catalog to a friend:

Name_____
Street_____
City_____State_____Zip_____

FOLD ALONG DOTTED LINE



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