

## INSTALL INSTRUCTIONS C-B23

### 1999-2006 FORD EXCURSION & FORD F-250 TO F-550 PICK-UP FRONT HUMP MOUNT BRACKET

#### TOOLS REQUIRED:

Ratcheting Wrench  
Standard Socket Set

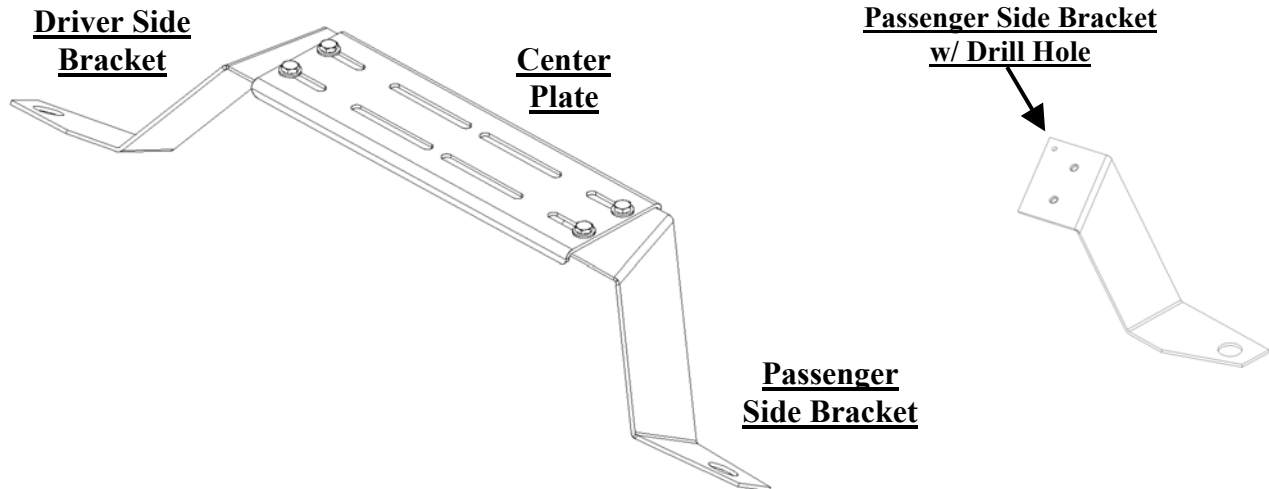
Torx Bit Set  
Metric Socket Set

#### HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
4	1/4-20 x 3/4" Hex Head Bolts	GSM33001
4	1/4" Flat Washers	GSM31005

#### SUB ASSEMBLY:

1. Remove front seat base bolts.
2. Determine (1) driver and (2) passenger side brackets.
3. Two passenger brackets are supplied. One of the two brackets will not be used. Passenger side bracket with drill hole is intended primarily for use on 2004 Ford F-250 to F-550. This will accommodate vehicles with larger passenger seat bases.



#### INSTALLATION:

##### 1. MOUNT C-B23 HUMP BRACKET:

- Remove inner bolts on driver and passenger seat bases.
- Bolt Driver Side Bracket to vehicle so that bracket is between seat base and floor.
- Repeat process for passenger side being sure to use correct bracket.
- Bolt Center Plate to Driver and Passenger Side Brackets using (4) 1/4-20 x 3/4" Hex Head Bolts and 1/4" Flat Washers.

#### NOTES:

1. For vehicles with Bench seats cut carpet to expose nuts in floor where bracket hole lands.
2. If using a Trak mount application, bolt Trak to Center Plate prior to Driver and Passenger Side Brackets.

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