

INSTALL INSTRUCTIONS KK-F-ST-SS FORD FULL SIZE VAN SIDE SLIDE-OUT STEP 1997-2007 FORD VAN (GAS & DIESEL)

TOOLS REQUIRED:

Powered drill
Ratcheting wrench
Tape measure

Drill bit set
Socket Set

HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
4	1/4-20 x 3/4" Hex Head Bolt	GSM33001
4	1/4" Flat Washer	GSM31005
4	1/4-20 Serrated Nut	GSM30023
2	5/16-18 Hex Head Bolt	GSM33012
4	5/16" Flat Washer	GSM31006
2	5/16-18 Nylock Nut	GSM30017

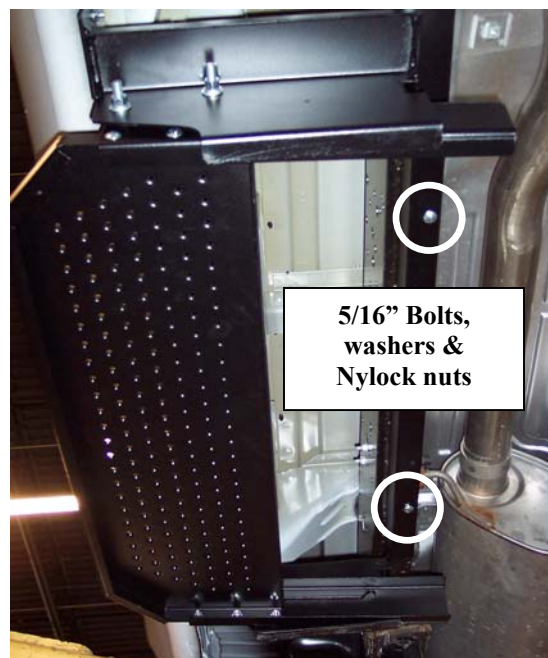
SUB ASSEMBLY:

1. Determine and mark center of door opening to help aid in positioning of step.
2. Mark center of step and position step.

INSTALLATION:

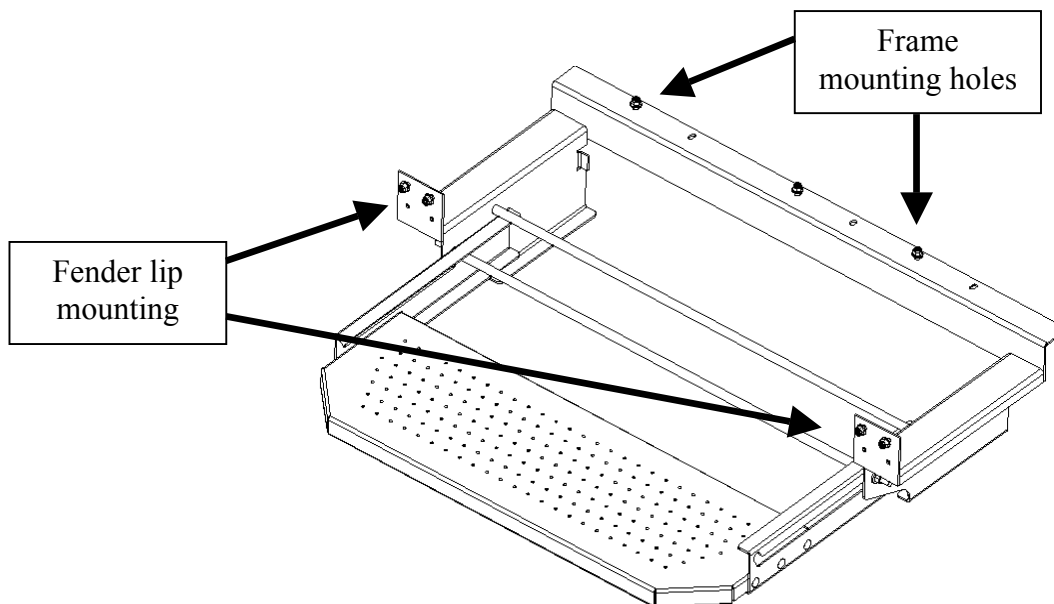
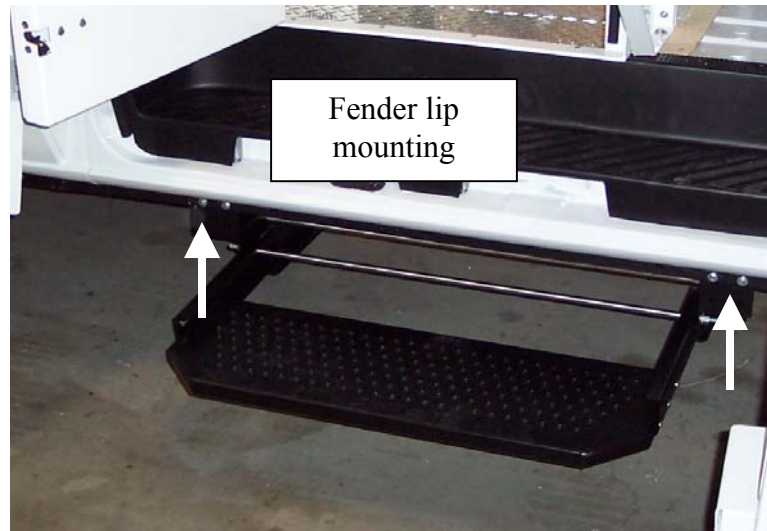
1. ATTACH STEP TO VAN FRAME:

- Position step assembly under van on center mark made in sub-assembly.
- (2) Holes on step will line up with (2) holes in frame rail.
- Attach using (2) 5/16-18 x 1" Hex head bolts, washers and Nylock nuts.



2. MARK & DRILL FENDER LIP MOUNTING HOLES:

- Raise outer side holes and attach step to fender lip using $\frac{1}{4}$ " of step until level.
- Mark (4) mounting holes on fender lip.
- Drill $\frac{1}{4}$ " holes on these marks.
- Attach using $\frac{1}{4}$ -20 x $\frac{3}{4}$ " Hex head bolts, washers and serrated nuts.



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