

INSTALL INSTRUCTIONS KK-X-ST-RP

X = Specify vehicle: "F" = Ford, "C" = Chevrolet
FORD AND CHEVROLET VAN REAR STEP

TOOLS REQUIRED:

Ratchet Wrench
3/4" Socket

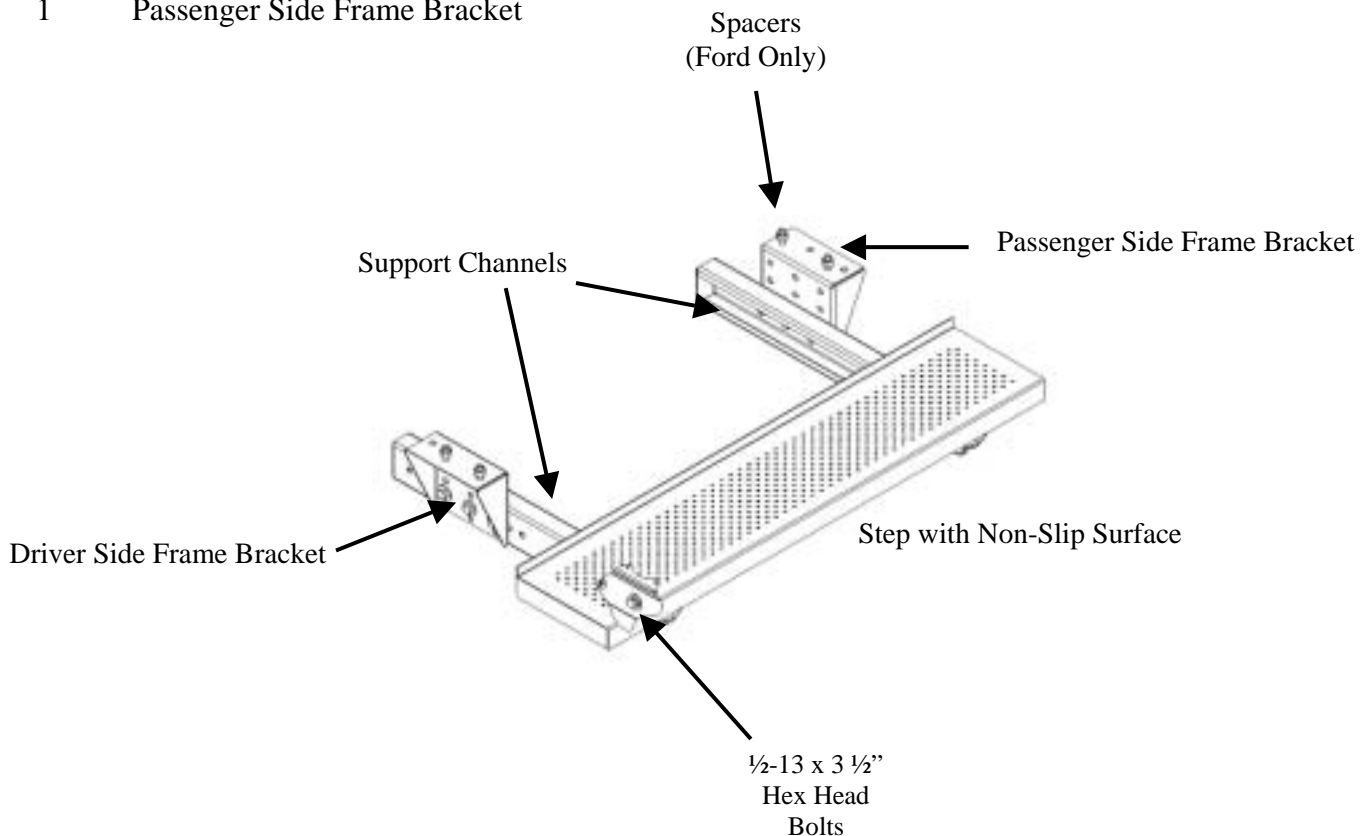
3/4" Combination Wrench

HARDWARE:

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
10	1/2-13 x 1 1/2" Hex Head Bolts	GSM33050
4	1/2-13 x 3 1/2" Hex Head Bolts	GSM33055
32	1/2" Flat Washers	GSM31012
10	1/2" Lock Washers	GSM31030
4	1/2-13 Nylock Nuts	GSM30020
10	1/2-13 Hex Nuts	GSM30011

MATERIALS:

<u>QTY</u>	<u>DESCRIPTION</u>
1	Step with Non-Slip Surface
2	Support Channels
1	Driver Side Frame Bracket
1	Passenger Side Frame Bracket



SUB ASSEMBLY:

1. Slide Support Channels into the Step.
2. Bolt together using (4) ½-13 x 4" Hex Head Bolts, ½-13 Nylock Nuts, ½" Flat Washers.
Note: Be sure that flat side of Support Channels face towards outside of vehicle

INSTALLATION:

1. MOUNT FRAME BRACKETS:

- Determine Driver and Passenger side Frame Brackets using view on previous page.
- Line brackets up with holes in frame rail of vehicle.
- Bolt brackets to frame using (4) ½-13 x 1 ½" Hex Head Bolts, ½-13 Hex Head Nuts, ½" Flat Washers, and ½" Lock Washers.
- Do not tighten hardware at this time.

Note: FORD VANS Only: You must use a spacer between the Frame Rail and the Frame Bracket on the forward mounting holes. Use (2) ½" Flat Washers Supplied.

2. MOUNT STEP AND RAIL ASSEMBLY:

- Step can be mounted at various heights.
- With height determined, loosely bolt Assembly to Frame Brackets using (6) ½-13 x 1 ½" Hex Head Bolts, ½-13 Hex Head Nuts, ½" Flat Washers, and ½" Lock Washers.

3. FINAL SQUARING:

- With Step square and at desired height, tighten all hardware.
- Start with the Frame Brackets and then check for square again.
- Proceed to tighten Support Channels to Frame Brackets then Frame Brackets to Step Plate.

Note: There are numerous holes in the step brackets for other Vehicle applications.



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