REQUIRED TOOLS AND MATERIALS:



• 2 People



Tape Measure



 Wood Board (scrap)



• Sawhorse or Support Table



Tape



Safety Glasses

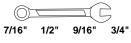


#3 Phillips Screwdriver



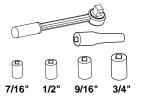
Needle-Nose Pliers

(2 each) Wrenches



AND/OR

 Socket Wrenches and Sockets (Deep-Well Sockets are Recommended).



Garden Hose or Sand



• Step Ladder 8ft. (2.4 m)



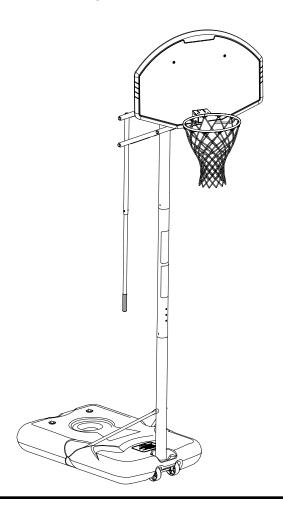
OPTIONAL TOOLS AND MATERIALS:

• Large & Small Adjustable Wrenches



Portable System Owners Manual

Customer Service Center
• N53 W24700 South Corporate Circle • Sussex, WI 53089 • U.S.A.





AWARNING!

READ AND UNDERSTAND OPERATOR'S MANUAL BEFORE USING THIS UNIT.

FAILURE TO FOLLOW OPERATING INSTRUCTIONS COULD RESULT IN INJURY OR DAMAGE TO PROPERTY.

Write Model Number From Box Here:

Toll-Free Customer Service Number for U.S: 1-800-558-5234,

For Canada: 1-800-284-8339,

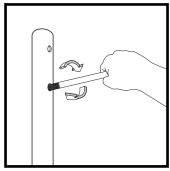
For Europe: 00 800 555 85234 (Sweden: 009 555 85234),

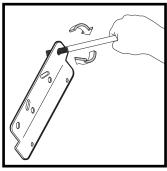
For Australia: 1-800-632 7921

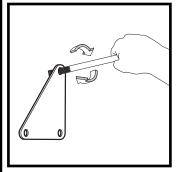
Internet Address: http://www.huffysports.com

BEFORE YOU START!

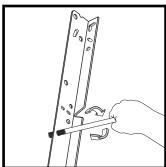








ID# M732211 05/06



To ensure optimal playability of backboard system, a close tolerance fit between the elevator components and hardware is required. Test-fit large bolts into large holes of elevator tubes, backboard brackets, and triangle plates. Carefully rock them in a circular motion to ream out any excess paint from holes if necessary.

Not all items pictured are included with every model.



Read and understand warnings listed below before using this product.

Failure to follow these warnings may result in serious injury and/or property damage.

Owner must ensure that all players know and follow these rules for safe operation of the system.

- DO NOT HANG on the rim or any part of the system including backboard, support braces or net.
- During play, especially when performing dunk type activities, keep player's face away from the backboard, rim and net. Serious injury could occur if teeth/face come in contact with backboard, rim or net.
- Do not slide, climb, shake or play on base and/or pole.
- After assembly is complete, fill system completely with water or sand. Never leave system in an upright position without filling base with weight, as system may tip over causing iniuries.
- When adjusting height or moving system, keep hands and fingers away from moving parts.
- Do not allow children to move or adjust system.
- During play, do not wear jewelry (rings, watches, necklaces, etc.). Objects may entangle in net.
- Surface beneath the base must be smooth and free of gravel or other sharp objects. Punctures cause leakage and could cause system to tip over.
- Keep organic material away from pole base. Grass, litter, etc. could cause corrosion and/or deterioration.
- Check pole system for signs of corrosion (rust, pitting, chipping) and repaint with exterior enamel paint. If rust has penetrated through the steel anywhere, replace pole immediately.
- Check system before each use for proper ballast, loose hardware, excessive wear and signs of corrosion and repair
- Check system before each use for instability.
- Do not use system during windy and/or severe weather conditions; system may tip over. Place system in the storage position and/or in an area protected from the wind and free from personal property and/or overhead wires.
- Never play on damaged equipment.
- When moving system, use caution to keep mechanism from shifting.
- Keep pole top covered with cap at all times.
- Do not allow water in tank to freeze. During sub-freezing weather add 2 gallons of non-toxic antifreeze, sand or empty tank completely and store. (Do not use salt.)
- While moving system, do not allow anyone to stand or sit on base or have added ballasting on base.
- Do not leave system unsupervised or play on system when wheels are engaged for moving.
- Use Caution when moving system across uneven surfaces. System may tip over.
- Use extreme caution if placing system on sloped surface. System may tip over more easily.
- See instruction manual for proper installation and maintenance.



HYDRA-RIB





HUFFYSPORTS

HEIGHT ADJUSTMENT

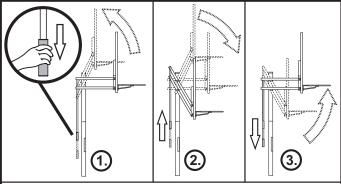


OPERATING ELEVATOR SYSTEM

DO NOT LET GO OF HANDLE

UNTIL THE RIM IS RESET AT LOWEST POSTION OR DESIRED HEIGHT.

FAILURE TO FOLLOW THIS WARNING COULD RESULT **IN SERIOUS INJURY AND/OR** PROPERTY DAMAGE.



TO RESET OR REPOSITION BACKBOARD:

- 1. Grasp handle firmly and pull down to raise rim PAST highest position (above 10 feet).
- 2. While still holding handle firmly, CAREFULLY lower rim to lowest position.
- 3. Raise to desired height by pulling down on handle.

MOVING SYSTEM

- 1. Adjust basketball backboard height to lowest position.
- 2. While holding pole, rotate basketball system forward until wheels engage with ground.
- 3. Move basketball system to desired location.
- 4. Carefully rotate basketball system upright.
- 5. Check system for stability.

522730 06/05

▲ SAFETY INSTRUCTIONS ▲



FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.

Owner must ensure that all players know and follow these rules for safe operation of the system.

To ensure safety, do not attempt to assemble this system without following the instructions carefully. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly. Check entire box and inside all packing material for parts and/or additional instructional material. Before beginning assembly, read the instructions and identify parts using the hardware identifier and parts list in this document.

- If using a ladder during assembly, use extreme
- Two (2) capable adults are recommended for this operation.
- Check base regularly for leakage. Slow leaks could cause system to tip over unexpectedly.
- Seat the pole sections properly (if applicable). Failure to do so could allow the pole sections to separate during play and/or transport of the system.
- Climate, corrosion, or misuse could result in system
- Minimum operational height is 6' 6" (1.98 m) to the bottom of backboard.
- This equipment is intended for home recreational use only and NOT excessive competitive play.
- Read and understand the warning label affixed to
- The life of your basketball pole depends on many conditions. The climate, placement of the pole, location of the pole, exposure to corrosives such as pesticides, herbicides, or salts are all important.
- If technical assistance is required, contact Customer
- Adult supervision is recommended when adjusting height.

Most injuries are caused by misuse and/or not following instructions.

Use caution when using this system.



NOTICE TO ASSEMBLERS

Adult Assembly Required. Dispose of ALL packaging materials promptly. As with all products, periodically inspect for loose small parts.

ALL basketball systems, including those used for DISPLAYS, MUST be assembled and installed according to instructions. Failure to follow instructions could result in SERIOUS INJURY. It is NOT acceptable to devise a makeshift support system.

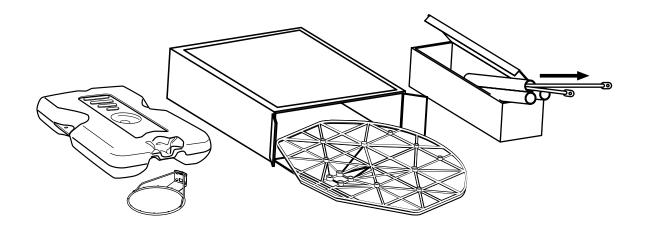
WARNING: IF YOUR SYSTEM IS EQUIPPED WITH AN ACRYLIC BACKBOARD, EXAMINE BACKBOARD FOR ANY DAMAGE THAT MAY HAVE OCCURRED DURING SHIPMENT. CRACKS IN THE BACKBOARD COULD RESULT IN SUDDEN BREAKAGE. IF BACKBOARD IS DAMAGED IN ANY WAY PRIOR TO OR AFTER ASSEMBLY, CALL TOLL-FREE NUMBER:

U.S. 1-800-558-5234; CANADA: 1-800-284-8339; http://www.huffysports.com

IMPORTANT!

Remove all contents from boxes.

Be sure to check inside pole sections;
hardware and additional parts are packed inside.



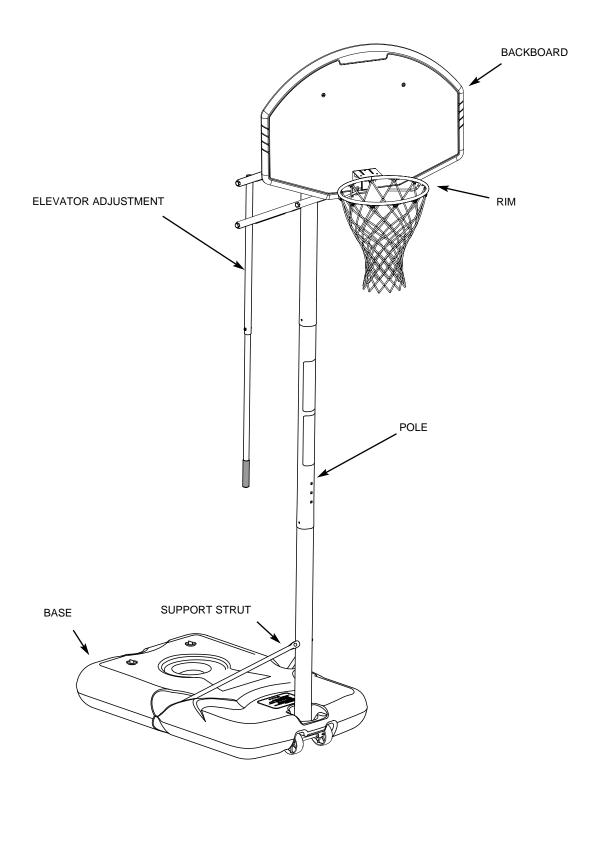
PRODUCT REGISTRATION:

Please remember to complete your product registration form online at:

www.huffysports.com/customer_support/product_registration.

Get to know the basic parts of your basketball system...

FRONT VIEW



PARTS LIST - See Hardware Identifier								
V	ltem	Qty.	Part No.	Description	☑ Item	n Qty.	Part No.	Description
	1	1	206657	Tank, (Black)	□ 25	1	522730	Label, Height Adjustment and Moving
	2	1	200628	Wheel Axle	□ 26	1		Net
	3	2	226401	Wheel, 4" (Black)	□ 27	1	201160	Pawl Lever
	4	1	908242	Top Pole Section	□ 28	1	801159	Ratchet
	5	1	908246	Middle Pole Section	□ 29	2	900846	Backboard Bracket
	6	1	908247	Bottom Pole Section	□ 30	1	203472	Spring, Black, Slam Jam
	7	1	202820	Rod, 3/8 O.D. x 4-3/4 Long	□ 31	1	200318	Bracket, Reinforcement, Slam Jam
	8	1	202822	Eyebolt, 3/8-16 x 2-1/2 Long	□ 32	1	900033	Bracket Slam Jam
	9	2	203063	Lock Nut, 3/8-16	□ 33	4	202587	Spacer .520 I.D. x .750 O.D. x 1.0 Long
	10	2	906206	Tank Strut	□ 34	1	206305	Clevis Pin 1/4 x 2-3/8 Long
	11	1	201625	Bolt, Yellow Dichromate, 5/16-18 X 3.60	□ 35	1*	206360	Bolt, Hex 3/8-16 x 2.65 Long
				Long	□ 36	1	203796	T-Bolt, 3/8-16 x 5 Long
	12	6	203218	Washer, Flat, 5/16	□ 37	1	203470	Washer Flat, Slam Jam
	13	1	203099	Lock Nut, 5/16-18	□ 38	7	206340	Lock Nut 1/2-13
	14	1	203493	Nut, Hex Head, 3/8-16 x 0.625 Long	□ 39	1	203795	Nut, Special, Slam Jam
	15	2	205528	Bolt, Hex Flange, 5/16-18 x 1 Long	□ 40	1	201125	Spring, Ratchet Return
	16	8*	203100	Nut, Hex Flange, 5/16-18	□ 41	4	206311	Spacer .520 I.D. x .750 O.D. x .50 Long
	17	4	201651	Spacer .500 I.D. x .25 Long	□ 42	7	206304	Bolt 1/2-13 x 6-5/16 Long
	18	2	206303	Washer 1/4 Flat	□ 43	4	908178	Elevator Tubes
	19	1	200627	Wheel Bracket	□ 44	2*	201129	Spacer .402 I.D. x .500 O.D. x 1.8 Long
	20	4	204558	Screw, Phillips, 1/4 x .375 Long, Type 25	□ 45	1	201642	Spacer Plastic, .63 Long
	21	1		Rim	□ 46	1	281159	Handle
	22	1	206219	Cap, Pole Top 3"	□ 47	1	908176	Tube, Handle, Outer
	23	1	202603	Washer, Nylon	□ 48	1	908177	Tube, Handle, Inner
	24	2	203617	Plug Cap	□ 49	1	240017	Bolt, Hex 1/4-20 x 2.25 Long
					□ 50	2	203038	Bolt, Carriage, 5/16-18 x 2.75 Long,

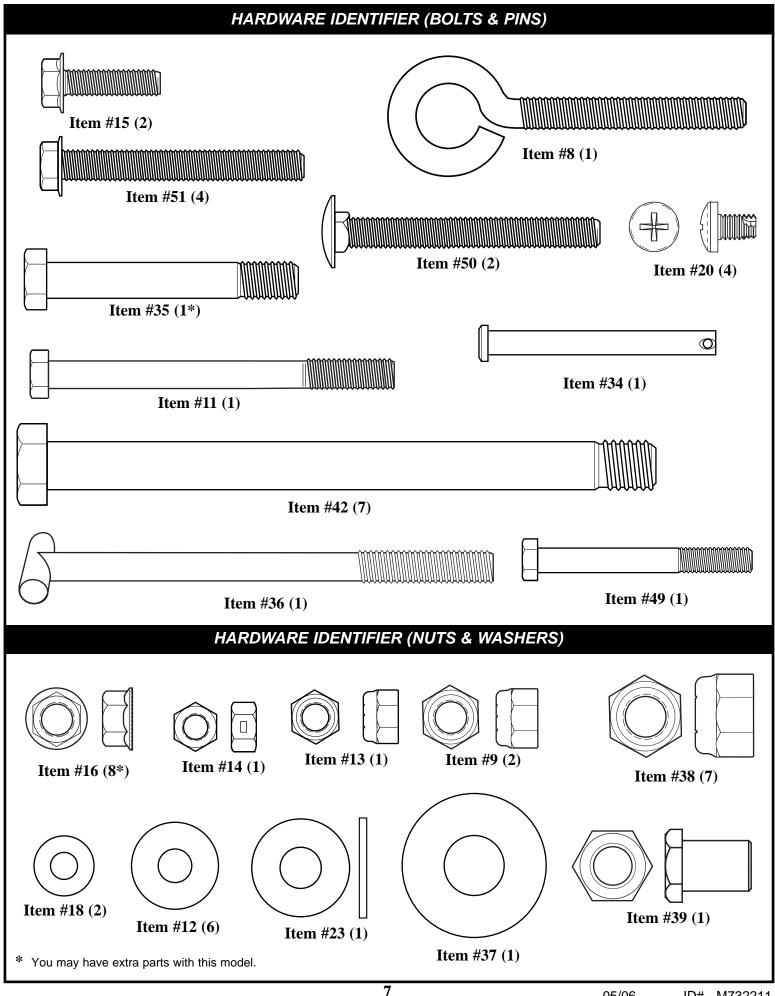
□ 51

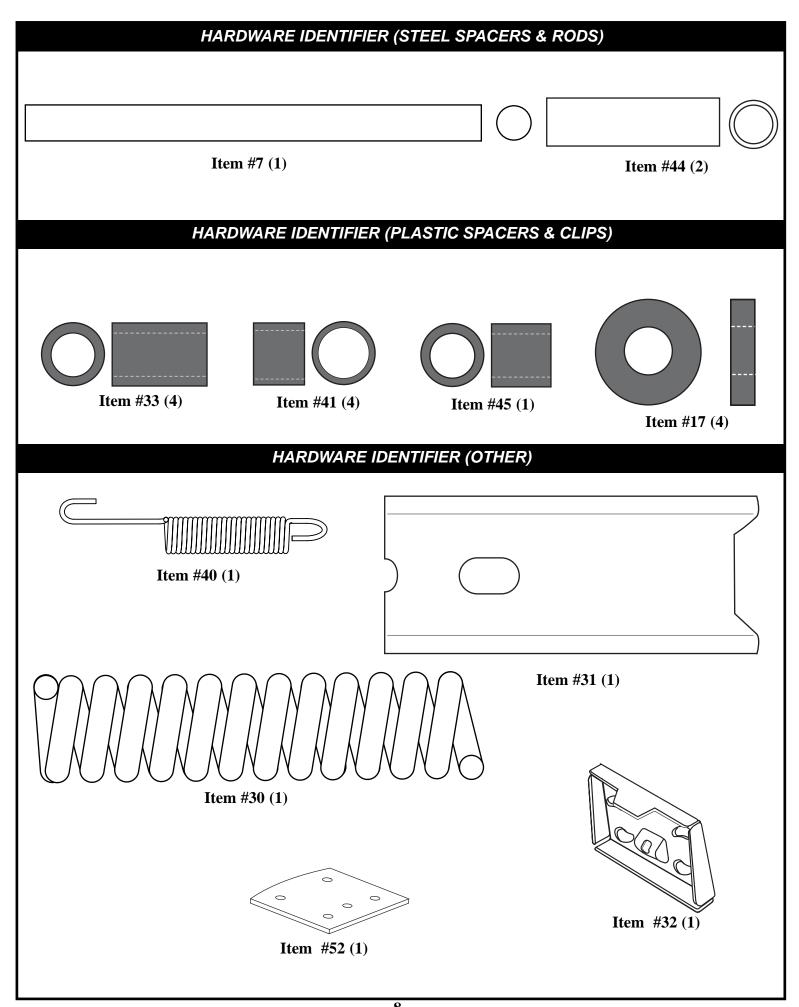
203113 203365 Bolt, Hex Flange, 5/16-18 x 2.5 Long

Spacer, Rim

NOTE: Hardware kit is designed for more than one style of basketball system. Not all hardware will be used.

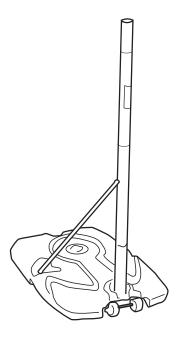
^{*} You many have extra parts with this model.





SECTION A: ASSEMBLE THE BASE

This is what your system will look like when you've finished this section.

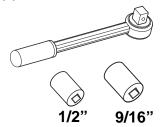


ITEMS REQUIRED FOR THIS SECTION

(2) 1/2" and (2) 9/16" Wrenches

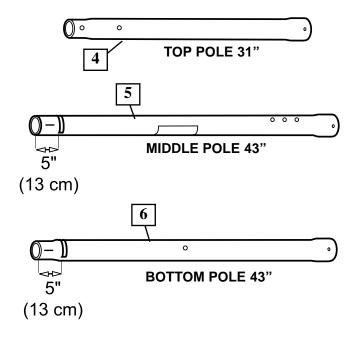
AND/OR

(2) Socket Wrenches and Sockets



Tape

1 Correctly identify each pole section and mark indicated distance from ends with tape as shown.



2.

While maintaining alignment, bounce middle pole section (5) into top section (4) using a wood scrap as shown until the top pole no longer moves toward the pole identification sticker on the middle pole.

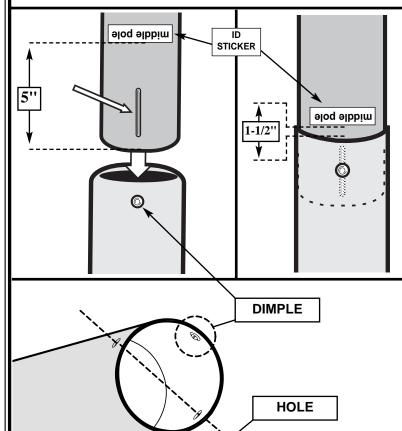


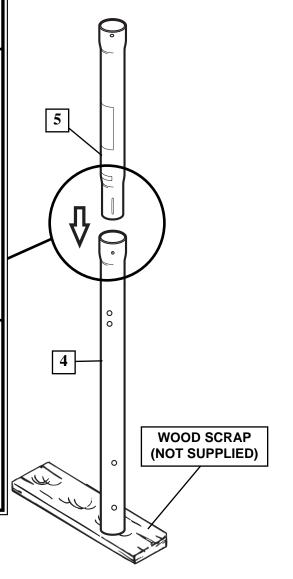
CAUTION!

THE IDENTIFICATION STICKER IS LOCATED 5" FROM THE END OF THE POLE. WHEN PROPERLY POUNDED TOGETHER, THE POLE SECTIONS SHOULD HAVE A 3-1/2" MINIMUM OVERLAP, LEAVING 1-1/2" BETWEEN THE OVERLAPPING POLE AND THE IDENTIFICATION STICKER.



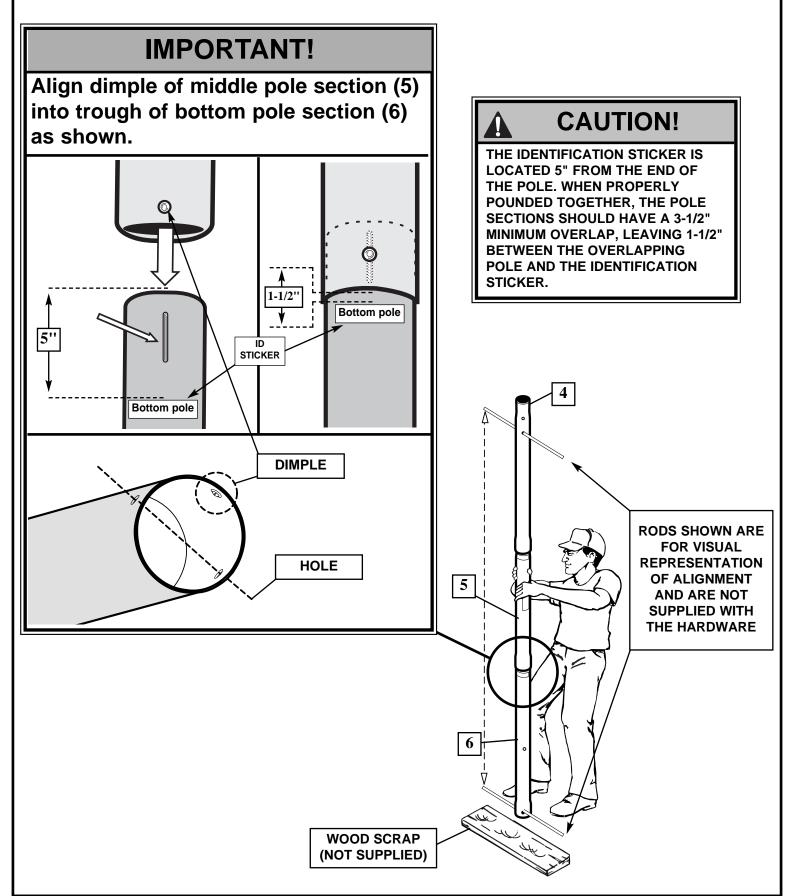
Align dimple of top pole section (4) into trough of middle pole section (5) as shown.

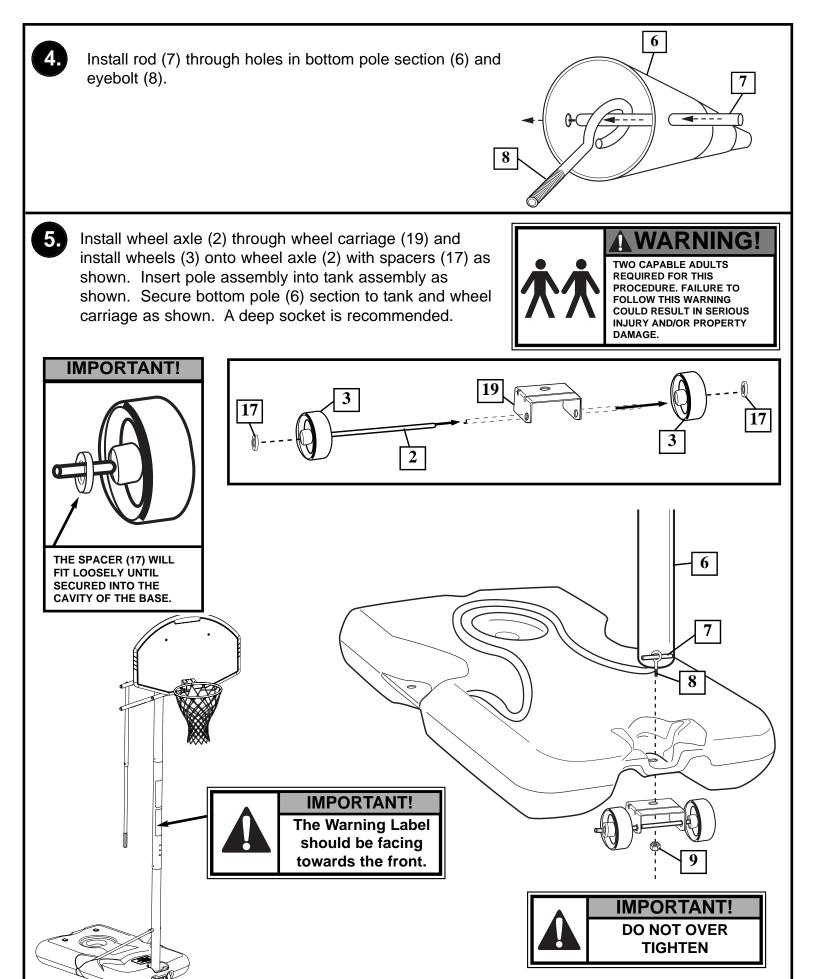




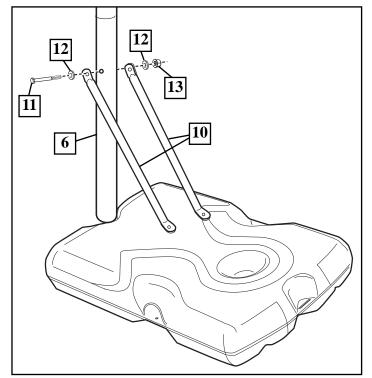
3.

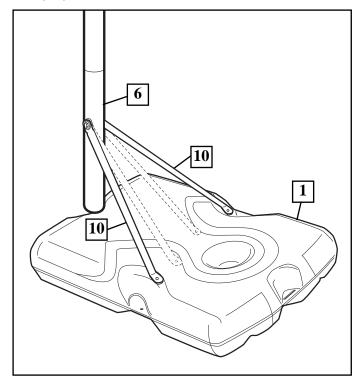
Bounce top and middle pole assembly (4 and 5) onto bottom pole section (6) using a wood scrap as shown. Bounce until the top and middle pole assembly no longer moves toward the pole identification mark on the bottom pole.

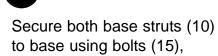




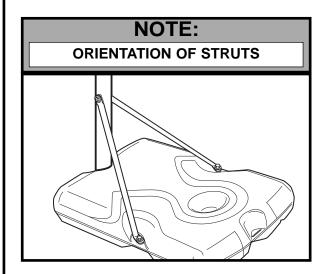
Secure base struts (10) to pole using bolt (11), washers (12), and nut (13), as shown. Rotate the non-secured ends of base struts (10) as shown.

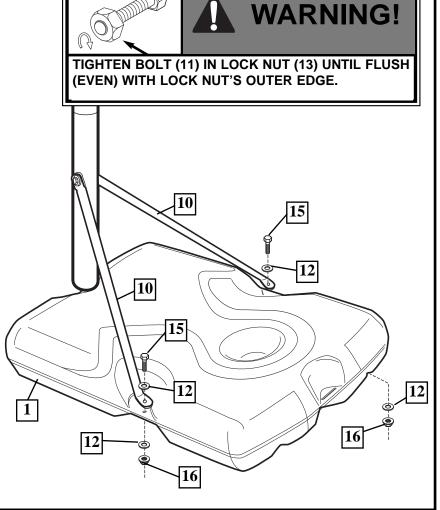


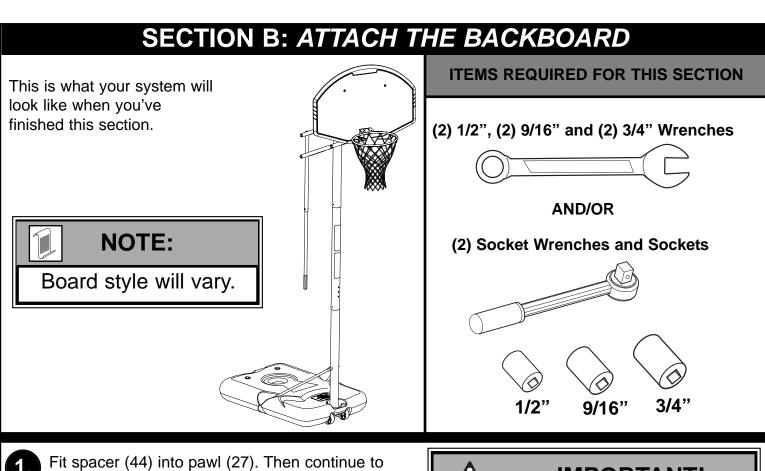


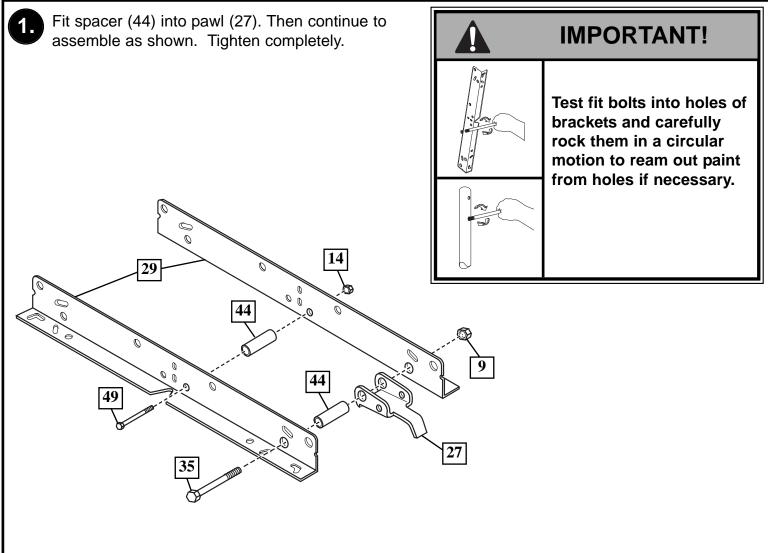


washers (12), and nuts (16).

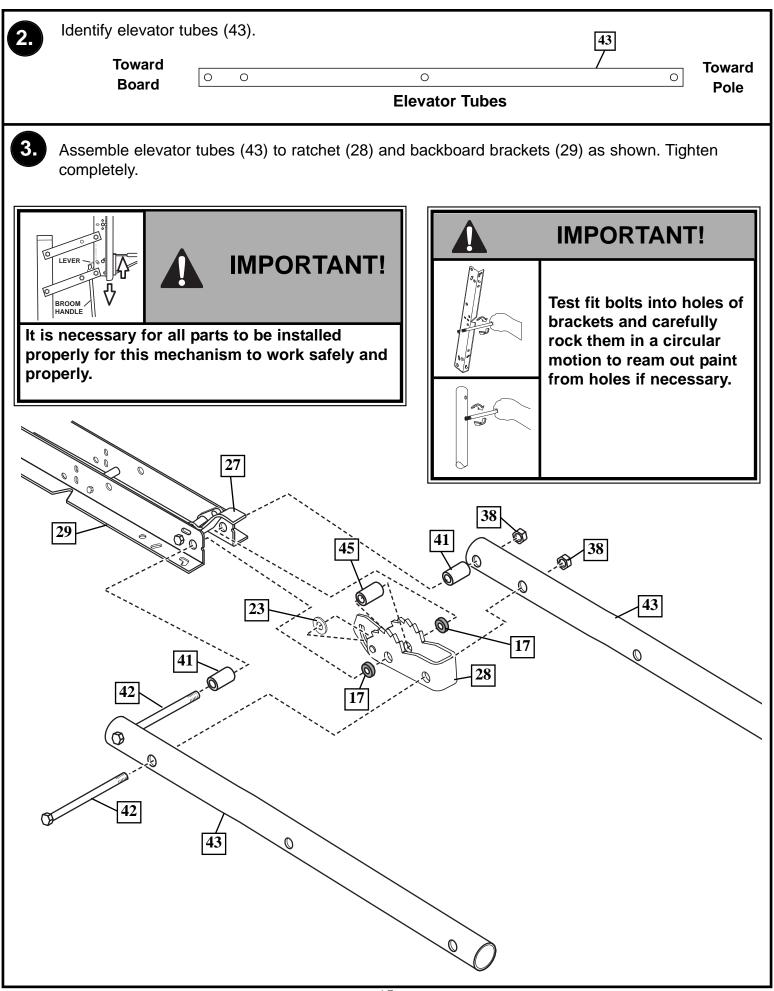




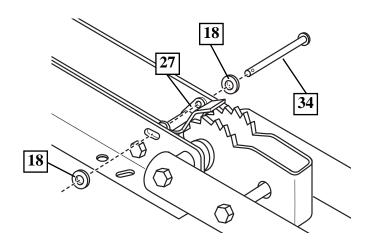




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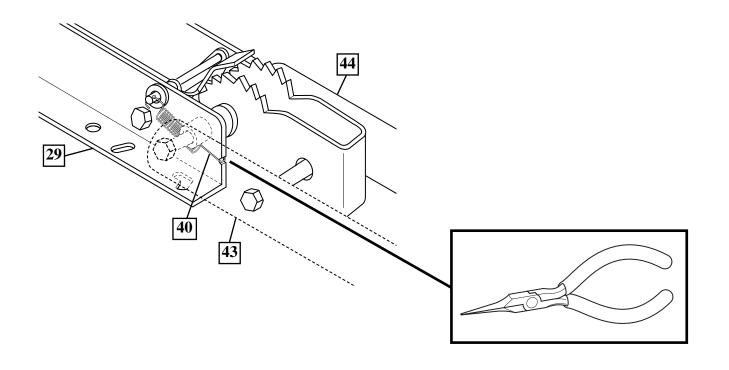


Secure pawl (27) in place with clevis pin (34) and washers (18) as shown.



5. Stretch spring (40) into position with pliers.



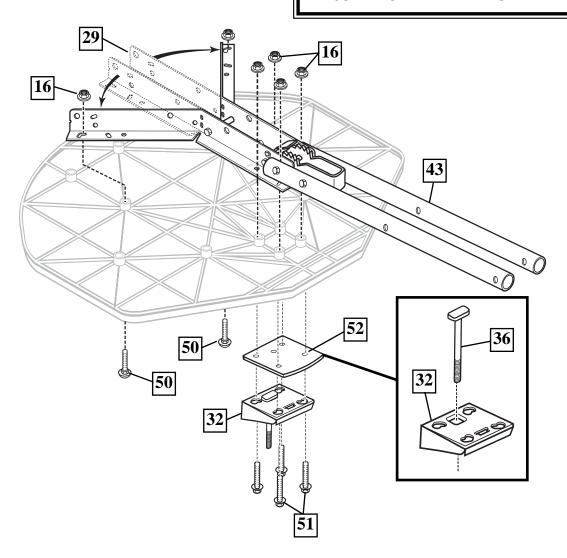


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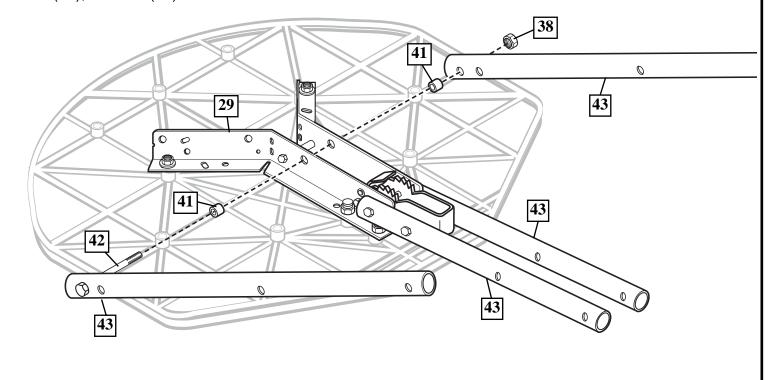
Insert "T" bolt (36) through Slam Jam bracket (32) as shown. Secure Slam Jam bracket (32) and backboard bracket (29) assemblies to backboard. Make sure rim spacer (52) is inserted into board. Bend upper halves of backboard brackets (29) to line up with holes in backboard and secure with bolts (50, 51) and nuts (16). Tighten completely.



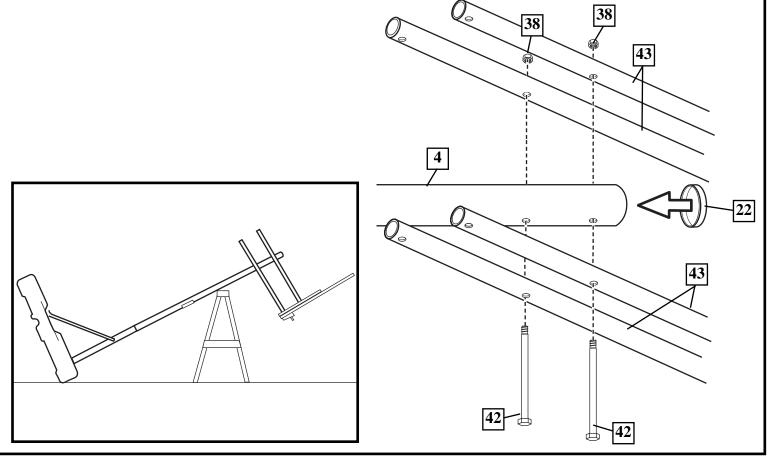
USE CAUTION; ELEVATOR ASSEMBLY IS HEAVY. TWO CAPABLE ADULTS REQUIRED FOR THIS PROCEDURE. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE.



Attach upper elevator tubes (43) to backboard support brackets (29) using spacers (41), bolt (42), and nut (38) as shown.

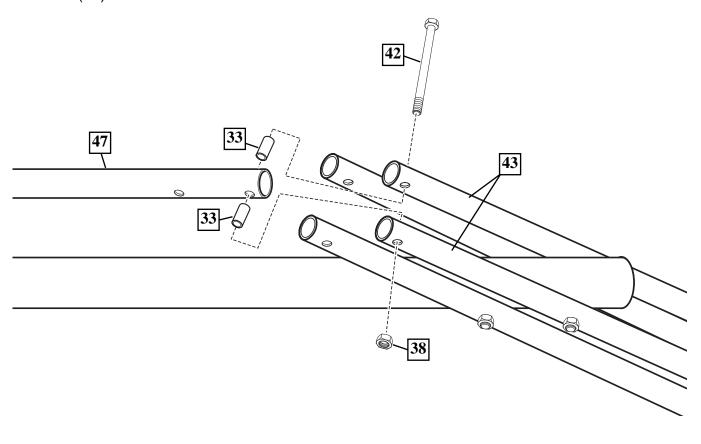


Support pole on sawhorse. Attach upper and lower elevator tubes (43) to upper pole section (4) using bolts (42) and nuts (38) as shown. Attach pole cap (22) as shown.

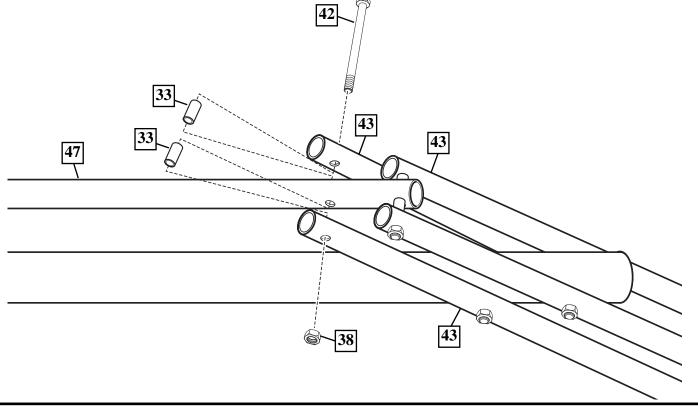


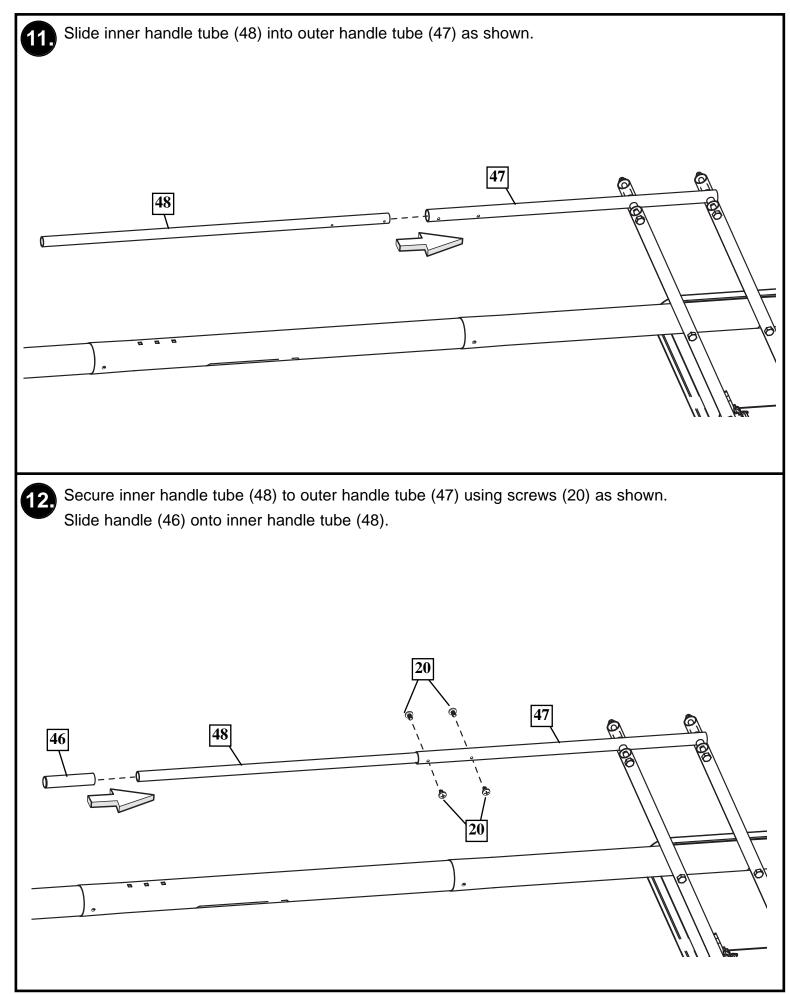


Attach outer handle tube (47) to upper elevator tubes (43) using bolt (42) spacers (33) and nut (38) as shown.



Attach outer handle tube (47) to lower elevator tubes (43) using bolt (42) spacers (33) and nut (38) as shown.

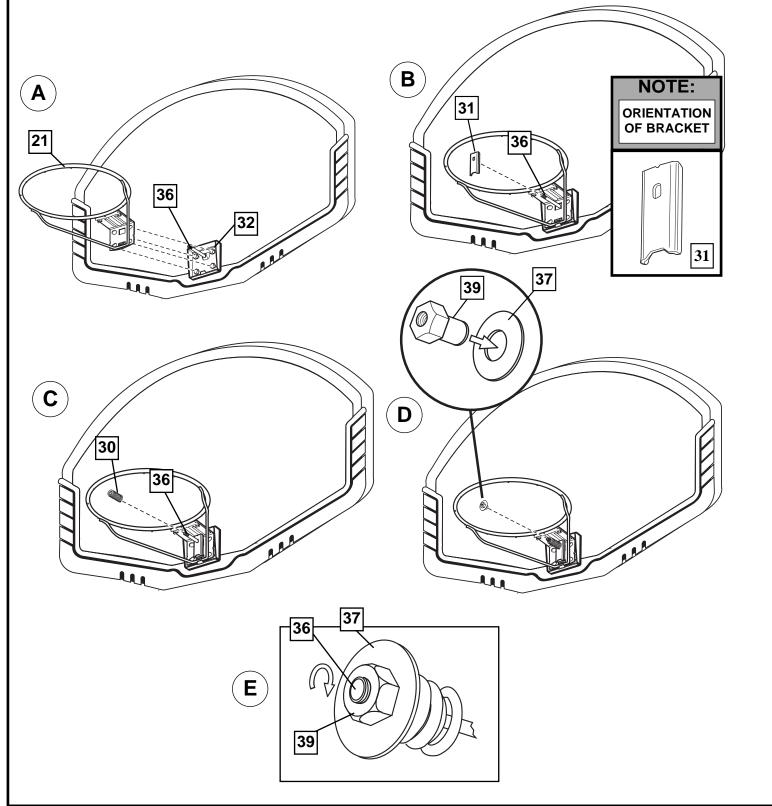


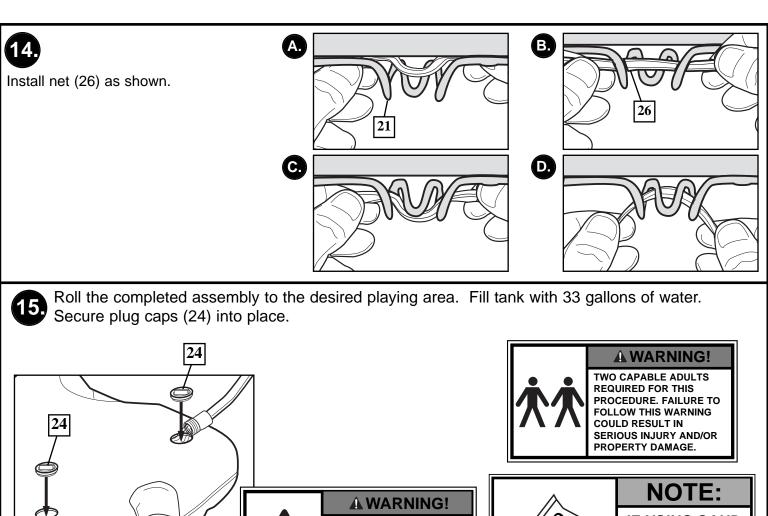


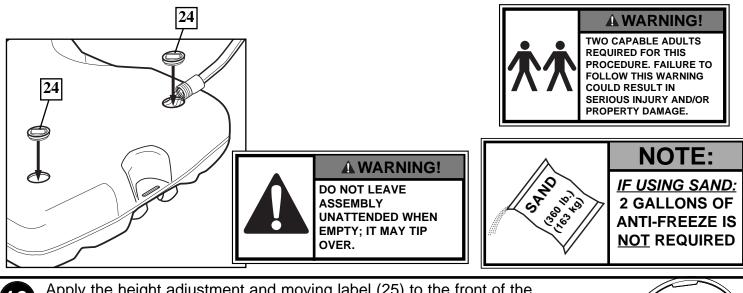
13.

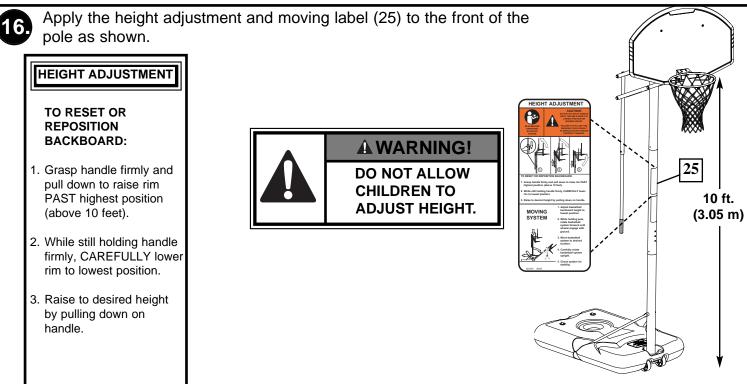
Install Rim to Backboard

- **A.** Fit rim (21) securely into bracket (32) as shown. Allow T-bolt (36) to slip through center hole in rim (21).
- B. Install reinforcement bracket (31) onto T-bolt (36) as shown.
- **C.** Install spring (30) onto T-bolt (36) as shown.
- D. Install special nut (39) and washer (37) onto T-bolt (36).
- E. Tighten special nut (39) until flush with end of T-bolt (36).









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