

# INSTALL INSTRUCTIONS for KK-F-VAK FORD VAN REAR AIR VENT ADAPTER KIT

### **TOOLS REQUIRED:**

Ratcheting wrench Standard & Metric Socket Set

### HARDWARE:

#### **<u>QTY</u> <u>DESCRIPTION</u>**

- 1Heat/Cool Adaptor box assembly1Ford Rear Air Hose Adapter1Ford Rear Air Hose Adapter
- 1 Ford Heat/Cool Box mounting channel
- 10 Hose Clamps 3"
- 2 4" Hose Clamps
- 4' 4" Diameter Hose
- 4 Vent cover w/ hose adapter assembly
- 1 2<sup>1</sup>/<sub>2</sub>" "Y" Duct Connector
- 1  $2\frac{1}{2}$  Air Duct Hose 8 foot length
- 1  $2\frac{1}{2}$  Air Duct Hose 7 foot length
- 1  $2\frac{1}{2}$  Air Duct Hose 6 foot length
- $2 \qquad 2\frac{1}{2}$  Air Duct Hose 4 foot length
- 20 #10 X <sup>3</sup>/<sub>4</sub>" Sheet Metal Screws
- 20 #10 Star Washers
- 20 #10 x <sup>3</sup>/<sub>4</sub>" Flat Head Sheet Metal Screws
- 20 15" Wire Tie

Screwdriver set Wire cutters

> PART # KKM01152 KKM01153 KKM99071 GSM20045 GSM20042 GSM40100 KKM0403-001 PRM97483 PRM97475 PRM97475 PRM97475 PRM97475 GSM33195 GSM31034 GSM34151 GSM20036

## Always!

- > Read all instructions before installing any Havis-Shields Equipment Corp products.
- > Check for obstructions (Wire, brake lines, fuel tank, etc.) before drilling any holes!
- > Use hardware provided with install kit
- For product support, visit the Install Instructions Section of our website at <u>http://havis.com/Installation/Installation.html</u>, email <u>technicalsupport@havis.com</u> or call 1-800-524-9900.



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Remove the hex head screw on the vent cover



Remove the vent cover completely. It will not be re-used.



Remove the hex head lag bolt located above the blower motor of the OEM rear HVAC unit



Remove the hex head lag bolt holding the intake cover of the OEM rear HVAC unit



Remove the hex head screws on the intake cover



Remove the intake cover. Intake cover will not be re-used.



Attach the HVAC hose and clamps to the plenum assembly



View of the components at this point of the installation



Place the unit as shown above



Align the assembly so the hole in the assembly lines up with the "J clip". Re-attach using the hex head lag bolt removed earlier



Attach the (2) #10 x <sup>3</sup>/<sub>4</sub>" sheet metal screws at the location shown above. Pre-drill 1/8" hole



At the intake side of the OEM unit, attach the hose plate as shown above using (2) #10 x <sup>3</sup>/<sub>4</sub>" sheet metal screws



Tighten the clamp that holds the hose to the assembly Now the HVAC adapter kit is fastened to the OEM unit.



Attach the intake hose and clamp to the HVAC adapter box



When routing the hoses, tie together using 15" wire ties, to keep a neat and tight fit to the wall of the vehicle. *This* will minimize the risk of damage when installing Kwik-Kit



Route hose straight up from the HVAC unit and tie tight to the corner of the van



Route HVAC 2 1/2" blower hoses to the approximate locations with tape along ceiling where they will be installed into the ceiling insert after Kwik-Kit insert is installed. Mount hoses with wire ties at wall and ceiling corners only. Leave enough slack to reach hoses for permanent mounting.



Attach the "Y" duct hose adaptor to the 8 foot front duct hose and connect both 4 foot hoses from "Y" to vents in driver and passenger side front ceiling. This will provide a total of four ceiling vents.



During Kwik Kit installation you will be prompted to return to the KK-F-VAK instruction to attach the hose to the vent adapter brackets. Route hose into ceiling holes and <u>cut off any extra slack</u>. Attach the hose to the vent bracket using a 3" hose clamp



Align the three mount holes of the vent adapter cover with the pre-punched holes in ceiling. Attach each vent to ceiling using #8 x 3/8" flat head sheet metal screws. (Screws included with standard Kwik kit hardware)



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