

INSTALL INSTRUCTIONS C-TM-EXPD-1 HEAVY DUTY TRAK MOUNT 2007-2008 FORD EXPEDITION

TOOLS REQUIRED:

Metric socket set
Standard socket set
Impact wrench

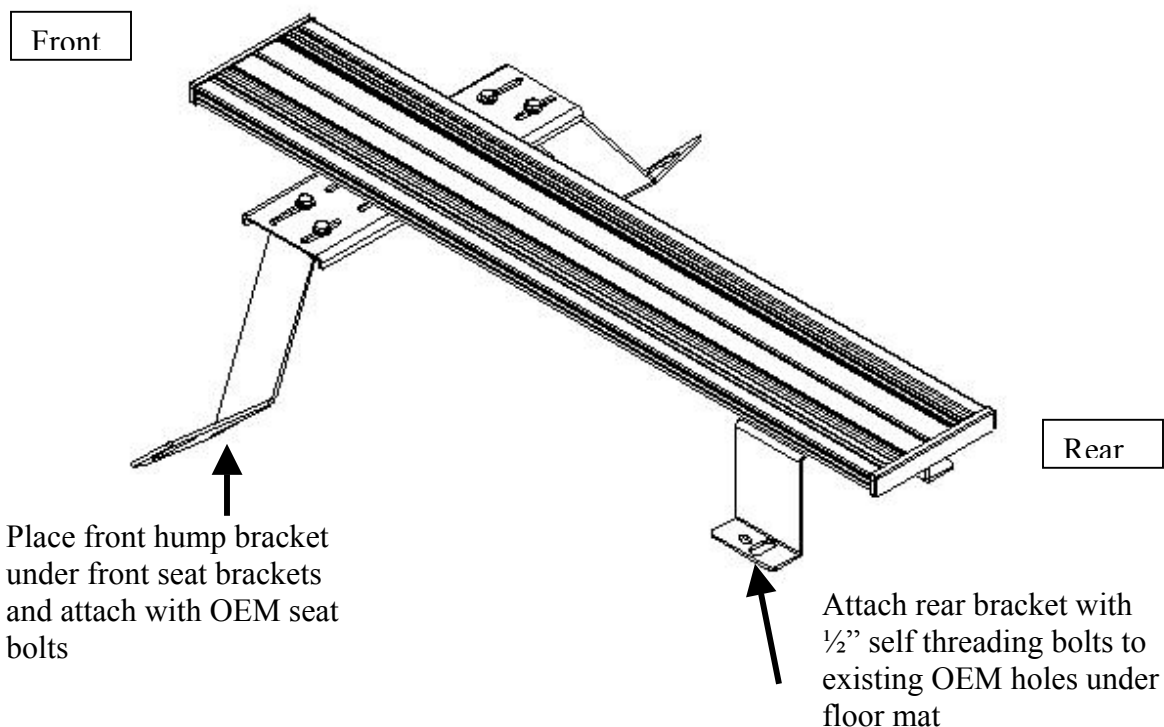
Tap and Die Set
7/16" wrench

HARDWARE:

| <u>QTY</u> | <u>DESCRIPTION</u> | <u>PART #</u> |
|------------|---------------------------------|---------------|
| 16 | 1/4-20 x 3/4" Hex Head Bolt | GSM33001 |
| 8 | 1/4" Flat Washer | GSM31005 |
| 8 | 1/4" Lock washer | GSM31026 |
| 8 | 1/4" Serrated nut | GSM30023 |
| 1 | Front transmission hump bracket | C-B48 |
| 1 | Rear transmission hump bracket | C-B49 |
| 2 | 1/2" x 1" Thread cutting screws | GSM33304 |
| 1 | 32" Trak Mount | C-TM-32E |

Always!

- Read all instructions before installing any Havis-Shields Equipment Corp products.
- Check for obstructions (Wire, brake lines, fuel tank, etc.) before drilling any holes!
- Use hardware provided with install kit
- For product support, visit the Install Instructions Section of our website at <http://havis.com/Installation/Installation.html>



The 2008 Expedition (6/07 built date or newer) has a Roll Stability Control module (RSC) in addition to the side impact control module mounted at forward section of transmission hump.

***** Do NOT Remove or Move these modules *****

INSTALLATION:

1. Remove inner front seat-mounting bolts near transmission hump. Loosen outer bolts only.
2. Place front hump brackets legs in place under seat brackets. Do not bolt down yet.
3. Attach front hump bracket cross piece to Trak extrusion with $\frac{1}{4}$ " c $\frac{3}{4}$ " bolts and washers.
Note: Determine desired cross piece location and tighten hardware prior to attaching to legs. Don't attach to legs yet.
4. Measure approximately 32" rearward from lower dash and locate the two (2) OEM floor mount holes under rubber mat. Cut slit in rubber mat to expose mount holes. Remove rubber plugs and bolt down rear mount bracket with $\frac{1}{2}$ " x 1" self-treading bolts.
Note: Mount holes are not threaded. You will need a heavy duty impact wrench to run bolts in or use a $\frac{1}{2}$ " tap to make threads prior to attaching bolts.
5. Attach Trak with front cross piece to rear bracket using $\frac{1}{4}$ " x $\frac{3}{4}$ " hex bolts and serrated nuts.
6. Bolt front cross piece assembly to front mounting legs using $\frac{1}{4}$ " x $\frac{3}{4}$ " bolts and washers.
7. Tighten seat bolts and all hardware.
8. Install nuts in Trak slots as needed and attach console and/or accessories to Trak platform.
9. Attach Trak plastic End caps to Trak . (peel and stick)

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