# Twin-tub Washing Machine with Pump



This manual is for XPB60-113S

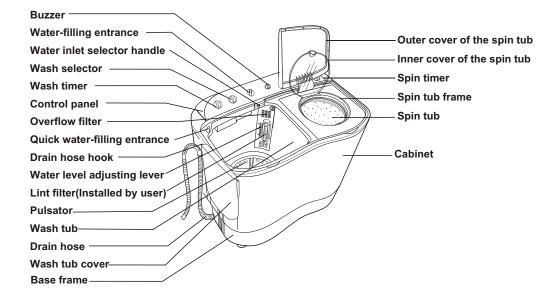
• Please read this manual carefully before using.



• Retain it for future reference.

# Contents

# Names of the parts



# Meaning and description of the symbols

Warning sign	Contents marked with that symbol are related to the safety of the product and the personal safety of the users. Please operate in strict conformity to the contents, otherwise it may cause damage of the machine or injure the personal safety of the user.
Forbidding sign	Contents marked with that symbol are actions forbidden to perform. Performing of those actions may result in damage of the machine or injure the personal safety of the user.

Please check if the power receptacle has good earthing condition before using to guarantee your safety.

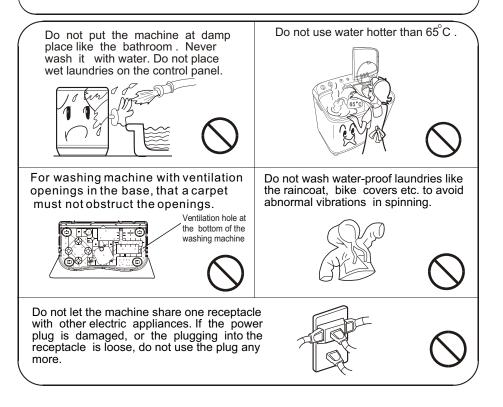


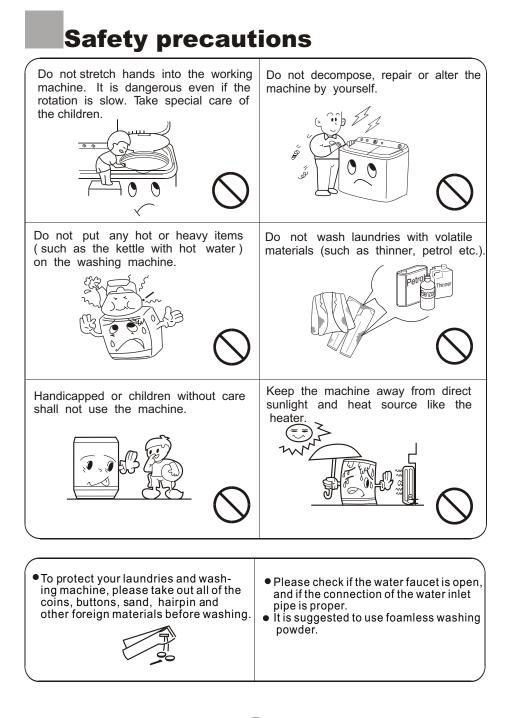
# **Safety precautions**

Please insert the power cord into special receptacle with rated voltage. Be sure to use single-phase three pins receptacle. The earthing terminal of the receptacle must be earthed reliably. If possible, please adopt electric leakage protector. When the machine is normally using, please put the power plug at the location easily to be inserted and extracted by hand. Be sure to pull the plug off when there's power failure, or the machine is being moved, cleaned or when it is idle.



If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.

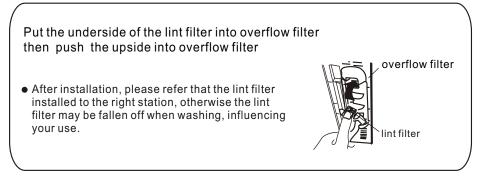




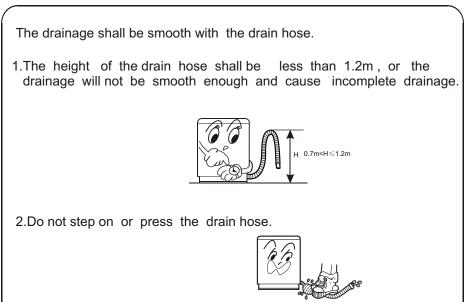
# Installation and adjustment

Please install and adjust the machine according to the requirement of the manual. It is very important to your security and correct operating the machine.

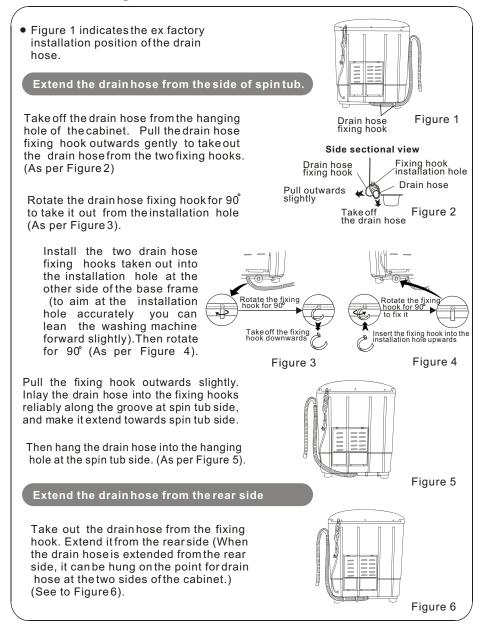
### Install the lint filter



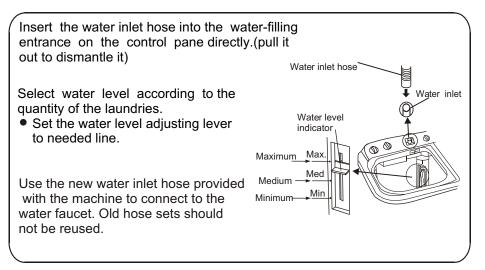
### Usage of the drain hose



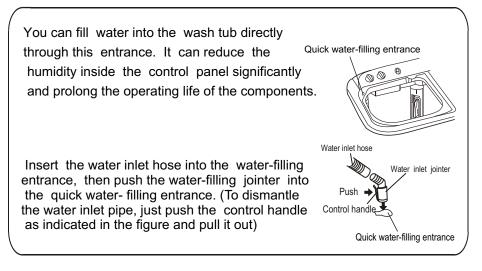
### How to change the direction of the drain hoses



### Install the water inlet hose; Select the water level

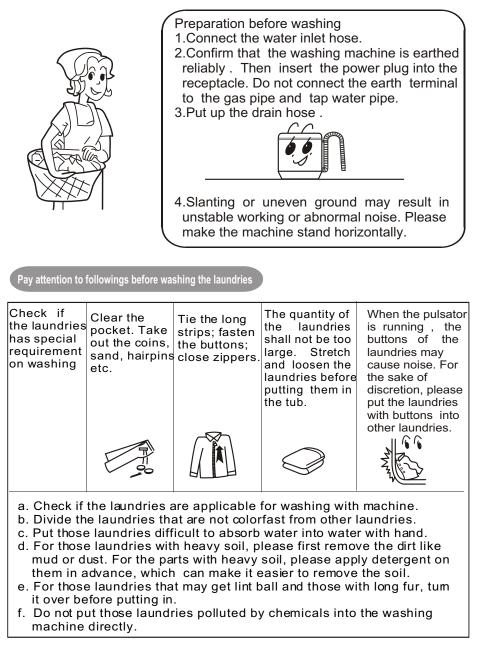


### **Quick water-filling entrance**





# **Preparation before washing**



# The musts in washing



- The capacity of washing and spinning of the machine refer to the largest weight of the standard laundries under dry condition that can be washed or spinned in one time. Laundries quantity in one washing cycle shall be lower than the rated capacity.
- The thickness ,size , type of the cloth will influence the actual washing capacity. It is suitable to put in reasonable amount of laundries and the laundries can be turned round in washing for one time washing.
- Ing for one time washing.
   Do not select " Maximum " water level for laundries less than 2.4kg, so as to avoid splashing of water.
- It is suggested not to use high sudsing detergent.

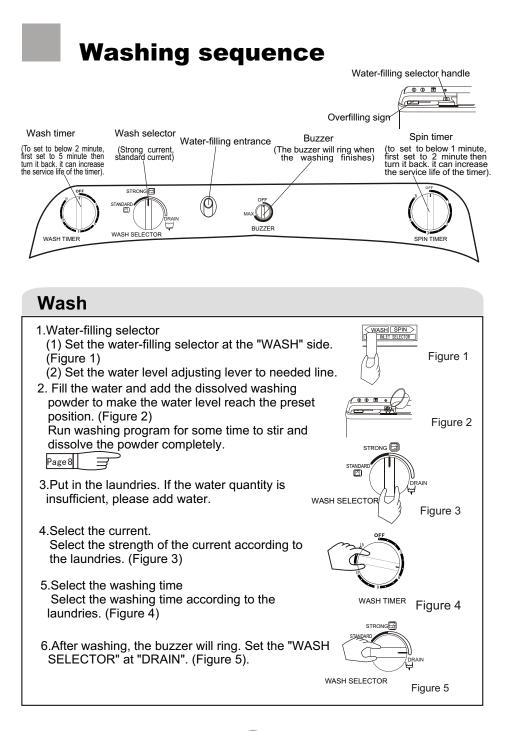
## Usage of the detergent

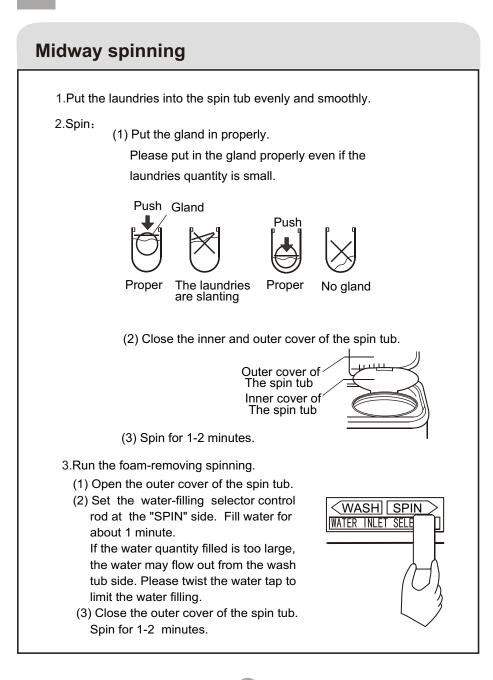
#### How to use the whitener

- Fill water to decided level. Dilute the whitener with container.
   Pour it slowly into the washing tub.
- Avoid using whitener on laundries with color or pattern as they are prone to lose color.
- The whitener shall not touch the laundries directly.
- Refer to the user's manual for the usage and quantity of the whitener.
- For powder whitener, please dissolve it before using.

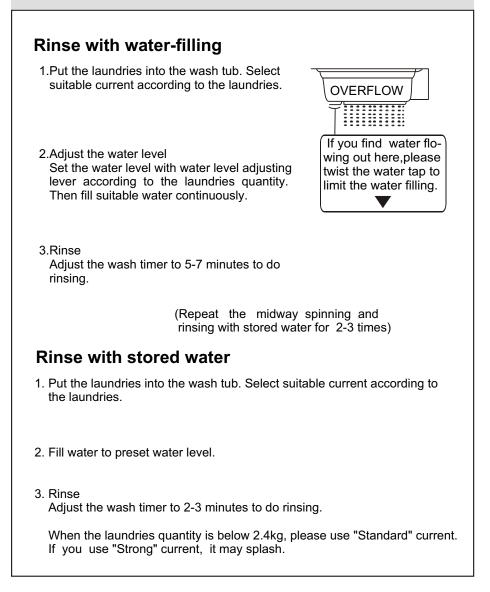
#### How to use the washing powder

- Direct dissolved in the machine: 1.Fill small quantity of water.
- 2.Add the powder . Run for 30 seconds to dissolve it completely.
- 3.Put it in the laundries. Select suitable water level.
- The instant dissolving of the washing powder: 1.Prepare warm water of 30°C and a
  - container.
  - 2.Add the powder while stirring to fully dissolve it.
- The powder is more prone to pollute the laundries than the detergent. Therefore please use it with proper quantity.
- Dosage of different washing powder is different. Please refer to the instruction of the washing powder for the detail dosage.





### Rinsing





## Spinning

- 1. Put the laundries into the spin tub evenly and smoothly.
- 2. Press the gland in the tub properly. Close the inner and outer cover of the spin tub.
- Spin Select suitable spin time according to the laundries, and do spinning.

During spinning, if there's abnormal sound, it is generally owing to slanting placement of the laundries. Please stop the machine and re-order the laundries.

• In spinning, it will pause the work if you open the outer cover of the spin tub. Close it to resume the spinning.



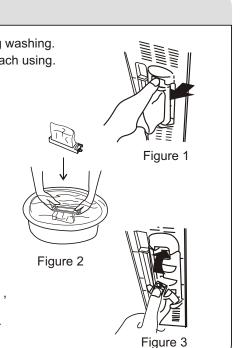
To do spinning and draining or rinsing with water-filling together, please first do spinning for around 1 minute, then do draining or rinsing with water-filling. Otherwise the spinning will stop owing to too much water stored in the spin tub.

# **Disposal after washing**

- After using, please clean the lint and foreign materials of the lint filter and overflow filter in time. Otherwise it may influence your using the machine.
- Please first pull off the power plug from the receptacle before cleaning.

### **Cleaning the lint filter**

- The lint filter must be used during washing.
- It must be cleaned in time after each using.
- 1. Take off the lint filter Put hand at the indicated position. Push down to take it off. ( See to Figure 1)
- 2. Clean the lint Put it in water and clean while it is still wet.(See to Figure 2)
- 3. Install the lint filter After cleaning, insert the bottom of the lint filter (marked with "down side") into the overflow filter, then push the upper part of the filter in (marked with "up side "). (See to Figure 3)



### Cleaning the overflow filter

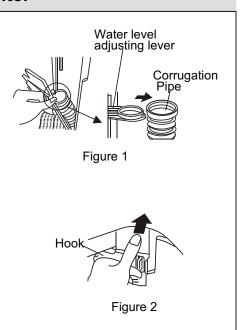
- Too much lint on the overflow filter will influence the normal usage of the machine. Please clean it every two months.
- Take off the overflow filter. As indicated in the figure, nip the elastic fixing claw and pull it to the direction of the arrow to take it off.





### Cleaning the overflow filter

- 2. Take off the corrugation pipe. Dismantle the upper part of the corrugation pipe inside the overflow filter ( as indicated in Figure 1).
- 3. Cleaning the overflow filter Clean the lint around the filter and flush with tap water.
- 4. Install the overflow filter.(1).Install the corrugation pipe.
  - (2).Insert the mounting plate at the bottom of the filter into the valve cover.
  - (3).Hang up the hook at the left upper side.
  - (4).Push the upper part in as indicated in Figure 2.



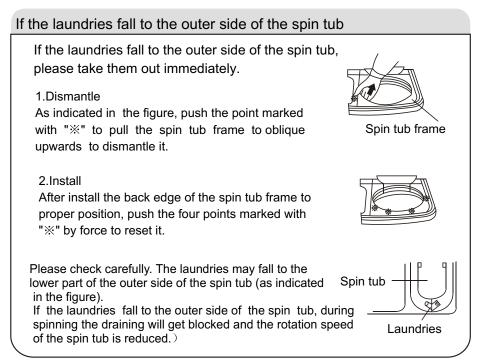
### Disposal of the complete unit

- Wipe the complete unit with soft cloth twisted dry.
- Wipe with neutral detergent if too dirty
   Do not wash it directly by water
   Pull
  - Alcohol Petro Thinner

# • After washing, dismount the water inlet hose.

- Do not store water in the tub for long period. Discharge the water immediately after each using.
- Pull off the power plug and hang up the power cord.
- Hang up the drain hose.
   Wipe off the water drops on the surface and inside the tub with clean soft cloth.
- Open the cover of the wash tub and the inner/outer cover of the spin tub for some time (about one hour), then close them.
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# **Trouble-shooting Answer toquestion**



### When the remained water is frozen

- Prevent the freezing (be sure to discharge the water completely after using)
- After complete draining, set the "WASH SELECTOR" at "STRONG" or "STANDARD". If it is set at "DRAIN", it will be rather difficult for the frozen water to melt.
- When the water is frozen Pour hot water below 50 °C into the wash tub to soak it completely. Then turn the pulsator with hands gently. Please confirm the drainage can work normally before next using.





# **Trouble-shooting Answer to question**

(If there's breakdown, please pull off the power plug before checking) The following phenomena are not breakdowns sometimes. Please confirm again before sending it to repair. If there are real breakdowns, please come to the special maintenance department or after-sale service department of our company. Do not repair it by yourself.

Phenomena	The reason
The machine does not act.	<ul><li> Is there power failure?</li><li> Is the power plug loose?</li><li> Is the pulsator twisted by foreign materials?</li></ul>
The draining does not work	<ul> <li>Is the drain hose frozen?</li> <li>Is the drain hose blocked by foreign material?</li> <li>Are there laundries falling to the outer side of the spin tub?</li> </ul>
There's abnormal sound during washing	<ul> <li>Are there hair pin, coins or metal items brought inside the tub?</li> </ul>
There's abnormal sound and violent vibration during spinning	<ul> <li>Is the machine slanting?</li> <li>Is the gland pressed evenly?</li> <li>Are there laundries falling to the outer side of the spin tub?</li> <li>Are the laundries in spin tub too much?</li> </ul>
There may be some water flowing out of the drain hose in the first use of the machine.	<ul> <li>It is the water remained in the factory inspection of performance.</li> </ul>

# Packing list

Name	Quantity
<ul> <li>User's manual</li> </ul>	● One piece
Water inlet hose	● One piece
• Lint filter	<ul> <li>One piece</li> </ul>
Water-filling jointer	One piece
• Gland	One piece
• Twin-tub washing machine	One set

# **Specification**

Water level/Water quantity (about)	Maximum/55L Medium/46L Minimum/36L
Injection pressure(MPa)	0.02~0.2
Rated washing /spinning capacity(kg)	6.0/6.0

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