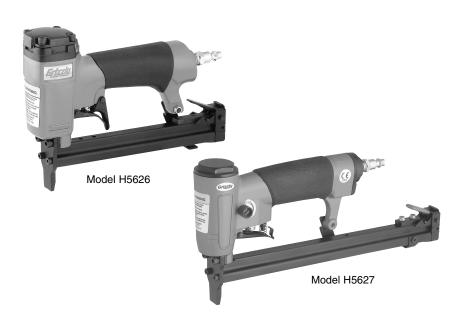


FINE WIRE UPHOLSTERY STAPLER MODEL H5626/7 INSTRUCTION MANUAL



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PRINTED IN TAIWAN

SAFETY

WARNING

For Your Own Safety Read Instruction Manual Before Operating This Equipment

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words which are intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures.



Indicates an imminently hazardous situation which, if not avoided, <u>WILL</u> result in death or serious injury.

AWARNING

Indicates a potentially hazardous situation which, if not avoided, <u>COULD</u> result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, <u>MAY</u> result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

This symbol is used to alert the user to useful information about proper operation of the equipment.

AWARNING

Safety Instructions For Pneumatic Tools

- KEEP ALL SAFETY DEVICES IN PLACE and in working order.
- REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from tool before operation.
- KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents.
- DO NOT USE IN DANGEROUS ENVIRONMENT. DO NOT use pneumatic tools in damp or wet locations, or where any flammable or noxious fumes may exist. Keep work area well lighted.

- KEEP CHILDREN AND VISITORS AWAY. All children and visitors should be kept at a safe distance from work area.
- MAKE WORKSHOP CHILD PROOF with padlocks, master switches, or by removing air hoses from tools.
- DO NOT FORCE TOOL. It will do the job better and safer at the rate for which it was designed.
- USE THE RIGHT TOOL. DO NOT force tool or attachment to do a job for which it was not designed.
- 9. DO NOT USE UNDER THE INFLU-ENCE OF DRUGS OR ALCOHOL.

AWARNING

Safety Instructions For Pneumatic Tools

- 10. USE PROPER AIR HOSE for the tool. Make sure your air hose is in good condition and is long enough to reach your work without stretching.
- 11. WEAR PROPER APPAREL. DO NOT wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Non-slip footwear is recommended. Wear a protective hair covering to contain long hair.
- 12. ALWAYS USE SAFETY GLASSES. Also use a face or dust mask if cutting operation is dusty. Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses.
- 13. WEAR APPROVED HEARING PROTECTION.
- 14. SECURE WORK. Use clamps or a vise to hold work when practical. It is safer than using your hand and frees both hands to operate tool.
- DO NOT OVERREACH. Keep proper footing and balance at all times.
- 16. MAINTAIN TOOLS WITH CARE. Keep tools lubricated and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
- 17. REDUCE THE RISK OF UNINTEN-TIONAL FIRING. DO NOT carry tool with hand on trigger and always disconnect from air when not in use.

- **18. DISCONNECT TOOLS** before servicing and changing accessories.
- 19. USE THE RECOMMENDED ACCESSORIES. Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury.
- 20. CHECK DAMAGED PARTS.

 Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.
- 21. NEVER LEAVE UNATTENDED TOOL CONNECTED TO AIR.

 Disconnect the air hose and DO NOT leave tool until it is relieved of any built up pressure.
- 22. NEVER ALLOW UNTRAINED USERS TO USE THIS TOOL WHILE UNSUPERVISED.
- 23. IF YOU ARE UNSURE OF THE INTENDED OPERATION, STOP USING THE TOOL. Seek formal training or research books or magazines that specialize in pneumatic tools.

AWARNING

Basic Stapler Safety

In addition to the rules stated in the previous section, and those in the warning boxes throughout this manual, please observe the following safety tips for your new stapler:

- READ THIS ENTIRE MANUAL BEFORE OPERATING THE STA-PLER.
- ALWAYS DISCONNECT AIR FROM THE STAPLER whenever servicing or installing staples. During maintenance, a stapler connected to air may fire accidentally, causing serious personal injury.
- DO NOT PLACE HANDS NEAR STAPLE POINT OF ENTRY. Staple can deflect and tear through the surface of the workpiece, puncturing your hand or fingers.
- NEVER CONNECT THE STAPLER TO PRESSURIZED OXYGEN OR OTHER COMBUSTIBLE GASES as a power source. Only use filtered, lubricated, and regulated compressed air.
- NEVER USE GASOLINE OR OTHER FLAMMABLE LIQUIDS TO CLEAN THE STAPLER. Vapors in the tool will ignite by a spark and cause the tool to explode.
- DO NOT CARRY THE STAPLER BY ANY OTHER PART THAN THE HANDLE, and do not carry the stapler by the air hose.
- 7. DO NOT KEEP THE TRIGGER PULLED WHEN CARRYING OR HOLDING THE TOOL.
- DO NOT USE A CHECK VALVE OR ANY OTHER FITTING that allows air to remain in the tool.



Operating this stapler can propel objects into the air, causing immediate eye damage. To protect yourself, always wear American National Standards Institute (ANSI) approved safety glasses or goggles when operating this equipment. In addition, this stapler discharges at 85-90 decibels. To protect your hearing, always wear ANSI approved ear protection when operating this stapler.



Never point this stapler at yourself or another person! Always pay attention to the direction this stapler is pointed. Use this tool with respect and caution to lessen the possibility of operator or bystander injury. Ignoring this warning may result in serious personal injury.

INTRODUCTION

Commentary

We are proud to offer the Grizzly Model H5626/H5627 Upholstery Stapler. This model is part of a growing Grizzly family of fine power tools. When used according to the guidelines set forth in this manual, you can expect years of trouble-free, enjoyable operation and proof of Grizzly's commitment to customer satisfaction.

This stapler fires 22 gauge fine wire, \(\frac{1}{4}\)"-5\" crown staples and features an easy clear magazine.

We are pleased to provide this manual with the Model H5626/H5627. It was written to encourage safety considerations and guide you through general operating procedures and maintenance. This manual represents our effort to produce the best documentation possible.

The specifications, details, and photographs in this manual represent the Model H5626/H5627 as supplied when the manual was prepared. However, owing to Grizzly's policy of continuous improvement, changes may be made at any time with no obligation on the part of Grizzly. If you have any comments regarding this manual, please write to us at the address below:

Grizzly Industrial, Inc. c/o Technical Documentation P.O. Box 2069 Bellingham, WA 98227-2069 Most importantly, we stand behind our tools. If you have any service questions or parts requests, please call or write us at the location listed below.

Grizzly Industrial, Inc. 1203 Lycoming Mall Circle Muncy, PA 17756 Phone: (570) 546-9663

Fax: (800) 438-5901 E-Mail: techsupport@grizzly.com Web Site: http://www.grizzly.com



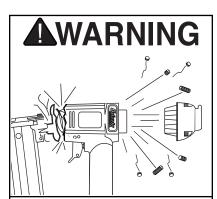
Read the manual before assembly and operation. Become familiar with this tool, its safety instructions, and its operation before beginning any work. Serious personal injury may result if safety or operational information is not understood or followed.

Compressed Air System

The Model H5626/H5627 is designed to be operated at 60-100 psi. Do not exceed the maximum operating pressure for your model.

Before you use your new stapler, install the $\frac{1}{4}$ " quick connect fitting that comes with the stapler. Install a female $\frac{1}{4}$ " fitting on the air hose. Regulate the air pressure on your air compressor to barely over the minimum psi for your model.

Many pneumatic tools benefit from an inline filter/lubricator/regulator unit. Using this unit protects your tool from damaging water build-up, allows you to adjust and maintain constant air pressure to your tool, and saves you the inconvenience of having to manually lubricate your tool every time you use it. Check the current Grizzly catalog for availability of this unit. If you plan on installing a filter/lubricator/regulator unit in your compressed air system, always follow the connection instructions that come with the unit.



Exceeding the maximum permissible operating pressure may cause the stapler to explode, blowing metal fragments in all directions. To protect yourself from serious personal injury, DO NOT allow your air compressor to exceed the recommended pressure when connected to this stapler!

Oiling Stapler

Special oil has been included with you new Grizzly stapler to help maintain its useful life. Place one drop of oil in the stapler air inlet (as shown in **Figure 1**) before every use. Wipe off any excess oil near the stapler exhaust to avoid dust build-up. When the oil that was included with the stapler has been completely used, replace with Grizzly Model G2820 Pneumatic Tool Oil.

Another option to manual oiling would be to install a lubricator in your air compressor line. If your air compressor line already has a lubricator, then regular lubrication of your stapler will not be necessary. Just make sure there is always oil in the lubricator.

As mentioned before, the best option is to install a filter/lubricator/regulator unit in your air line.

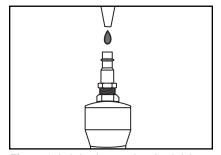


Figure 1. Lubricating stapler via air inlet.

OPERATION

Loading Stapler

To load your stapler:

- 1. Disconnect the air supply from the stapler!
- **2.** Push the magazine latch in the direction shown in **Figure 2**.

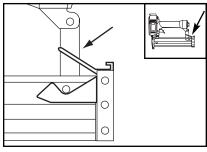


Figure 2. Releasing magazine latch.

- Pull back the magazine cover until it stops.
- 4. Point the stapler up and insert a stick of staples into the magazine as shown in Figure 3. Make sure that the pointed ends of the staples point in the same direction as the stapler nose piece.

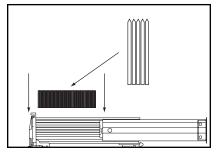


Figure 3. Loading staples into stapler.

5. Push the magazine cover forward until the magazine latch locks in place.

Operating Stapler

If you have not read the safety instructions in this manual, do not operate the stapler.

Every time you operate your stapler, place one drop of the included oil into the quick connect fitting where the stapler connects to the air supply.

To operate your stapler:

- 1. Connect the air supply to the quick connect fitting.
- Test the loaded stapler for proper penetration. Hold the stapler perpendicular to the surface of a piece of clean scrap wood that is thick enough for the length of staples you have loaded.
- Before pressing the trigger, make sure your free hand is positioned out of the way of a potential path of a sta-

ple in case of deflection. (Deflection is caused when the staple changes its path, resulting in the staple puncturing the surface of the workpiece as shown in **Figure 4**.)

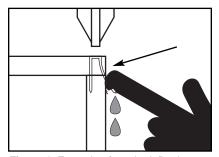


Figure 4. Example of staple deflection.

Besides damaging your workpiece, deflection can cause injury if your free hand is securing the workpiece in the location that the staple deflects.

4. Press the trigger. If the staple drove into the wood far enough, continue with your intended operations. If the staple either went too far or not far enough, then adjust the air pressure. More air pressure will make the staple go deeper and less air pressure will decrease the staple penetration.

Speed Adjustment

The Model H5627 features staple firing speeds from .5 to 16 staples per second.

To adjust the staple firing speed:

Disconnect the stapler from the air supply!

- Release the speed adjustment lock by holding the speed adjustment screw in place with a screwdriver while rotating the speed adjustment lock counter clockwise.
- Rotate the speed adjustment screw counter clockwise to increase the firing speed or clockwise to slow the firing speed (Figure 5).

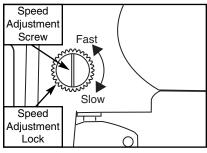


Figure 5. H5627 speed adjustment screw.

- 4. To test fire the stapler push the stapler against a scrap of wood, hold the trigger down continuously, and move the stapler across the wood.
- 5. When the firing speed has been adjusted, secure the speed adjustment screw by placing a flat head screwdriver in the slot and twisting the speed adjustment lock clockwise until tight.

Clearing Jammed Staples

A jammed staple must be cleared before using the stapler again.

To clear a jammed staple:

- Disconnect the stapler from the air supply!
- 2. Open the magazine cover and pull the magazine all the way back.
- 3. Remove stick of staples.
- **4.** Remove jammed staple with needle nose pliers.



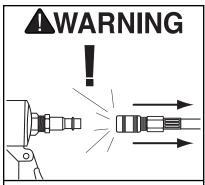
Cleaning Stapler

Use a good solvent to clean the nose assembly of the stapler. Always be sure that the stapler is dry before using it again.

Do not allow dust, chips, sand, etc. into the air connectors or into the body of the stapler; this may result in leaks and damage to the stapler and the air couplings.



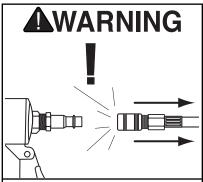
Never use use gasoline or other flammable liquids to clean this tool. Vapors in the tool may ignite, causing the tool to explode. Ignoring this warning may lead to serious personal injury or even death!



Always disconnect air from stapler whenever servicing! During maintenance, a stapler connected to air may fire accidentally, causing serious personal injury!

Replacing Pistons/O-Rings

If you use your stapler day in and day out, Grizzly offers repair pistons as cheap insurance against wasted down time and lost profits in the event that a piston or piston shaft becomes worn out.



Always disconnect air from stapler whenever servicing! During maintenance, a stapler connected to air may fire accidentally, causing serious personal injury!

To replace a piston:

- Disconnect the stapler from the air supply!
- **2.** Remove all staples from the magazine cartridge.
- Remove the 4 cap screws from the stapler exhaust cap on the Model H5626, or unscrew the exhaust cap on the Model H5627.
- **4.** Remove the exhaust cap as shown in **Figure 6**.
- The top of the piston should now be visible inside the cylinder, which is housed in the head of the stapler.
- 6. Open the magazine.

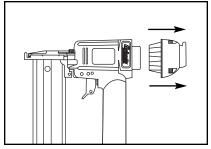
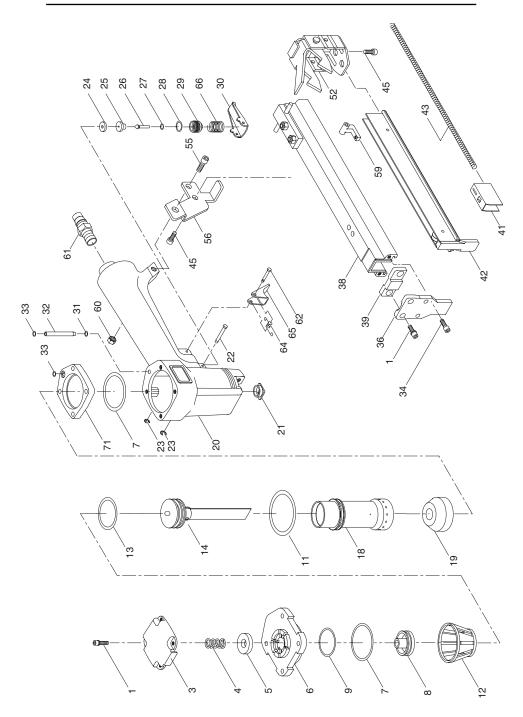


Figure 6. Removing stapler exhaust cap.

- Watch the discharge area and push the top of the piston with your finger. You will see the piston shaft slide down the discharge area.
- 8. With a long flathead screwdriver or similarly shaped tool, push the piston shaft back inside the stapler until you can grip the piston head and remove it from the cylinder. (Be careful not to scratch the discharge area when pushing the piston shaft with the screwdriver.)
- Place a new O-ring on the new piston and apply a thin film of the stapler lubricating oil on the O-ring.
- 10. Insert the new piston in the cylinder. Make sure that the grooves on the piston shaft line up with those on the guide. The new piston should easily slide into the cylinder. Do not force the piston into the cylinder! If the piston is not easily inserted, double-check the alignment of the piston shaft with the grooves on the guide.
- After the piston is inserted correctly, close the magazine. Replace the rear cap assembly and tighten the 4 cap screws.
- For more assistance, or to install a complete O-ring set, refer to the appropriate breakdown diagram in the back of this manual.

MAINTENANCE NOTES

H5626 PART BREAKDOWN



-12-

H5626/H5627 Upholstery Stapler

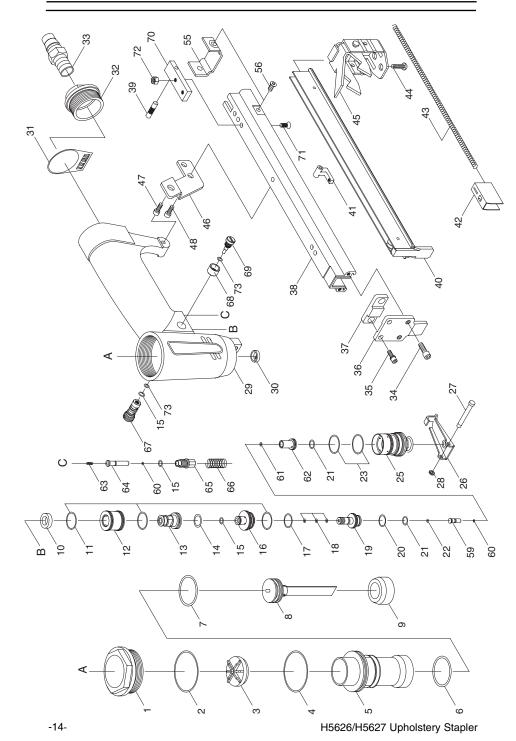
| REF | PART # | DESCRIPTION |
|-----|--------|-------------|
| | | |

| 01 | PSB95M | CAP SCR M58 X 30 |
|----|-----------|---------------------|
| 03 | PH5626003 | CAP COVER |
| 04 | PH5626004 | SPRING |
| 05 | PH5626005 | SEAL |
| 06 | PH5626006 | CAP |
| 07 | PH5626007 | O-RING |
| 80 | PH5626008 | HEAD VALVE ASM. |
| 09 | PH5626009 | O-RING |
| 11 | PH5626011 | O-RING |
| 12 | PH5626012 | COLLAR |
| 13 | PH5626013 | O-RING |
| 14 | PH5626014 | DRIVER ASSEMBLY |
| 18 | PH5626018 | CYLINDER |
| 19 | PH5626019 | BUMPER |
| 20 | PH5626020 | BODY |
| 21 | PH5626021 | DRIVER GUIDE |
| 22 | PH5626022 | PIN |
| 23 | PEC01M | E-CLIP 3MM |
| 24 | PH5626024 | SEAL |
| 25 | PH5626025 | TRIGGER VALVE HD |
| 26 | PH5626026 | TRIGGER VALVE STEM |
| 27 | PH5626027 | O-RING |
| 28 | PH5626028 | O-RING |
| 29 | PH5626029 | TRIGGER VALVE GUIDE |

REF PART # DESCRIPTION

| 30 | PH5626030 | TRIGGER |
|----|-----------|-------------------------|
| 31 | PH5626031 | O-RING |
| 32 | PH5626032 | TUBE |
| 33 | PH5626033 | O-RING |
| 34 | PSB17M | CAP SCR M47 X 10 |
| 36 | PH5626036 | NOSE |
| 38 | PH5626038 | MAGAZINE |
| 39 | PH5626039 | SET PLATE |
| 41 | PH5626041 | PUSHER |
| 42 | PH5626042 | STAPLE GUIDE UNIT |
| 43 | PH5626043 | SPRING |
| 45 | PSB114M | BTN HD CAP SCR M4-7 X 8 |
| 52 | PH5626052 | END CORE ASM. |
| 55 | PSB15M | CAP SCR M58 X 20 |
| 56 | PH5626056 | BRACKET |
| 59 | PH5626059 | SET PLATE |
| 60 | PLN02M | LOCK NUT M58 |
| 61 | PH5626061 | 1/4" NPT CONNECT |
| 62 | PH5626062 | PIN |
| 64 | PH5626064 | SPRING |
| 65 | PH5626065 | TRIGGER |
| 66 | PH5626066 | SPRING |
| 67 | PSB18M | CAP SCR M47 X 8 |
| 71 | PH5626071 | AIR ROOM |
| | | |

H5627 PART BREAKDOWN



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| 01 PH5627001 CAP 34 PSB23M CAP SCR M 02 PH5627002 O-RING 35 PSB53M CAP SCR M 03 PH5627003 CYL. PRESS RING 36 PH5627036 NOSE 04 PH5627004 O-RING 37 PH5627037 SET PLATE 05 PH5627005 CYLINDER 38 PH5627038 MAGAZINE 06 PH5627006 O-RING 39 PH5627039 SHAFT | l58 X 1 |
|---|---------|
| 03 PH5627003 CYL. PRESS RING 36 PH5627036 NOSE 04 PH5627004 O-RING 37 PH5627037 SET PLATE 05 PH5627005 CYLINDER 38 PH5627038 MAGAZINE 06 PH5627006 O-RING 39 PH5627039 SHAFT | |
| 04 PH5627004 O-RING 37 PH5627037 SET PLATE 05 PH5627005 CYLINDER 38 PH5627038 MAGAZINE 06 PH5627006 O-RING 39 PH5627039 SHAFT | |
| 05 PH5627005 CYLINDER 38 PH5627038 MAGAZINE 06 PH5627006 O-RING 39 PH5627039 SHAFT | |
| 06 PH5627006 O-RING 39 PH5627039 SHAFT | IDE UN |
| | IDE UN |
| | IDE UN |
| 07 PH5627007 O-RING 40 PH5627040 STAPLE GU | |
| 08 PH5627008 DRIVER ASSEMBLY 41 PH5627041 SET PLATE | |
| 09 PH5627009 BUMPER 42 PH5627042 PUSHER | |
| 10 PH5627010 COLLAR 43 PH5627043 SPRING | |
| 11 PH5627011 O-RING 44 PSB114M BTN HD CAPS | 3CR M47 |
| 12 PH5627012 VALVE 45 PH5627045 END CORE | ASM. |
| 13 PH5627013 VALVE PLUNGER 46 PH5627046 BRACKET | |
| 14 PH5627014 O-RING 47 PSB24M CAP SCR M | 58 X 1 |
| 15 PH5627015 O-RING 48 PSB23M CAP SCR M | 47 X 1 |
| 16 PH5627016 COLLAR 55 PH5627055 SET PLATE | |
| 17 PH5627017 O-RING 56 PH5627056 FLT HD SCI | R M47 |
| 18 PH5627018 O-RING 59 PH5627059 PLUNGER | |
| 19 PH5627019 VALVE PLUNGER 60 PH5627060 O-RING | |
| 20 PH5627020 O-RING 61 PH5627061 O-RING | |
| 21 PH5627021 O-RING 62 PH5627062 SLEEVE | |
| 22 PH5627022 O-RING 63 PH5627063 SPRING | |
| 23 PH5627023 O-RING 64 PH5627064 PLUNGER | |
| 25 PH5627025 PLUNGER CAP 65 PH5627065 PLUNGER 0 | CAP |
| 26 PH5627026 TRIGGER 66 PH5627066 SPRING | |
| 27 PH5627027 PIN 67 PH5627067 REGULATO | R ASM. |
| 28 PH5627028 O-RING 68 PH5627068 PILOT SLEE | VE |
| 29 PH5627029 BODY 69 PH5627069 RAPID FIRE | ADJ KN |
| 30 PH5627030 DRIVER GUIDE 70 PH5627070 SET BLOCK | |
| 31 PH5627031 EXHAUST DIFFUSER 71 PFH33M FLT HD SCF | M47 X |
| 32 PH5627032 COVER 72 PLN01M LOCK NUT | M47 |
| 33 PH5627033 1/4" NPT CONNECT 73 PH5627073 O-RING | |

| ПЕГ | FADI# | DESCRIPTION | | |
|-----|-----------|-------------------------|--|--|
| 34 | PSB23M | CAP SCR M47 X 12 | | |
| 35 | PSB53M | CAP SCR M58 X 18 | | |
| 36 | PH5627036 | NOSE | | |
| 37 | PH5627037 | SET PLATE | | |
| 38 | PH5627038 | MAGAZINE | | |
| 39 | PH5627039 | SHAFT | | |
| 40 | PH5627040 | STAPLE GUIDE UNIT | | |
| 41 | PH5627041 | SET PLATE | | |
| 42 | PH5627042 | PUSHER | | |
| 43 | PH5627043 | SPRING | | |
| 44 | PSB114M | BTN HD CAP SCR M4.7 X 8 | | |
| 45 | PH5627045 | END CORE ASM. | | |
| 46 | PH5627046 | BRACKET | | |
| 47 | PSB24M | CAP SCR M58 X 16 | | |
| 48 | PSB23M | CAP SCR M47 X 12 | | |
| 55 | PH5627055 | SET PLATE | | |
| 56 | PH5627056 | FLT HD SCR M47 X 6 | | |
| 59 | PH5627059 | PLUNGER | | |
| 60 | PH5627060 | O-RING | | |
| 61 | PH5627061 | O-RING | | |
| 62 | PH5627062 | SLEEVE | | |
| 63 | PH5627063 | SPRING | | |
| 64 | PH5627064 | PLUNGER | | |
| 65 | PH5627065 | PLUNGER CAP | | |
| 66 | PH5627066 | SPRING | | |
| 67 | PH5627067 | REGULATOR ASM. | | |
| 68 | PH5627068 | PILOT SLEEVE | | |
| 69 | PH5627069 | RAPID FIRE ADJ KNOB | | |
| 70 | PH5627070 | SET BLOCK | | |
| 71 | PFH33M | FLT HD SCR M47 X 11 | | |
| 72 | PLN01M | LOCK NUT M47 | | |
| 73 | PH5627073 | O-RING | | |
| - | | | | |

TROUBLESHOOTING

| PROBLEM | CAUSE | ACTION | |
|---|---|---|--|
| Air leaking at trigger valve area. | O-rings in trigger valve housing are damaged. | O-rings must be replaced operation of safety yoke must be checked. | |
| Air leaking between housing and hose. | Loose screws in housing. Damaged O-ring. Loose air fitting. | Tighten screws. Replace O-ring. Tighten air fitting. | |
| Air leaking between housing and cap assembly. | Damaged seal. | Replace damaged seals. | |
| Tool skips staples while discharging. | Air leaks. Dirt in nose. Dirt or damage prevents staples from moving freely in magazine. Inadequate air flow to tool. Worn O-ring on piston or lack of lubrication. Damaged O-rings on trigger valve. Worn bumper. Cap seal leaking. | Tighten screws and fittings. Clean nose. Clean magazine and inspect/repair damage. Check fitting, hose, compressor & air pressure. Replace piston O-ring. Lubricate. Replace trigger valve Orings. Replace bumper. Replace cap seal. | |
| Tool runs slowly or has a loss of power. | Stapler is not sufficiently lubricated. Broken spring in cap assembly. Exhaust port in cap is blocked. | Lubricate stapler. Replace spring. Clean or replace damaged internal parts. | |
| Fasteners frequently jam the stapler. | Staples are the wrong size. Staples are bent. Magazine or nose screws are loose. Driver or driver guide are wom or damaged. | Use correct staples. Use undamaged staples Tighten magazine and nose screws. Replace worn or damaged parts. | |
| Stapler does not fire. | Staple is jammed in magazine or discharge area. Piston shaft is damaged. Air pressure too low. | Clear stapler magazine or discharge area. Replace piston shaft. Check/increase air pressure. | |

WARRANTY AND RETURNS

Grizzly Industrial, Inc. warrants every product it sells for a period of 1 year to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Authorization Number," which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

Please feel free to write or call us if you have any questions about the machine or the manual.

> Grizzly Industrial, Inc. 1203 Lycoming Mall Circle Muncy, PA 17756 Phone: (570) 546-9663

Fax: (800) 438-5901

F-Mail: techsupport@grizzly.com

Web Site: http://www.grizzly.com

Thank you again for your business and continued support. We hope to serve you again soon!

WARRANTY CARD

| N | ame | | |
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| St | treet | | |
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| | | | pasis. It will be used for marketing purposes to help e, all information is strictly confidential. |
| | How did you learn abou | | 9. How many of the machines checked above an |
| ٠. | Advertisement | Friend | Grizzly? |
| | Calalog | Card Deck | |
| | World Wide Web | | 10. Which portable/hand held power tools do you own |
| | Other | | Check all that apply. |
| _ | | | Belt SanderOrbital Sander |
| 2. | What is your annual ho | | Biscuit JoinerPalm Sander Circular SawPortable Planer |
| | | \$60,000-\$69,999 | Ortalia SawFortable Flatter Detail SanderSaber Saw |
| | \$30,000-\$39,999 | \$70,000-\$79,999 | Detail SaliderSaber Saw Drill/DriverReciprocating Saw |
| | \$40,000-\$49,999 | \$80,000-\$89,999 | Miter SawRouter |
| | \$50,000-\$59,999 | \$90,000 + | Other |
| 3. | What is your age group |)? | |
| | 20-29 | 50-59 | 11. What machines/supplies would you like Grizzly |
| | 30-39 | 60-69 | Industrial to carry? |
| | 40-49 | 70 + | |
| | | | |
| 4. | How long have you bee | | |
| | 0 - 2 Years 2 - 8 Years | 8 - 20 Years | |
| | 2 - 6 Years | 20+ Years | 12. What new accessories would you like Grizzl |
| 5 | How would you rank yo | our woodworking skills? | Industrial to carry? |
| Ο. | Simple | | |
| | Intermediate | Master Craftsman | |
| | | | |
| 6. | | orking tools do you own? | |
| | Check all that apply. | Danal Cau | 13. What other companies do you purchase your tool |
| | Air Compressor | Panel Saw Planer | and supplies from? |
| | Band Saw Drill Press | Platiel Power Feeder | |
| | Drum Sander | Radial Arm Saw | |
| | Dust Collector | Shaper | |
| | Spindle Sander | Jointer | |
| | Table Saw Mortiser | Lathe | 14. Do you think your purchase represents good value |
| | Mortiser | Wide Belt Sander | YesNo |
| | Horiz.Boring Machin | | 15. Would you recommend Grizzly to a friend? |
| | Vacuum Veneer Pro | ess | YesNo |
| | Other | | |
| 7 | How many of your wo | odworking machines are | 16. Would you allow us to use your name as a refer |
| ٠. | Grizzly? | | ence for Grizzly customers in your area? Note: We |
| | ···, · | _ | never use names more than three times. |
| 8. | Which benchtop tools | do you own? Check all | YesNo |
| | that apply. | | 17.0 |
| | 1"x42" Belt Sander | 6" - 8" Grinder | 17.Comments: |
| | 5" - 8" Drill Press | Mini Lathe | |
| | 8" Table Saw Scroll Saw | 8" - 10" Bandsaw | |
| | Scroll Saw Spindle/Belt Sande | | |
| | 10"-12"Thickness P | | |
| | 10 - 12 11110KHC35 F | iuriol | |

Other

Send a Grizzly Catalog to a friend:

| Name | | |
|--------|-------|-----|
| Street | | |
| City | State | Zip |

FOLD ALONG DOTTED LINE



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