# Twin-tub Washing Machine User's manual

This manual is for XPB70-111S XPB70-112S

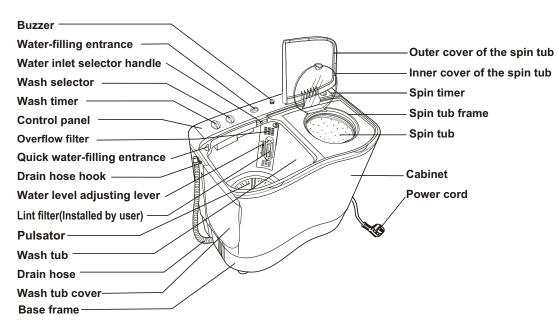
- Special number:0030806263
- Please read this manual carefully before using.



• Retain it for future references omanuals.com. All Manuals Search And Download.

## Contents

## Names of the parts



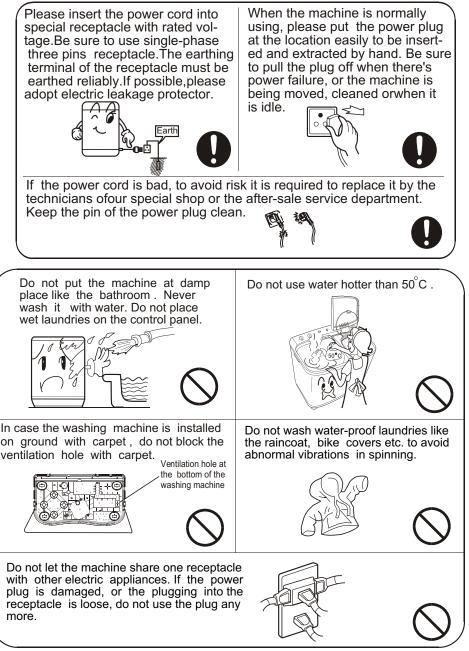
Note: Different machine, the form of cortrol panel is different.

#### Meaning and description of the symbols

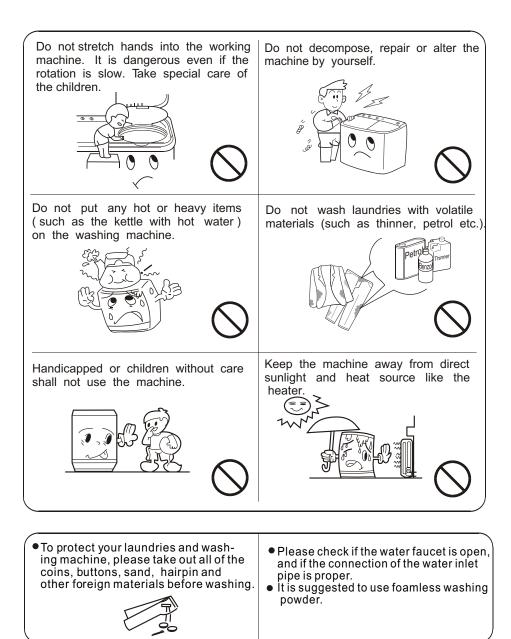
Warning sign	Contents marked with that symbol are related to the safety of the product and the personal safety of the users. Please operate in strict conformity to the contents, otherwise it may cause damage of the machine or injure the personal safety of the user.
Forbidding sign	Contents marked with that symbol are actions forbidden to perform. Performing of those actions may result in damage of the machine or injure the personal safety of he user.

Please check if the power receptacle has good earthing condition before using to guarantee your safety.





# **Safety precautions**



## Installation and adjustment

Please install and adjust the machine according to the requirement of the manual. It is very important to your security and correct operating the machine.

Overflow filter

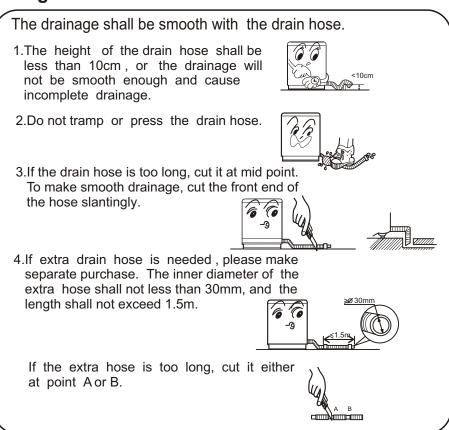
int filter

#### Install the lint filter

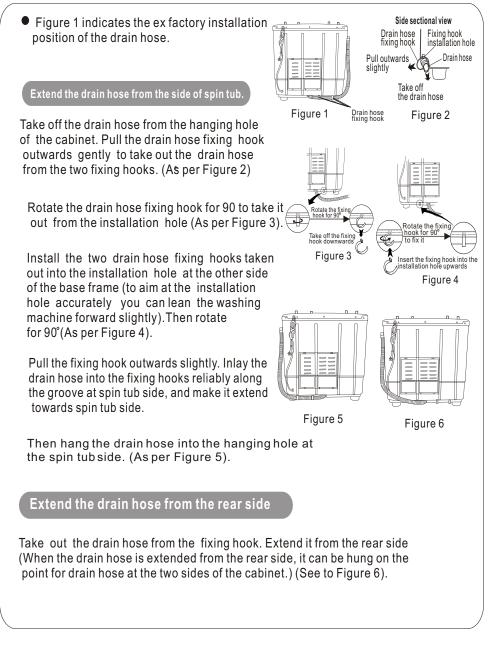
After opening the package,please take out the lint filter from the document bag,install it to the overflow filter of the wash tub.See to the figure.

#### Usage of the drain hose

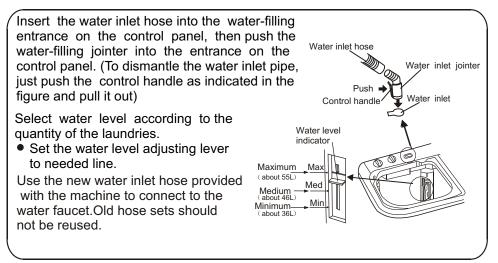
Δ



#### How to change the direction of the drain hoses



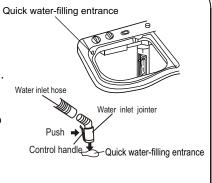
#### Install the water inlet hose; Select the water level



#### **Quick water-filling entrance**

You can fill water into the wash tub directly through this entrance. It can reduce the humidity inside the control panel significantly and prolong the operating life of the components.

Insert the water inlet hose into the water-filling entrance, then push the water-filling jointer into the quick water- filling entrance. (To dismantle the water inlet pipe, just push the control handle as indicated in the figure and pull it out)



## Preparation before washing

Preparation before washing

1.Connect the water inlet hose.

2.Confirm that the washing machine is earthed reliably. Then insert the power plug into the receptacle. Do not connect the earth terminal to the gas pipe and tap water pipe.





4.Slanting or uneven ground may result in unstable working or abnormal noise. Please make the machine stand horizontally.

Pay attention to followings before washing the laundries

Check if the laundries has special requirement on washing	out the coins,	Tie the long strips; fasten the buttons; close zippers.	The quantity of the laundries shall not be too large. Stretch and loosen the laundries before putting them in the tub.	When the pulsator is running, the buttons of the laundries may cause noise. For the sake of discretion, please put the laundries with buttons into other laundries.
				Nu Contraction of the second s

- a. Check if the laundries are applicable for washing with machine.
- b. Divide the laundries that are not colorfast from other laundries.
- c. Put those laundries difficult to absorb water into water with hand.
- d. For those laundries with heavy soil, please first remove the dirt like mud or dust. For the parts with heavy soil, please apply detergent on them in advance, which can make it easier to remove the soil.
- e. For those laundries that may get lint ball and those with long fur, tum it over before putting in.
- f. Do not put those laundries polluted by chemicals into the washing machine directly.

## The musts in washing



• The capacity of washing and spinning of the machine refer to the largest weight of the standard laundries under dry condition that can be washed or spinned in one time. Laundries quantity in one washing cycle shall be lower than the rated capacity.

- The thickness ,size , type of the cloth will influence the actual washing capacity. It is suitable to put in reasonable amount of laundries and the laundries can be turned round in washing for one time washing.
- Do not select " Maximum " water level for laundries less than 2.4kg, so as to avoid splashing of water.
- It is suggested not to use high sudsingdetergent.

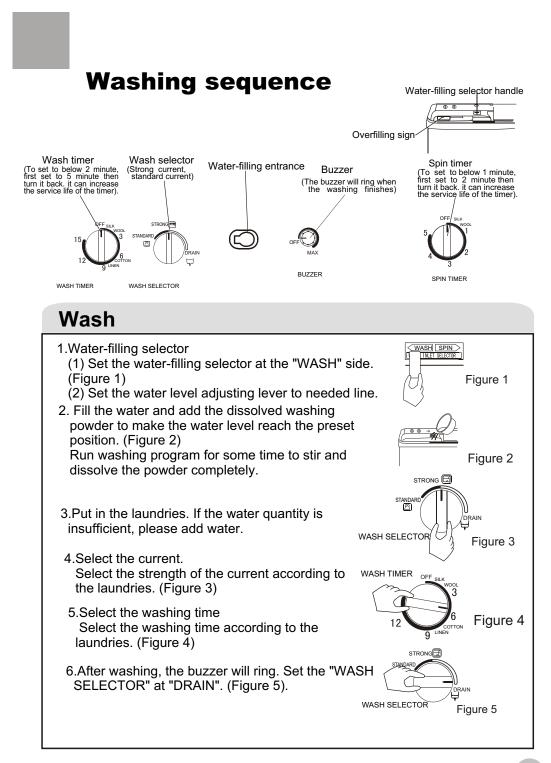
## **Usage of the detergent**

#### How to use the whitener

- Fill water to decided level. Dilute the whitener with container. Pour it slowly into thewashing tub.
- Avoid using whitener on laundries with color or pattern as they are prone to lose color.
- The whitener shall not touch the laundries directly.
- Refer to the user's manual for the usage and quantity of the whitener.
- For powder whitener, please dissolve it before using.

#### How to use the washing powder

- Direct dissolved in the machine: 1.Fill small quantity of water.
  - 2.Add the powder . Run for 30 seconds to dissolve it completely.
  - 3.Put it in the laundries. Select suitable water level.
- The instant dissolving of the washing powder:
  - 1.Prepare warm water of 30°C and a container.
  - 2.Add the powder while stirring to fully dissolve it.
- The powder is more prone to pollute the laundries than the detergent. Therefore please use it with proper quantity.
- Dosage of different washing powder is different. Please refer to the instruction of the washing powder for the detail dosage.



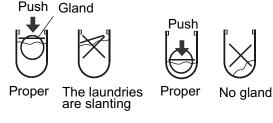
## **Midway spinning**

1.Put the laundries into the spin tub evenly and smoothly.

2.Spin:

(1) Put the gland in properly.

Please put in the gland properly even if the laundries quantity is small.



(2) Close the inner and outer cover of the spin tub.

Outer cover of The spin tub Inner cover of The spin tub (3) Spin for 1-2 minutes.

- 3.Run the foam-removing spinning.
  - (1) Open the outer cover of the spin tub.
  - (2) Set the water-filling selector control rod at the "SPIN" side. Fill water for about 1 minute.

If the water quantity filled is too large, the water may flow out from the wash tub side. Please twist the water tap to limit the water filling.

(3) Close the outer cover of the spin tub. Spin for 1-2 minutes.



# Rinsing

Rinse with water-filling	~	OVERFILL
1.Put the laundries into the wash tub suitable current according to the la		
2.Adjust the water level Set the water level with water level lever according to the laundries Then fill suitable water continuously	quantity.	If you find water flo- wing out here,please twist the water tap to limit the water filling.
3.Rinse Adjust the wash timer to 5-7 minute rinsing.	∋s to do	
Rinse with stored water		midway spinning and stored water for 2-3 times)
1. Put the laundries into the wash tub the laundries.	o. Select suital	ble current according to
2. Fill water to preset water level.		
3. Rinse Adjust the wash timer to 2-3 minutes to do rinsing.		
When the laundries quantity is below 2.4kg, please use "Standard" current. If you use "Strong" current, it may splash.		

## Spinning

- 1. Put the laundries into the spin tub evenly and smoothly.
- 2. Press the gland in the tub properly. Close the inner and outer cover of the spin tub.
- 3. Spin

Select suitable spin time according to the laundries, and do spinning.

During spinning, if there's abnormal sound, it is generally owing to slanting placement of the laundries. Please stop the machine and re-order the laundries.

• In spinning, it will pause the work if you open the outer cover of the spin tub. Close it to resume the spinning.

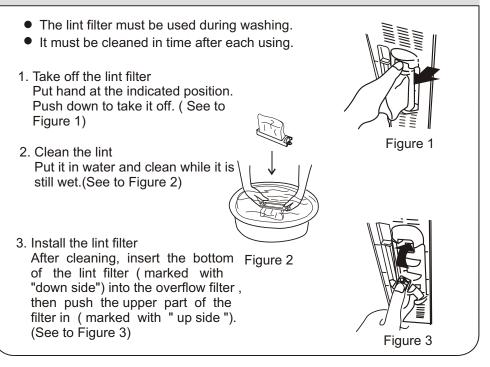


To do spinning and draining or rinsing with water-filling together, please first do spinning for around 1 minute, then do draining or rinsing with water-filling. Otherwise the spinning will stop owing to too much water stored in the spin tub.

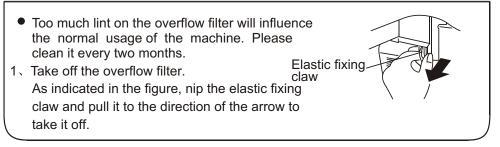
# **Disposal after washing**

- After using, please clean the lint and foreign materials of the lint filter and overflow filter in time. Otherwise it may influence your using the machine.
- Please first pull off the power plug from the receptacle before cleaning.

#### **Cleaning the lint filter**

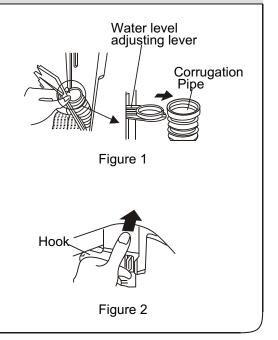


### **Cleaning the overflow filter**



#### Cleaning the overflow filter

- 2. Take off the corrugation pipe. Dismantle the upper part of the corrugation pipe inside the overflow filter ( as indicated in Figure 1).
- 3. Cleaning the overflow filter Clean the lint around the filter and flush with tap water.
- 4. Install the overflow filter.
  - (1).Install the corrugation pipe.
  - (2).Insert the mounting plate at the bottom of the filter into the valve cover.
  - (3).Hang up the hook at the left upper side.
  - (4).Push the upper part in as indicated in Figure 2.



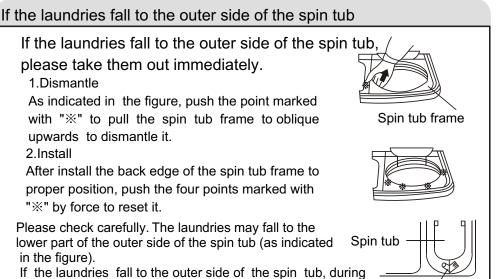
#### Disposal of the complete unit

- Wipe the complete unit with soft cloth twisted dry.
- Wipe with neutral detergent if too dirty
- Do not wash it directly by water



- After washing, dismount the water inlet hose.
- Do not store water in the tub for long period. Discharge the water immediately after each using.
- Pull off the power plug and hang up the power cord.
- Hang up the drain hose.
   Wipe off the water drops on the surface and inside the tub with clean soft cloth.
- Open the cover of the wash tub and the inner/outer cover of the spin tub for some time (about one hour), then close them.

## **Trouble-shooting Answer to question**



If the laundries fall to the outer side of the spin tub, during spinning the draining will get blocked and the rotation speed of the spin tub is reduced.)

# n speed Laundries

Below 50°c 2~3L

#### When the remained water is frozen

- Prevent the freezing (be sure to discharge the water completely after using)
- After complete draining, set the "WASH SELECTOR" at "STRONG" or "STANDARD". If it is set at "DRAIN", it will be rather difficult for the frozen water to melt.
- When the water is frozen
   Pour hot water below 50°C into the wash tub
   to soak it completely. Then turn the pulsator
   with hands gently. Please confirm the drainage
   can work normally before next using.

# **Trouble-shooting Answers to question**

(If there's breakdown, please pull off the power plug before checking) The following phenomena are not breakdowns sometimes. Please confirm again before sending it to repair. If there are real breakdowns, please come to the special maintenance department or after-sale service department of our company. Do not repair it by yourself.

Phenomena	The reason	
The machine does not act.	<ul> <li>Is there power failure?</li> <li>Is the power plug loose?</li> <li>Is the pulsator twisted by foreign materials?</li> </ul>	
There's abnormal sound during washing	<ul> <li>Is the drain hose put down?</li> <li>Is the drain hose frozen?</li> <li>Is the drain hose blocked by foreign material?</li> <li>Are there laundries falling to the outer side of the spin tub?</li> </ul>	
There's abnormal sound during washing	<ul> <li>Are there hair pin, coins or metal items brought inside the tub?</li> </ul>	
There's abnormal sound and violent vibration during spinning	<ul> <li>Is the machine slanting?</li> <li>Is the gland pressed evenly?</li> <li>Are there laundries falling to the outer side of the spin tub?</li> <li>Are the laundries in spin tub too much?</li> </ul>	
There may be some water flowing out of the drain hose in the first use of the machine.	<ul> <li>It is the water remained in the factory inspection of performance.</li> </ul>	



# **Packing list**

Name	Quantity
<ul> <li>User's manual</li> </ul>	● One piece
Water inlet hose	● One piece
Lint filter	One piece
•Water-filling jointer	One piece
• Gland	One piece
• Twin-tub washing machine	One set

## **Specification**

Water level/Water quantity (about)	Maximum/55L Medium/46L Minimum/36L
Injection pressure(MPa)	0.02~0.2
Rated washing / spinning capacity(kg)	7.0/5.0 (weight of standard dry cloth)

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